

INTELLISPEC™

Hardware Guide Series IV-D, IV-D+

Pressco Technology Inc.

PET/ Preform inspection modules



Part number 65731 Rev. 02

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Chapter 1

INTRODUCTION

This is your Hardware Reference Guide to the Pressco Intellispec Series IV-D and Series IV-D+ Vision Inspection Systems. This Hardware Reference Guide covers technical information necessary to adjust and maintain the Series IV-D and IV-D+ Intellispec Systems.

❖ *Note: Programming and user interface operations are covered in a separate manual titled "Intellispec Programming Guide".*

WHAT'S NEW IN SERIES IV-D INTELLISPEC?

The information referred to in this manual as Series IV applies also to Series IV-D unless specified otherwise. 'D' indicates Digital system.

The differences between Intellispec Series IV and Intellispec Series IV-D systems include:

- Cameras are digital instead of analog. Camera names are designated with 'D' as in 'PD1'.
 - Series IV systems support analog cameras. Series IV-D supports digital cameras. No combination of analog/digital cameras in one system.
- Cables from cameras to distribution boards (in inspection modules) are new
- Coax cables replaced by Cat6 cables
- Frame grabber replaced by ethernet adapter and **camera switcher** (on page 13)
- Main I/O has new **shorting jumpers** (see "**Main I/O Daughter board pinouts 2**" on page 55) on camera personality board
- Network cable added from computer to **gland plate** (see "**Gland Plate Connections S IV-D**" on page 60)
- No multiplexed images. Each camera image is displayed individually.
- Software version 4.2.017 or later required for Series IV-D systems

What's new in Series IV-D+?

The differences between Series IV-D and Series IV-D+ include:

- Software version 4.4.004 or later required for Series IV-D+
- 20" LCD monitor on Series IV-D+. Series IV-D systems may have standard 15" monitors.
- Maximum eight digital cameras per system in Series IV-D+ (maximum four in Series IV-D)
 - Maximum four digital cameras per acquisition point (in one tunnel)
- Different **gland plate** (see "**Gland Plate S IV-D+**" on page 10) to accommodate additional video inputs
- **Camera switcher** (see "**Camera Switcher S IV-D+**" on page 14)
 - 16 port camera switcher (some systems)

- dual five port camera switcher (some systems, after March 2009)
- DHCP server software (after March 2009)
- New Chromapulse **camera signal distribution board** (see "**Camera signal distribution board S IV-D+**" on page 71) in inspection modules

Additional specifications

These specifications apply to all Series IV, IV-D, and IV-D+ systems

- Maximum four lanes per system
- Maximum four rejecters per system
- Maximum one BMID per Intellispec cabinet

TYPOGRAPHICAL CONVENTIONS

Following is a list of typographical conventions used in this manual:

- **Bold type** indicates a topic heading or an important item or statement.
- *Italicized type* indicates emphasis.
- Names of main components and system control signals have the first letter of each word capitalized. For example: Processor Cabinet.
- Danger messages appear as shown below:

DANGER

Danger messages alert you to specific conditions that can cause serious or fatal personal injury. Danger messages give you important information which must be observed to prevent injury. These messages are set off from the body text as shown here.

- Caution messages appear as shown below:

CAUTION

Caution messages indicate important information which must be observed to prevent: loss of data, poor system performance, or equipment damage. These messages are set off from the body text as shown here.

- Notes appear as shown below:

❖ *Note: Notes contain special information that warrants being set off from the body text as shown here.*

STATIC DISCHARGE PROTECTION



Caution

Electronic components can be damaged by static electricity discharge.

Always observe the following precautions before removing, installing or handling any electronic components within the Inspection System:

- Wear an anti-static wristband which is grounded to the Inspection System.
- Stand on an anti-static, grounded floor mat, and lay circuit boards on the mat during any board replacement.
- Keep circuit boards in static shield bags when storing and transporting. Ensure the bag is sealed.

Chapter 2

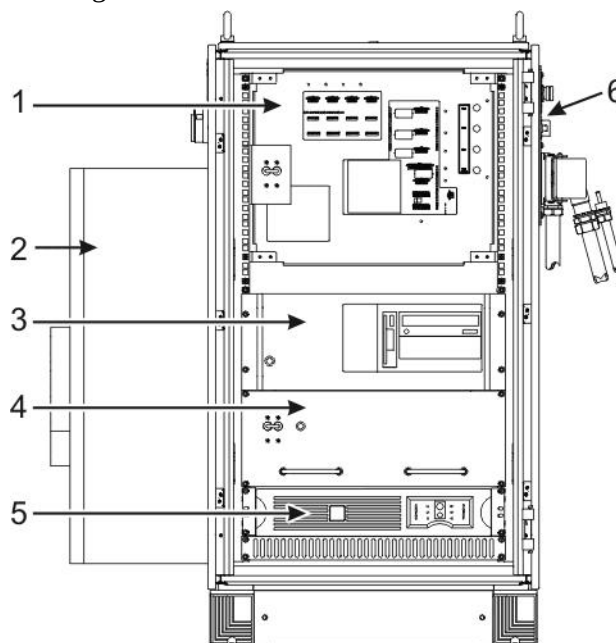
INTELLISPEC SYSTEM

HARDWARE COMPONENT OVERVIEW

The main hardware components include the Processor Cabinet, Inspection Modules for one to four production process channels, and the User Interface.

Processor Cabinet

The Processor Cabinet houses the System Computer, AC Transformer and DC Power Supplies, an Uninterruptible Power Supply, and the Main I/O Board. The Vision Processor Computer is an industrial PC with additional image acquisition and part tracking boards.



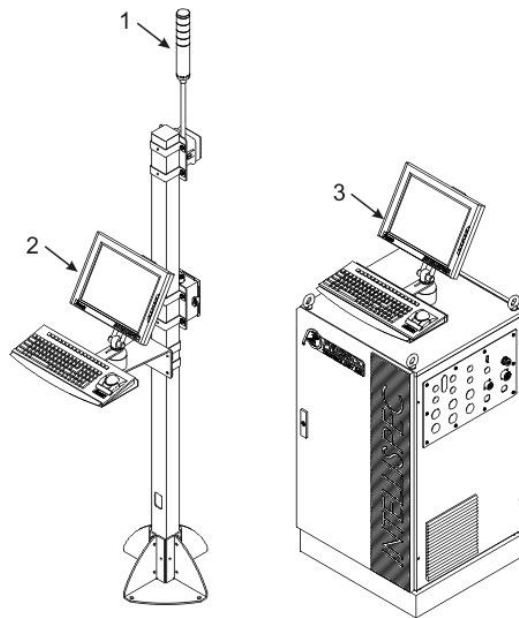
1	Main I/O board
2	Air conditioner
3	Vision processor computer
4	AC/DC power drawer
5	Uninterruptible Power Supply (UPS)
6	Gland plate

Inspection Modules

The Inspection Modules are usually installed on or near the users' production equipment. The Inspection Modules include the vision system cameras and part lighting devices. Part-present detectors, conveyor encoders, correlation sensors (optional), and part reject mechanisms are installed to track parts and reject defective product.

User Interface

The User Interface is mounted on a support caddy with adjustable arm. It includes a flat-screen monitor and a keyboard with trackball. It can be mounted either on top of the cabinet or on a **light tree** (on page 31) pole.



1	Optional light tree
2	Pole mount user interface
3	Cabinet mount user interface

Dual User Interface (optional)

Some systems may be equipped with two monitors and two keyboards/trackballs. The dual user interface is useful in plants that are inspecting multiple production lanes with one Intellispec, and the lanes are far apart. The user has quicker access to the lanes and statistics with the dual interface. These systems are also equipped with a switching device that allows automatic access to either interface.

Systems installed with Intellimass may have dual monitors, that display the Intellispec interface on one monitor and the Intellimass interface on the other monitor.

❖ *Note: Systems with a dual user interface support only one light tree – they do not support a light tree for each user interface.*

USING THE DUAL INTERFACE

Press any key or move the trackball to make a user interface the active one. It will become active automatically unless another keyboard or trackball is already active (e.g., someone is moving the trackball on the other user interface).

Both monitors display the exact same information. Any action performed on one user interface may be viewed on the other monitor.

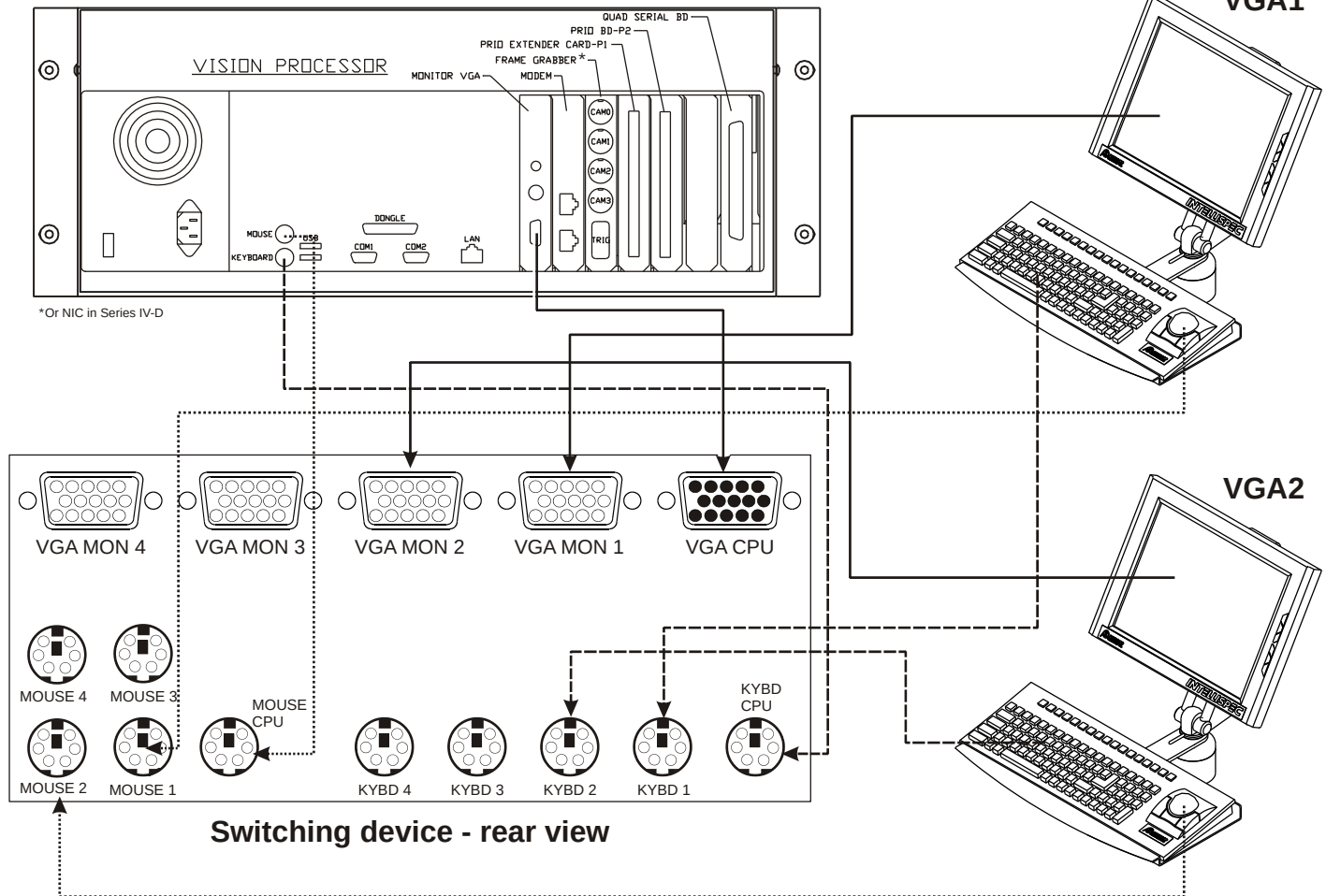
MAKING THE CONNECTIONS

Warning

Power must be OFF before connecting any of the cables to the switching device.
Turn off the switch on the side of the Intellispec cabinet.

The connections are made in our factory prior to shipment. Should any cable become disconnected, refer to the following diagram. Power up the Intellispec after all connections have been made.

Computer - rear view



TROUBLESHOOTING

If any problems with the dual user interface occur, such as one interface operates correctly and the other one does not, use the following suggestions.

TROUBLESHOOTING SUGGESTIONS

Make sure power is OFF before connecting or disconnecting any cable or monitor.

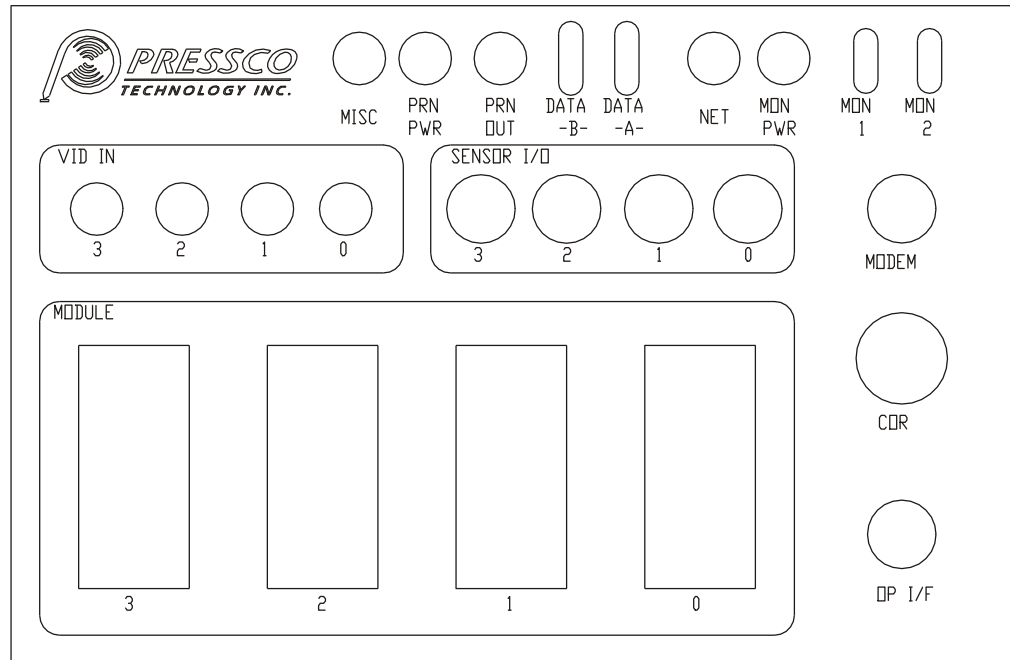
- Make sure all cables are securely and properly connected.
 - If a cable is disconnected, turn OFF power switch on side of Intellispec cabinet
 - Make the cable connection
 - Power-up the Intellispec
- Make sure a monitor is connected to VGA MON1 on the switching device. Otherwise, the switching device will not operate properly.
- If you cannot solve the problem using the above suggestions, contact Pressco.

Processor Cabinet Components

The Series IV [or IV-D or IV-D+] **Processor Cabinet** (on page 7) is a floor-mounting, NEMA 12 type cabinet. It is the main enclosure for the Intellispec system electronics.

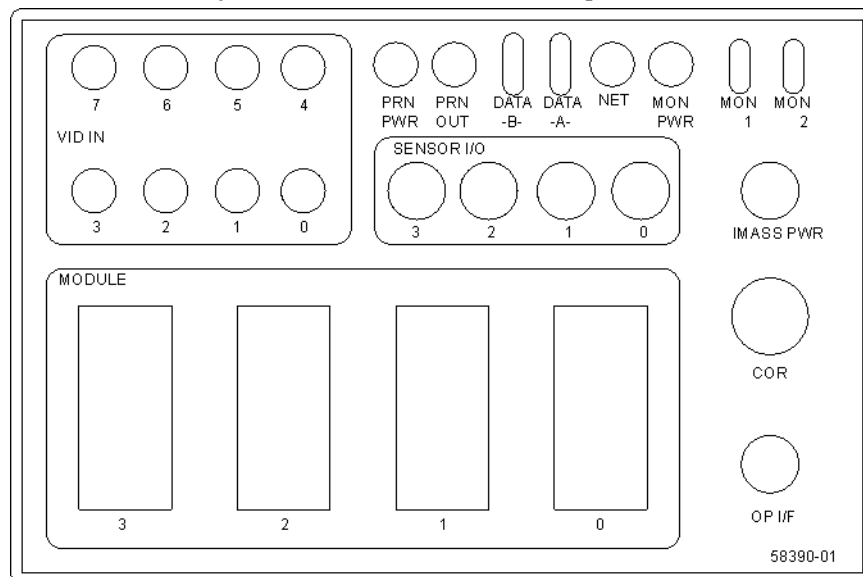
Connections on Side of Processor Cabinet

The illustration below shows the full names of the cables that connect on the side of the cabinet. This is called the Gland Plate. Your gland plate may vary, and may be abbreviated. This drawing is for reference only.



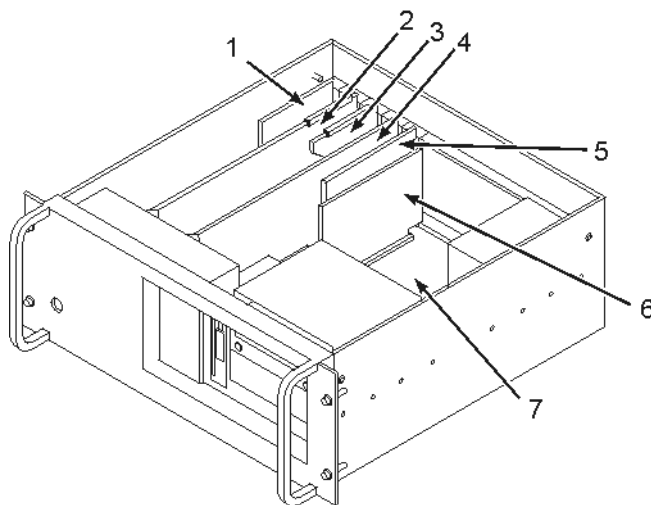
GLAND PLATE S IV-D+

In Series IV-D+ systems, there are extra video inputs, as shown below.



Vision Processor Computer

The Intellispec Series IV Vision Processor Computer (host PC) is an industrial PCI/ISA PC chassis mounted on support rails and fastened to the front end of the processor rack. The host PC includes a Windows® XP multi-tasking operating system. The host PC is specially configured for operating the Intellispec vision system.



The boards in the **Vision Processor Computer** (see "**Vision Processor Computer boards**" on page 17) include:

1	4-port serial board
2	Pressco I/O (PRIO) board
3	PRIO extender board
4	▪ Frame Grabber (image acquisition) board in Series IV systems ▪ Network Interface Card (NIC) in Series IV-D systems
5	Modem board (optional on some systems)
6	VGA board
7	Motherboard with integrated network board

❖ *Note: Whenever it is necessary to remove the computer, the cables on the rear of the computer must be disconnected first. Refer to **computer connections S IV-D** (on page 61).*

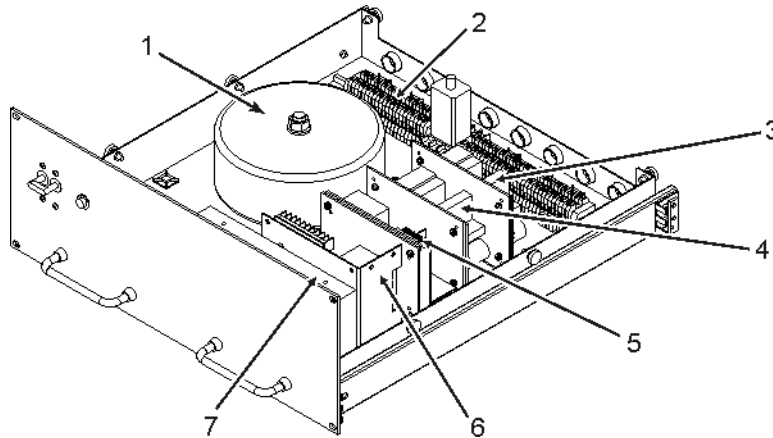
AC/DC Power Drawer

The AC/DC Power Drawer includes an AC section and a DC section. AC power to the cabinet is routed through a power ON/OFF switch and line filter to the AC section of the Power Drawer.

The AC portion of the Power Drawer includes a toroidal AC transformer and voltage distribution block. The AC portion provides 120 volts AC to the uninterruptible power supply and the processor cabinet cooling fans.

The LED on the front of the Power Drawer (if equipped) indicates that 120VAC is present at the Power Drawer from the UPS.

The DC portion of the power drawer includes five DC power supplies: PS1 (12V DC isolated), PS2 (24V DC isolated), PS3 (5/ 12V DC), PS4 (12V DC linear), and PS5 (48V DC).

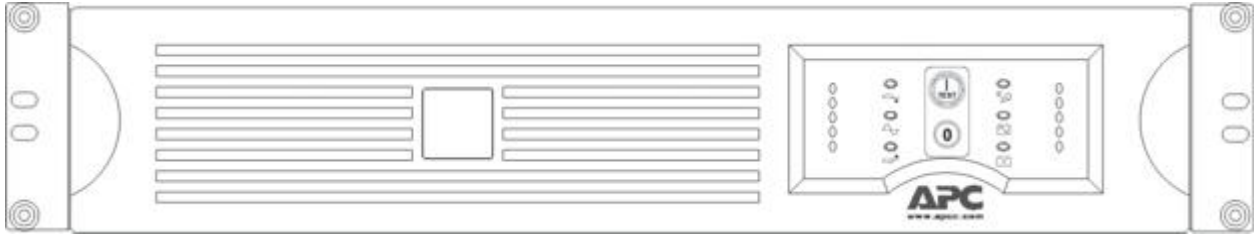


1	Toroidal AC Transformer
2	AC/ DC Voltage distribution block
3	PS1 - 12V isolated I/O power supply ▪ provides 12 volts isolated DC power to the power isolation circuits on the Isolated I/O boards
4	PS2 - 24V isolated I/O power supply ▪ provides 24 volts isolated DC power to the part sensors, system encoders, and part reject devices
5	PS3 - 5V/ 12V electronics power supply ▪ provides 5 volts DC to the Main I/O board and 12 volts DC to the camera module electronic circuits
6	PS4 - 12V linear camera power supply ▪ provides 12 volts DC linear to the inspection module cameras
7	PS5 - 48V array power supply ▪ provides 48 volts DC to light the inspection module lighting array LEDs

Also refer to **AC/DC power drawer wiring details** (on page 64).

Uninterruptible Power Supply (UPS)

The Uninterruptible Power Supply provides battery backup power for temporary Intellispec System operation in case of a power failure. AC power for system operation is routed from the AC section of the Power Drawer to the UPS and back to the DC section of the Power Drawer. Power conditioning electronics in the UPS ensure the AC output to the DC power supplies is free from voltage spikes and momentary power outages. A programmed power-down sequence ensures that the Intellispec System shuts down properly whenever the Main AC Power Switch is turned OFF.



Main I/O Board

The Main I/O Board is mounted vertically to a support plate in the rear of the Processor Cabinet. The back side of the Main I/O Board provides input and output (I/O) communication with the System Computer and the UPS. The front of the board provides for communication with the visible/ audible alarm, the part position sensors, the encoder, the correlation sensors, and cameras. The sensor inputs and alarms are optically isolated; the vision system cameras are not.

The Main I/O board includes three daughter boards on the rear side: the Camera Personality Daughter Board and two Isolated I/O Daughter Boards.

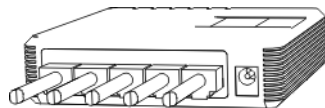
The Camera Personality Daughter Board plugs into connector terminals J16 and J17 on the rear of the Main I/O Board. This board conditions the camera driver signals going out to the camera modules and the communication signals between the PRIO Board and the Image Acquisition Board.

The Isolated I/O Daughter Boards plug into connector terminals J36/J37 and J38/J39 on the Main I/O Board. This board uses optical isolators to isolate incoming part sensor signals, encoder signals, and actuator signals from the system electronic circuits. The Extended I/O isolation daughter board plugs into J21/J22 on the front of the Main I/O board. The Extended I/O signals are accessible on terminal strip TB1 on the **rear of the Main I/O** (see "**Main I/O Board, Rear View**" on page 43).

Camera switcher

The camera switcher transfers video signals from the gland plate to the ethernet board in the vision processor computer. This box is mounted on a plate near the inside top of the Intellispec cabinet. See the **wiring diagrams** (see "**Gland Plate Connections S IV-D**" on page 60) for further details.

Intellispec systems Series IV-D have a 5-port camera switcher.

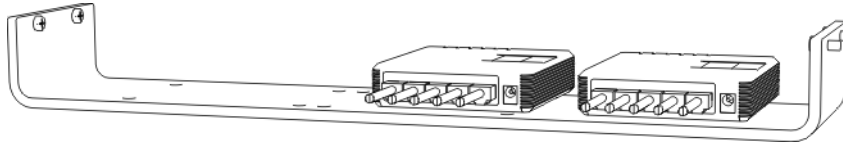


CAMERA SWITCHER S IV-D+

Some Series IV-D systems have a 16 port camera switcher.



Some Series IV-D+ systems have a dual 5-port camera switcher.



HOW TO SHUT DOWN THE INTELLISPEC

The Intellispec must be shut down properly, depending how the UPS is set up.

To see whether your system's UPS is configured:

USER LEVEL: ADMINISTRATOR

1. Log in. The system must be offline.
2. Click the  button.
3. Under the System tab, check the Show All Advanced Parameters button. The UPS is configured if the box next to 'UPS Configured' is checked.

If the UPS is configured

(All user levels) If the UPS is configured, simply switch off the rotary switch on the left side of the Processor Cabinet.

If the UPS is not configured

To shut down the Intellispec system, you must be logged in as an Administrator, and system must be Offline.

Warning

Do not shut off the power switch while the Intellispec is still running. The system must go through its proper shutdown sequence. This prevents loss of production data as well as possible program corruption.

To shut down Intellispec:

4. Click the  button.
5. Click Shutdown.
6. Switch off the rotary switch on the left side of the Processor Cabinet.

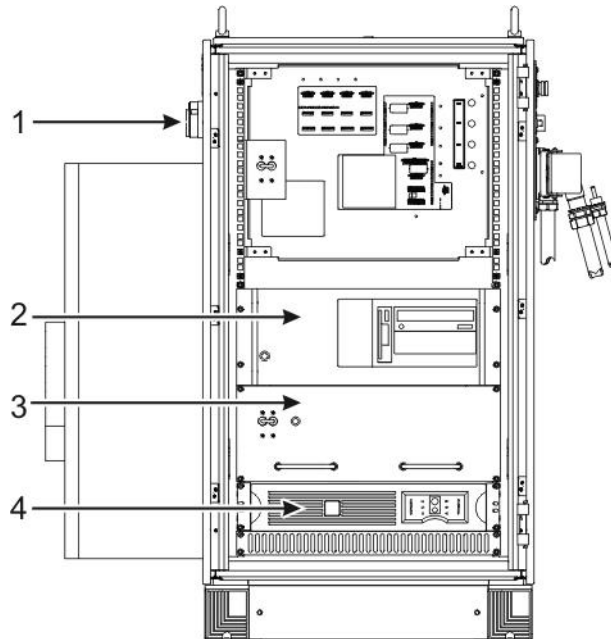
HOW TO POWER UP THE INTELLISPEC

To power up the Intellispec, simply switch on the rotary switch (item 1) on the left side of the Processor Cabinet. After approximately 1 ½ minutes, the boot-up process will be complete.

The following three switches must be in the ON position:

- The breaker on the front of the AC/DC power drawer (item 3) (Up position for ON)
- The power switch on the right front of the UPS (item 4)
- The power switch on the left front of the computer (item 2)

Normally, these three switches can be left in their ON positions all the time.



1	On/ off switch
2	Vision processor computer
3	AC/ DC power drawer
4	Uninterruptible Power Supply (UPS)

Chapter 3

HARDWARE AND SOFTWARE FUNCTIONS

VISION PROCESSOR COMPUTER BOARDS

The following topics briefly describe the function of the Intellispec system software and the operation of the circuit boards in the Vision Processor Computer. These boards include the PRIO board, the network interface board, the 4-Port Serial board, and the VGA board.

PRIO Board

The PRIO Board tracks each part from a Part Present detector to the part reject station. Part tracking is accomplished by counting encoder pulses. The encoder pulses enable the PRIO circuits to time the part progression through the inspection stations.

Based on adjustable position offsets, the Intellispec System knows exactly when each part reaches the inspection stations. Inspection camera and strobe signals are initiated according to the position offsets.

Part tracking is maintained until the part reaches the part reject station. Acceptable parts pass by the reject station. When a defective part reaches the reject station, the PRIO Board sends a Part Reject signal to the reject station. The part reject mechanism (compressed air or other user apparatus) removes the part from the part stream.

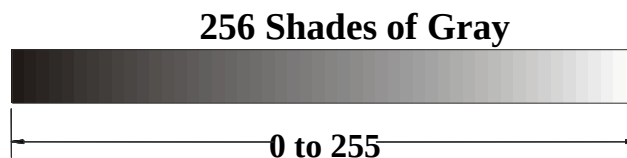
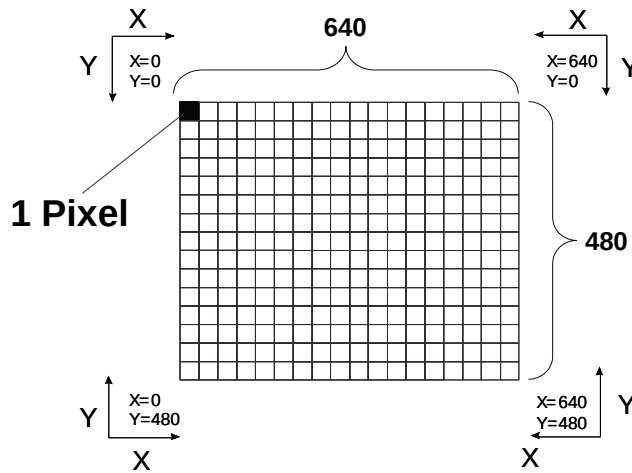
Also refer to the sequence of inspection events.

Image Processing

The Part Present signal triggers the light module and camera. The light module illuminates the part and the camera lens projects the transmitted light onto a 640 x 480 grid of light sensors. Each light sensor generates a voltage related to the amount of light detected.

The digital scale used to represent the light detected by each sensor is called the gray scale. The gray scale values range from 0 to 255, with 0 representing the darkest pixel and 255 the brightest.

The video buffer assigns each digital value to an X-Y grid address. This allows the computer to access each pixel and read its gray level value. The grid size is 640 x 480 pixels. Pixel address X=1/Y=1 is located at the top left of the grid while X=640/Y=480 is located at the bottom right.



The Intellispec System inspects the gray scale data in one or more user-defined part inspection windows. The gray scale value of each pixel within the inspection window is compared to a specified threshold value (binary inspection), compared to another pixel within the window (edge detection), or entered into an algorithm for evaluation.

Based on the results of the inspection, the Intellispec System accepts or rejects each part. If a part is defective, a message is sent to the PRIO Board. The PRIO Board issues a Part Reject signal for the related part. Accurate part tracking allows the Intellispec System to trigger the part reject device when the defective part reaches the reject station.

VGA Board

The VGA board copies camera images and textual graphics from the host PC memory and sends the images to the monitor.

4-Port Serial Board

The 4-Port Serial Board provides RS-485 communication networks for inspection station lighting control and camera focus control. The 4-Port Serial Board also provides RS-232 ports for communication with the uninterruptible power supply.

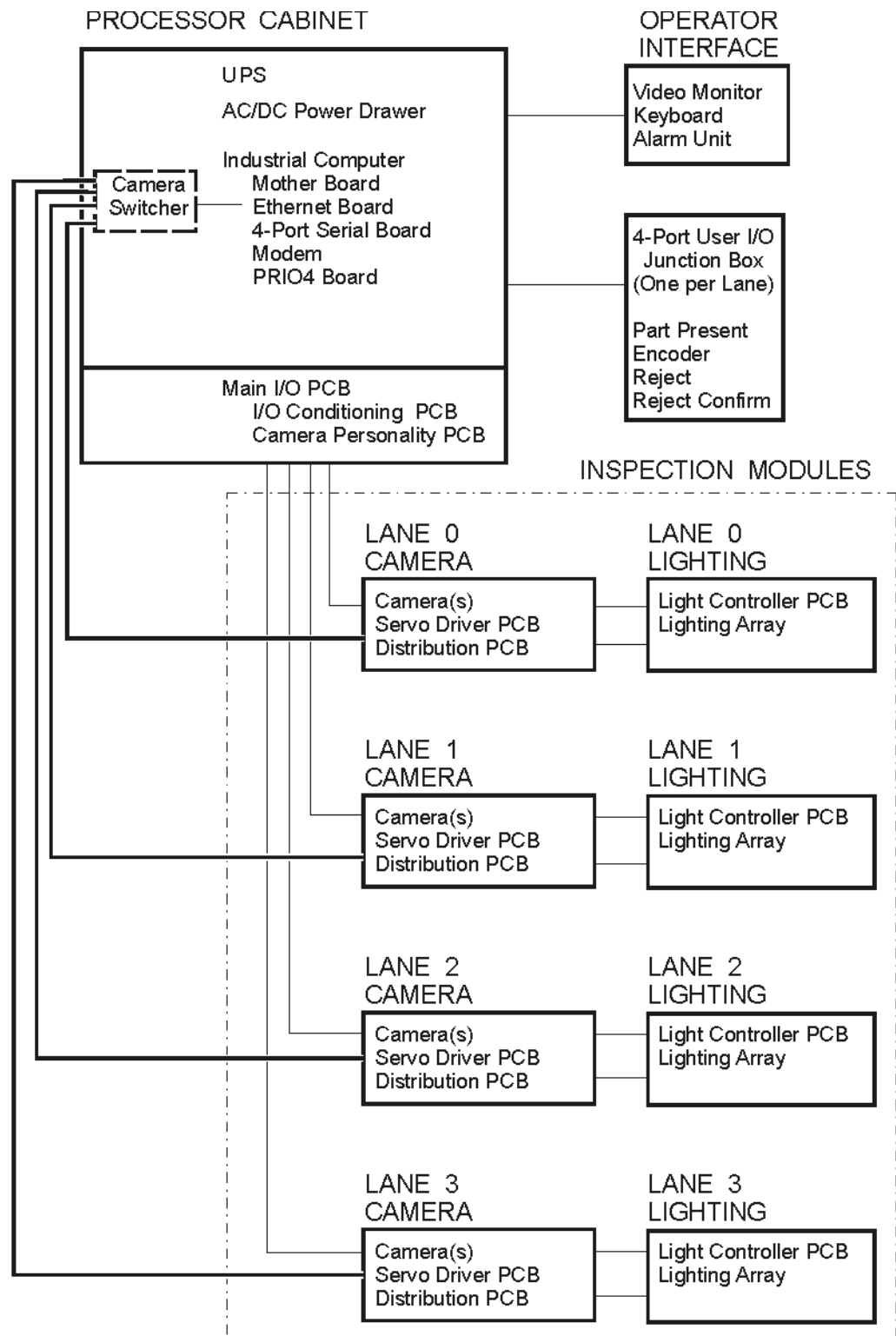
INTELLISPEC SYSTEM SOFTWARE

The Intellispec System software and host PC perform the following tasks:

1. **Acquire Image.** When in the Run mode (Online), the Intellispec acquires an image and provides a data storage location for the image data.
2. **Inspect the Image.**
3. **Send Pass/Fail Results.** After the image inspection is finished, the host sends a pass/fail result to the PRIO.
4. **Update Image Display.** A signal is then sent to the VGA to update the image display with the inspection image. (Several ways of displaying images are available.)

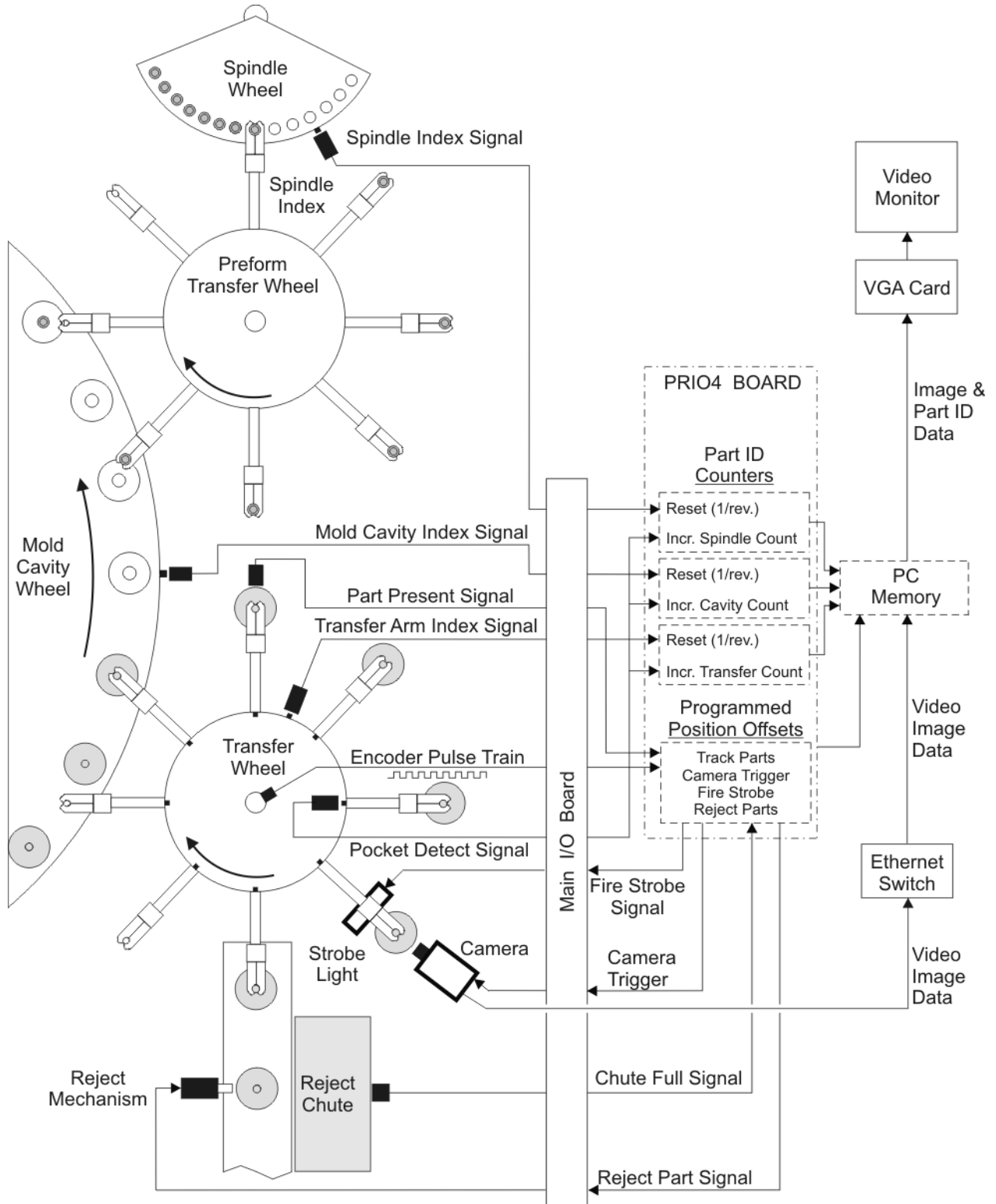
5. **Compile Statistics.** The Intellispec System software compiles and displays inspection statistics on user command.
6. **Communications.** The system software sends and receives information to and from the user interface.

INTELLISPEC SYSTEM BLOCK DIAGRAM SERIES IV-D



SEQUENCE OF INSPECTION EVENTS

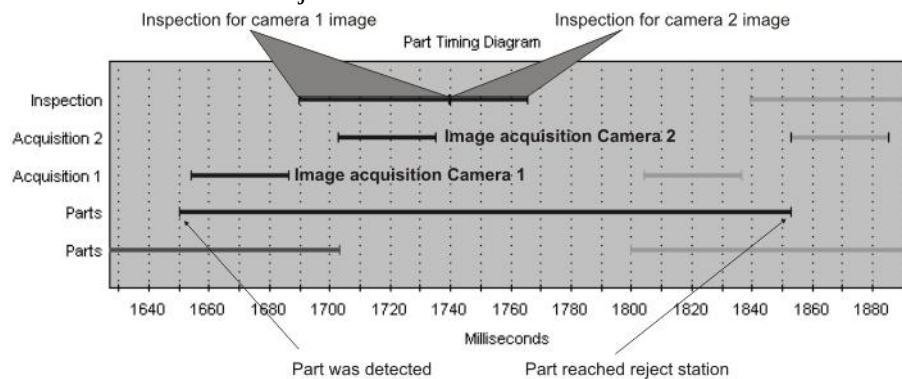
The following sequence briefly describes how the Intellispec System inspects a part, processes the image data, and rejects the part if defective.



During the following inspection process, the Intellispec System is in Run Mode (Online). This description and above illustration mention only one camera, but all camera images are processed between part present sensor and reject station.

1. Part reaches the part present sensor.
2. PRIO informs the host PC that a new part is in the system and sends the host a part identity (ID) number (sequential count).
3. Part reaches the camera.
4. PRIO sends a trigger signal to the camera, sends a Fire Strobe signal to the inspection module, and informs the host that the part is at the camera.
5. PRIO sends a camera reset (shutter) signal, the host receives the digitized image, puts the image data into host memory, and signals the host that a new image is available.
6. The host inspects the image and sends the pass/fail inspection results to the PRIO results memory. The host signals the VGA to copy the image to the image display section.
7. The part reaches the reject station.
8. The PRIO examines the inspection results memory and sends a Part Reject signal if necessary.

The Intellispec System can simultaneously track up to 256 parts between the Part Present Detector and the Part Reject Station.



Chapter 4

I/O ASSIGNMENTS

The Intellispec System uses input and output signals to monitor and control part sensors, alarms, and other devices. The following section describes the Intellispec System input and output signals and their related control and monitor devices. The illustration below represents the I/O testing screen in Intellispec.

Inputs							
0 Channel 1 Encoder	Channel 2 Encoder	Channel 3 Encoder	Channel 4 Encoder	Reject container full	Sidel door status	Ch. 1 part present	Ch. 2 part present
8 Ch. 3 part present	Ch. 4 part present	Transfer arm index	Spindle index	Cavity index	Pocket detect	Ch. 1 reject confirm	Ch. 2 reject confirm
16 Ch. 3 reject confirm	Ch. 4 reject confirm	Keyboard recover	AC power failure	Low battery backup	High temp.	Clear Alarms	Not assigned
24 Activate Inputs 25, 26, 27	Print Stats	Reset Stats	Print Indicator Values	Not assigned	Not assigned	Not assigned	Not assigned
Outputs							
32 Channel 1 reject	Channel 2 reject	Channel 3 reject	Channel 4 reject	Ch. 1 good part	Ch. 2 good part	Ch. 3 good part	Ch. 4 good part
40 Ch. 1 inspect. complete	Ch. 2 inspect. complete	Ch. 3 inspect. complete	Ch. 4 inspect. complete	Ch. 1 fire strobe	Ch. 2 fire strobe	Ch. 3 fire strobe	Ch. 4 fire strobe
48 Prog. Alarm output 1	Prog. Alarm output 2	Prog. Alarm output 3	Prog. Alarm output 4	Lighting reset	Online status	Visual alarm	Audible alarm
56 Warning indicator	Watch dog	Not assigned	Not assigned	Not assigned	System State (online/offline)	Part Present 1	Part Present 2
64 Part Present 3	Part Present 4	Group output one	Group output two	Group output three	Not available		
72							
80							

There are many LEDs available on the Main I/O board to verify these signals. Refer to **Main I/O LEDs and test points** (see "**Main I/O Board LEDs and Test Points**" on page 46). Location of LEDs and test points on **Main I/O board, rear view**. (see "**Main I/O Board, Rear View**" on page 43)

INPUT SIGNALS AND DEVICES

Below are descriptions of the input signals available in Intellispec Series IV systems. The table, *I/O signals - test point reference* (on page 31), specifies where these signals are connected and where they can be measured.

Encoder

The Encoder is a pulse generator that is usually coupled to the production conveyor drive spindle. The pulse frequency input corresponds to the speed of the part conveyor. The number of pulses generated corresponds to the distance traveled by the part. A pulse counter on the PRIO Board allows the system to track the position of each part from the Part Detect Sensor to the Reject Station. Signal routed through 4 port I/O box.

Reject Container Full

Used mainly in systems installed within a blow molder – the Intellispec uses the blow molder's internal reject chute. If the reject chute fills up while the system is in Run mode (Online), a Chute Full signal is sent to the computer, parts rejection stops, and an alarm signal is initiated. Part rejection is stopped until the Chute Full condition is corrected. Signal routed through 8 port I/O box.

Door Open

Used mainly in blow molder applications – the Intellispec's inspection modules are installed inside. For safety reasons, if the door to the blow molder is opened while in the Run mode (Online), a door-open signal is sent to the computer. Parts rejection stops and an alarm signal is initiated. Signal routed through 8 port I/O box.

Part Present (Part Detect) Sensor

This sensor detects each part entering the system. It is usually a retro-reflective type sensor that signals the computer when a part breaks a reflected light beam. Signal is labeled PD and is routed through 4 port I/O box. Signal presence can be verified through the software:

- Diagnostics Tools button | I/O tab | Show I/O Rates to view Part Rate and Encoder frequency. The Encoder signal must be present to verify the Part Present Signal.
- Diagnostics Tools button | I/O tab | I/O testing to view the state of the Part Present signal. When viewing the I/O screen, look for the Part Present Signal to be changing state when parts are flowing. The I/O screen can only be accessed Offline. The Encoder signal must be present to verify the Part Present Signal.

Transfer Arm Index

Pulse from Transfer Arm sensor – used in systems with correlation. Alternate label is **Machine Part 2**. Signal routed through 8 port I/O box.

Spindle Index

Pulse from Spindle sensor – used in systems with correlation. Alternate label is **Pocket Detect 2**. Signal routed through 8 port I/O box.

Cavity Index

Pulse from Cavity sensor – used in systems with correlation. Alternate label is **Machine Part 1**. Signal routed through 8 port I/O box.

Pocket Detect

Pulse from Pocket Detect sensor – used in systems with correlation. Alternate label is **Pocket Detect 1**. Signal routed through 8 port I/O box.

Reject Confirm

Optional feature – additional hardware required. A part detect sensor positioned at a calibrated and defined distance past the normal reject mechanism determines whether a part was actually rejected. Signal routed through 4 port I/O box. See Intellispec Programming Guide for 3.1 software for details about this feature.

Keyboard Recover

Not used.

AC Power Failure

The processor monitors the Main AC Power Switch status. If the Main AC Power Switch is turned off while the system is otherwise powered up, an AC Fail input is sent to the computer and a warning is initiated.

Low Battery

Not used.

Over-temp Input

If the internal Processor Cabinet temperature exceeds a high limit, a temperature sensor sends an Over-temperature signal to the computer to initiate a fault warning. In the event of an over-temperature warning, the Intellispec System must be powered down to cool off and clear the warning.

Isolated User Inputs

The following are inputs that can be user-activated to gather statistical information. They are accessible on the **Extended I/O** (on page 28) terminal block TB1.

Clear Alarms

(IN1_ISOL) Clears all active alarms.

Activate Inputs

(IN3_ISOL) Alerts the software to read the status of the Print Statistics, Reset Statistics, and Print Indicator Values inputs and take appropriate action.

Print Statistics

(IN4_ISOL) Initiates a print of inspection statistics for all channels, plus correlation defects for all channels. (Correlation statistics printed only if Print File Type = Formatted text in Reports menu under System configuration). See Intellispec Programming Guide for information about file type, file naming, and file destination.

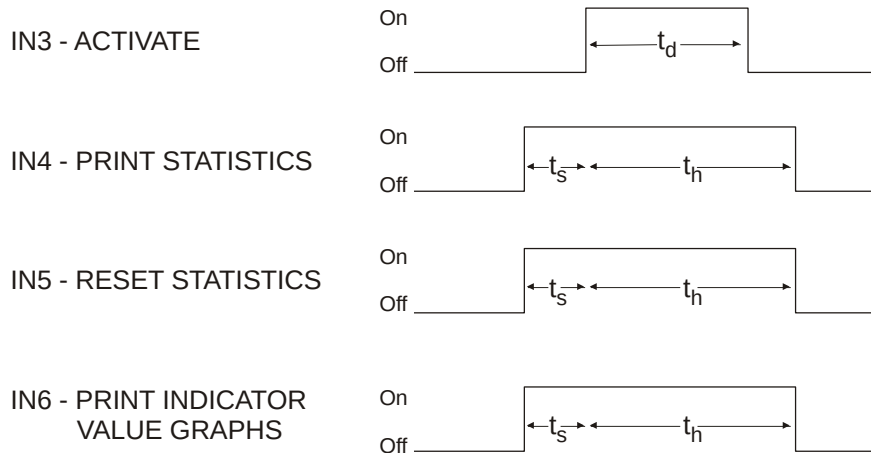
Reset Statistics

(IN5_ISOL) Resets the number of inspected parts and the number of defective parts to zero on all channels.

Print Indicator Values

(IN6_ISOL) Prints a report for each active indicator value for all currently running inspections.

Activate Input (IN3) must be energized to print statistics (IN4), reset statistics (IN5), or print the indicator value graphs (IN6). If you want to print statistics, for example, you must switch on IN4 (Print Statistics), and then toggle on and off input IN3 (Activate). Similarly, you must switch on IN5 (Reset Statistics) or IN6 (Print Indicator Value Graphs) and then toggle on and off IN3. Refer to the diagram below for timing details.

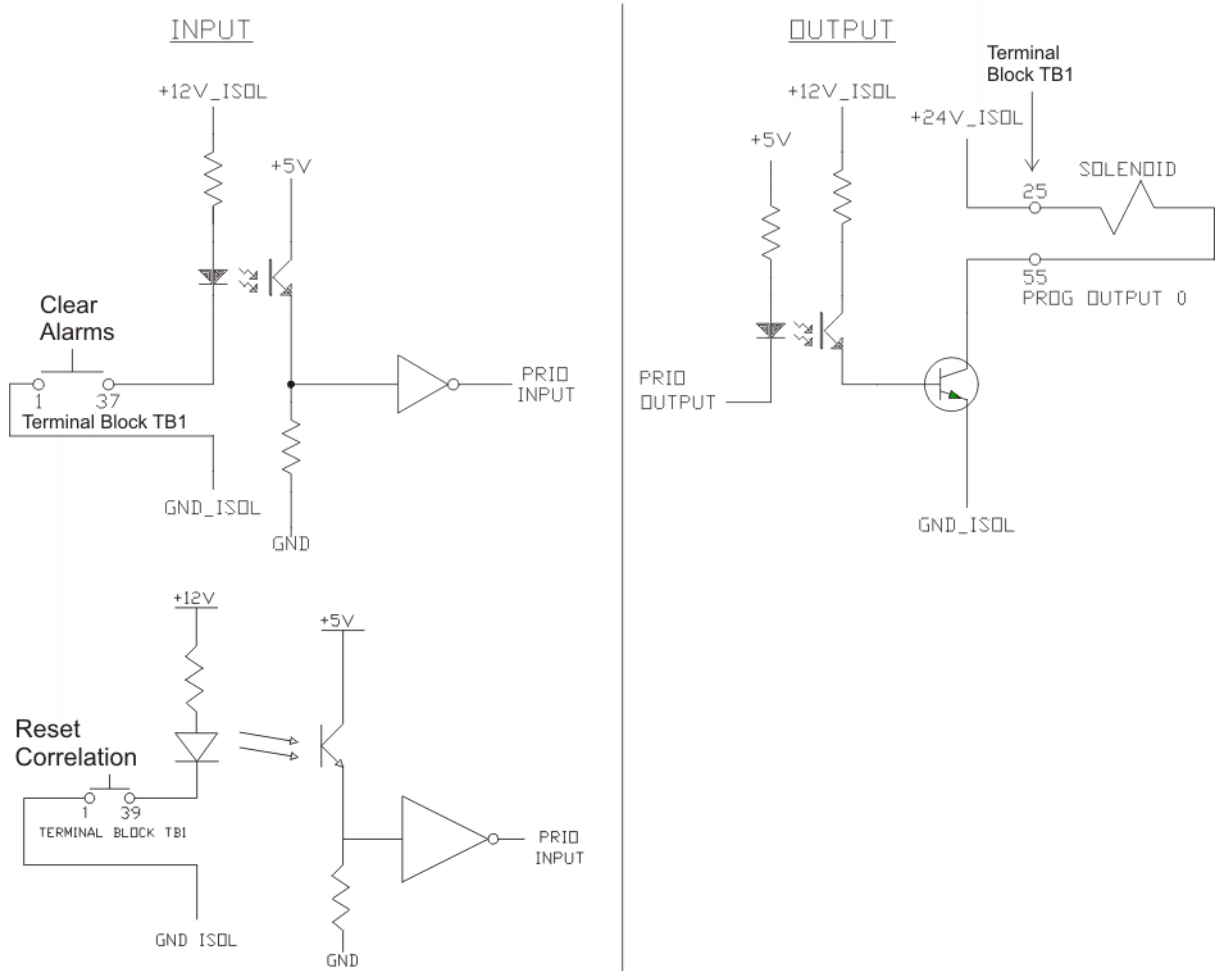


- t_d (minimum dwell time) – Equals twice the value of the maximum turn on time* of the input device
- t_s (minimum setup time) – Equals twice the value of the maximum turn on time* of the input device
- t_h (minimum hold time) – Equals twice the value of the maximum turn on time* of the input device plus 1 ms

Also, if you wish to use only one of the three inputs (e.g., IN4), you can leave that input on, and then simply toggle IN3 when you want to Print Statistics.

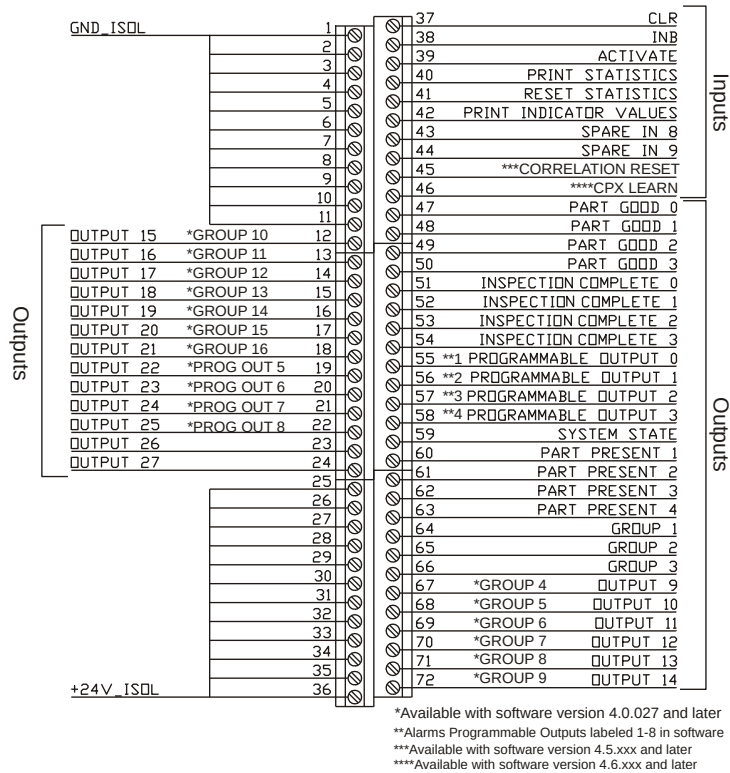
The following diagram shows a typical circuit that can be used to clear alarms. The same type of circuit can be used for any available input or output on the **Extended I/O** (on page 28) terminal block. A sample Correlation Reset circuit is also shown.

EXTENDED I/O INPUT/OUTPUT EXAMPLES



Extended I/O

Extended I/O terminal block TB1



Correlation Reset and CPX Learn

Correlation Reset and CPX Learn allow you to connect a push button* to provide simple operator control. They are available as of the version of software listed below. When wiring these circuits, pay attention to the notes and sample wiring below.

*Only one push button should be connected, using either Correlation Reset or CPX Learn. Otherwise, both features become activated at the same time.

CORRELATION RESET

Available in software version 4.5 and higher.

To activate Correlation Reset:

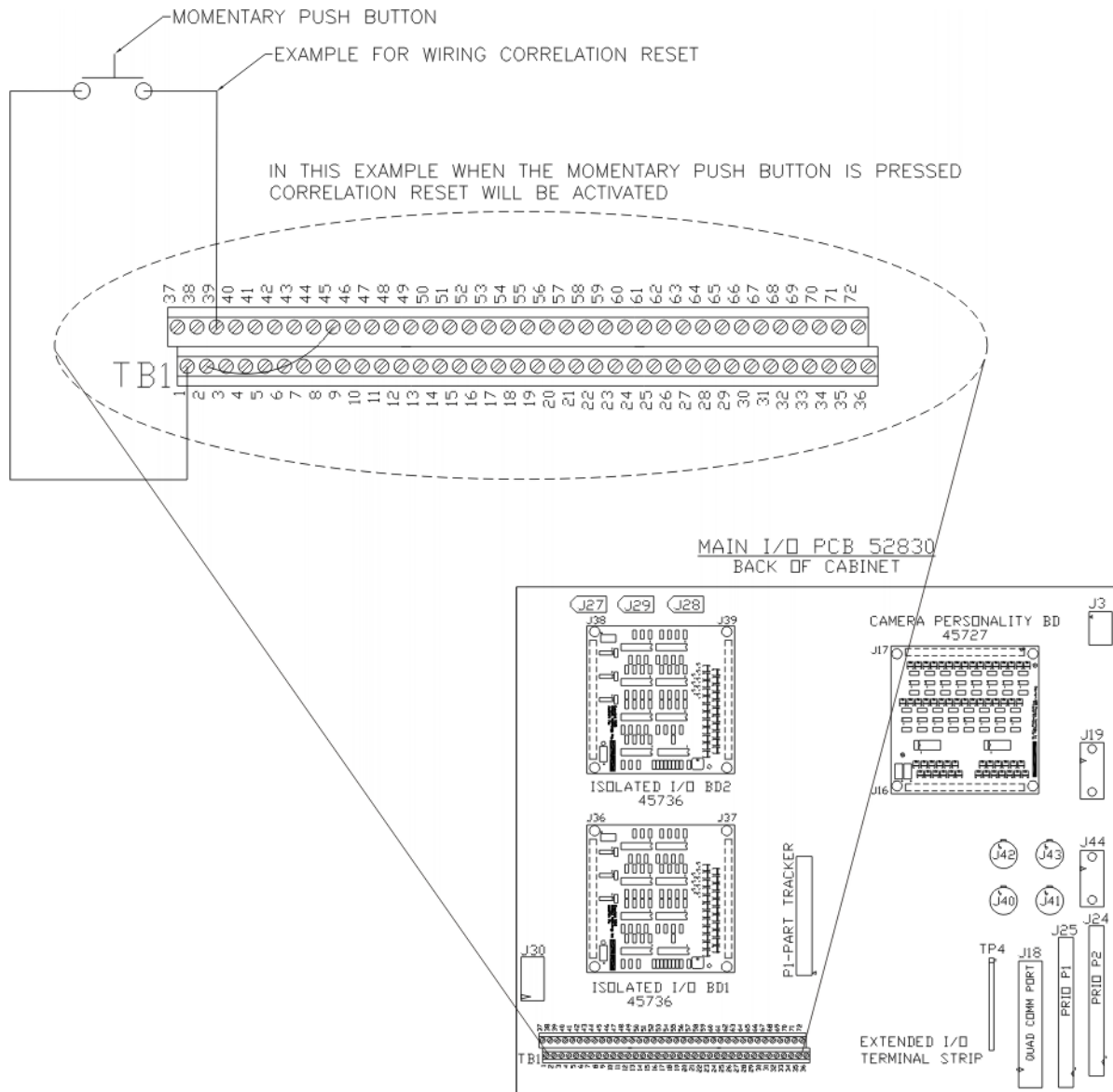
1. Terminal 45 must be jumpered to any terminal 1-8.
2. Terminal 39 is what activates Correlation Reset. Therefore, terminal 39 should be wired to any terminal 1-8 through a momentary push button.

CPX LEARN

Available in software version 4.6 and higher.

To activate Extractor CPX Learn:

1. Terminal 46 must be jumpered to any terminal 1-8.
2. Terminal 39 is what activates CPX Learn. Therefore, terminal 39 should be wired to any terminal 1-8 through a momentary push button.



OUTPUT SIGNALS AND DEVICES

Below are descriptions of the output signals available in Intellispec Series IV systems. The table, *I/O signals - test point reference* (on page 31), specifies where these signals are connected and where they can be measured.

Part Reject 1-4

The Part Reject signal triggers the Part Reject mechanism. Signal is routed through the 4 port I/O box.

Part Good 1-4

Produces a pulse (of user definable length) for each good part that passes through the lane. See “Pass Pulse Width” on Tracking tab under System Configuration | Channel Groups menu.

Inspection Complete 1-4

Produces a pulse (of user definable length) for each part that passes through the lane. See “Complete Pulse Width” on Tracking tab under System Configuration | Channel Groups menu.

Fire Strobe 1-4

This signal is hard wired to the light controller. It produces a pulse to fire the strobe for each part that passes through the lane.

Programmable Alarm Output 1-8

User selectable outputs tied to the activation of alarms. Outputs go active when alarm initiates, and go inactive when alarm is cleared.

Lighting Reset

Resets all light control boards to their previous state (not to zero).

Online Status

This signal is hard wired to the light tree. It lights the green light when the system goes online.

Visual Alarm

This signal is hard wired to the light tree. It lights the red light when an alarm condition occurs.

Warning Indicator

This signal is hard wired to the light tree. It lights the yellow light when a warning status is present.

Watchdog

This signal is hard wired to the light tree. It flashes the red light and horn at a 1 Hz rate if the system goes into an un-recoverable state.

System State (Online/ Offline)

Indicates whether the system is Online or Offline. Online = Active. Offline = Inactive.

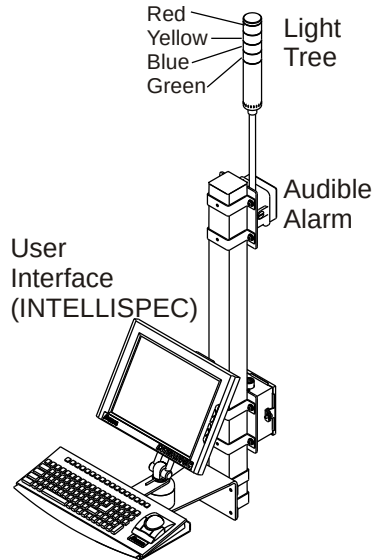
Part Present 1-4

Produces a pulse for each valid part present.

Group Output 1-3

Produces a pulse when any inspection within any group assigned to that output fails. See “Inspection Grouping” in Intellispec Programming Guide for more information.

LIGHT TREE



Alarm Light

When an alarm condition is active, the computer sends an Alarm Light output to illuminate the **red** Light Tree indicator lamp. Use the **Digital I/O** (see "**I/O Assignments**" on page 23) screen to verify lamp operation.

List of available alarms is found in the Intellispec Programming Guide.

Run mode (Online) Light

When the system is in Run mode (Online), the computer sends a Run mode (Online) Light output to illuminate the **green** Light Tree indicator lamp.

The light can be tested offline: use Diagnostics Tools button >> I/O >> I/O testing. Look at "Online Status" output.

AC Power Light

When the Rotary AC Power Switch is turned ON, an AC Power Light output illuminates the **blue** Light Tree indicator lamp.

Warning Light

When a warning condition is active, the computer sends a Warning Light output to illuminate the **yellow** Light Tree indicator lamp. Use the I/O testing screen to verify lamp operation.

Audible Alarm

When an alarm condition is active, the computer sends an Audible Alarm output to sound the alarm.

I/O SIGNALS - TEST POINT REFERENCE

The following table references the I/O assigned numbers (in the software), and the best place to measure these signals.

Notes:

- Signals are labeled 0-3 (e.g., Lane 0, Lane 1, Lane 2, Lane 3) in hardware, but are called 1-4 (e.g., Part Detect 1, 2, 3, and 4) in software
- When measuring on J36 or J38 reference TP5 on the Main I/O board
- J17 signals are differential outputs and should be measured with respect to each other or can be referenced to TP1 on the Main I/O board

I/O number on screen	Signal	Type	Connection Point	Test Point
0	Encoder 1 (ENCODER_0)	Input	Lane 1 Distribution Box	J36-3
1	Encoder 2 (ENCODER_1)	Input	Lane 2 Distribution Box	J38-3
2	Encoder 3 (ENCODER_2)	Input	Lane 3 Distribution Box	J38-5
3	Encoder 4 (ENCODER_3)	Input	Lane 4 Distribution Box	J36-5
4	Reject Container Full	Input	Correlation Sensor Box	J36-7
5	Door Open	Input	Correlation Sensor Box	J36-9
6	Part Detect 1 (PP_SENS_0)	Input	Lane 1 Distribution Box	J36-11
7	Part Detect 2 (PP_SENS_1)	Input	Lane 2 Distribution Box	J38-7
8	Part Detect 3 (PP_SENS_2)	Input	Lane 3 Distribution Box	J38-9
9	Part Detect 4 (PP_SENS_3)	Input	Lane 4 Distribution Box	J36-13
10	Transfer Arm Index (MACHINE PART 2)	Input	Correlation Sensor Box	J36-15
11	Spindle Index (POCKET DETECT 2)	Input	Correlation Sensor Box	J36-17
12	Cavity Index (MACHINE PART 1)	Input	Correlation Sensor Box	J36-19
13	Pocket Detect 1	Input	Correlation Sensor Box	J36-21
14	Reject Confirm 1 (REJ_CNFM_SENS_0)	Input	Lane 1 Distribution Box	J36-23
15	Reject Confirm 2 (REJ_CNFM_SENS_1)	Input	Lane 2 Distribution Box	J38-11
16	Reject Confirm 3 (REJ_CNFM_SENS_2)	Input	Lane 3 Distribution Box	J38-13
17	Reject Confirm 4 (REJ_CNFM_SENS_3)	Input	Lane 4 Distribution Box	J36-25
18	Unassigned (USER 6/ AUX INPUT)	Input	J14-6	J36-27
19	AC Power Failure (USER 5)	Input	Hard wired to power switch	J36-29
20	Unassigned	Input	n/c	
21	Over Temp	Input	Hard wired to thermostat	J36-31
22	Clear Alarms (IN1_ISOL) (CLR)	Input	TB1-37	J38-15
23	Unassigned (IN2_ISOL) (INB)	Input	TB1-38	J38-17
24	Activate Inputs #25, 26, 27 (IN3_ISOL)	Input	TB1-39	J38-19
25	Print Statistics (IN4_ISOL)	Input	TB1-40	J38-21

I/O number on screen	Signal	Type	Connection Point	Test Point
26	Reset Statistics (IN5_ISOL)	Input	TB1-41	J38-23
27	Print Indicator Values (IN6_ISOL)	Input	TB1-42	J38-25
28	Q1 (Hydro only) (IN7_ISOL)	Input	TB1-43	J38-27
29	Q2(Hydro only) (IN8_ISOL)	Input	TB1-44	J38-29
30	Unassigned (IN9_ISOL)	Input	TB1-45	J38-31
31	Unassigned (IN10_ISOL)	Input	TB1-46	J22-2
32	Channel 1 Reject (CNREJECT_0)	Output	Lane 1 Distribution Box	J36-51
33	Channel 2 Reject (CNREJECT_1)	Output	Lane 2 Distribution Box	J38-51
34	Channel 3 Reject (CNREJECT_2)	Output	Lane 3 Distribution Box	J38-53
35	Channel 4 Reject (CNREJECT_3)	Output	Lane 4 Distribution Box	J36-53
36	Part Good 1 (PG_0_OUT)	Output	TB1-47	J36-41
37	Part Good 2 (PG_1_OUT)	Output	TB1-48	J36-43
38	Part Good 3 (PG_2_OUT)	Output	TB1-49	J36-45
39	Part Good 4 (PG_3_OUT)	Output	TB1-50	J36-47
40	Part Complete 1 (IC_0_OUT)	Output	TB1-51	J38-33
41	Part Complete 2 (IC_1_OUT)	Output	TB1-52	J38-35
42	Part Complete 3 (IC_2_OUT)	Output	TB1-53	J38-37
43	Part Complete 4 (IC_3_OUT)	Output	TB1-54	J38-39
44	Fire Strobe 1	Output	Hard wired to Light Controller	J17-61, J17-63
45	Fire Strobe 2	Output	Hard wired to Light Controller	J17-45, J17-47
46	Fire Strobe 3	Output	Hard wired to Light Controller	J17-29, J17-31
47	Fire Strobe 4	Output	Hard wired to Light Controller	J17-13, J17-15
48	Programmable Alarm Output 1 (PROG_OUT_0)	Output	TB1-55	J38-41
49	Programmable Alarm Output 2 (PROG_OUT_1)	Output	TB1-56	J38-43
50	Programmable Alarm Output 3 (PROG_OUT_2)	Output	TB1-57	J38-45
51	Programmable Alarm Output 4 (PROG_OUT_3)	Output	TB1-58	J38-47
52	Lighting Reset	Output	Hard wired to Light Controller	J17-57, J17-59
53	Online Status (USER 1)	Output	Hard wired to Green light - Light Tree	J36-33

I/O number on screen	Signal	Type	Connection Point	Test Point
54	Visual Alarm (USER 2)	Output	Hard wired to Red light - Light Tree	J36-35
55	Audible Alarm (USER 3)	Output	Hard wired to horn - Light Tree	J36-37
56	Warning Indicator (USER 4)	Output	Hard wired to yellow light - Light Tree	J36-39
57	Watchdog	Output	Hard wired to Light Tree	J36-35 (blink)
58	Unassigned	Output		
59	Unassigned	Output		
60	Unassigned	Output		
61	System State (Online/ Offline) (OUT1_ISOL)	Output	TB1-59	J22-4
62	Part Present 1 (OUT2_ISOL)	Output	TB1-60	J22-6
63	Part Present 2 (OUT3_ISOL)	Output	TB1-61	J22-8
64	Part Present 3 (OUT4_ISOL)	Output	TB1-62	J22-10
65	Part Present 4 (OUT5_ISOL)	Output	TB1-63	J22-12
66	Group Output 1 (OUT6_ISOL)	Output	TB1-64	J22-14
67	Group Output 2 (OUT7_ISOL)	Output	TB1-65	J22-16
68	Group Output 3 (OUT8_ISOL)	Output	TB1-66	J22-18
69	Group Output 4* (OUT9_ISOL)	Output	TB1-67	J22-20
70	Group Output 5* (OUT10_ISOL)	Output	TB1-68	J22-22
71	Group Output 6* (OUT11_ISOL)	Output	TB1-69	J22-24
72	Group Output 7* (OUT12_ISOL)	Output	TB1-70	J22-26
73	Group Output 8* (OUT13_ISOL)	Output	TB1-71	J22-28
74	Group Output 9* (OUT14_ISOL)	Output	TB1-72	J22-30
75	Group Output 10* (OUT15_ISOL)	Output	TB1-12	J22-32
76	Group Output 11* (OUT16_ISOL)	Output	TB1-13	J22-34
77	Group Output 12* (OUT17_ISOL)	Output	TB1-14	J22-36
78	Group Output 13* (OUT18_ISOL)	Output	TB1-15	J22-38
79	Group Output 14* (OUT19_ISOL)	Output	TB1-16	J22-40
80	Group Output 15* (OUT20_ISOL)	Output	TB1-17	J22-42

I/O number on screen	Signal	Type	Connection Point	Test Point
81	Group Output 16* (OUT21_ISOL)	Output	TB1-18	J22-44
82	Programmable Alarm Output 5* (OUT22_ISOL)	Output	TB1-19	J22-46
83	Programmable Alarm Output 6* (OUT23_ISOL)	Output	TB1-20	J22-48
84	Programmable Alarm Output 7* (OUT24_ISOL)	Output	TB1-21	J22-50
85	Programmable Alarm Output 8* (OUT25_ISOL)	Output	TB1-22	J22-52
86	Unassigned (OUT26_ISOL)	Output	TB1-23	J22-54
87	Unassigned (OUT27_ISOL)	Output	TB1-24	J22-56

*Unassigned in software versions previous to 4.0.027

ULTRA I/O OPTION

The Ultra I/O option is provided as a kit and includes the components shown on the next few pages. All TB1 terminal references in the following chart refer to the terminal block on the Main I/O, rear.

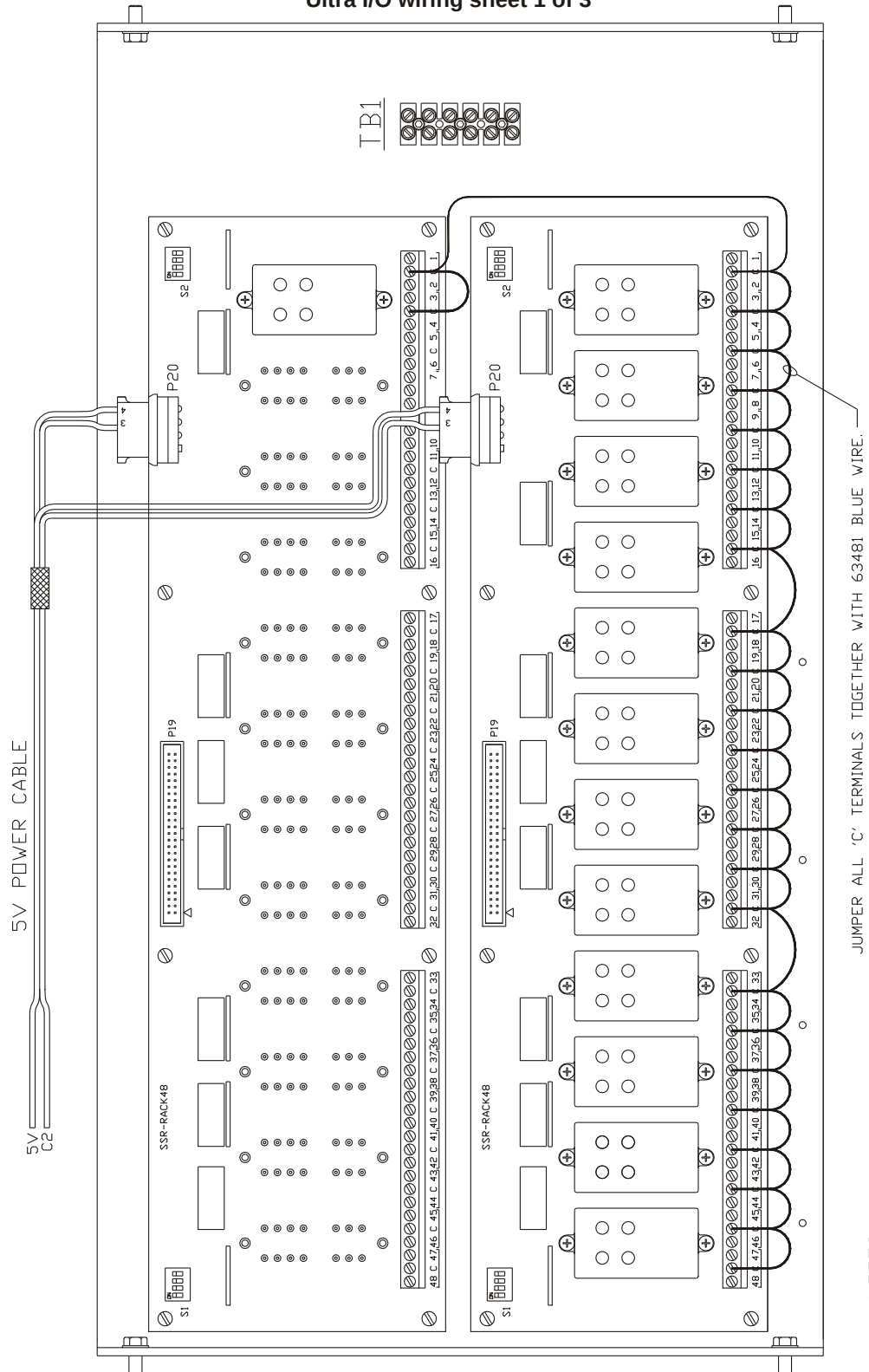
- * input
- TB1 is on the Main I/O, Rack 1 is the most populated I/O rack
- All outputs are NPN-type

Terminal	Function	Terminal	Function	Terminal	Function
TB1-1	GND ISOL	TB1-43	Unassigned *	Rack 1 - 13	Group 29
TB1-2	GND ISOL	TB1-44	Unassigned *	Rack 1 - 14	Group 30
TB1-3	GND ISOL	TB1-45	Unassigned *	Rack 1 - 15	Group 31
TB1-4	GND ISOL	TB1-46	Unassigned *	Rack 1 - 16	Group 32
TB1-5	GND ISOL	TB1-47	Part Good Lane 1	Rack 1 - 17	Group 33
TB1-6	GND ISOL	TB1-48	Part Good Lane 2	Rack 1 - 18	Group 34
TB1-7	GND ISOL	TB1-49	Part Good Lane 3	Rack 1 - 19	Group 35
TB1-8	GND ISOL	TB1-50	Part Good Lane 4	Rack 1 - 20	Group 36
TB1-9	GND ISOL	TB1-51	Insp. Comp. Lane 1	Rack 1 - 21	Group 37
TB1-10	GND ISOL	TB1-52	Insp. Comp. Lane 2	Rack 1 - 22	Group 38
TB1-11	GND ISOL	TB1-53	Insp. Comp. Lane 3	Rack 1 - 23	Group 39
TB1-12	Group 10	TB1-54	Insp. Comp. Lane 4	Rack 1 - 24	Group 40
TB1-13	Group 11	TB1-55	Prog. Out 1	Rack 1 - 25	Group 41
TB1-14	Group 12	TB1-56	Prog. Out 2	Rack 1 - 26	Group 42
TB1-15	Group 13	TB1-57	Prog. Out 3	Rack 1 - 27	Group 43
TB1-16	Group 14	TB1-58	Prog. Out 4	Rack 1 - 28	Group 44
TB1-17	Group 15	TB1-59	System State	Rack 1 - 29	Group 45

Terminal	Function	Terminal	Function	Terminal	Function
TB1-18	Group 16	TB1-60	Part Pres. Lane 1	Rack 1 - 20	Group 46
TB1-19	Prog. Out 5	TB1-61	Part Pres. Lane 2	Rack 1 - 31	Group 47
TB1-20	Prog. Out 6	TB1-62	Part Pres. Lane 3	Rack 1 - 32	Group 48
TB1-21	Prog. Out 7	TB1-63	Part Pres. Lane 4	Rack 1 - 33	Group 49
TB1-22	Prog. Out 8	TB1-64	Group 1	Rack 1 - 34	Group 50
TB1-23	Unassigned	TB1-65	Group 2	Rack 1 - 35	Group 51
TB1-24	Unassigned	TB1-66	Group 3	Rack 1 - 36	Group 52
TB1-25	+24V ISOL	TB1-67	Group 4	Rack 1 - 37	Group 53
TB1-26	+24V ISOL	TB1-68	Group 5	Rack 1 - 38	Group 54
TB1-27	+24V ISOL	TB1-69	Group 6	Rack 1 - 39	Group 55
TB1-28	+24V ISOL	TB1-70	Group 7	Rack 1 - 40	Group 56
TB1-29	+24V ISOL	TB1-71	Group 8	Rack 1 - 41	Group 57
TB1-30	+24V ISOL	TB1-72	Group 9	Rack 1 - 42	Group 58
TB1-31	+24V ISOL	Rack 1 - 1	Group 17	Rack 1 - 43	Group 59
TB1-32	+24V ISOL	Rack 1 - 2	Group 18	Rack 1 - 44	Group 60
TB1-33	+24V ISOL	Rack 1 - 3	Group 19	Rack 1 - 45	Group 61
TB1-34	+24V ISOL	Rack 1 - 4	Group 20	Rack 1 - 46	Group 62
TB1-35	+24V ISOL	Rack 1 - 5	Group 21	Rack 1 - 47	Group 63
TB1-36	+24V ISOL	Rack 1 - 6	Group 22	Rack 1 - 48	Group 64
TB1-37	Clear *	Rack 1 - 7	Group 23	Rack 2 - 1	Part Not Proc. Lane 1
TB1-38	Unassigned *	Rack 1 - 8	Group 24	Rack 2 - 2	Part Not Proc. Lane 2
TB1-39	Activate *	Rack 1 - 9	Group 25	Rack 2 - 3	Part Not Proc. Lane 3
TB1-40	Print Stats*	Rack 1 - 10	Group 26	Rack 2 - 4	Part Not Proc. Lane 4
TB1-41	Reset Stats*	Rack 1 - 11	Group 27	Rack 1 - C	Tie to Cust. GND
TB1-42	Print Ind. Val.*	Rack 1 - 12	Group 28	Rack 2 -C	Tie to Cust. GND

Ultra I/O wiring 1 of 3

Ultra I/O wiring sheet 1 of 3



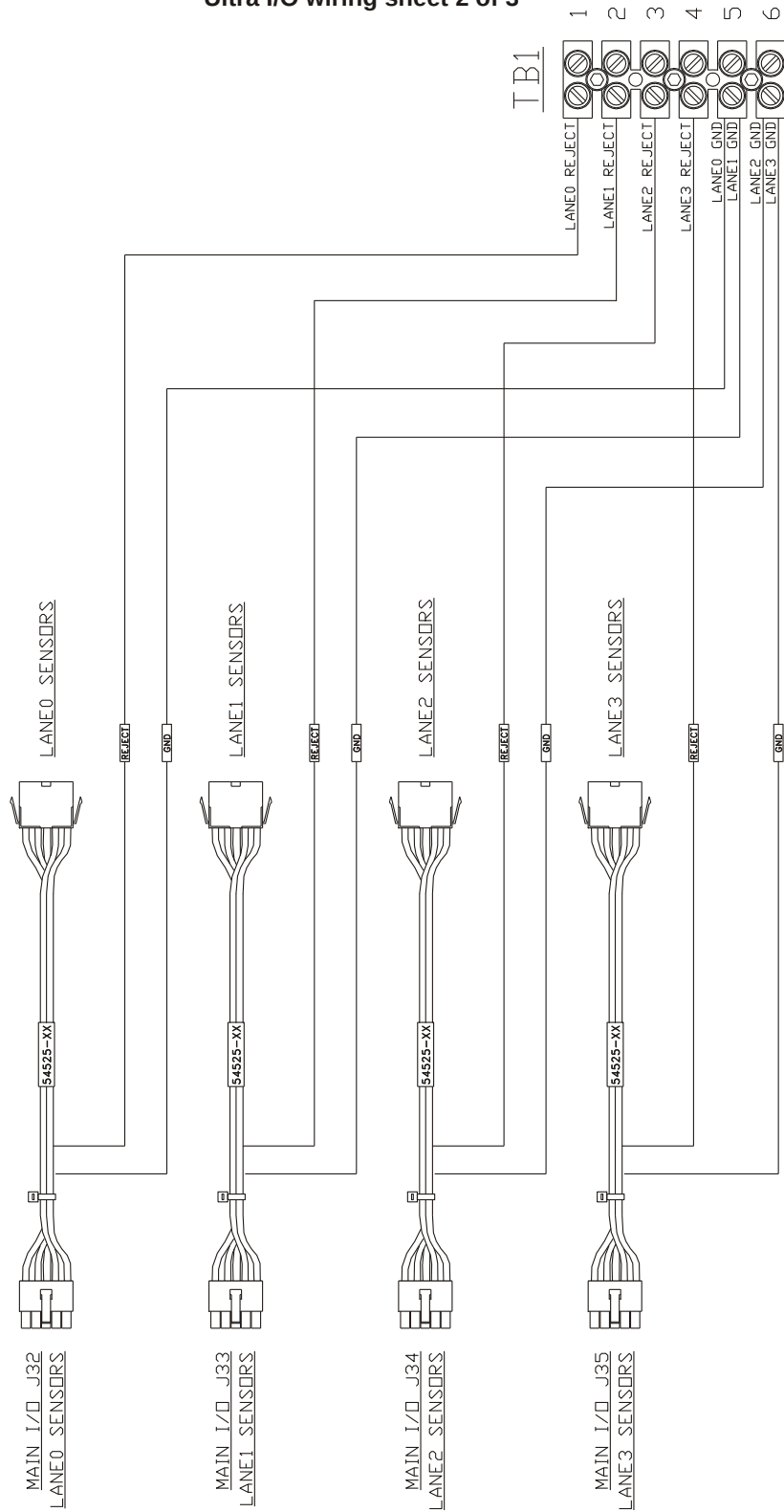
NOTES:

- 1) SEE PAGE 2 FOR WIRING TO TB1.
- 2) CONNECT 5V POWER SUPPLY CABLE TO P20 OF EACH BOARD.
(SEE PG 3 FOR POWER CABLE)

JUMPER ALL 'C' TERMINALS TOGETHER WITH 63481 BLUE WIRE.

Ultra I/O wiring 2 of 3

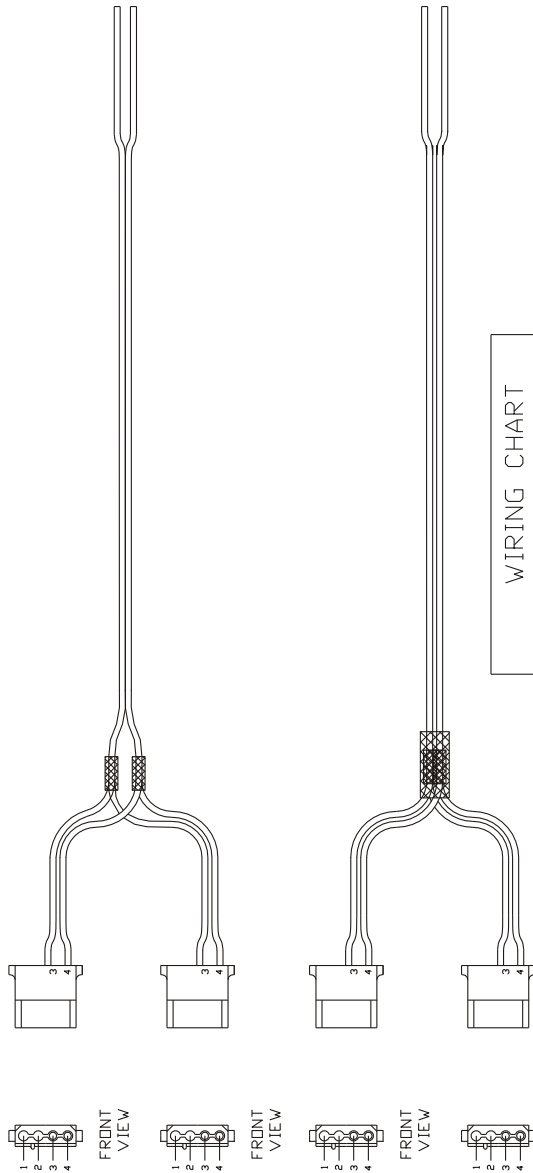
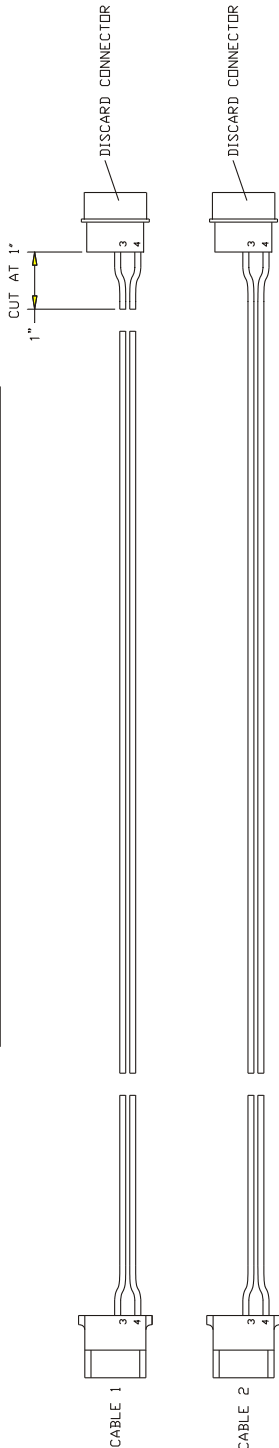
Ultra I/O wiring sheet 2 of 3



Ultra I/O wiring 3 of 3

Ultra I/O wiring sheet 3 of 3

POWER CABLES ARE INCLUDED WITH THE OPTO RACKS



WIRING CHART			
CONNECTOR	WIRE COLOR	DESC.	
1	-	-	
2	-	-	
3	BLACK	COM	
4	RED	+5 VDC	

Chapter 5

MAIN I/O BOARD SERIES IV-D

The Main I/O Board is mounted vertically to a support plate in the rear of the Processor Cabinet. The back side of the Main I/O Board provides input and output (I/O) communication with the System Computer and the UPS. The front of the board provides for communication with the visible/ audible alarm, the part position sensors, the encoder, the correlation sensors, and cameras. The sensor inputs and alarms are optically isolated; the vision system cameras are not.

The Main I/O board includes three daughter boards on the rear side: the Camera Personality Daughter Board and two Isolated I/O Daughter Boards.

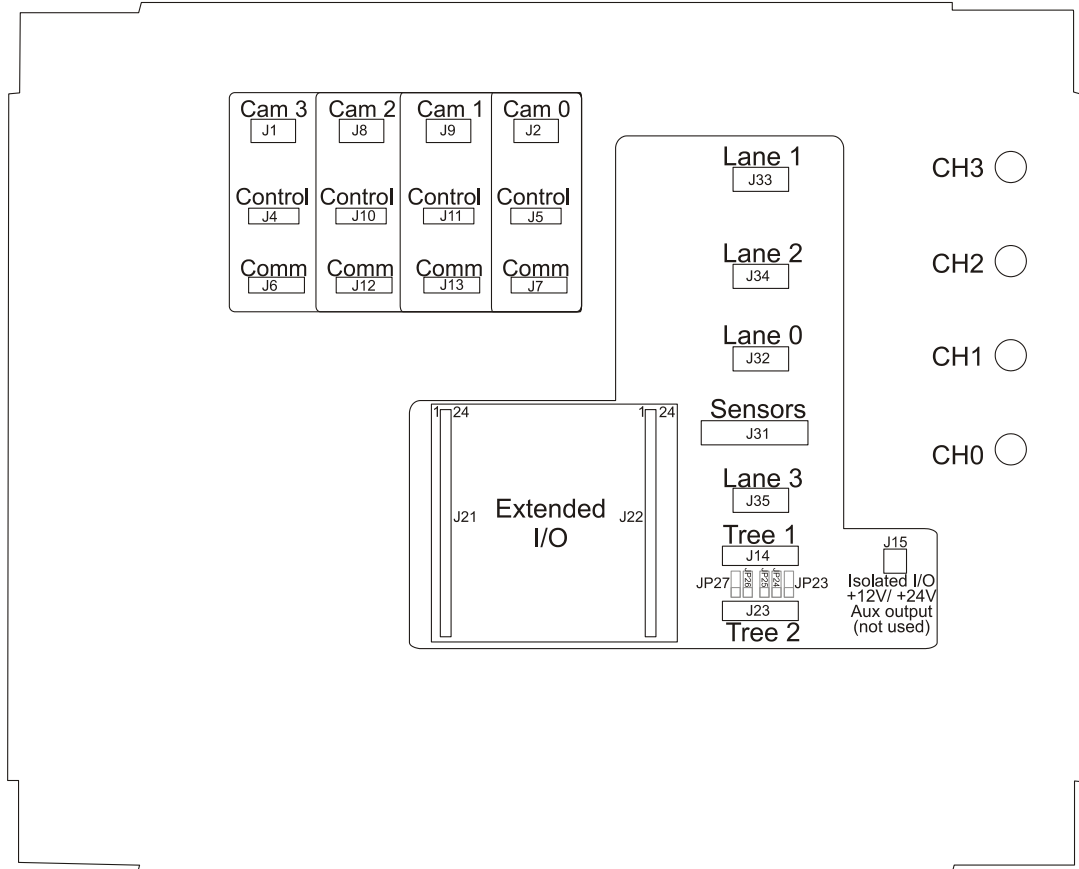
The Camera Personality Daughter Board plugs into connector terminals J16 and J17 on the rear of the Main I/O Board. This board conditions the camera driver signals going out to the camera modules and the communication signals between the PRIO Board and the Image Acquisition Board.

The Isolated I/O Daughter Boards plug into connector terminals J36/J37 and J38/J39 on the Main I/O Board. This board uses optical isolators to isolate incoming part sensor signals, encoder signals, and actuator signals from the system electronic circuits. The Extended I/O isolation daughter board plugs into J21/J22 on the front of the Main I/O board. The Extended I/O signals are accessible on terminal strip TB1 on the **rear of the Main I/O** (see "**Main I/O Board, Rear View**" on page 43).

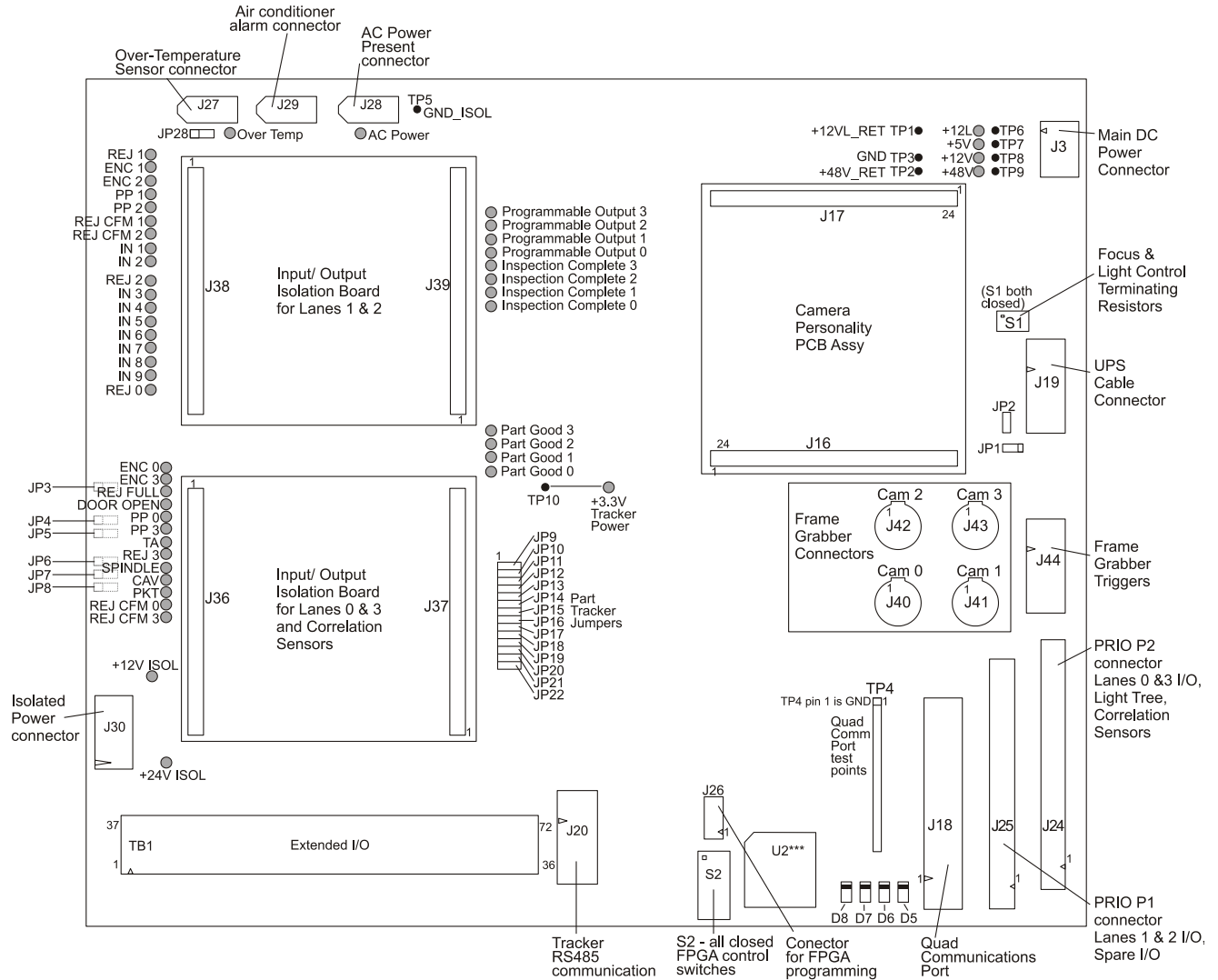
MAIN I/O IN SERIES IV-D

In Series IV-D systems, a jumper [55962 (see "**Main I/O Daughter board pinouts 2**" on page 55)] is installed across J16 on the Camera Personality Board. Additionally, shorting jumpers (55963) are installed on connectors J40-J43 (Frame Grabber connectors on rear of Main I/O board).

MAIN I/O BOARD, FRONT VIEW



MAIN I/O BOARD, REAR VIEW



❖ *Note: In Series IV-D and IV-D+ systems, J40-J43 have shorting jumpers (55962) on them.*

***U2

Main I/O - U2 Horn Audible alarm part 52828 Version 02 used as of 5/31/2005. Version 01 chips need to be replaced, not re-programmed. This changes audible alarm (horn): If user programs audible alarm for extended or indefinite period, horn will now sound for one minute, then beep afterwards. It will no longer stay on continuously.

MAIN I/O JUMPER SETTINGS

Jumpers JP1 through JP28 have three pins each and are located on the Main I/O Board. These jumpers must be set properly for the correlation sensors and part tracker circuitry. Referring to JP3 through JP8, when the jumper is set to 1-2, pin 4 of the **correlation sensors cable** (see "**45906 cable 8 port distribution box internal**" on page 157) is connected to the Isolated I/O Board. When the jumper is set to 2-3, pin 2 of the correlation sensors cable is connected to the Isolated I/O Board. Whether pin 2 or pin 4 is routed to the Isolated I/O Board depends on the type of sensor used.

Jumper	Description	Function	Default Setting
JP1	UPS port configuration	1-2: UPS port configuration	No jumper
JP2	UPS port configuration	1-2: UPS port configuration 2-3: UPS port configuration	No jumper
JP3	Reject Chute Full Sensor input	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	2 – 3
JP4	Reject Door Open	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	1 – 2
JP5	Transfer Arm Index (Machine Part 2*)	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	1 – 2
JP6	Spindle Index (Pocket Detect 2)	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	1 – 2
JP7	Cavity Index (Machine Part 1)	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	2 – 3 (1 – 2)
JP8	Pocket Detect (Pocket Detect 1)	1-2: Sensor input on pin 4 of 4-pin connector 2-3: Sensor input on pin 2 of 4-pin connector	1 – 2
JP9	Cavity Index Sensor Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP10	Spindle Index Sensor Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP11	Transfer Arm Index Sensor Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP12	Spare Input 11 Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP13	Pocket Detect Sensor Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP14	Lane 0 Part Present Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP15	Lane 3 Part Present Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP16	Lane 0 Reject Output Configuration	1-2: Output from PRIO to Rejecter 2-3: Output from PRIO to Part Tracker to Rejecter	1 – 2
JP17	Spare Input 10 Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP18	Spare Input 9 Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP19	Spare Input 8 Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP20	Lane 0 Encoder Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2

Jumper	Description	Function	Default Setting
JP21	Lane 3 Encoder Input Configuration	1-2: Input to PRIO 2-3: Input to Part Tracker then to PRIO	1 – 2
JP22	Lane 3 Reject Output Configuration	1-2: Output from PRIO to Rejecter 2-3: Output from PRIO to Part Tracker to Rejecter	1 – 2
JP23	Intellispec Light Tree Blue Lamp Output	1-2: Output from PRIO 2-3: Output from PRIO or Part Tracker	1 – 2
JP24	Intellispec Light Tree Yellow Lamp Output	1-2: Output from PRIO 2-3: Output from PRIO or Part Tracker	1 – 2
JP25	Intellispec Light Tree Horn Output	1-2: Output from PRIO 2-3: Output from PRIO or Part Tracker	1 – 2
JP26	Intellispec Light Tree Red Lamp Output	1-2: Output from PRIO 2-3: Output from PRIO or Part Tracker	1 – 2
JP27	Intellispec Light Tree Green Lamp Output	1-2: Output from PRIO 2-3: Output from PRIO or Part Tracker	1 – 2
JP28	Air Conditioner Alarm Configuration	1-2: Alarm kit not installed 2-3: Alarm kit installed	1 – 2

(*Names and settings in parentheses are for two-lane correlation)

MAIN I/O SWITCH SETTINGS

Dip switch S1 places a termination resistor on the end of the RS-485 Lighting and Focus Control Networks. When needed, shorting plugs (Pressco P/N 46244) connect to terminals J6, J12, and/or J13 to jumper out missing camera modules.

The RS-485 Lighting and Focus Control networks originate on the 4-Port Serial Board and connect by cable to the Main I/O Board. From the Main I/O Board, the networks are daisy-chained to the camera lighting modules.

The Lighting and Focus Control Network S1 dip switch settings, positions 1 and 2, are both closed. Connectors J6, J7, J12 and J13 should be connected with the standard mating connector or have the shorting plugs (46244) installed.

Refer to the **Main I/O Board rear view** (see "**Main I/O Board, Rear View**" on page 43) for the locations of S1 and S2. Refer to the Main I/O Board front view for the locations of J6, J7, J12, and J13.

Switch	Default	Description	Function
S1 (2 position)	All Closed	RS485 termination	Light and focus control termination resistors
S2 (8 position)	All Closed	Strobe Trigger Mode	Strobes can be triggered by more than one channel

Mode	Main I/O Switch S2								To Inspection Module 0	To Inspection Module 1	To Inspection Module 2	To Inspection Module 3
	1	2	3	4	5	6	7	8	Module 0	Module 1	Module 2	Module 3

1	0	0	0	0	0	0	0	0	Fire_strobe_0	Fire_strobe_1	Fire_strobe_2	Fire_strobe_3
2	1	0	0	0	0	0	0	0	Fire_strobe_0 or 1	Fire_strobe_1	Fire_strobe_2	Fire_strobe_3
3	0	1	0	0	0	0	0	0	Fire_strobe_0	Fire_strobe_1	Fire_strobe_2 or 3	Fire_strobe_3
4	1	1	0	0	0	0	0	0	Fire_strobe_0 or 2	Fire_strobe_1	Fire_strobe_2	Fire_strobe_3
5	0	0	1	0	0	0	0	0	Fire_strobe_0 or 1 or 2	Fire_strobe_1	Fire_strobe_2	Fire_strobe_3
6	1	0	1	0	0	0	0	0	Fire_strobe_0 or 1 or 2 or 3	Fire_strobe_1	Fire_strobe_2	Fire_strobe_3
7	0	1	1	0	0	0	0	0	Fire_strobe_0 or 1	Fire_strobe_1	Fire_strobe_2 or 3	Fire_strobe_3
8	1	1	1	0	0	0	0	0	Fire_strobe_0	Fire_strobe_1 or 2	Fire_strobe_2	Fire_strobe_3

NOTES:

- 0=Closed (down); 1=Open (up)
- Mode 1 - Normal Mode - each Channel triggers own array
- Mode 2 - Channels 0 or 1 trigger Channel 0 array; Channels 2, 3 normal
- Mode 3 - Channels 2 or 3 trigger Channel 2 array; Channels 0, 1 normal
- Mode 4 - Channels 0 or 2 trigger Channel 0 array; Channels 1, 3 normal
- Mode 5 - Channels 0, 1 or 2 trigger Channel 0 array; Channel 3 normal
- Mode 6 - All Channels trigger Channel 0 array
- Mode 7 - Channels 0 or 1 trigger Channel 0 array; Channels 2 or 3 trigger Channel 2 array
- Mode 8 - Channels 1 or 2 trigger Channel 1 array; Channels 0, 3 normal
- Mode 1 = any other switch setting different from above

MAIN I/O BOARD LEDS AND TEST POINTS

LED Label	Signal	Comments	Default
+12L	+12 Vdc Linear	+12 Vdc Camera power supply	ON
+12V	+12Vdc	+12Vdc Electronics power supply	ON
+12V_ISO	+12 Vdc Isolated	+12 Vdc Isolated I/O power supply	ON
+24V_ISO	+24 Vdc Isolated	+24 Vdc Isolated I/O power supply for system encoders, sensors, and actuators	ON
+3.3V	+3.3Vdc	+3.3Vdc power supply for Tracker board (Vreg U3)	ON
+48V	+48 Vdc	+48 Vdc Light Array power supply	ON
+5V	+5 Vdc	+5 Vdc Electronics power supply	ON
AC PWR	Power Status	The processor monitors the Main AC Power Switch status. If the Main AC Power Switch is turned off while the system is otherwise powered up, an AC Fail input is sent to the computer and	ON

LED Label	Signal	Comments	Default
		a warning is initiated.	
CAV	Cavity Index	Pulse from Cavity sensor – used in systems with correlation. Alternate label is Machine Part 1 . Signal routed through 8 port I/O box.	OFF
DO	Door Open	Used mainly in blow molder applications. LED lights when blow molder door is open. The Blow Molder Door alarm is triggered (if enabled).	OFF
ENC0	Encoder, Lane 0	Flashes/lights when channel 0 encoder is running	OFF
ENC1	Encoder, Lane 1	Flashes/lights when channel 1 encoder is running	OFF
ENC2	Encoder, Lane 2	Flashes/lights when channel 2 encoder is running	OFF
ENC3	Encoder, Lane 3	Flashes/lights when channel 3 encoder is running	OFF
IC 0	Inspection Complete, Lane 0	Flashes/lights when a part through channel 0 completes the inspection process. Duration of pulse = Complete Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
IC 1	Inspection Complete, Lane 1	Flashes/lights when a part through channel 1 completes the inspection process. Duration of pulse = Complete Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
IC 2	Inspection Complete, Lane 2	Flashes/lights when a part through channel 2 completes the inspection process. Duration of pulse = Complete Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
IC 3	Inspection Complete, Lane 3	Flashes/lights when a part through channel 3 completes the inspection process. Duration of pulse = Complete Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
IN 1 (Isolated Inputs)	Clear Alarms (CLR)	Flashes/lights when this input is activated. It clears all active alarms.	OFF
IN 2	Unassigned (INB)		OFF
IN 3	Activate Inputs (for IN4, IN5, IN6)	Flashes/lights when this input is activated. It alerts the software to read the status of the Print Statistics, Reset Statistics, and Print Indicator Value inputs and take appropriate action.	OFF
IN 4	Print Statistics	Flashes/lights when this input is activated. It initiates a print of the current job statistics. Input IN 3 must be activated concurrently.	OFF
IN 5	Reset Statistics	Flashes/lights when this input is activated. It resets the current job statistics. Input IN 3 must be activated concurrently.	OFF
IN 6	Print Indicator Values	Flashes/lights when this input is activated. It prints a report for each active indicator value for all currently running inspections. Input IN 3 must be activated concurrently.	OFF
IN 7	Q1 (Multi-void tube	Q1 is a qualifying signal sent from the Shell to the PRIO. Q1 is active for fake part detects that	OFF

LED Label	Signal	Comments	Default
	applications only)	are generated for middle views of the system part.	
IN 8	Q2 (Multi-void tube applications only)	Q2 is a qualifying signal sent from the Shell to the PRIO. Q2 is active for fake part detects that are generated for trailing edge views of the system part.	OFF
IN 9	Unassigned		OFF
OT	High Temp	If the internal Processor Cabinet temperature exceeds a high limit, a temperature sensor sends an Over-temperature signal to the computer to initiate a fault warning. In the event of an over-temperature warning, the Intellispec System must be powered down to cool off and clear the warning.	ON
PG 0	Part Good, Lane 0	Flashes/lights when a part through channel 0 passes inspection. Duration = Pass Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
PG 1	Part Good, Lane 1	Flashes/lights when a part through channel 1 passes inspection. Duration = Pass Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
PG 2	Part Good, Lane 2	Flashes/lights when a part through channel 2 passes inspection. Duration = Pass Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
PG 3	Part Good, Lane 3	Flashes/lights when a part through channel 3 passes inspection. Duration = Pass Pulse Width on Tracking tab under System Configuration Channel Groups	OFF
PKT	Pocket Detect	Pulse from Pocket Detect sensor – used in systems with correlation. Alternate label is Pocket Detect 1 . Signal routed through 8 port I/O box.	OFF
PO 0	Programmable Output 0	Programmable Alarm Output 1 in software. LED lights when any assigned alarm is triggered. (Intellispec 3.1 & later)	OFF
PO 1	Programmable Output 1	Programmable Alarm Output 2 in software. LED lights when any assigned alarm is triggered. (Intellispec 3.1 & later)	OFF
PO 2	Programmable Output 2	Programmable Alarm Output 3 in software. LED lights when any assigned alarm is triggered. (Intellispec 3.1 & later)	OFF
PO 3	Programmable Output 3	Programmable Alarm Output 4 in software. LED lights when any assigned alarm is triggered. (Intellispec 3.1 & later)	OFF
PP 0	Part Present, Lane 0	Flashes/lights when channel 0 part present sensor detects parts	OFF
PP 1	Part Present, Lane 1	Flashes/lights when channel 1 part present sensor detects parts	OFF
PP 2	Part Present, Lane 2	Flashes/lights when channel 2 part present sensor detects parts	OFF

LED Label	Signal	Comments	Default
PP 3	Part Present, Lane 3	Flashes/lights when channel 3 part present sensor detects parts	OFF
RC 0	Reject Confirm, Lane 0	Flashes/lights when channel 0 detects that a part was rejected. Active after original reject pulse width + confirm delay. Optional feature – requires additional hardware.	OFF
RC 1	Reject Confirm, Lane 1	Flashes/lights when channel 1 detects that a part was rejected. Active after original reject pulse width + confirm delay. Optional feature – requires additional hardware.	OFF
RC 2	Reject Confirm, Lane 2	Flashes/lights when channel 2 detects that a part was rejected. Active after original reject pulse width + confirm delay. Optional feature – requires additional hardware.	OFF
RC 3	Reject Confirm, Lane 3	Flashes/lights when channel 3 detects that a part was rejected. Active after original reject pulse width + confirm delay. Optional feature – requires additional hardware.	OFF
REJ 0	Reject, Lane 0	Flashes/lights when channel 0 rejects a part.	OFF
REJ 1	Reject, Lane 1	Flashes/lights when channel 1 rejects a part.	OFF
REJ 2	Reject, Lane 2	Flashes/lights when channel 2 rejects a part.	OFF
REJ 3	Reject, Lane 3	Flashes/lights when channel 3 rejects a part.	OFF
RF	Reject Full	Used mainly in blow molder applications. Lights when the reject bin is full. The Chute Full alarm is triggered (if enabled).	OFF
SP	Spindle Index	Pulse from Spindle sensor – used in systems with correlation. Alternate label is Pocket Detect 2 . Signal routed through 8 port I/O box.	OFF
TA	Transfer Arm Index	Pulse from Transfer Arm sensor – used in systems with correlation. Alternate label is Machine Part 2 . Signal routed through 8 port I/O box.	OFF
Label	Ground Test Point	Comments	
+12L_RET	TP1	+12 Vdc Linear ground (return line) for camera modules	
+48V_RET	TP2	+48 Vdc ground (return line) for lighting arrays	
GND	TP3 on Main I/O Bd, TP1 on Cam. Pers. Bd, TP1 on Isolated I/O Bd	+5/ +12 Vdc Electronics power supply return	
GND_ISOL	TP5 on Main I/O Bd, TP2 on Isolated I/O Bd	+12V/ +24Vdc Isolated I/O power supply return	
Label	Test Point	Comments	
	TP4	Quad serial card signal test points	
+12L	TP6	+12 V dc Linear for camera modules	
+5V	TP7	+5Vdc supplied to Main I/O board	
+12V	TP8	+12Vdc supplied to the camera module electronic circuits	

LED Label	Signal	Comments	Default
+48V	TP9	+48Vdc for inspection module lighting array LEDs	
+3.3V	TP10	+3.3V Part Tracker Power	

Camera and Lighting Signals

Signal	*Location	Comments
ASYNC_RESET_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
+ASYNC_RESET_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
-ASYNC_RESET_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
FRESET_X	Camera Personality Bd	Should be at part rate; check cables if not.
LIGHT_RESET	PRIO Bd	Check PRIO or cables if missing. This signal occurs only on startup or if turned on using the Diagnostics Tools I/O I/O testing application.
+STROBE_RESET_X	Camera Personality Bd	Check camera personality board if missing.
-STROBE_RESET_X	Camera Personality Bd	Check camera personality board if missing.
+STROBE_TRIG_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
-STROBE_TRIG_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
STROBE_X	Main I/O FPGA	Should be at part rate; check main I/O FPGA U2 if not.
TRIGGER_FG_X	Camera Personality Bd	Should be at part rate; check camera personality board and cables if not.
TRIGGER_X	PRIO Bd	Should be at part rate; check PRIO or cables if not.
FIRE_STROBE_X	PRIO Bd	Should be at part rate; check PRIO or cables if not.

*Signal test points are shown in the following tables.

Signals Available for Checking

Signal reference designators (J17-49, etc.) are located on the Main I/O Board.

Camera Personality Signals to Camera Modules	
+ASYNCH_RESET_0	J17-49
-ASYNCH_RESET_0	J17-51
+ASYNCH_RESET_1	J17-33
-ASYNCH_RESET_1	J17-35
+ASYNCH_RESET_2	J17-17

-ASYNCH_RESET_2	J17-19
+ASYNCH_RESET_3	J17-1
-ASYNCH_RESET_3	J17-3
+STROBE_RESET_0	J17-57
-STROBE_RESET_0	J17-59
+STROBE_RESET_1	J17-41
-STROBE_RESET_1	J17-43
+STROBE_RESET_2	J17-25
-STROBE_RESET_2	J17-27
+STROBE_RESET_3	J17-9
-STROBE_RESET_3	J17-11
+STROBE_TRIG_0	J17-61
-STROBE_TRIG_0	J17-63
+STROBE_TRIG_1	J17-45
-STROBE_TRIG_1	J17-47
+STROBE_TRIG_2	J17-29
-STROBE_TRIG_2	J17-31
+STROBE_TRIG_3	J17-13
-STROBE_TRIG_3	J17-15

PRIO SIGNALS TEST POINTS

Signal reference designators (J17-49, etc.) are located on the Main I/O Board.

PRIO Signals	
ASYNCH_RESET_0	J16-45
ASYNCH_RESET_1	J16-51
ASYNCH_RESET_2	J16-57
ASYNCH_RESET_3	J16-63
LIGHT_RESET	J16-39
FIRE_STROBE_0	J16-31
FIRE_STROBE_1	J16-33
FIRE_STROBE_2	J16-35
FIRE_STROBE_3	J16-37
TRIGGER_0	J16-41
TRIGGER_1	J16-47
TRIGGER_2	J16-53
TRIGGER_3	J16-59
AC_FAIL	J37-29
CAV_INDXX	J37-19

PRIO Signals	
DOOROPEN	J37-9
ENCIN_0	J37-3
ENCIN_1	J39-3
ENCIN_2	J39-5
ENCIN_3	J37-5
ONLINE_STAT	J37-33
USER6/ AUX INPUT	J37-27
PPIN_0	J37-11
PPIN_1	J39-7
PPIN_2	J39-9
PPIN_3	J37-13
PKT_DET	J37-21
REJECT_0	J37-51
REJECT_1	J39-51
REJECT_2	J39-53
REJECT_3	J37-53
REJ_CNFM_0	J37-23
REJ_CNFM_1	J39-11
REJ_CNFM_2	J39-13
REJ_CNFM_3	J37-25
REJFULL	J37-7
SP_INDX	J37-17
TA_INDX	J37-15
WARNING_IND	J37-37

CAMERA SIGNALS TEST POINTS

Signal test point on jumper **55962** (see "**Main I/O Daughter board pinouts 2**" on page 55) located on camera personality board.

Camera Signals	
Camera Trigger 0	pins 12, 25
Camera Trigger 1	pins 9, 24
Camera Trigger 2	pins 6, 23
Camera Trigger 3	pins 3, 22

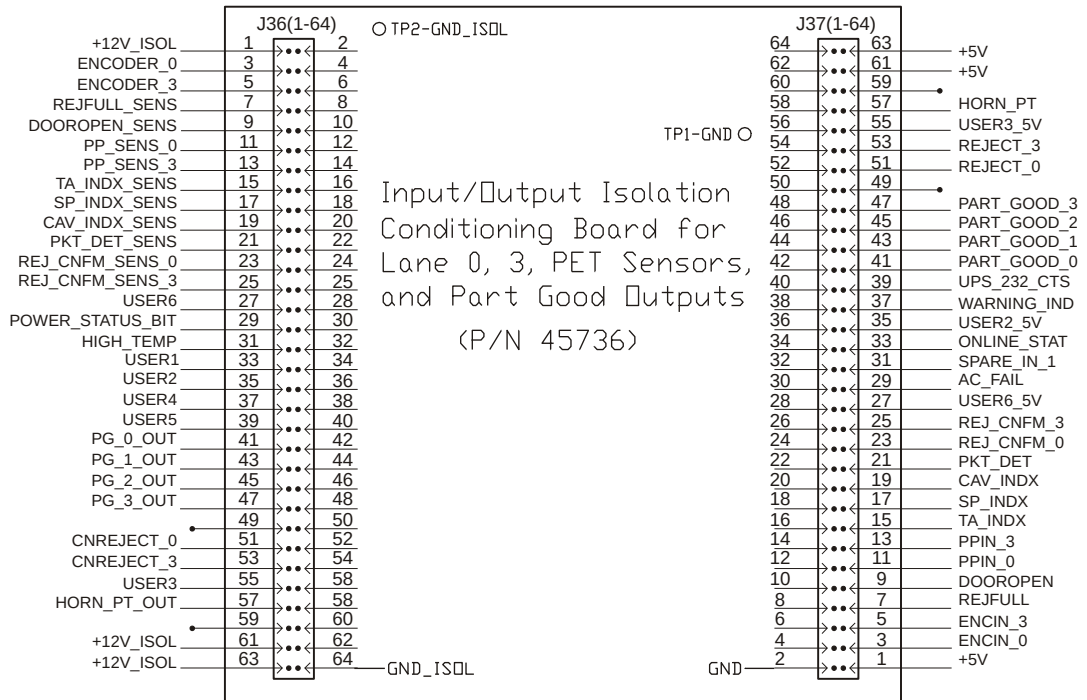
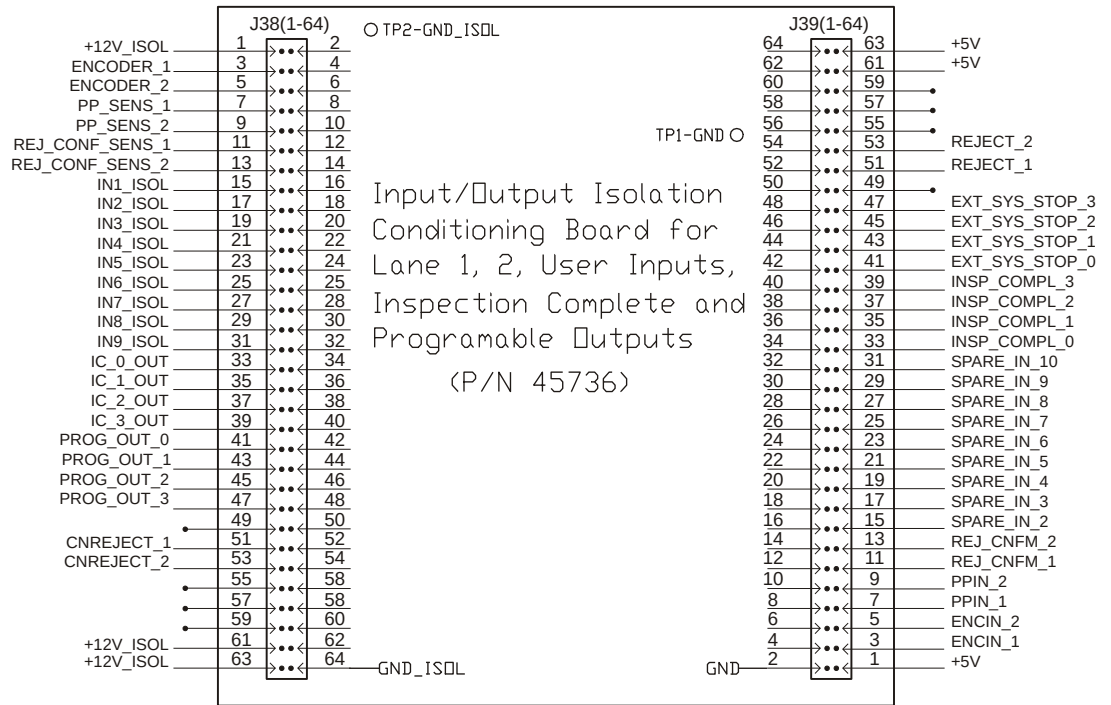
COMMUNICATION PORT TEST POINTS

Signal reference designators (J17-49, etc.) are located on the Main I/O Board.

Communication port test points	
FC_485_TXD+	TP4-20
FC_485_TXD-	TP4-19
LC_485_TXD+	TP4-18
LC_485_TXD-	TP4-17
AWL_232_CTS	TP4-16
AWL_232_RXD	TP4-15
AWL_232_DTR	TP4-14
AWL_232_DSR	TP4-13
AWL_232_TXD	TP4-12
UPS_232_RI	TP4-11
UPS_232_DTR UPS Shutdown - to UPS	TP4-10
UPS_232_DSR	TP4-9
UPS_232_RTS	TP4-8
UPS_232_TXD	TP4-7
UPS_232_DCD UPS low battery - from UPS	TP4-6
UPS_232_CTS UPS power failure - from UPS	TP4-5
UPS_232_RXD	TP4-4

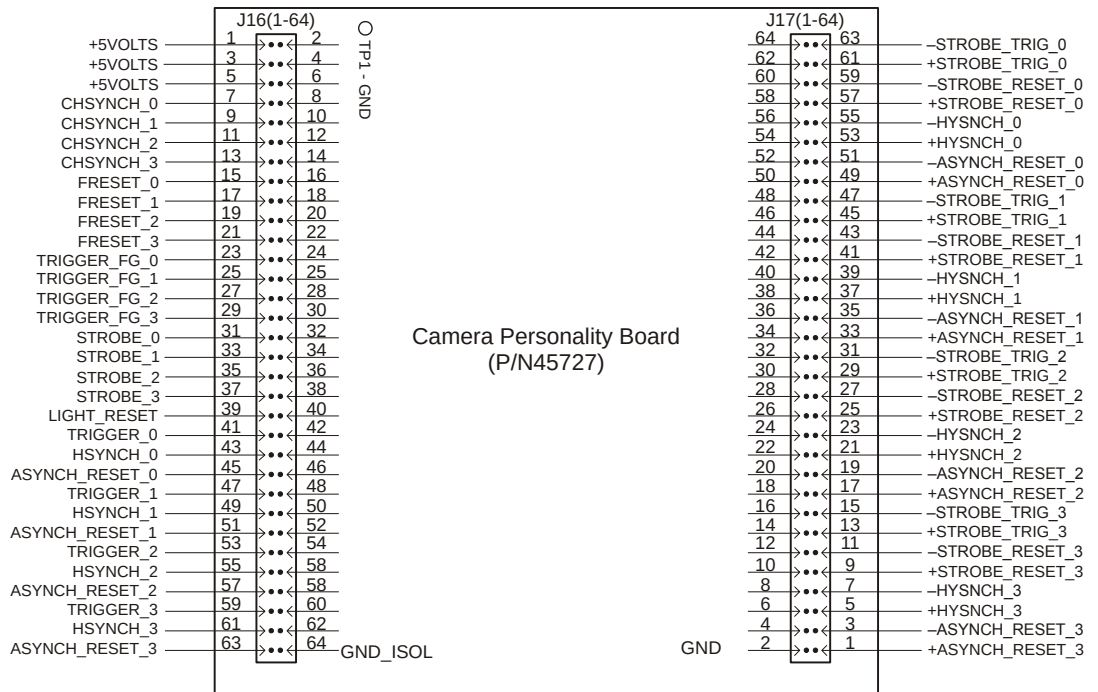
MAIN I/O DAUGHTER BOARD PINOUTS

Main I/O Daughter Boards Series IV

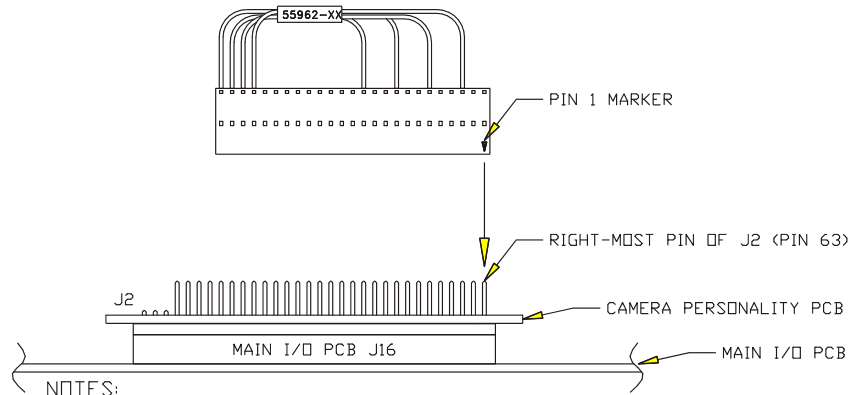


MAIN I/O DAUGHTER BOARD PINOUTS 2

Main I/O Daughter Boards Series IV



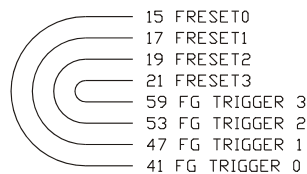
Series IV-D only jumper 55962



NOTES:

- 1) ALIGN JUMPER PIN 1 WITH RIGHT-MOST PIN OF CAMERA PERSONALITY PCB J2.

CAMERA PERSONALITY PCB JUMPED SIGNALS

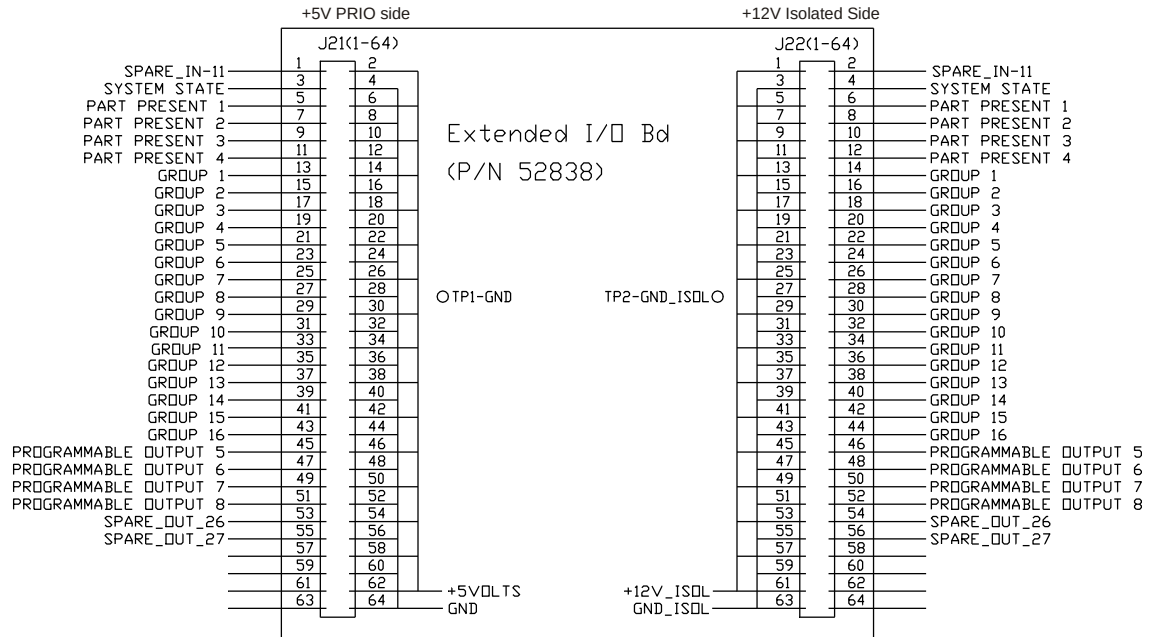


55962 JUMPERS

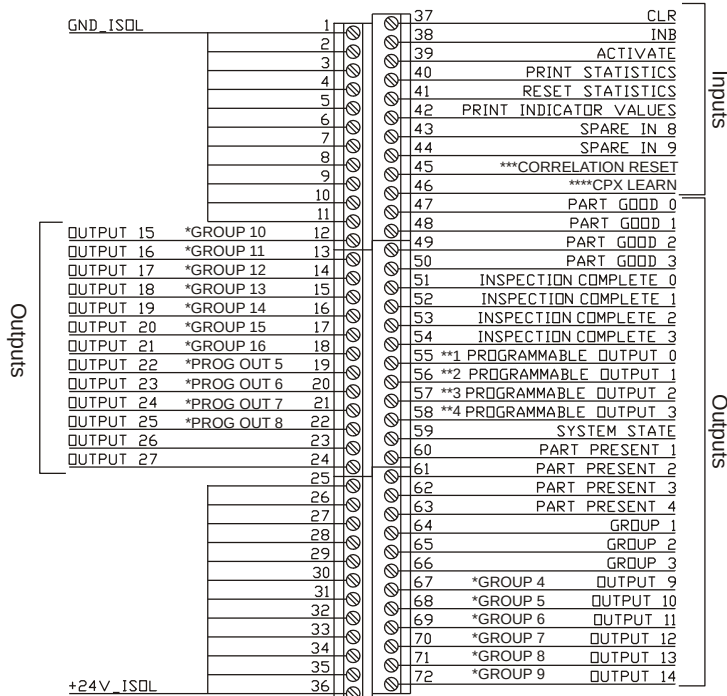
- PIN 3-22 - CAMERA TRIGGER 3
- PIN 6-23 - CAMERA TRIGGER 2
- PIN 9-24 - CAMERA TRIGGER 1
- PIN 12-25 - CAMERA TRIGGER 0

EXTENDED I/O DAUGHTER BOARD PINOUTS

Extended I/O daughter board 52838



Extended I/O terminal block TB1



*Available with software version 4.0.027 and later

**Alarms Programmable Outputs labeled 1-8 in software

***Available with software version 4.5.xxx and later

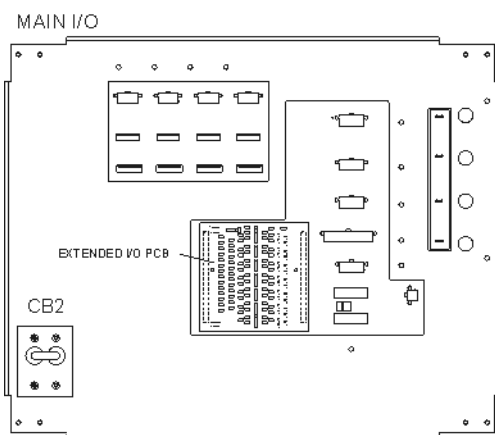
****Available with software version 4.6.xxx and later

Chapter 6

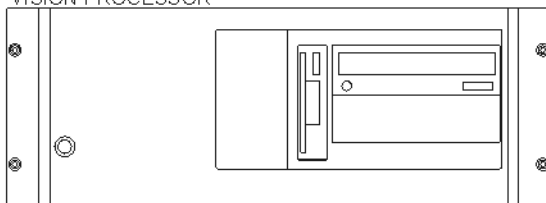
WIRING DIAGRAMS - PROCESSOR CABINET S IV-D, D+

CABINET COMPONENTS S IV-D

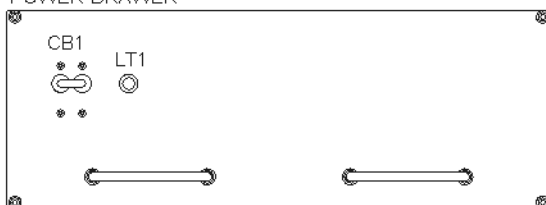
VIEW FROM CABINET FRONT



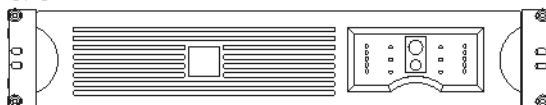
VISION PROCESSOR



POWER DRAWER

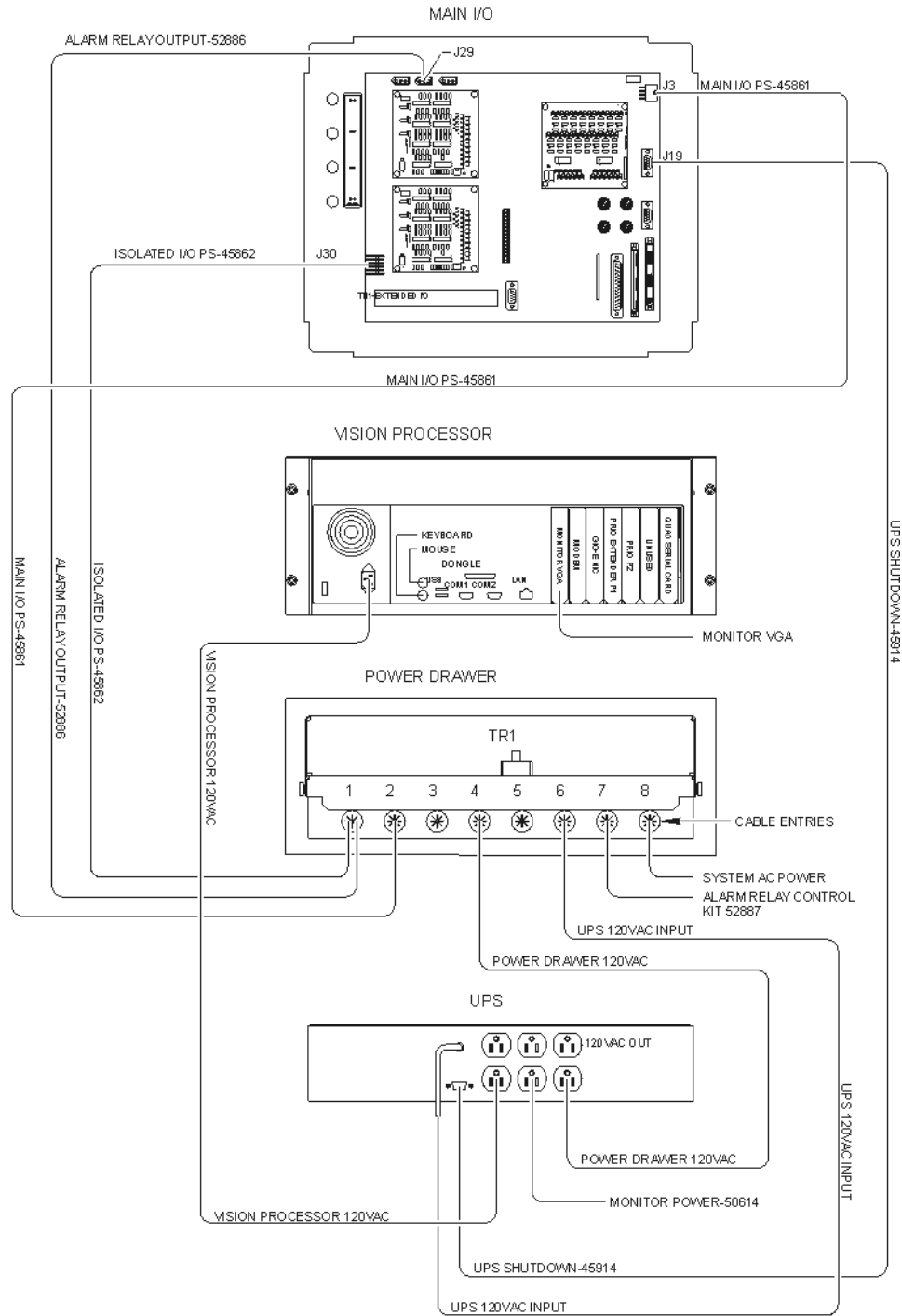


UPS

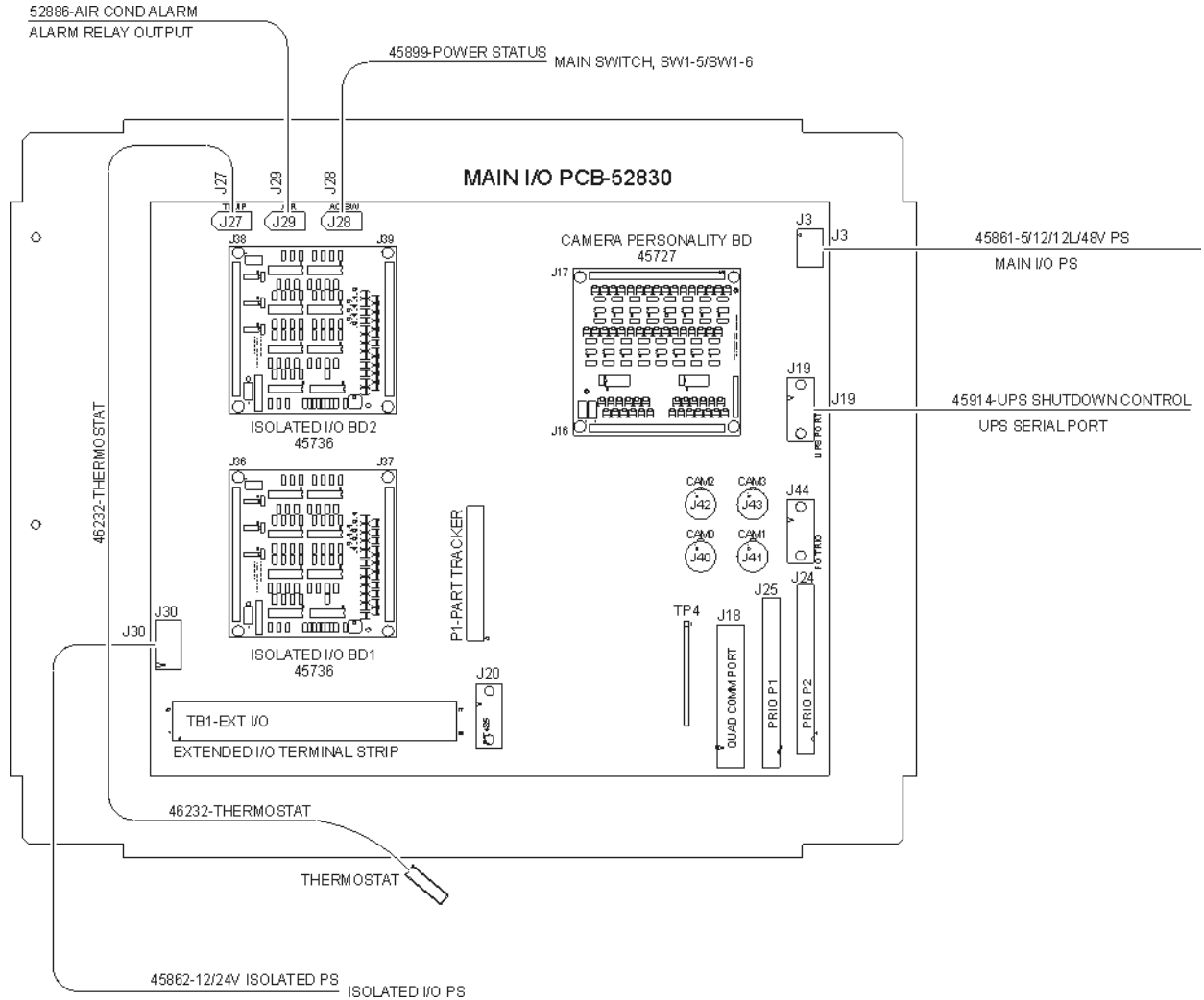


POWER CONNECTIONS S IV-D

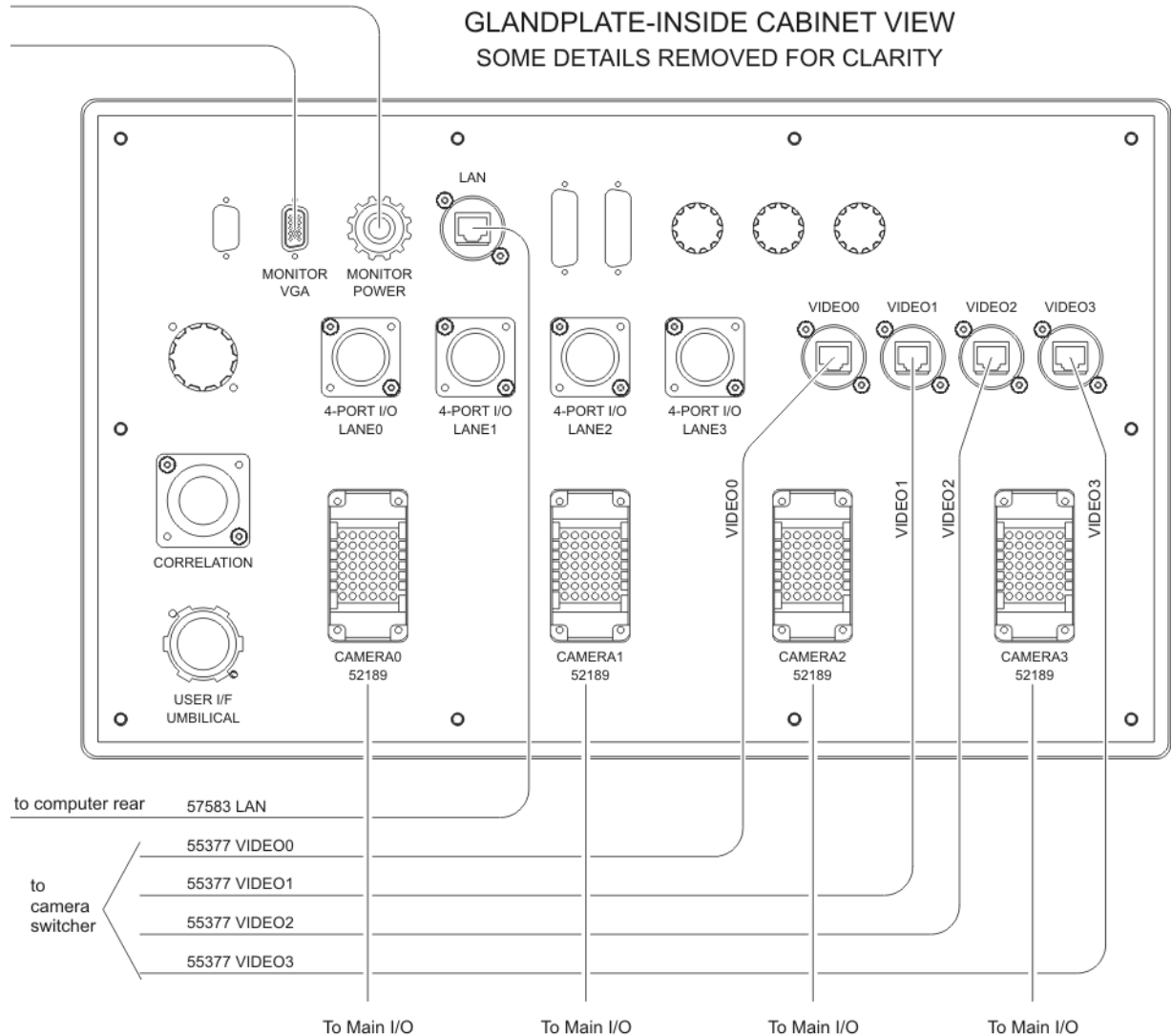
VIEW FROM CABINET REAR



MAIN I/O CONNECTIONS S IV-D

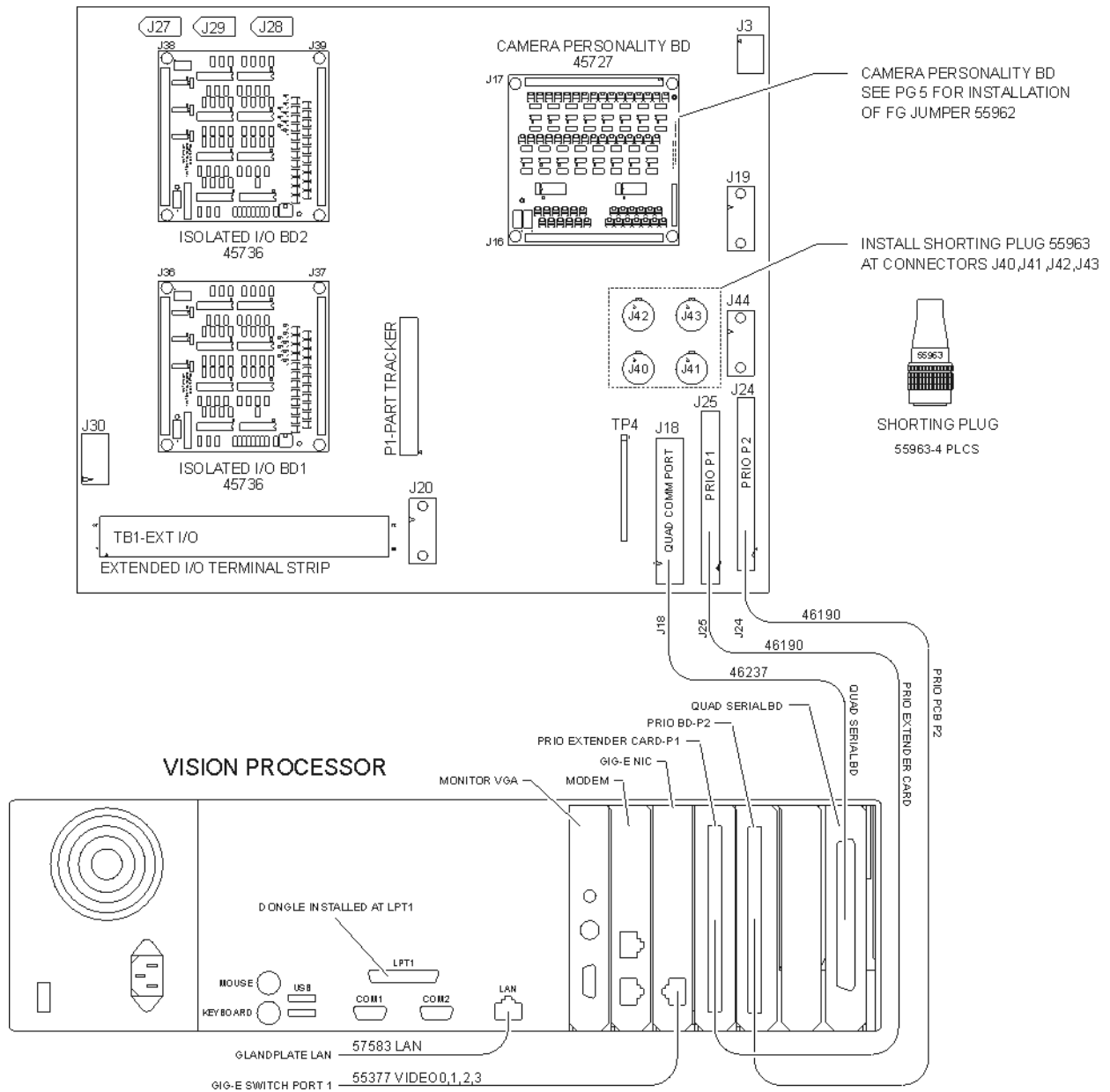


GLAND PLATE CONNECTIONS S IV-D



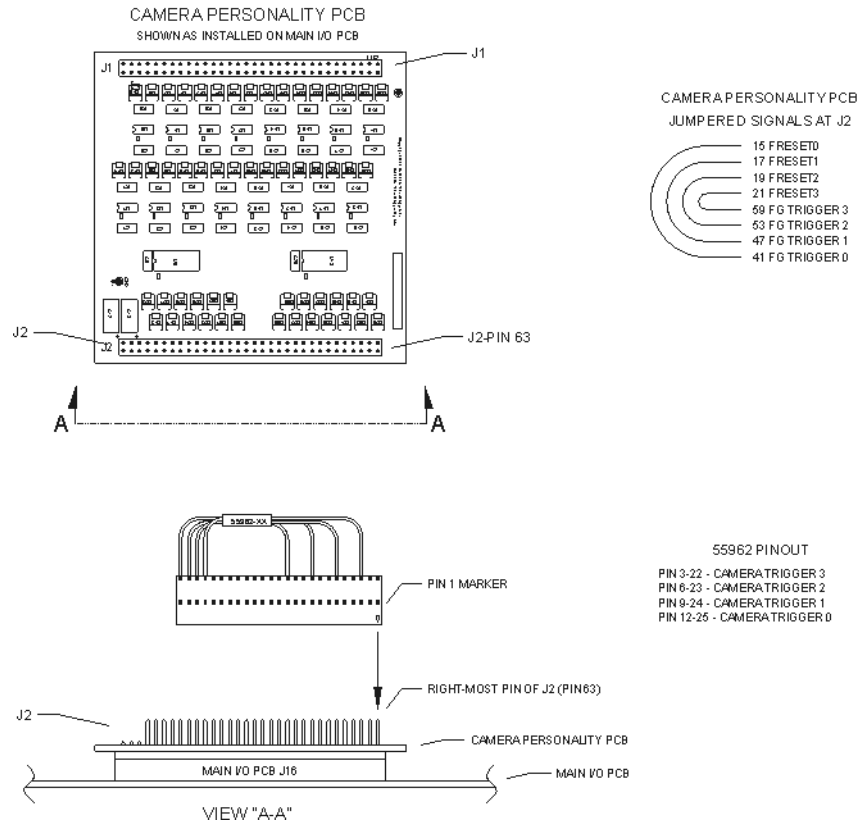
COMPUTER CONNECTIONS S IV-D

MAIN I/O PCB 52830



FG TRIGGER JUMPER S IV-D

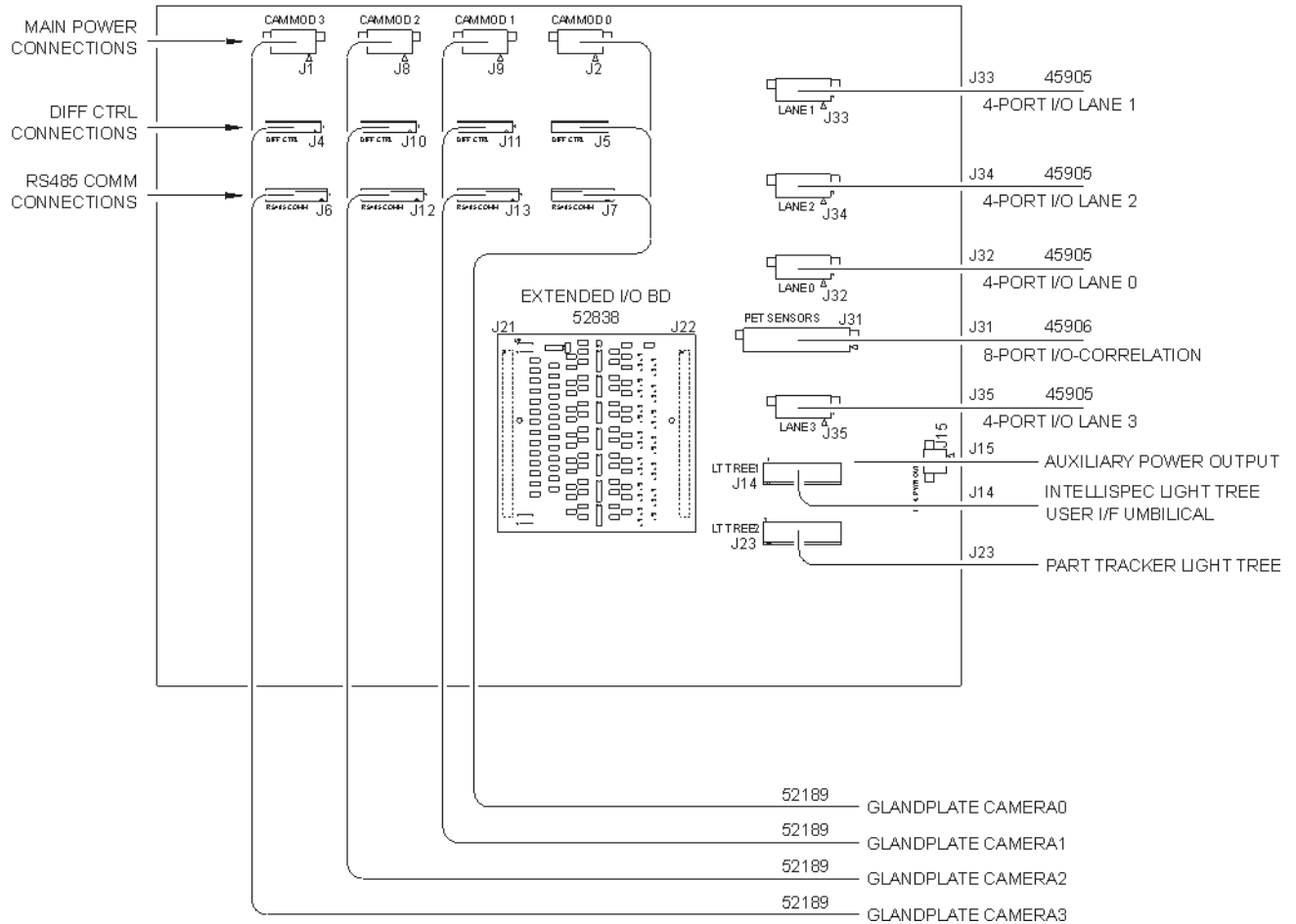
INSTALLATION OF FG TRIGGER JUMPER 55962 ON CAMERA PERSONALITY PCB



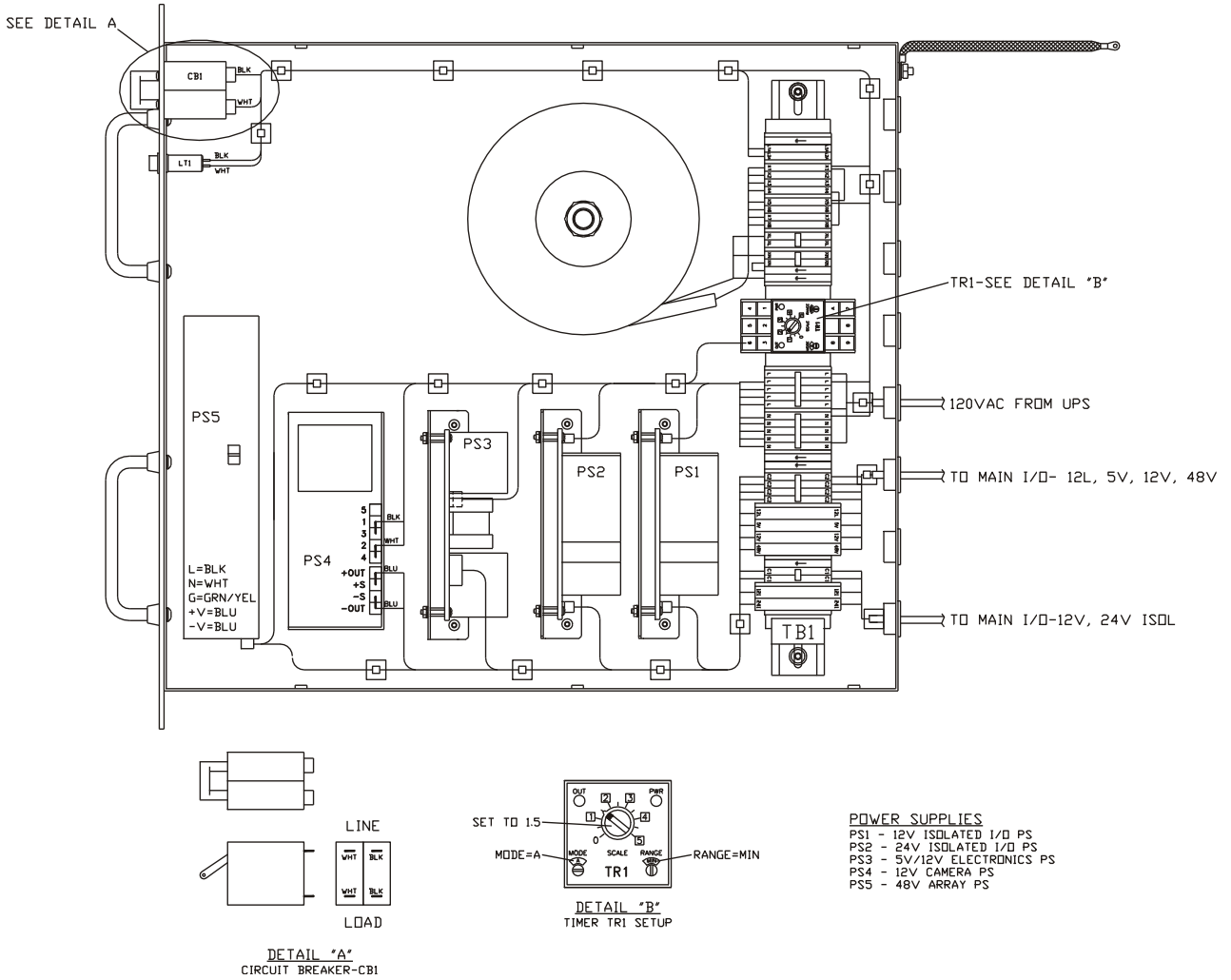
MAIN I/O FRONT CONNECTIONS S IV-D

MAIN I/O PCB 52830

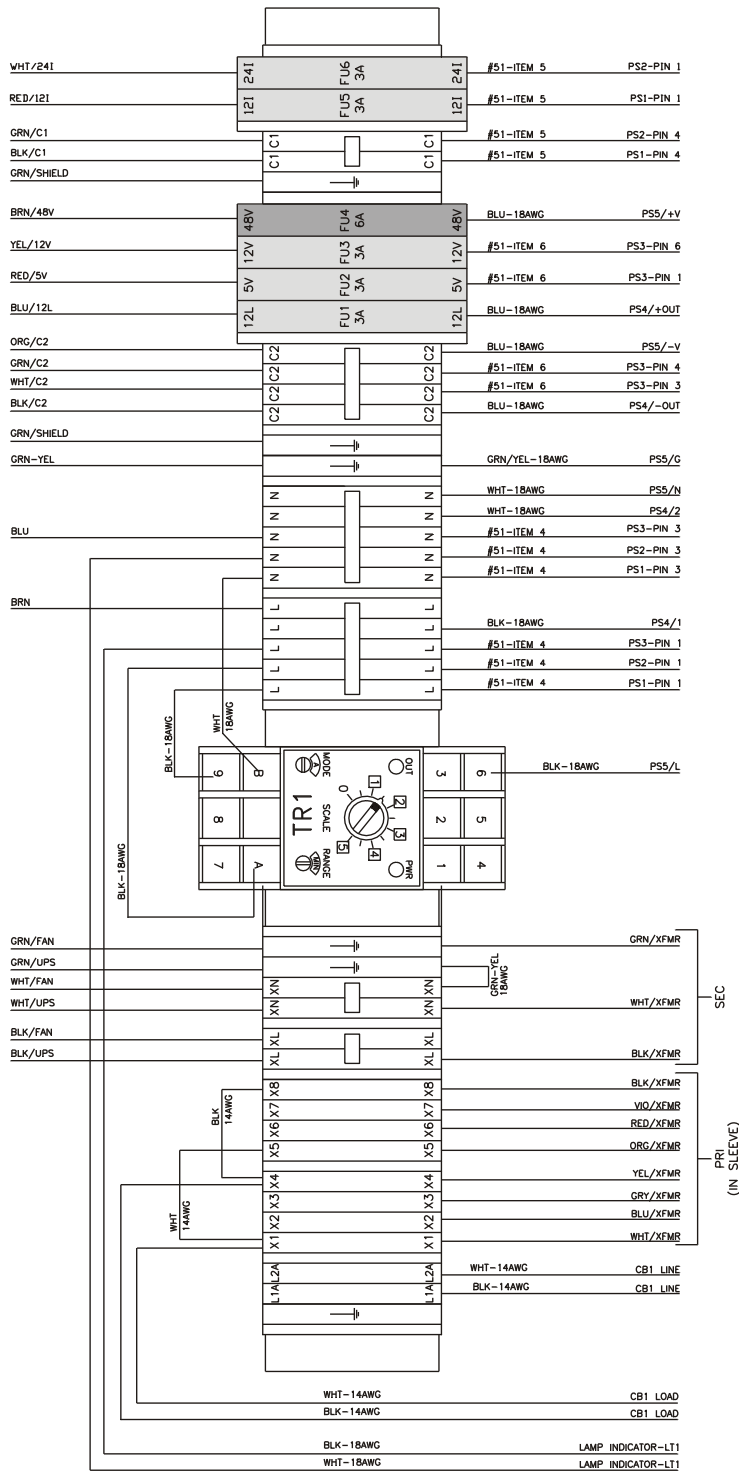
(SOME CABLES MAY NOT BE PRESENT)



AC/DC POWER DRAWER WIRING DETAILS



AC/DC Power Drawer Terminal Block



NOTES:

- SET TIMER, TR1, PER TIMER INSTRUCTIONS FOR 90 SEC ON-Delay.
- XFMR WIRING SHOWN FOR 120VAC PRI/120VAC SEC.

TRANSFORMER WIRING CHART

INPUT VOLTAGE	L1A BLK	L2A WHT	JUMPERS WHT	OUTPUT VOLTAGE
100VAC	X2	X1	X1-X5	120VAC
110VAC	X3	X1	X1-X5	120VAC
120VAC	X4	X1	X1-X5	120VAC
200VAC	X6	X1	-	120VAC
220VAC	X7	X1	-	120VAC
230VAC	X7	X1	-	120VAC
240VAC	X8	X1	-	120VAC

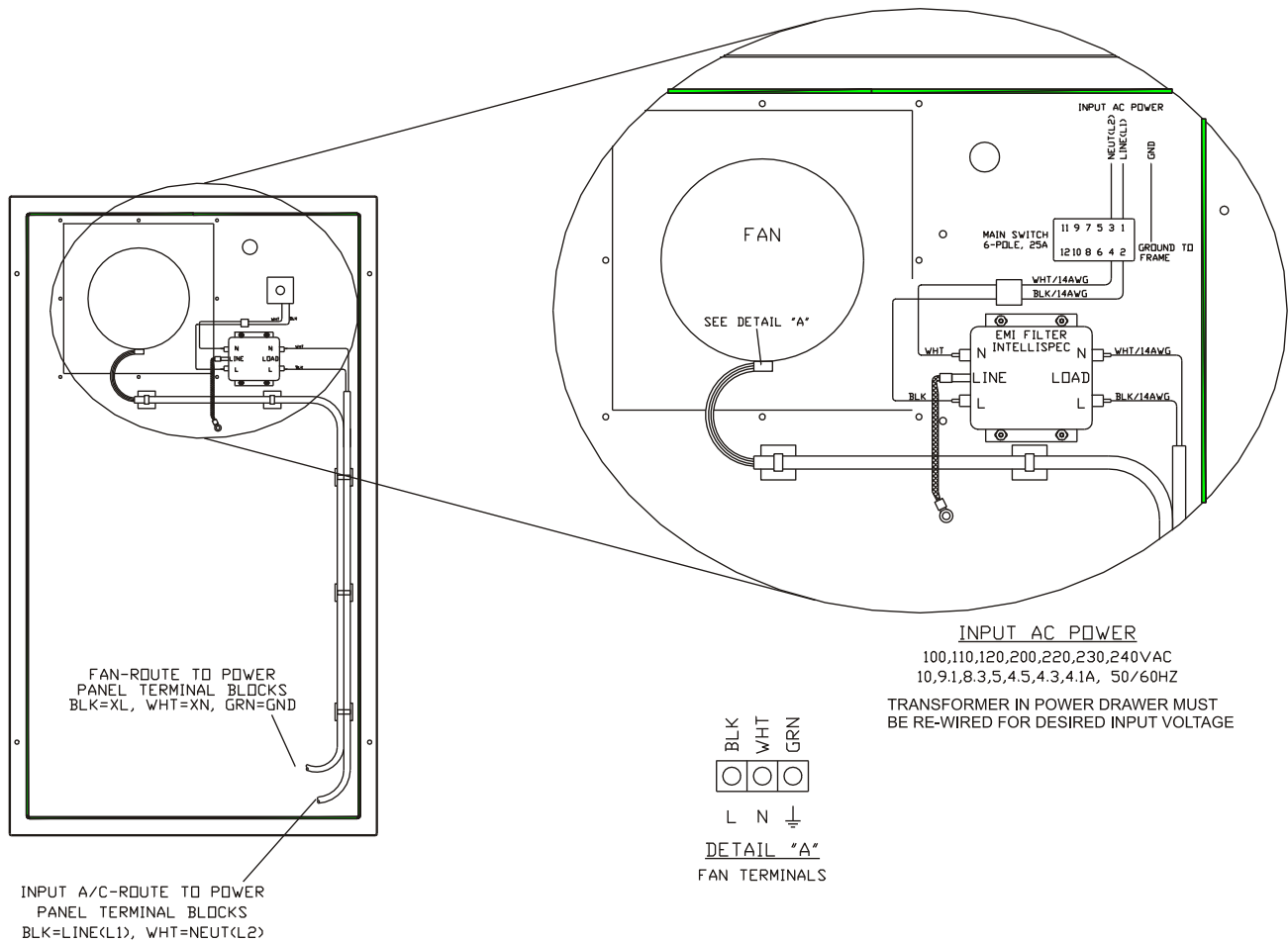
FUSES

26943	FU1, FU2, FU3, FU5, FU6 3A 250V 5x20mm glass fast acting
53920	FU4 6.3A 250V 5x20mm time delay

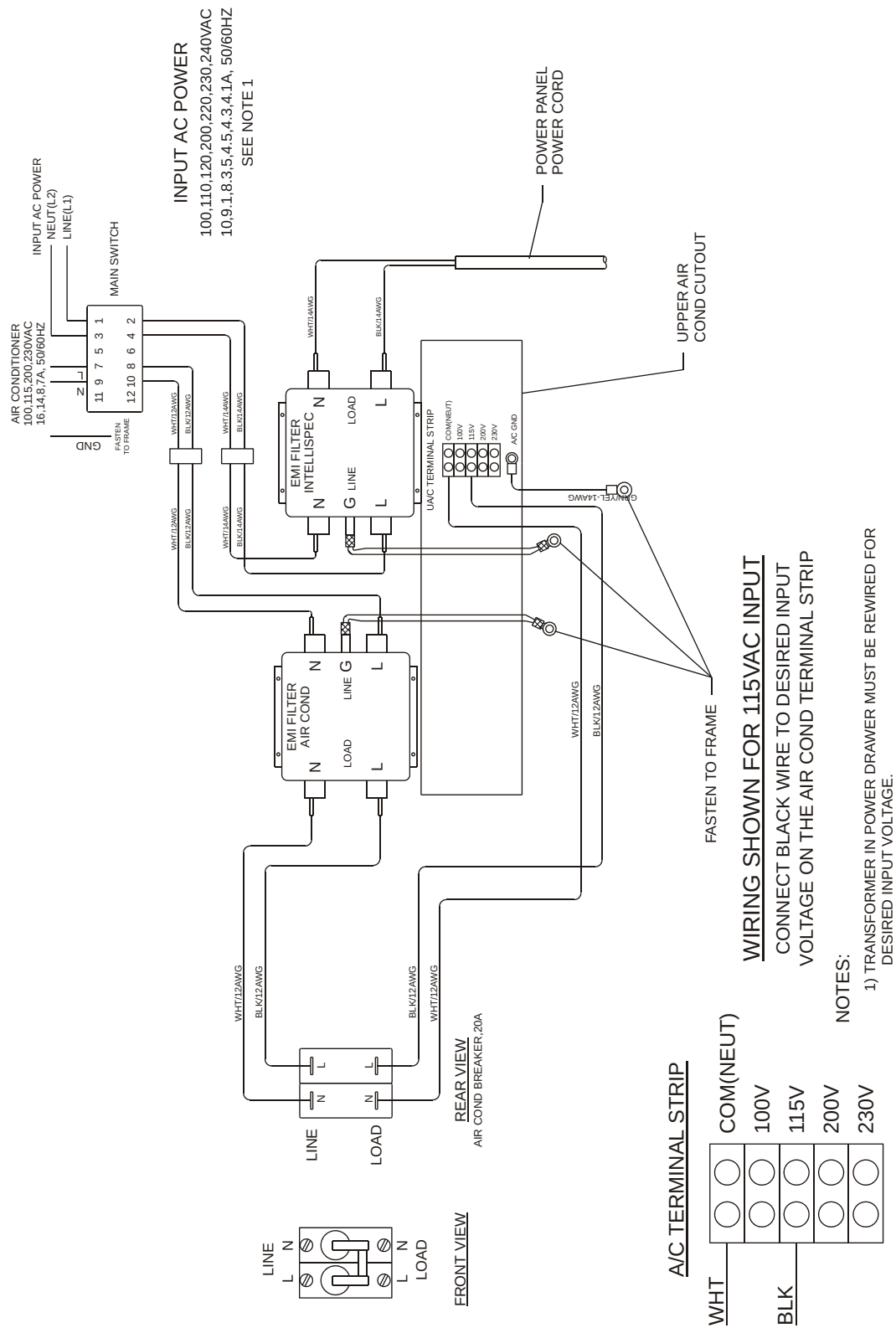
POWER SUPPLIES

- PS1 = 12V Isol. PS
- PS2 = 24V Isol. PS
- PS3 = 5/12V PS
- PS4 = 12V Linear PS
- PS5 = 48V PS

AC POWER SWITCH AND FAN WIRING SERIES IV



AIR CONDITIONING UNIT MULTI-VOLT WIRING S IV-D



Chapter 7

JUMPER AND SWITCH SETTINGS

This section provides the jumper and switch settings for boards in the Intellispec Processor Cabinet and Inspection Modules. The jumper and switch settings configure the Intellispec System to operate correctly in different production settings. In most cases, the jumper and switch settings are made at Pressco and will not require changes at the installation site.

CIRCUIT BOARD PROTECTION

Observe the following precautions when handling an Intellispec System circuit board.

Turn Off System Power

CAUTION

Make sure the Intellispec System power is off before attempting to remove any circuit board. Removing a circuit board with the system power on may cause serious damage to the equipment.

The Intellispec must be shut down properly, depending how the UPS is set up.

To see whether your system's UPS is configured:

USER LEVEL: ADMINISTRATOR

1. Log in. The system must be offline.
2. Click the  button.
3. Under the System tab, check the Show All Advanced Parameters button. The UPS is configured if the box next to 'UPS Configured' is checked.

If the UPS is configured

(All user levels) If the UPS is configured, simply switch off the rotary switch on the left side of the Processor Cabinet.

If the UPS is not configured

To shut down the Intellispec system, you must be logged in as an Administrator, and system must be Offline.

Warning

Do not shut off the power switch while the Intellispec is still running. The system must go through its proper shutdown sequence. This prevents loss of production data as well as possible program corruption.

To shut down Intellispec:

1. Click the  button.
2. Click Shutdown.
3. Switch off the rotary switch on the left side of the Processor Cabinet.

Static Discharge Protection



Caution

Electronic components can be damaged by static electricity discharge.

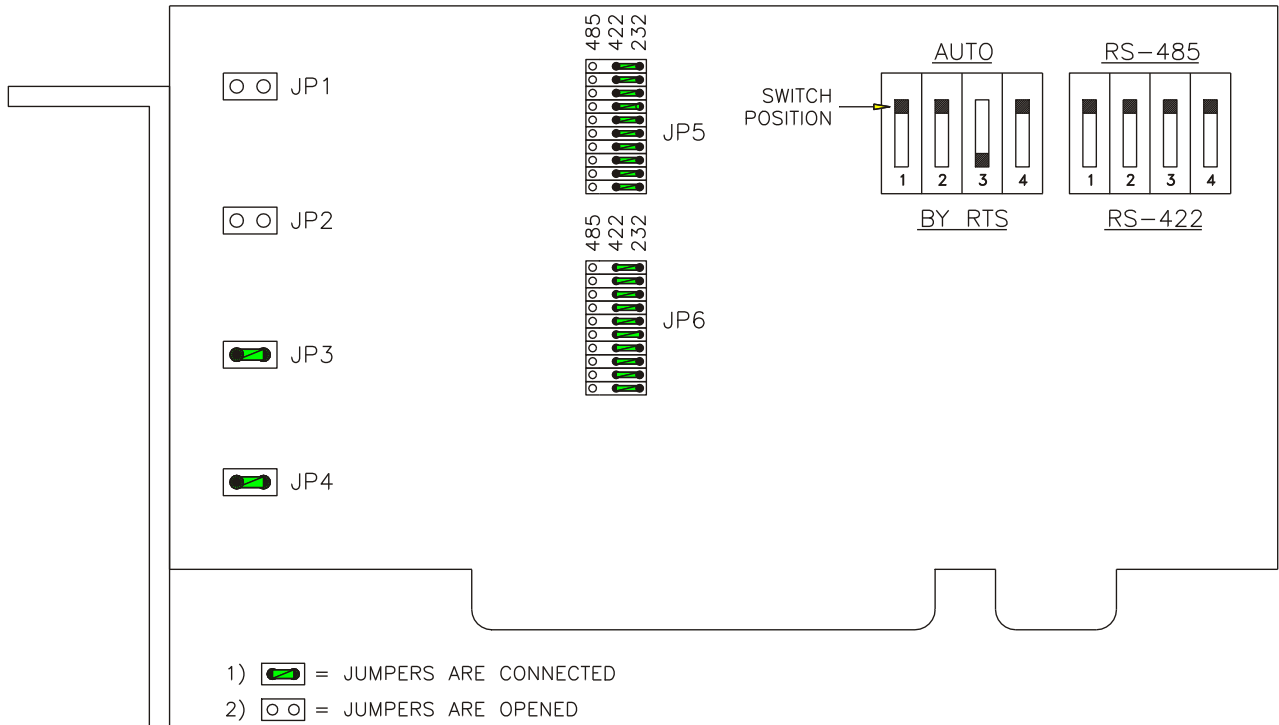
Always observe the following precautions before removing, installing or handling any electronic components within the Inspection System:

- Wear an anti-static wristband which is grounded to the Inspection System.
- Stand on an anti-static, grounded floor mat, and lay circuit boards on the mat during any board replacement.
- Keep circuit boards in static shield bags when storing and transporting. Ensure the bag is sealed.

Processor Cabinet Jumper/Switch Settings

4-Port Serial Board Jumper Settings

The 4-port serial board is located inside the vision processor computer.



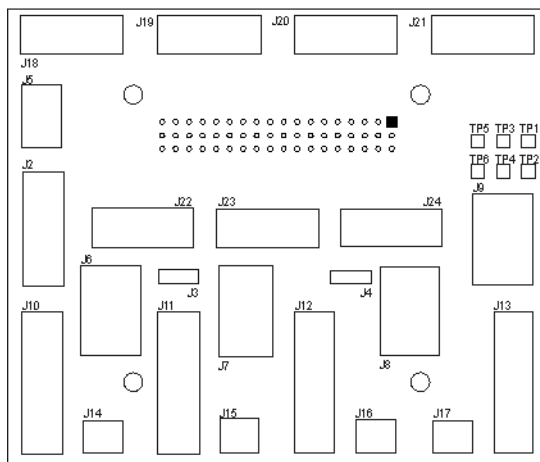
Camera Module Jumper/Switch Settings

This section contains boards for all types of Intellispec modules. Some of these modules will not apply to your system.

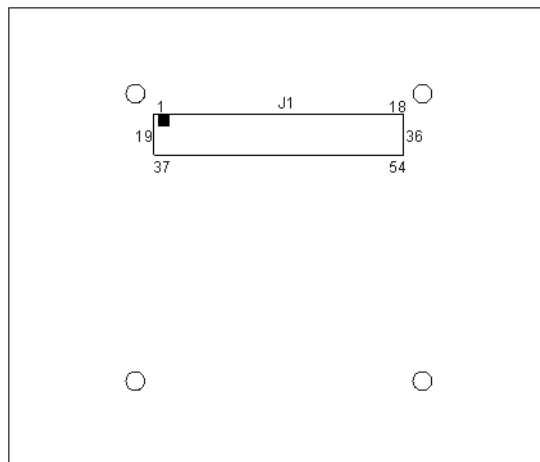
Camera signal distribution board S IV-D+

Camera signal distribution board [58256] is new for Series IV-D+ systems. There are no jumpers or switches to set for this board.

TOP SIDE

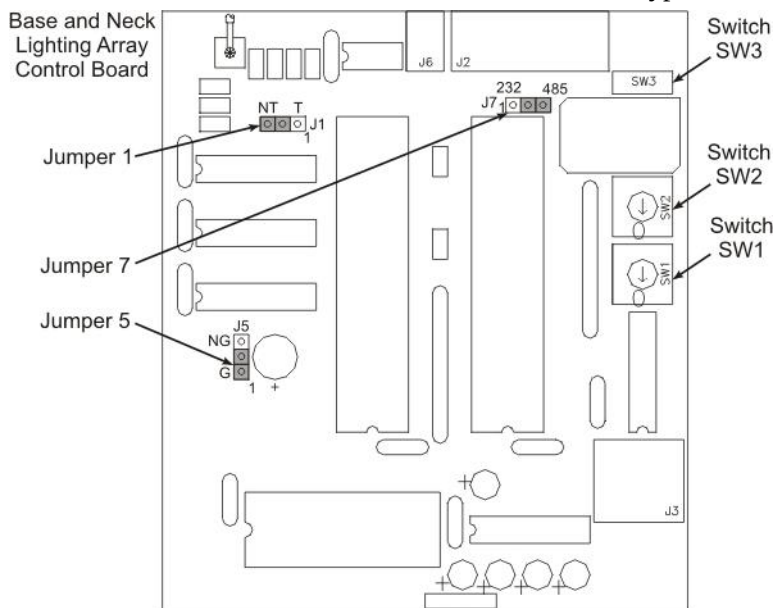


BOTTOM SIDE



Base and Neck Lighting Board Switch Settings

The Base and Neck Lighting boards are located in their respective lighting modules. If replacing a Base or Neck Lighting Board, refer to the following tables and illustration for the setting and location of jumpers and switches. The default setting for the device address switch will differ if more than one of a board type is installed.



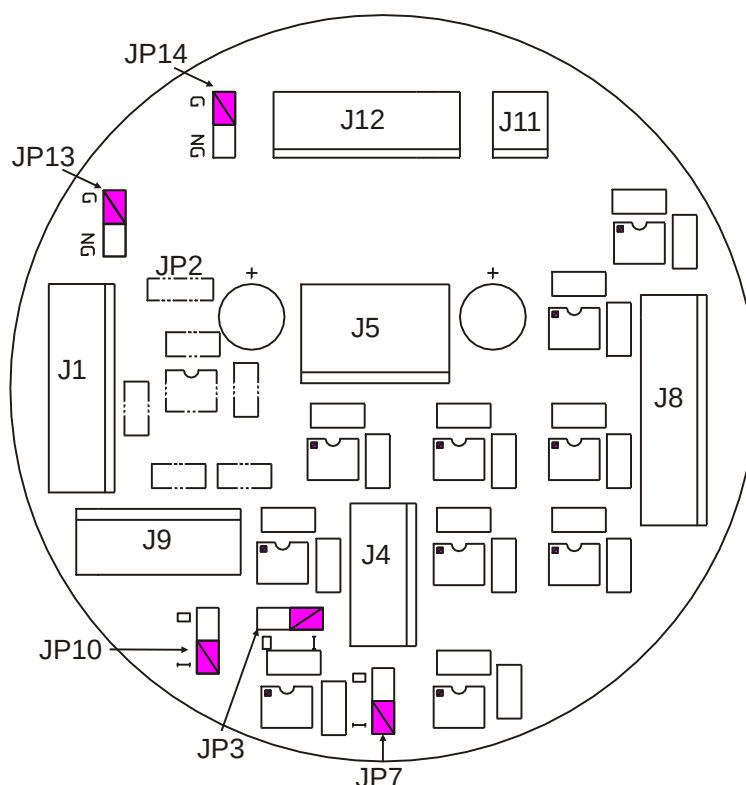
Jumper No.	Jumper Setting / Function	Default Setting
1	1-2, 120 Ohm Termination 2-3, no termination	2-3 (NT)
5	1-2, Short 48-Volt return signal to 5-Volt and 12-Volt return. 2-3, Isolate 48-Volt return signal.	1-2 (G)
7	1-2, RS-232 communication port enabled.	2-3 (485)

Switch	Switch Function	Default Setting
SW1	Light reset - resets to default lighting parameters.	N/A
SW2	Device address	3
SW3	Trigger dwell - manual control. (Switch 2 setting is ignored if EEPROM U6 is installed.)	7

Base and Neck Camera Signal Distribution Board Jumper Settings

Signal Distribution Board - (43540)

Used inside camera modules



Connectors

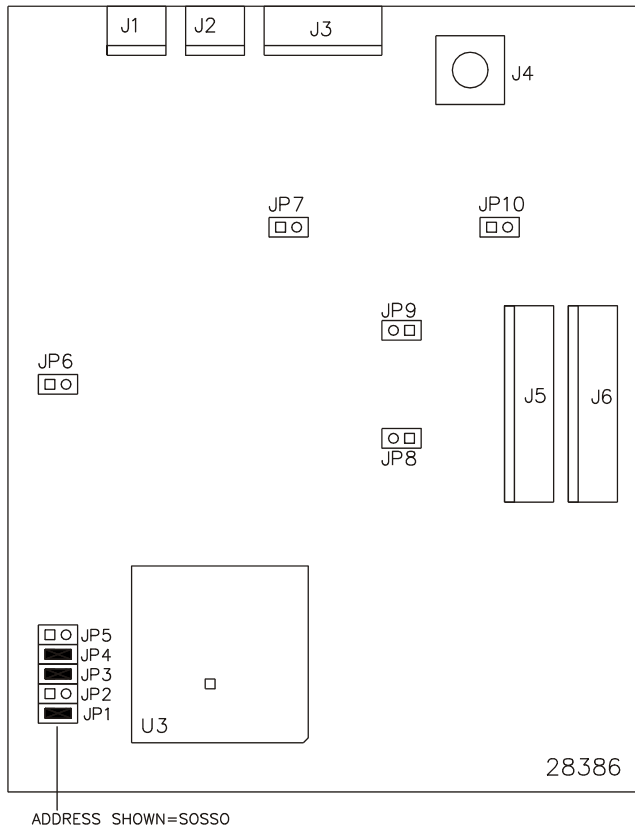
- J1 - Camera control to camera (cable 43913)
- J4 - Configurable I/O (not used in most applications)
- J5 - LED power (cable 43912)
- J8 - LED control to lighting array (cable 44873)
- J9 - Output power (not used in most applications)
- J11 - RS485 _1_out signals (cable 43912)
- J12 - Focus control (cable 43915)

Jumper	Jumper Setting/ Function	Default Setting
2	Not installed	--
3, Configurable I/O 1	1-2, I/O 1 is a receiver 2-3, I/O 1 is a driver	1-2 (I)
7, Configurable I/O 2	1-2, I/O 2 is a receiver 2-3, I/O 2 is a driver	1-2 (I)

10, Configurable I/O 3	1-2, I/O 3 is a receiver 2-3, I/O 3 is a driver	1-2 (I)
13	1-2, 48V return shorted to 5V & 12V return 2-3, 48V return isolated	1-2 (G)
14	1-2, Camera return shorted to 5V & 12V return 2-3, Camera return isolated	1-2 (G)

Camera Driver Board Jumper Settings

Camera Driver Board (43120)



Used in Base/ Neck/ Preform sidewall/ Endcap camera boxes (not Seal Surface)

Jumper Definitions

HEX	ADDRESS	JP1	JP2	JP3	JP4	JP5
00		S	S	S	S	S
01		S	S	S	S	0
02		S	S	S	0	S
03		S	S	S	0	0
--		-	-	-	-	-
1C		0	0	0	S	S
1D		0	0	0	S	0
1E		0	0	0	0	S
1F		0	0	0	0	0

S - SHUNT=LOGIC '0'
0 - OPEN=LOGIC '1'

JUMPER	FUNCTION	NOTES
JP6	RS485 COMMUNICATIONS TERMINATION	USE SHUNT TO TERMINATE WHEN THE CAMERA MODULE IS THE LAST ONE ON THE LINE
JP7	OUTPUT VSYNC CAMERA DRIVER IMPEDANCE	OPEN - 160 OHM OUTPUT SHUNT - 75 OHM OUTPUT
JP8	VERTICAL SYNC. DIFF. RECEIVER TERMINATION	USE SHUNT TO TERMINATE WHEN THE CAMERA MODULE IS THE LAST ONE ON THE LINE
JP9	HORIZONTAL SYNC. DIFF. RECEIVER TERMINATION	USE SHUNT TO TERMINATE WHEN THE CAMERA MODULE IS THE LAST ONE ON THE LINE
JP10	OUTPUT HYSNC CAMERA DRIVER IMPEDANCE	OPEN - 160 OHM OUTPUT SHUNT - 75 OHM OUTPUT

Jumper Settings

Ispec 1	JP1	JP2	JP3	JP4	JP5	JP6	JP7	JP8	JP9	JP10
BASE	S	0	S	0	S	S	0	S	S	0
NECK	S	0	S	0	0	S	0	S	S	0
N/A	S	0	0	S	S	S	S	S	S	S

S - SHUNT; 0=OPEN

Ispec 2,3	JP1	JP2	JP3	JP4	JP5	JP6	JP7	JP8	JP9	JP10
CH 1	S	0	S	0	S	0	0	0	0	0
CH 2	S	0	S	0	0	0	0	0	0	0
CH 3	S	0	0	S	S	0	0	0	0	0
CH 4	S	0	0	S	0	0	0	0	0	0

S - SHUNT; 0=OPEN

Connections: ISPEC 1, 2, & 3

J1-Output to FOCUS servo.

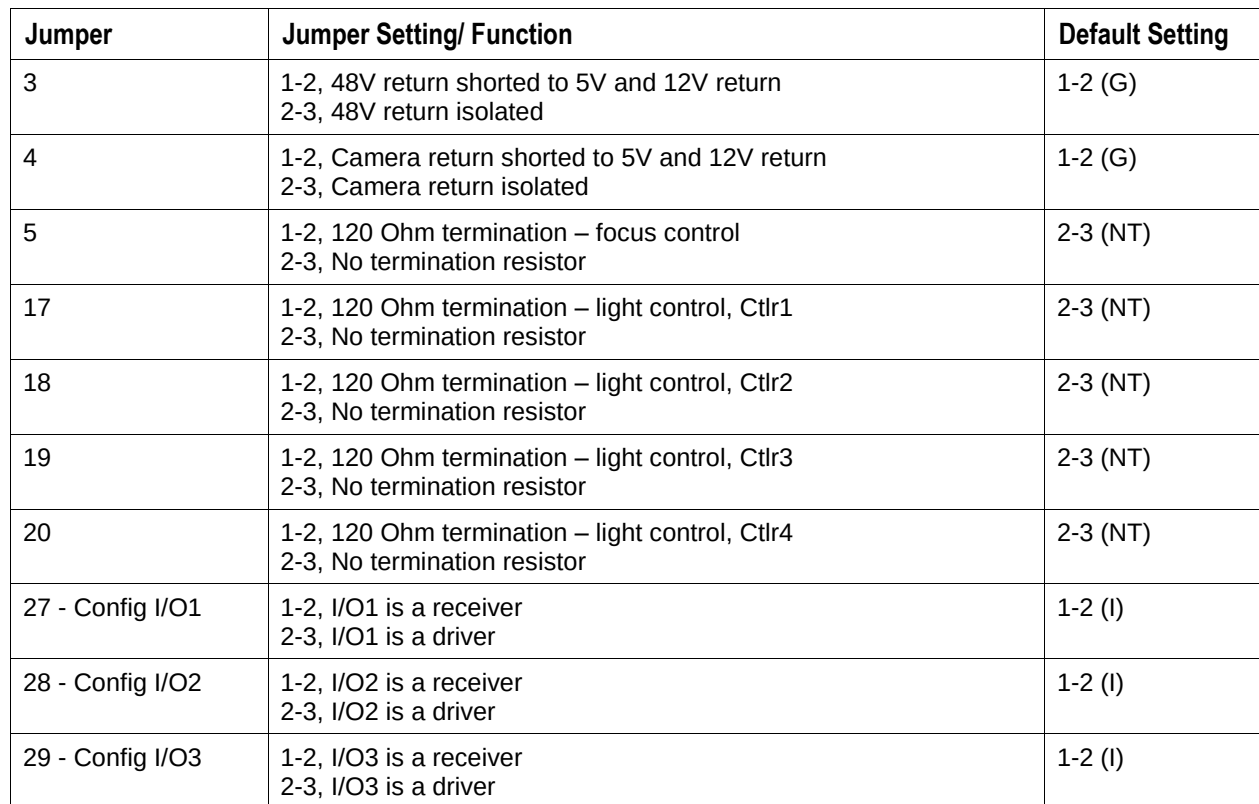
J2-N/C.

J3-N/C.

J4-N/C.

J5/J6-Input power/sync/comm.
Interchangeable.

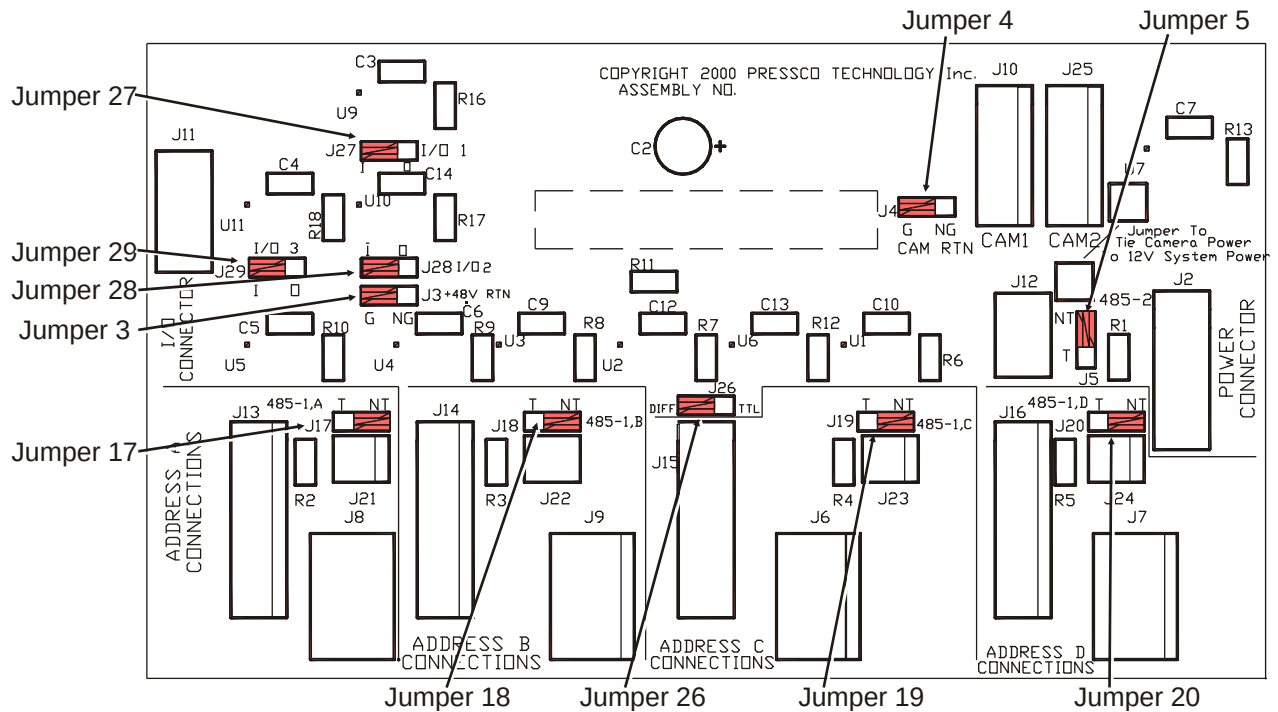
Chromapulse Signal Distribution Board 44212 (one camera connector)



Chromapulse Signal Distribution Board 2 Jumper Settings

46725

Chromapulse Signal Distribution Board 46725 (two camera connectors)



Jumper	Jumper Setting/ Function	Default Setting
3	1-2, 48V return shorted to 5V and 12V return 2-3, 48V return isolated	1-2 (G)
4	1-2, Camera return shorted to 5V and 12V return 2-3, Camera return isolated	1-2 (G)
5	1-2, 120 Ohm termination – focus control 2-3, No termination resistor	2-3 (NT)
17	1-2, 120 Ohm termination – light control, Ctlr1 2-3, No termination resistor	2-3 (NT)
18	1-2, 120 Ohm termination – light control, Ctlr2 2-3, No termination resistor	2-3 (NT)
19	1-2, 120 Ohm termination – light control, Ctlr3 2-3, No termination resistor	2-3 (NT)
20	1-2, 120 Ohm termination – light control, Ctlr4 2-3, No termination resistor	2-3 (NT)
26	1-2, used for Intellispec applications 2-3, used for Interrogator applications	1-2 (DIFF)
27 - Config I/O1	1-2, I/O1 is a receiver 2-3, I/O1 is a driver	1-2 (I)
28 - Config I/O2	1-2, I/O2 is a receiver 2-3, I/O2 is a driver	1-2 (I)
29 - Config I/O3	1-2, I/O3 is a receiver 2-3, I/O3 is a driver	1-2 (I)

Chromapulse Lighting Board Switch Settings

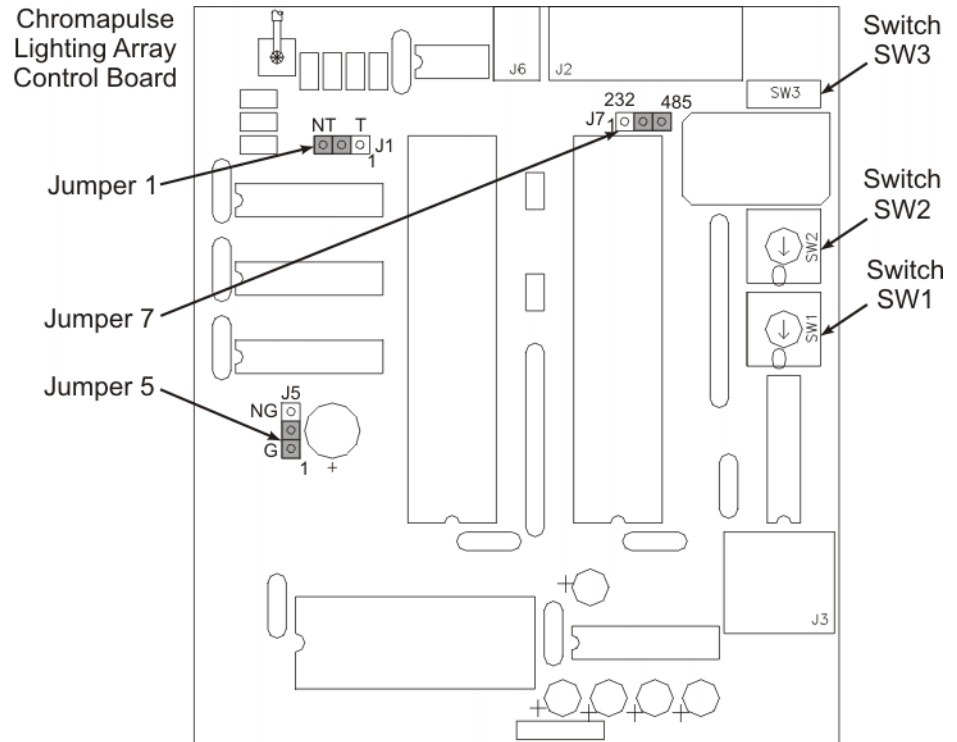
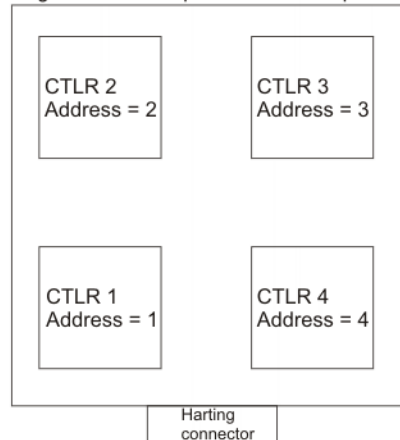


Figure 1: Chromapulse Tunnel - Top View



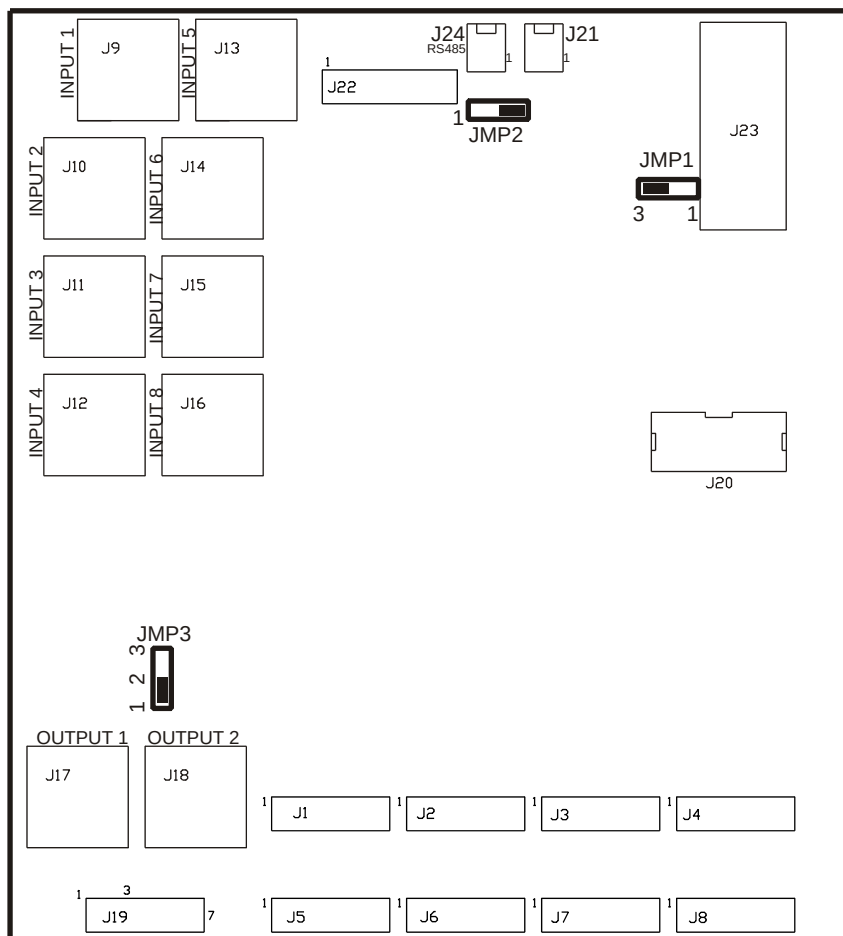
Jumper	Jumper Setting/ Function	Default Setting
1	1-2, 120 Ohm termination 2-3, no termination	2-3 (NT)
5	1-2, Short 48-Volt return signal to 5-Volt and 12-Volt return. 2-3, Isolate 48-Volt return signal.	1-2 (G)
7	1-2, RS-232 communication port enabled. 2-3, RS-485 communication port enabled.	2-3 (485)

Switch	Switch Function	Default Setting
SW1	Device address	See Figure 1
SW2	Trigger dwell - manual control. (Switch 2 setting is ignored if	7

	EEPROM U4 is installed.)	
SW3	Light reset - resets to default lighting parameters.	N/A

Video Multiplexer Board Jumper Settings

Video Multiplexer Board (53884)



Jumper	Jumper Setting/ Function	Default Setting
1	1-2, RS-232 communication port enabled. 2-3, RS-485 communication port enabled.	2-3
2	1-2, 120 Ohm termination 2-3, no termination	2-3
3	1-2, Normal setting 2-3, Subtracts video output 1 from video output 2	1-2

Chapter 8

MAINTENANCE FREQUENCY PET INSPECTION MODULES

Clean surfaces regularly according to the following tables.

Intellispec Processor Cabinet and General Components			
Item	Description	Once per day or shift	Once per month
Observe Proper inspection	Verify that defective parts are being rejected by inserting a known defective part through inspection	X	
Observe Proper inspection	Verify that no stray parts are stuck in or near the inspection module or reject station	X	
Observe Proper inspection	Verify that no buildup of dirt or contaminants has occurred on inspection module, part detector, or conveyor. Clean if necessary.	X	
Observe Proper inspection	Verify that each channel's image is properly centered, focused, and properly lit. Adjust if necessary.	X	
Processor Cabinet air circulation filters	Rinse (see " Cleaning the Processor Cabinet Air Filters " on page 86) in clean water; use mild soap and water solution if oily.		X
PC air filter	Rinse (see " Cleaning the PC Air Filter " on page 87) in clean water; use mild soap and water solution if oily.		X
Air conditioner filter	Rinse (see " Cleaning the Air Conditioner Filter " on page 87) in clean water; use mild soap and water solution if oily.		X

Inspection Modules: PET/ Preform/ Sidewall/ Endcap/ Fill Height/ Cap Placement			
Item	Description	Once per day or shift	Once per month
Seal Surface, Preform Sidewall Endcap Camera window, FHCP monitor face (glass)	Clean (see " Cleaning Glass Surfaces " on page 84) with soft, clean, oil-free cloth dampened with glass cleaning solution.	X	
Base, Neck, 2 Camera Sidewall, Preform Sidewall viewing windows + backlights, Preform Sidewall Endcap, FHCP backlights (plastic)	Clean (see " Cleaning Plastic Surfaces " on page 83) with soft, clean, oil-free cloth dampened with mild soap and water solution.	X	

Inspection Modules: PET/ Preform/ Sidewall/ Endcap/ Fill Height/ Cap Placement			
PET modules Part Detect Sensor and Reflector	Clean (see " Cleaning the Part Detector and Reflector " on page 85) with soft, clean, oil-free cloth dampened with mild soap and water solution.	X	
FHCP module Part Detect Sensor and Reflector	Clean (see " Cleaning the Part Detector " on page 85) with soft, clean, oil-free cloth dampened with mild soap and water solution.	X	

CLEANING OPTICAL SURFACES

IMPORTANT

Debris and contamination could build up on both the glass and plastic surfaces. This dirt could appear in the inspection windows, causing false rejects of parts, or it could degrade lighting. Clean glass and plastic surfaces often to avoid false rejects.

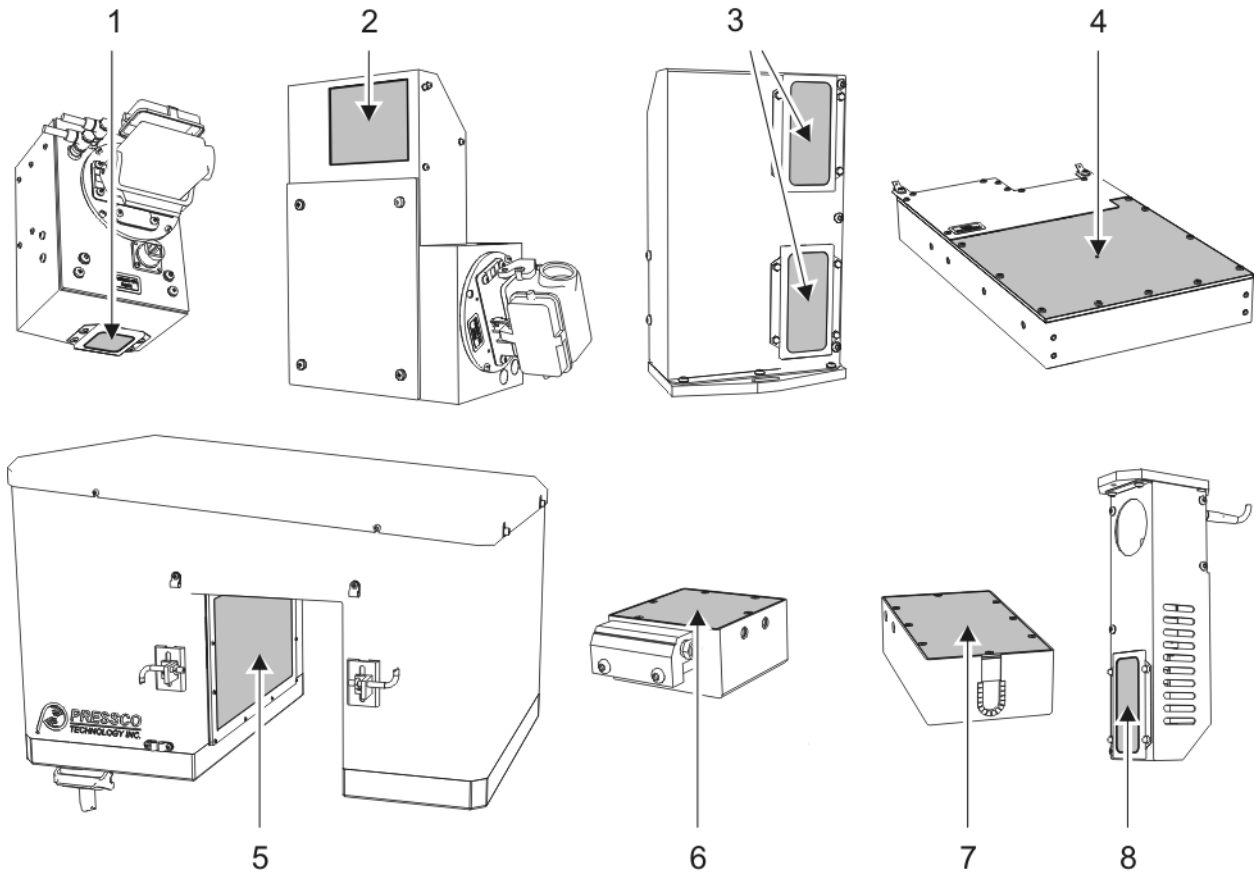
To maintain proper image quality and system performance, the clear glass and plastic surfaces on the Inspection Modules must be cleaned on a regular basis. Dirt and debris that appear in the image can cause false rejects. An oily film on optical surfaces can cause false rejects or missed defects.

INSPECTION MODULES MAINTENANCE

The following information is for Base, Neck, Seal Surface, Sidewall, Preform Sidewall, Endcap, and Fill Height/ Cap Placement inspection modules.

Cleaning Plastic Surfaces

Plastic surfaces that may require cleaning are: Base, Neck, Sidewall camera viewing windows and backlights, as well as PSE and FHCP backlights.



1	Viewing window, base camera
2	Viewing window, neck camera
3	Viewing windows, 2 camera sidewall
4	Backlight - base, neck, sidewall modules - all similar
5	Backlights - fill height/ cap placement (FHCP) module (2 places)
6	Backlight - preform seal endcap module
7	Backlight - preform sidewall backlight
8	Viewing window, preform sidewall camera

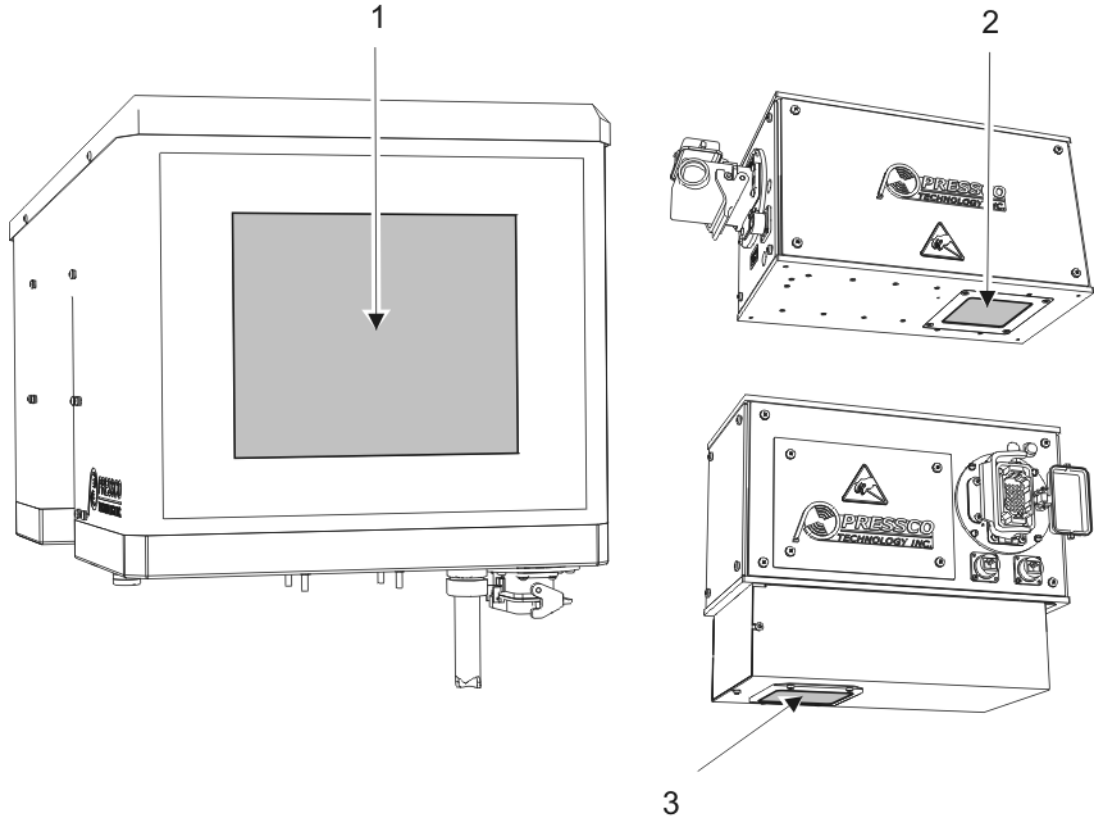
To Clean Plastic Surfaces:

Use a clean non-abrasive cloth dampened with a mild soap and water solution. **Do not** use a glass cleaning solution or strong solvent on the plastic surfaces as they might be damaged.

The base backlight in particular tends to collect particles of debris. It is equipped with an air knife to help keep it clear of solid particles. However, it will still require regular cleaning. Cleaning frequency will depend on plant and process conditions.

Cleaning Glass Surfaces

Glass surfaces that may require cleaning are: Seal Surface, Preform Seal Endcap, and FHCP modules. Cleaning frequency will depend on plant and process conditions.



1	Glass monitor face, fill height cap placement (FHCP) module
2	Glass window, seal surface camera
3	Glass window, preform seal endcap module

To clean glass surfaces:

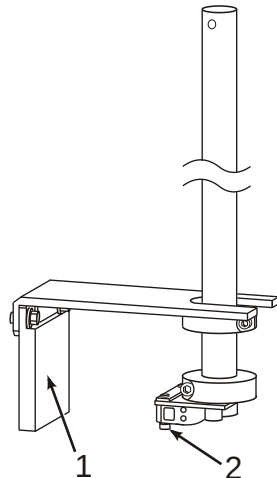
- Use a clean non-abrasive cloth dampened with lens cleaning solution.
- Use lens tissue and lens cleaning solution on camera lenses.
- If surface has compound on it, first clean with alcohol, then with lens cleaning solution.

❖ *Note: Make sure the seal surface window remains clean. A build-up of oil film on this window will cause a glare to appear on the image, degrading system performance.*

Cleaning the Part Detector and Reflector

The part detect sensor and reflector surfaces of the part detector must remain clean to properly detect parts. Clean these surfaces regularly to prevent dirt and oil build-up. Clean the part detector surfaces with a soft, clean, lint-free cloth dampened with a mild soap and water solution. Do not use a glass cleaning solution or strong solvent on the plastic surfaces as they might be damaged.

The frequency of cleaning will depend on plant and process conditions.



1	Part detect reflector
2	Part detect sensor

Cleaning the Part Detector

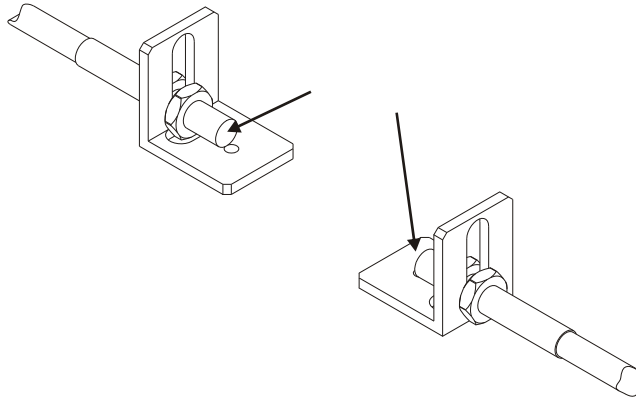
Your system will be equipped with either a part detector or proximity sensor, depending on your application. The proximity sensor does not use a reflector. However, the cleaning procedure for either of these types of sensors is similar.

The part detect sensor and reflector surfaces of the part detector must remain clean to properly detect parts. Clean these surfaces regularly to prevent dirt and oil build-up.

To clean the part detector:

- Clean the part detector surfaces with a soft, clean, lint-free cloth dampened with a mild soap and water solution.
- Clean the sensors on both sides of the conveyor.
- Do not use a glass cleaning solution or strong solvent on the plastic surfaces as they might be damaged.

❖ *Note: The frequency of cleaning will depend on plant and process conditions.*



PROCESSOR CABINET AIR FILTER MAINTENANCE

There are three air filters within the Processor cabinet. Two are mounted on the Processor Cabinet; the third is in the PC inside the Processor Cabinet. Filter removal is explained below.

❖ *Note: Some systems are equipped with air conditioners and do not have the cabinet circulation filters.*

- If filters contain only dry dust and dirt, rinse them in plain water to clean them.
- If they contain oily dust and dirt, clean them in soapy water.

❖ *Note: Frequency of cleaning will depend upon plant conditions.*

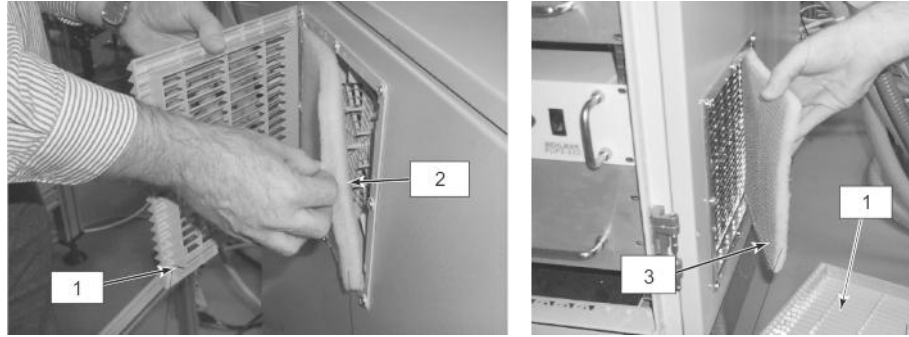
Cleaning the Processor Cabinet Air Filters

The Processor Cabinet has two air circulation fans, and each has an associated filter. The fan on the lower right side of the cabinet is the intake; the fan on the upper left side is the output.

To remove and clean the filters:

1. Remove the grill vents. Refer to the illustrations below.
2. Rinse in clean water; use mild soap and water solution if oily.

3. Replace the filters and grill vents.



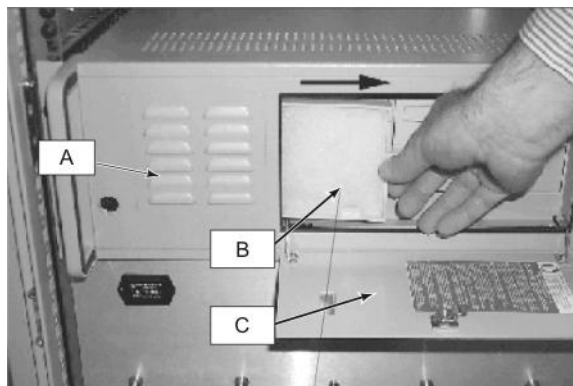
1	Grill
2	Exhaust Filter
3	Intake Filter

Cleaning the PC Air Filter

The PC (computer) has one air circulation fan and filter.

To remove and clean filter:

1. Open the front door of the Processor Cabinet.
2. Turn the panel latch to the right to open the access door on the front of the PC.
3. Grip and press in on the filter holder.
4. Slide the filter holder to the right and remove the filter.
5. Rinse in clean water; use mild soap and water solution if oily.
6. Dry filter and replace in PC.



A	PC
B	Air Filter
C	Access Door

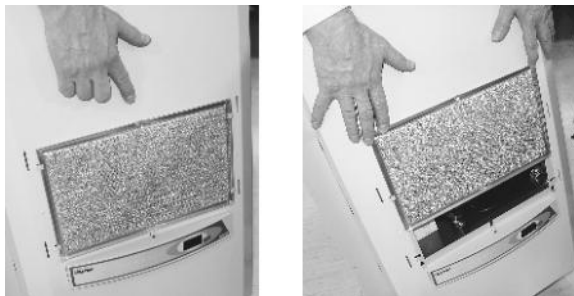
Cleaning the Air Conditioner Filter

If your system is equipped with an air conditioner, the filter must be cleaned.

To remove and clean the filter:

1. Remove the plastic grill cover.
2. Using a hex head driver, remove the retaining screw.

3. Slide the filter up and out.
4. Clean the filter.
 - If filter contains only dry dust and dirt, rinse it in plain water.
 - If it contains oily dust and dirt, clean it in soapy water.
5. Replace filter, screw, and plastic grill cover.



Chapter 9

TROUBLESHOOTING

This section provides basic troubleshooting information for the Intellispec Series IV-D and D+ Vision Inspection Systems.

TROUBLESHOOTING FLOWCHARTS

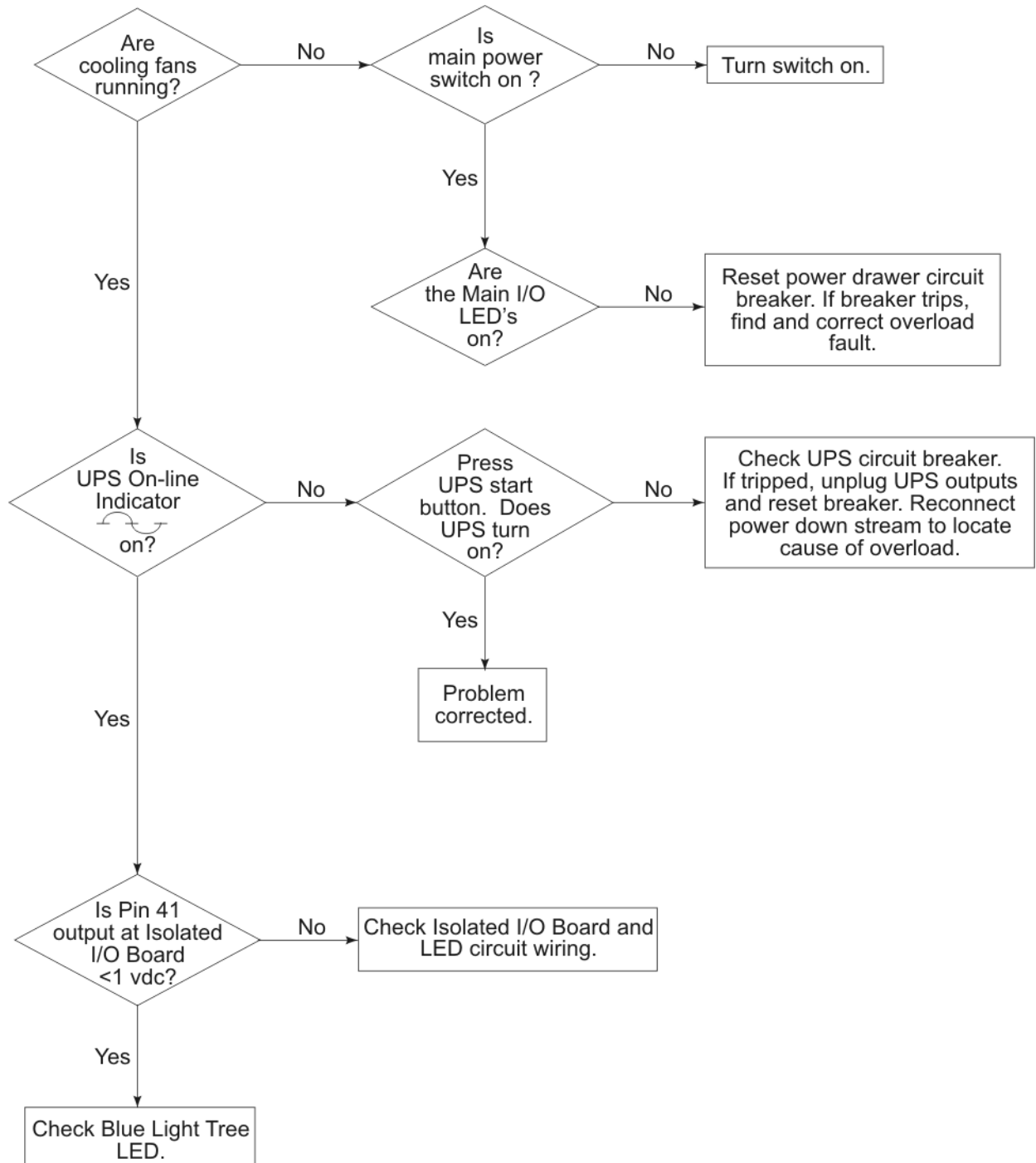
The troubleshooting flowcharts are designed to help you isolate and correct common Intellispec System problems quickly.

Each flowchart identifies a problem and asks a series of questions about the system. All questions can be answered “yes” or “no”. Answer each question in the order presented. A “yes” answer leads you down the flowchart. A “no” answer leads you to the right.

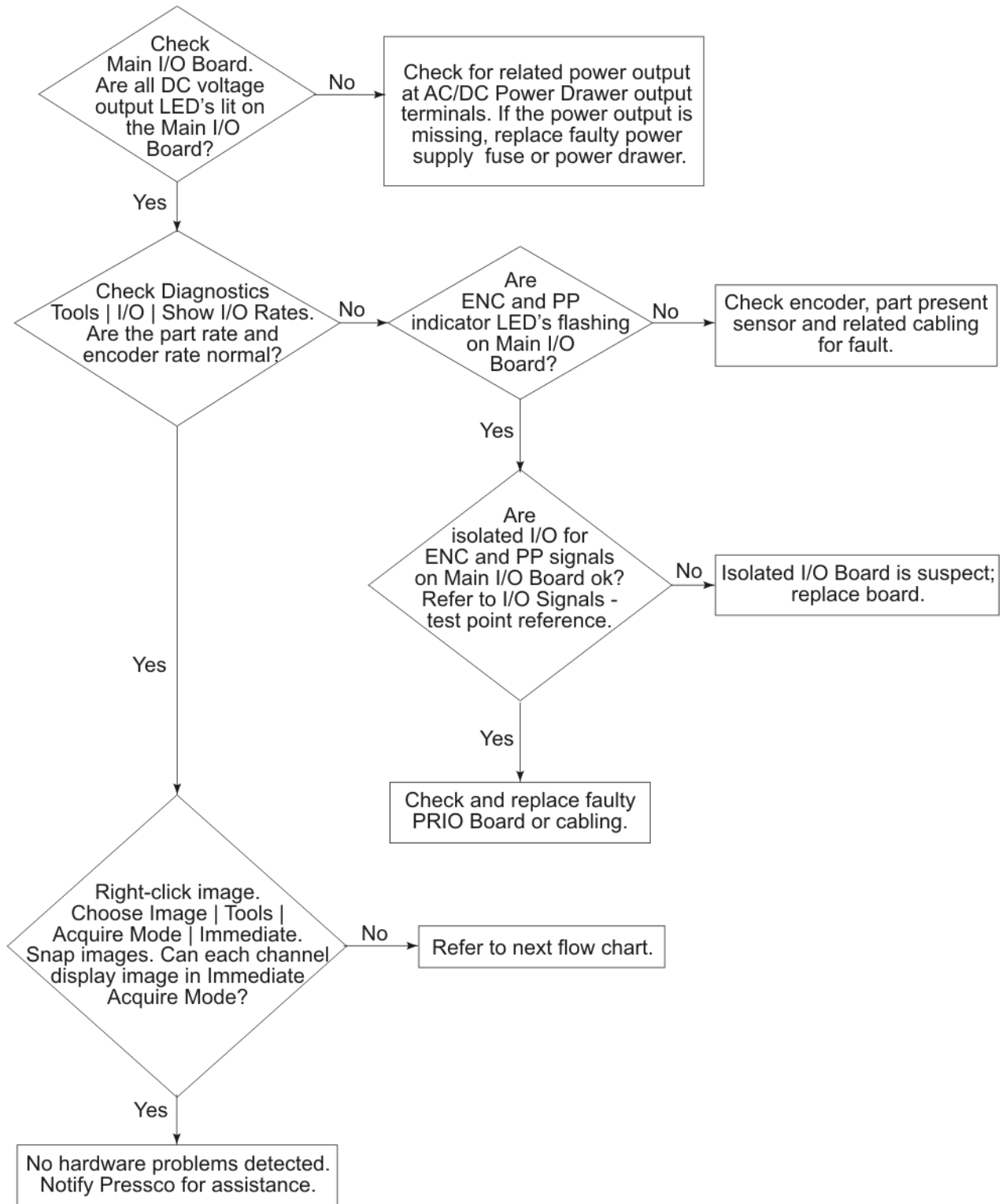
When the answered questions provide enough symptoms, the flowchart offers one or more probable causes and corrective actions. Investigate each probable cause in the order presented. When a probable cause applies to your system problem, perform the recommended corrective action(s).

Refer to the **Main I/O board layout** (see "**Main I/O Board, Rear View**" on page 43) for LED and test point locations.

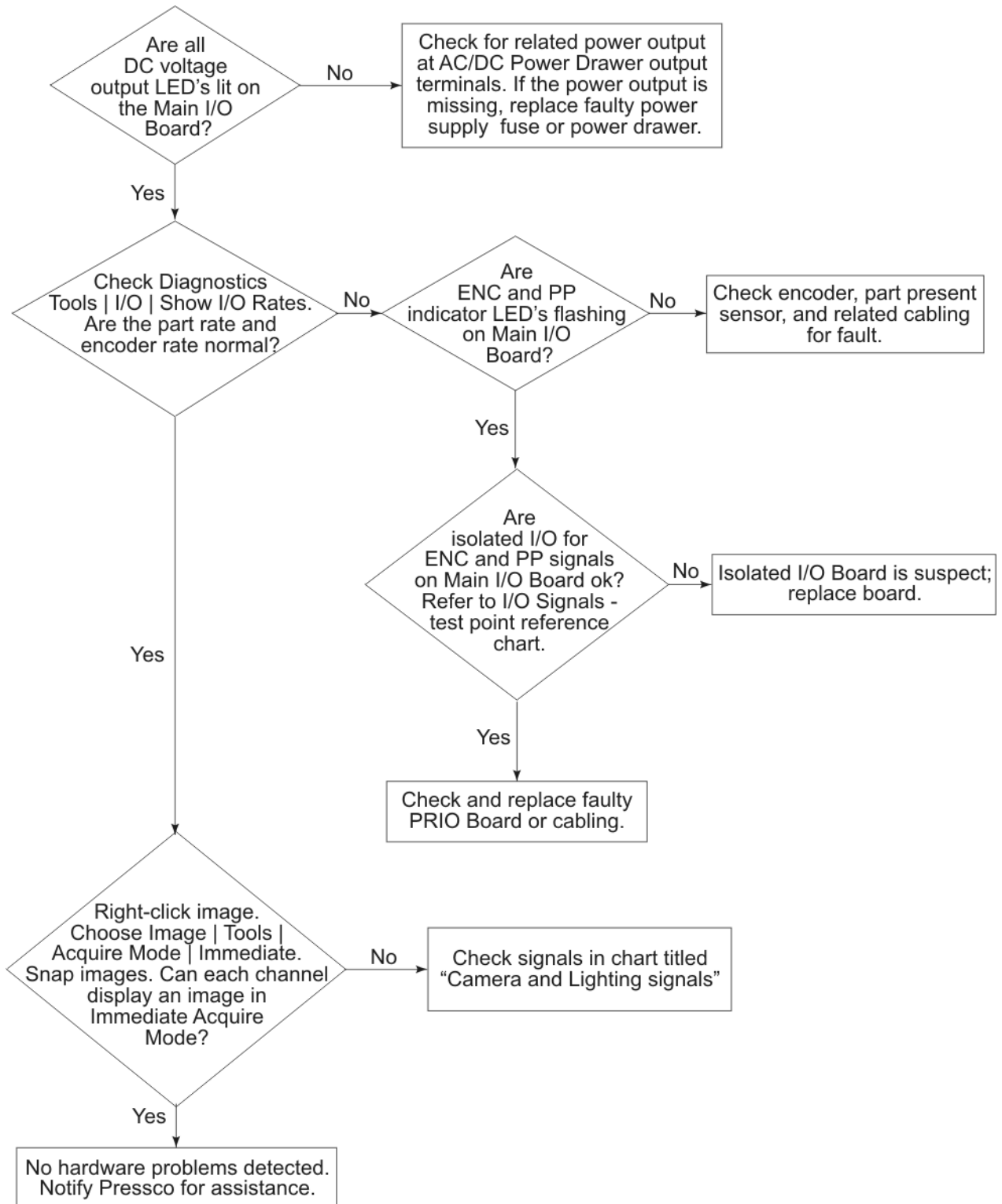
No Power (Blue light tree lamp off)



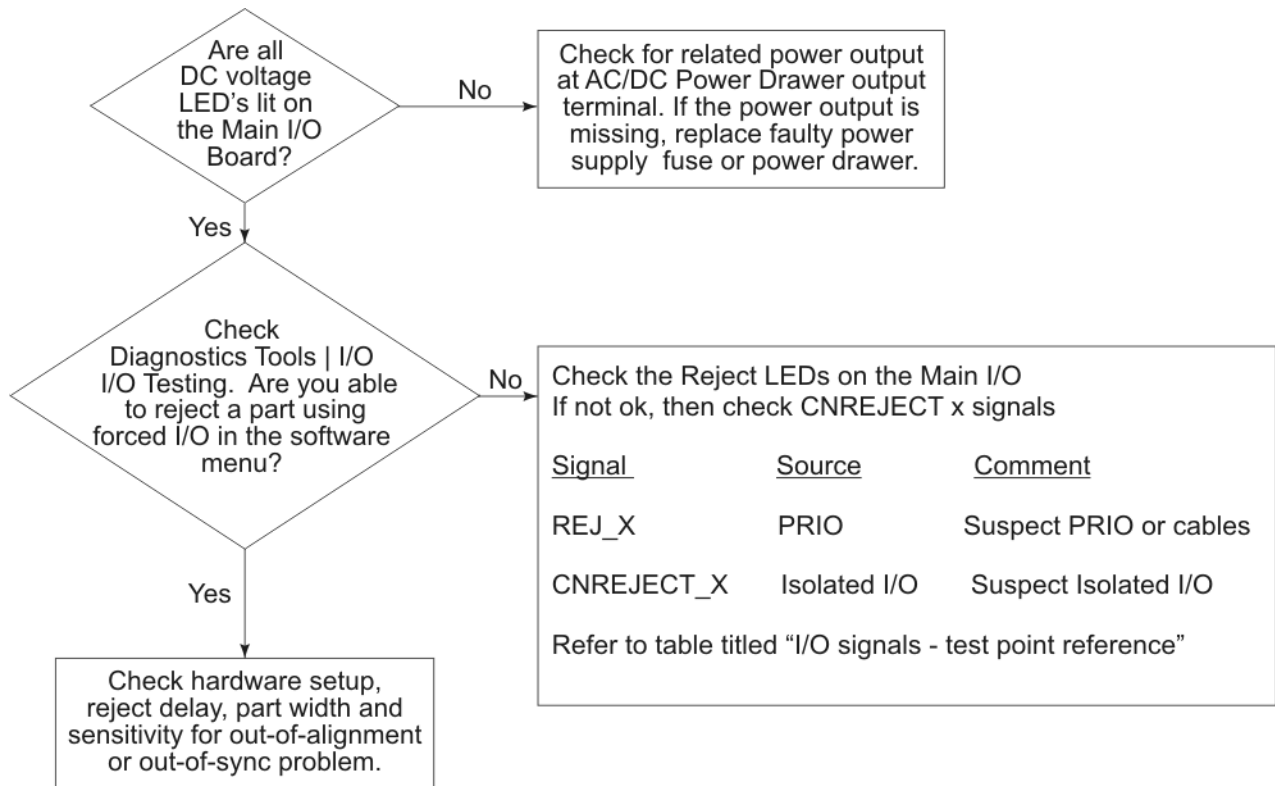
No image display, all cameras



No image display, one camera



System not rejecting any parts



CHANGING CAMERAS IN SERIES IV-D, IV-D+ SYSTEMS

Caution

You cannot simply swap cameras in your system to troubleshoot. Refer to the following guidelines.

The digital cameras in the Intellispec Series IV-D, and IV-D+ systems all have the following properties:

MAC address

This unique address is found on the physical label attached to the camera.

IP address

The IP address is generated by the Windows® operating system (or specialized DHCP server software in some systems).

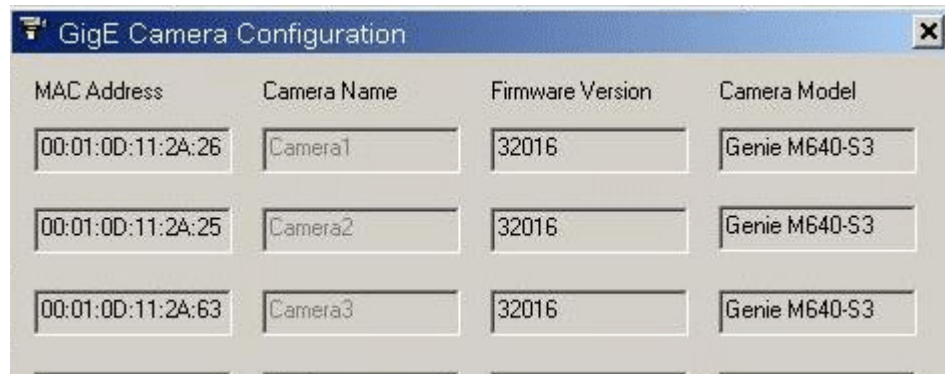
Name

Use the Pressco naming convention [Camera(x)] where 'x' is the camera number (from 1-8). The camera names must be unique and contiguous starting with '1' (example: Camera1, Camera2, Camera3, etc.).

The names are associated with the camera channels that are communicating with them. You cannot swap Camera1 with Camera2, for example - the Intellispec will locate both cameras, but the images will not be properly obtained.

The Intellispec identifies which camera to trigger based on the above addresses.

The screen below shows a normal camera configuration (configured for three cameras).



Replacing a camera

- If you replace a camera, you must properly name the replacement camera
- If you try to swap a camera from your Intellispec system to test in place of a faulty camera, you will get strange results due to potential naming conflicts

❖ *Note: We recommend that you replace a camera only with a Pressco spare camera.*

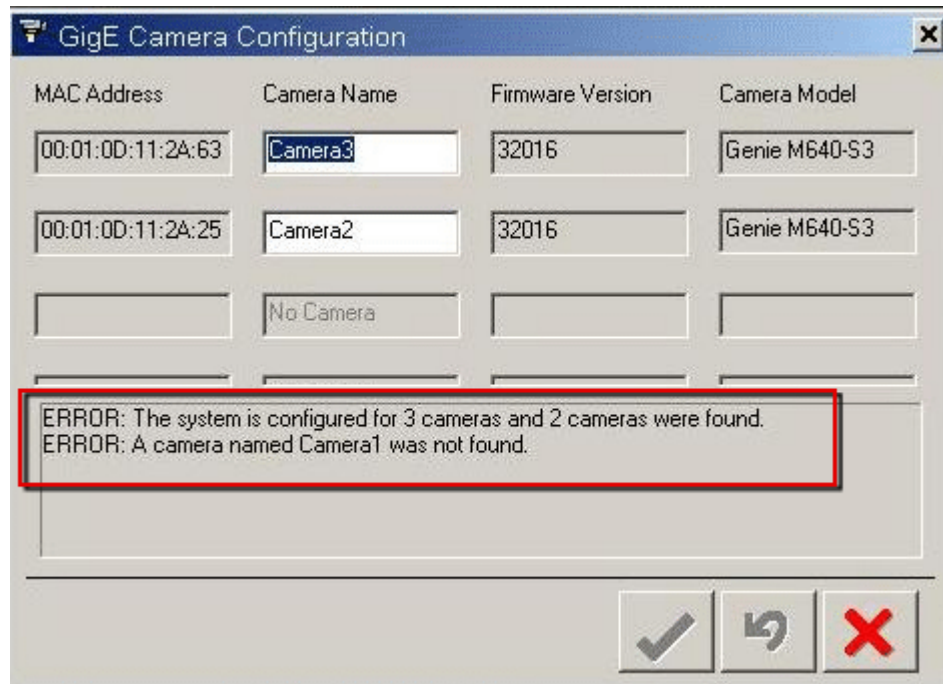
If you receive a replacement camera from Pressco, follow these steps.

To replace a camera:

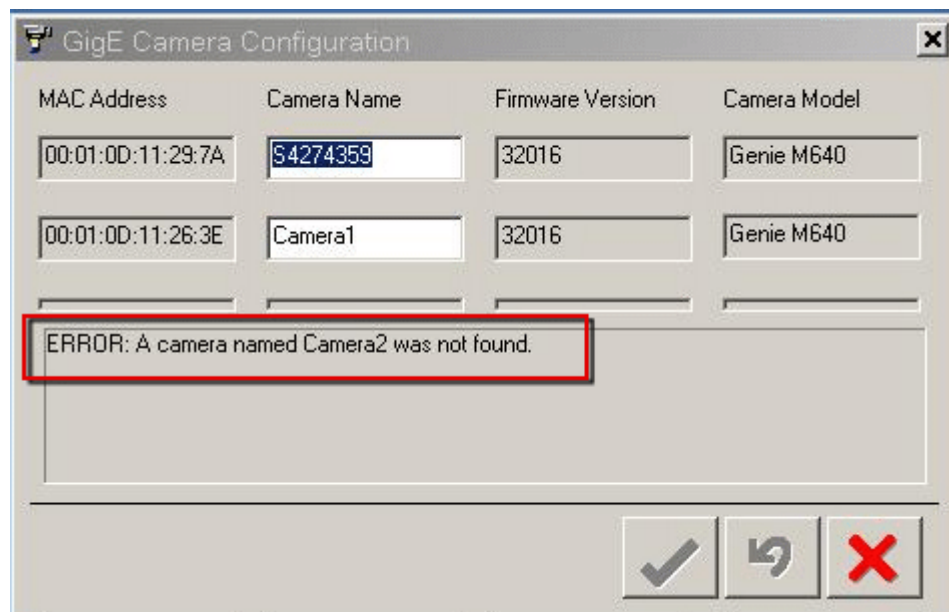
1. **Shut down Intellispec** (see "**How to Shut Down the Intellispec**" on page 14).
2. Remove defective camera.
3. From new camera, write down MAC address, which is printed on the camera label.
4. Install new camera.
5. **Power up Intellispec** (see "**How to Power Up the Intellispec**" on page 14).
6. When the camera configuration box appears, type in the name of the new camera (example, Camera3). Be sure to use the exact name of the camera that is being replaced.
7. Verify that the new camera's MAC address in the GigE Camera Configuration screen is the same as the one you wrote down before you installed the camera.

Example error messages

The screen below shows an error where the system did not find all the cameras it expected to find, based on the system configuration. In this case, you would need to check the physical connection to Camera1, or perhaps Camera1 needs to be replaced. This screen appears when the Intellispec senses a new camera.



The screen below shows an error where the system could not identify one of the cameras because it has not been named properly. In this case, you should re-name the [S4274359] camera to "Camera2".



ADDITIONAL TROUBLESHOOTING HINTS

Refer to the following topics for additional input when troubleshooting inspection system faults.

No Image Display

- If this fault occurs both online and offline, shine a flashlight into the camera view finder to verify that the camera can make an image.
- If the strobe lights flash during an image acquisition attempt, shine a flashlight into the camera view finder to verify that the camera can make an image.
- Verify DC power levels and the presence of DC voltages at the camera module(s).

System Not Rejecting Any Parts

USER LEVEL: ADMINISTRATOR

- Use the System Configuration Menu | Channel Groups | group | Reject tab to see if Reject is enabled. Then check System Configuration | Channel Groups | group | Calibration to verify that the Reject Delay and Part Width are set to the correct values.
- In systems installed with blowmolders, go to the Alarms Menu and enable both the Chute Full and Door Open alarms. Then try the step below:
- (All systems) Go to System Configuration | Channel Groups | group | Reject tab to set Missed Parts to Always Fail. Restart the system. If the problem goes away after taking system Offline and Online again, notify Pressco.

System Rejecting Good Parts

- If tabular inspection results show that inspections are not failing, view the Missed Parts Statistics in the System Information tab for Missed Parts. If there are occurrences, check the System Configuration Menu | Channel Groups | group | Reject tab for Missed Parts designated as Always Fail.
- If Missed Parts are occurring, check for a part detector sensor misadjustment or a dirty reflector plate. Also check for an incorrect Part Present Delay value in the System Configuration Menu | Channel Groups | group | Channel tab | channel | Tracking tab.
- If Missed Results are occurring, compare the inspection time to the reject delay. If the inspection time is too long, try to shorten the inspection time. If the inspection time can not be shortened, disable the displaying of inspection regions on failed parts (right-click image | choose Image Display Options | and choose Show No Regions for Graphics Display).
- If inspections are failing some good parts, check the Reject calibration to verify that the correct part is being rejected (System Configuration | Channel Groups | group | Reject tab).

System Rejecting All Parts

- Verify that the inspection algorithms are not rejecting all parts.
- Verify that all Part Present Delays are shorter than the Reject Delays in the System Configuration Menu | Channel Groups | group | Channel tab | channel | Tracking tab (part present delay). Reject Delay is located under System Configuration | Channel Groups | group | Reject tab. The Reject Delay must also accommodate the imaging time and inspection time. See the Results tab when running a job to view inspection time.

Miscellaneous Checks

Review and use the following miscellaneous checks when troubleshooting the Intellispec System.

- Check Part Present signals when machine is running.
- With system Offline, monitor outputs via Diagnostics Tools | I/O | I/O testing. Click the desired output button to toggle the output on and off.

Additional Checks

- The entire system may appear dead when a fault occurs in the VGA card or monitor.
- Check voltages to camera modules.
- Check system signals according to the information provided in tables on the following pages.
- If all but one of the +/- differential signals are as expected, disconnect the suspect signal cable from the Main I/O Board (J4, J5, J10, or J11). If the faulty signal is now good, the problem is most likely a faulty cable connection, a bad cable, a bad umbilical to the camera module, or a faulty camera module.

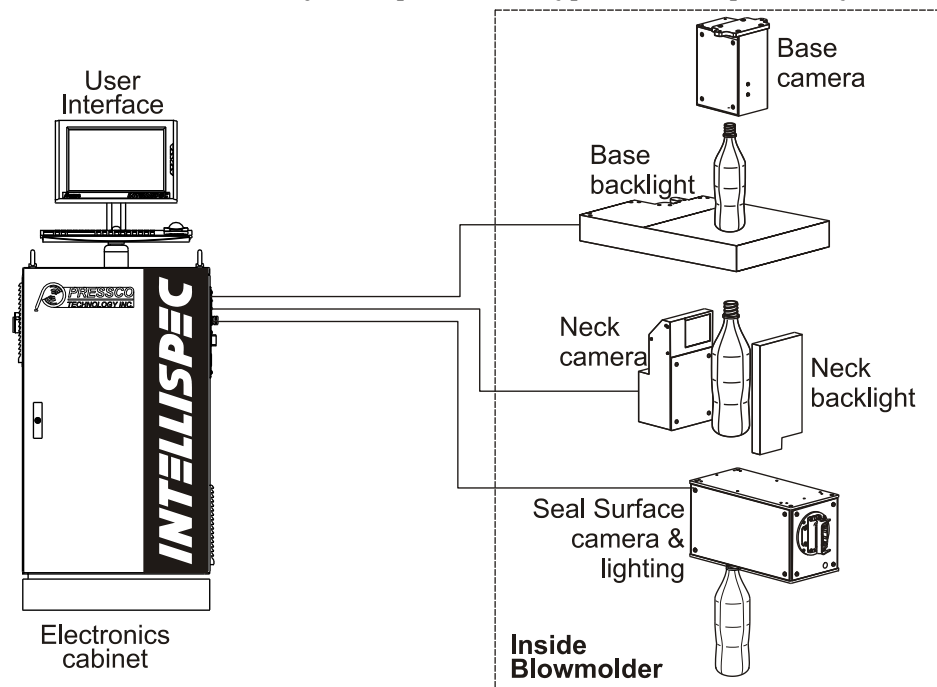
Many of the signals and test points referenced in the preceding troubleshooting procedures are available on the **Main I/O Board** (see "**Main I/O Board LEDs and Test Points**" on page 46), the **Isolated I/O PCB** (see "**Main I/O Daughter Board Pinouts**" on page 54), and the **Camera Personality PCB** (see "**Main I/O Daughter board pinouts 2**" on page 55).

Also refer to the **wiring diagrams** (see "**Wiring Diagrams - Processor Cabinet S IV-D, D+**" on page 57).

Chapter 10

PET INSPECTION MODULES OVERVIEW

When configured for standard PET (PolyEThylene Terephthalate) bottle inspection, the Intellispec System is known as the BNS (Base, Neck, and Seal) Vision Inspection System. The BNS system identifies and rejects defective PET bottles produced in a Sidel (or similar) blow molder. Although there are several configurations available, the illustration shows the major components of a typical PET Inspection System



- ❖ **Note:** The inspection modules at your facility may be installed outside of the blow molder. If so, disregard the typical configuration shown here.
- ❖ **Note:** A Sidewall inspection module may be installed instead of the Neck module.

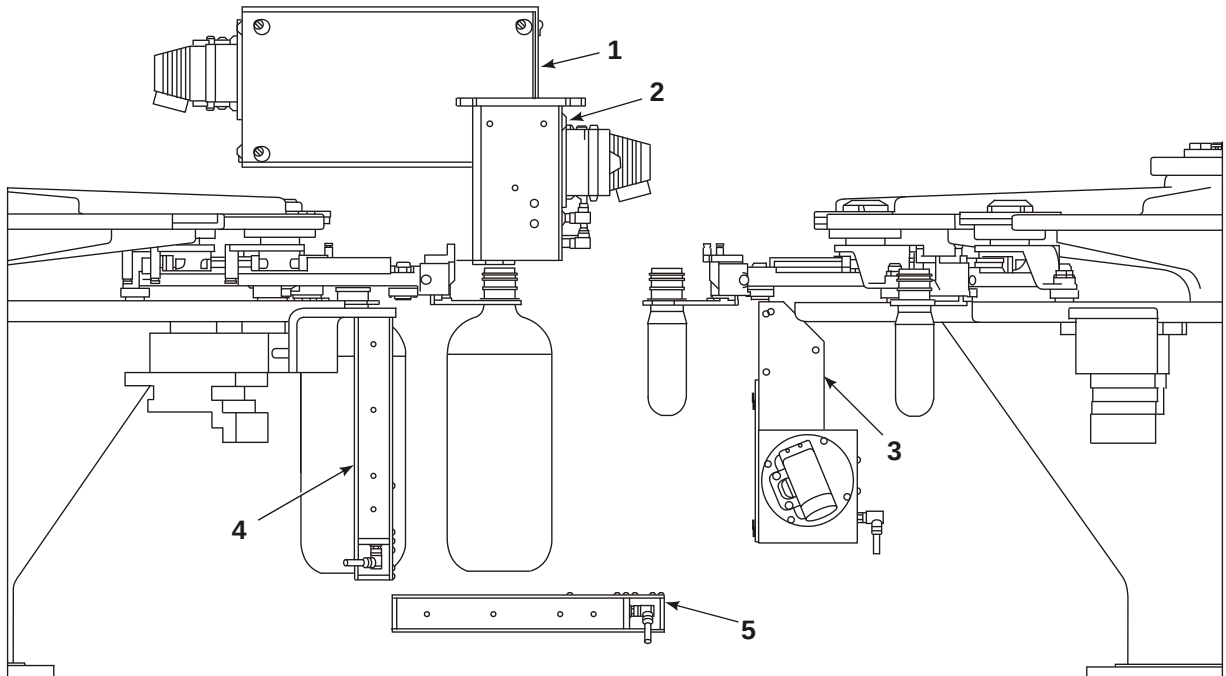
As with most Intellispec vision inspection systems, the main components of the PET Inspection System include a Processor Cabinet, User Interface, and Inspection Modules. The Processor Cabinet and User Interface are the standard components provided with most Intellispec systems. The Inspection Modules and related sensors are custom designed to fit specific blow molder models.

PET INSPECTION MODULES

The PET Inspection System uses three inspection modules to inspect the base, neck, and seal surface of the PET bottle. Each inspection module includes a high-resolution camera and a solid state lighting module as a light source (visible and infrared).

Each lighting module has an array of red and infrared LEDs. The LEDs are arranged in user-selected zones to properly illuminate and highlight specific bottle features. The lighting duration for each zone is preset by the user. The lighting information is sent to the lighting module via a two-wire RS-485 serial communication line that is daisy-chained to all inspection modules. A second two-wire RS-485 serial communication line controls the focus of all base and neck inspection module cameras.

❖ *Note: The inspection modules at your facility may be installed outside of the blow molder. If so, disregard the typical configuration shown here. The Sidewall inspection module may also be installed at your facility (not shown).*

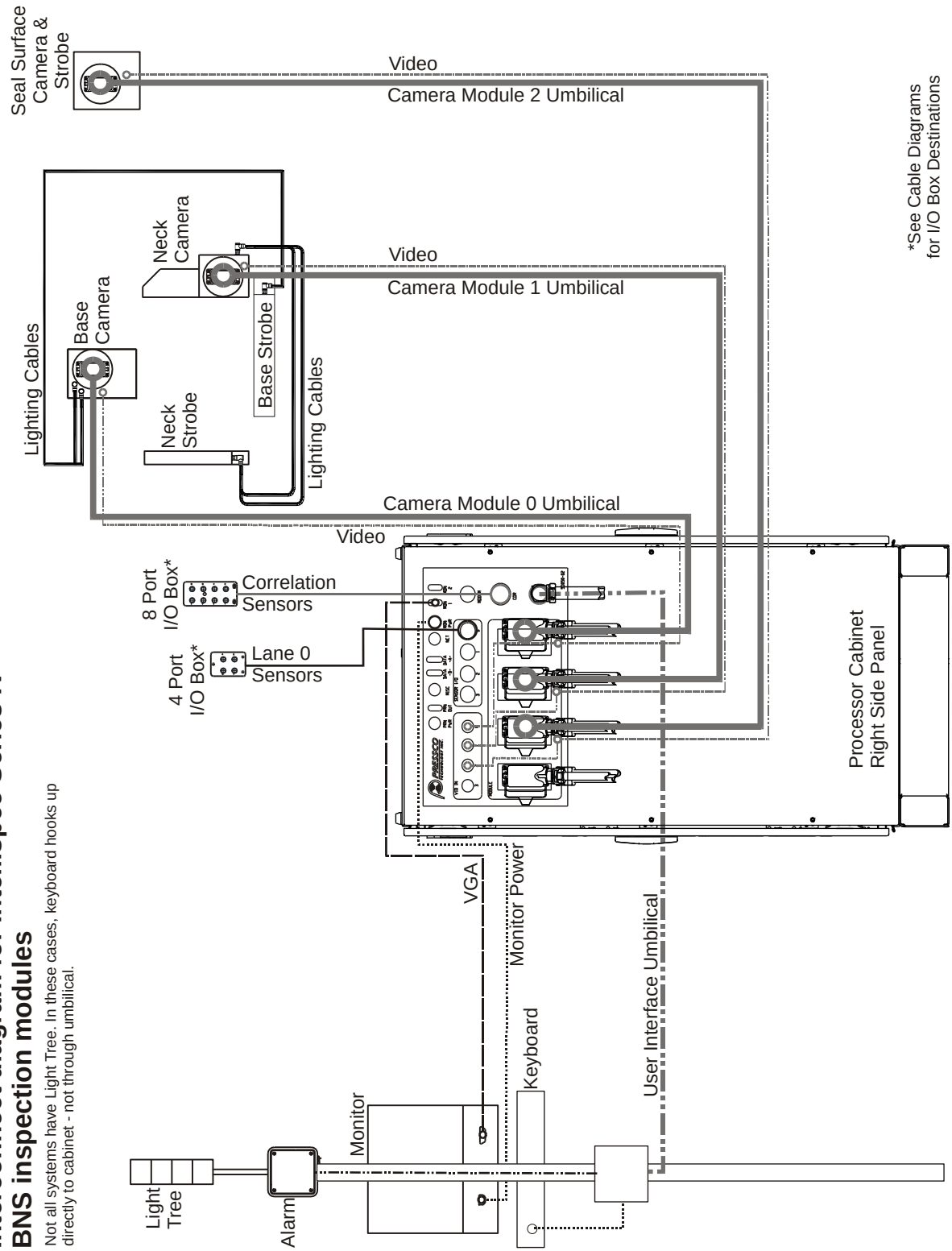


1	Seal Surface camera and light
2	Base camera
3	Neck camera
4	Neck backlight
5	Base backlight

SYSTEM LEVEL INTERCONNECT BNS MODULES SERIES IV

Interconnect diagram for Intellispec Series IV - BNS inspection modules

Not all systems have Light Tree. In these cases, keyboard hooks up directly to cabinet - not through umbilical.

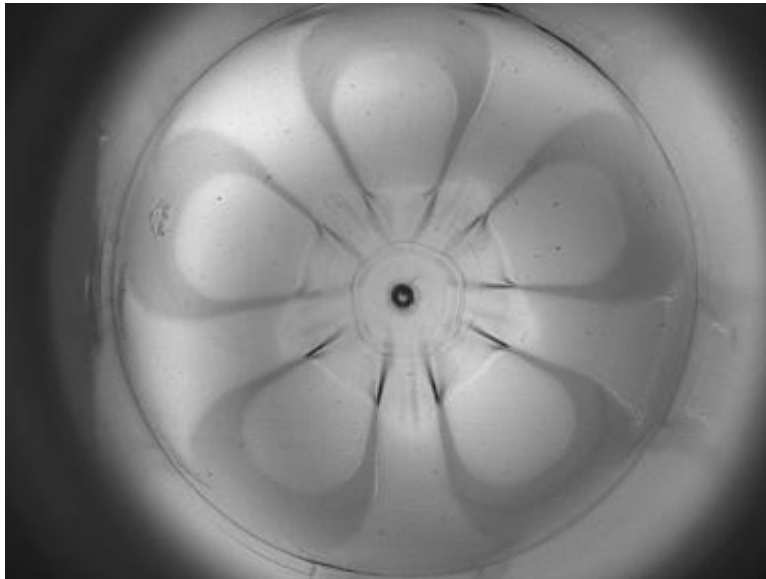
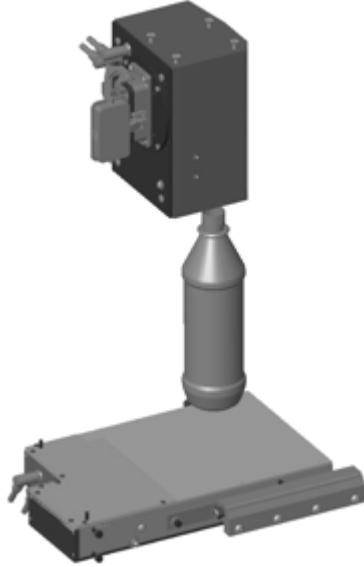


*See Cable Diagrams
for I/O Box Destinations

BASE INSPECTION MODULE

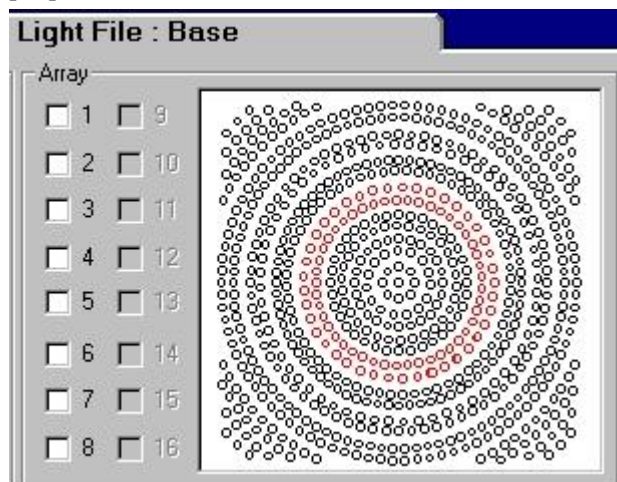
The Base inspection module is a two part assembly including a base camera module and a base lighting array. The Base inspection module detects surface holes, base folds, off-center gates, gate cracks, and clarity defects.

The illustration below shows a Base inspection module and a typical image produced by a Base inspection module.



Base Lighting Zones

The Base lighting array has eight zones. Seven of the zones are made up of infrared LEDs; these are shown in black on the lighting array diagram (shown below). One zone is made of red LEDs, shown in red on the diagram. These red LEDs form a darker ring of light around the outside of the base. This ring is used during inspections to determine proper bottle color.



When you check a zone, the Intellispec highlights it, so you can see which parts of the array you are controlling. The LEDs illustrated in the array become more intense as you increase the light intensity.

Adjusting the Base Inspection Module

Adjustments available for the Base inspection module include camera focus, aperture, and camera height. The camera focus adjustment is servo-controlled. Adjust the focus through software for best image clarity.

Observe Part Image

When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

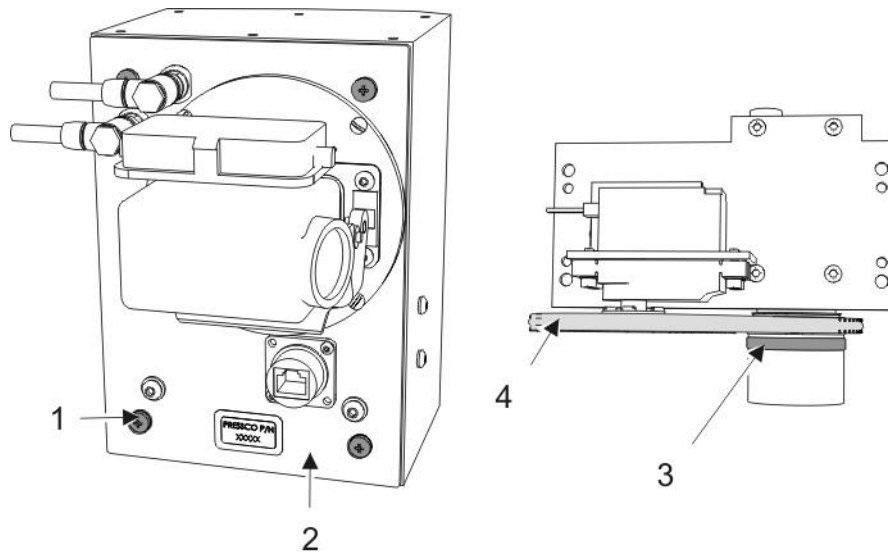
With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

APERTURE ADJUSTMENT - BASE

The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary.

To adjust the aperture for the Base module:

1. Refer to the illustration below.
2. Remove the four access plate fasteners [item 1] shown and carefully pull back the access plate [item 2]. Be careful not to damage the wiring.
3. Turn the aperture adjust ring [item 3] while viewing the image on the monitor. Adjust until the desired image brightness is achieved. Reinstall the access plate [item 2] and fasteners [item 1].

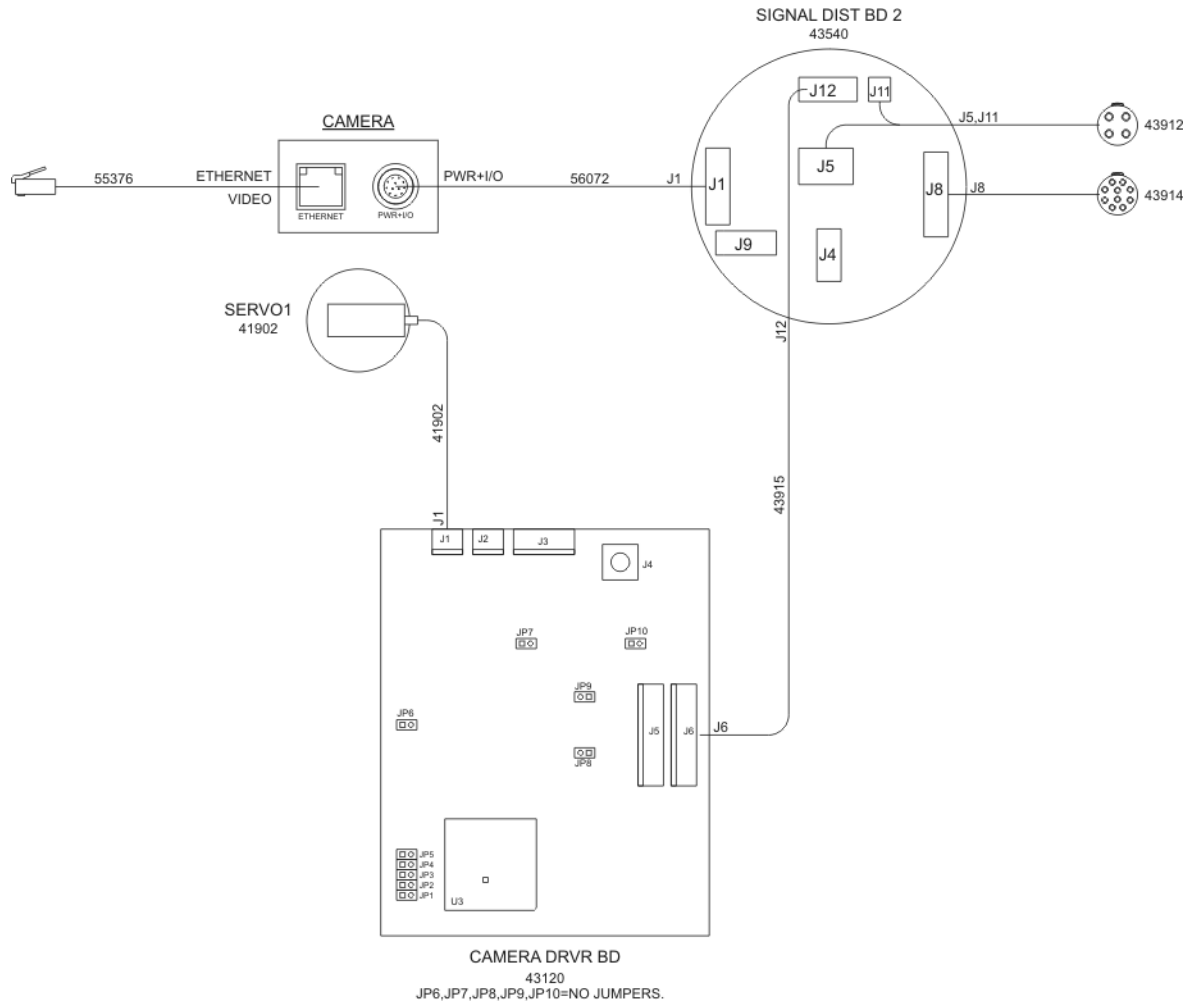


1	Fasteners (four places)
2	Access plate
3	Aperture adjust ring
4	Focus adjust (servo-controlled, or stepper-controlled on some systems)

CAMERA HEIGHT ADJUSTMENT

The base camera height is adjusted by moving the camera enclosure up or down. The camera should be mounted as close to the bottle as possible without contacting the bottle. This will help achieve the optimum view of the bottle base. Slotted holes in the mounting brackets provide for vertical adjustment of the camera enclosure.

Internal interconnect Base camera S IV-D



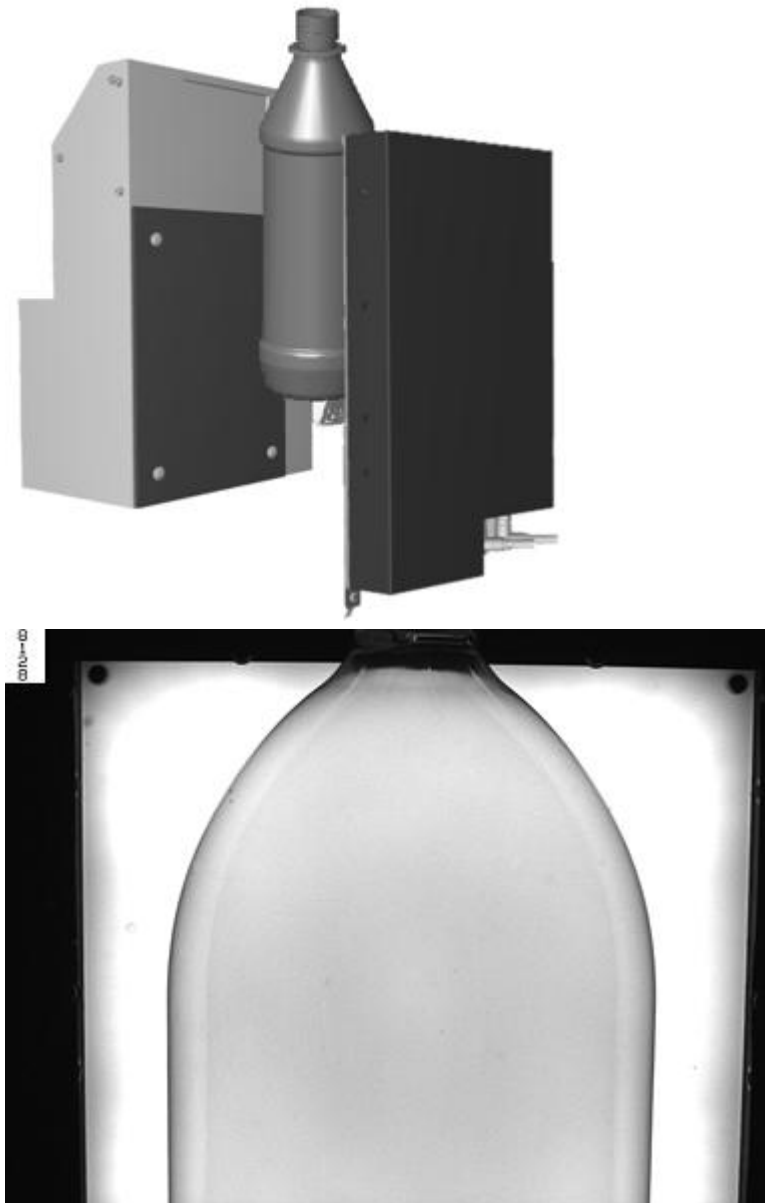
Cable references:

Cable part number	Description
55376	Cable Cat6 patch cord UTP 1ft black
56072	GIG-E camera control PET right-angle (on page 236)
43912	Array power/ 485 out PET (on page 231)
43914	LED control PET camera module (on page 232)
41902	Servo modified with JAE connector PET (on page 233)
43915	Focus control PET camera module (on page 232)

NECK INSPECTION MODULE

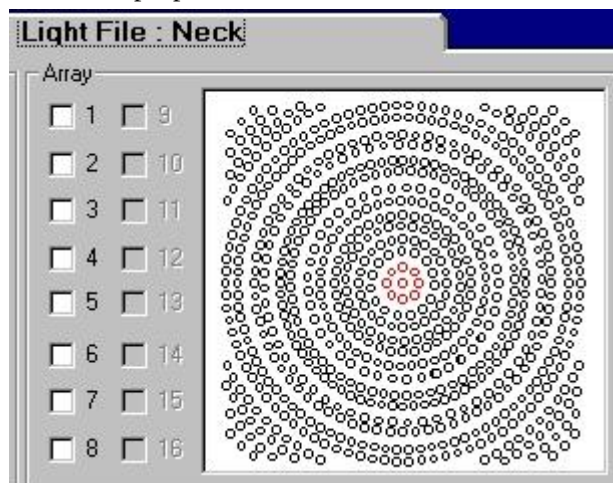
The Neck inspection module is a two part assembly including a neck camera module and a neck lighting array. The Neck inspection module detects neck folds, neck holes, asymmetry, choked necks, improper clarity, under-blown bottles, and incorrect color.

The illustration below shows a neck inspection module, and below that, a typical neck image produced by the Neck inspection module.



Neck Lighting Zones

The Neck array has eight zones, seven of which are infrared LEDs. The middle zone is made up of red LEDs. The dark spot you may see in the middle of a neck image, particularly on green bottles, is the result of these red LEDs. This feature is useful to determine proper bottle color.



When you check a zone, the Intellispec highlights it, so you can see which parts of the array you are controlling. The LEDs illustrated in the array become more intense as you increase the light intensity.

Adjusting the Neck Inspection Module

Adjustments available for the Neck inspection module include camera focus and aperture. The camera focus adjustment is not servo-controlled in most neck inspection modules. Adjustments must be made inside the inspection module.

Observe Part Image

When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

Camera Image Adjustment - Neck

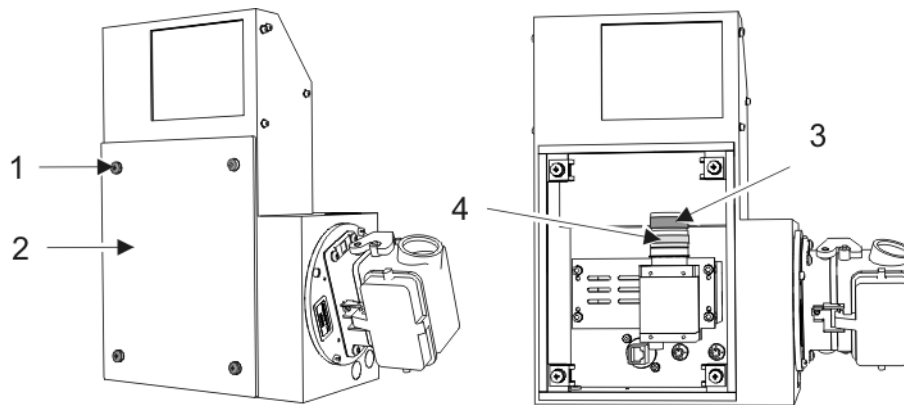
Adjustments available for the Neck inspection module include camera focus and aperture.

The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary.

To adjust neck camera:

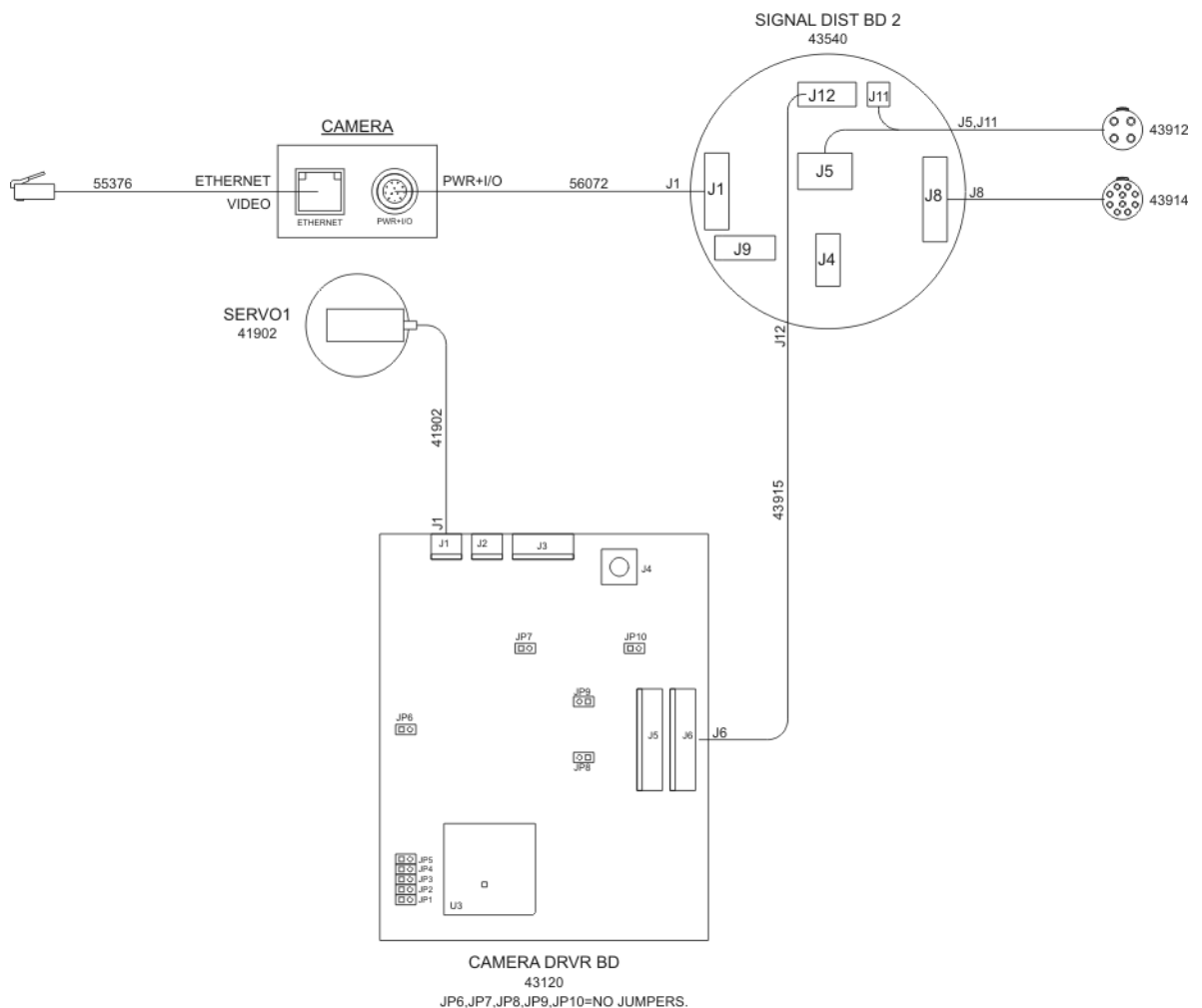
1. Refer to the illustration below.
2. Remove the four access plate fasteners [item 1] shown and carefully pull back the access plate [item 2]. Be careful not to damage the wiring.
3. Turn the aperture adjust ring [item 3] while viewing the image on the monitor. Adjust until the desired image brightness is achieved.
4. Adjust the focus [item 4] for best image clarity.

5. Reinstall the access plate [item 2] and fasteners [item 1].



1	Fasteners (four places)
2	Access plate
3	Aperture adjust ring
4	Focus adjust ring

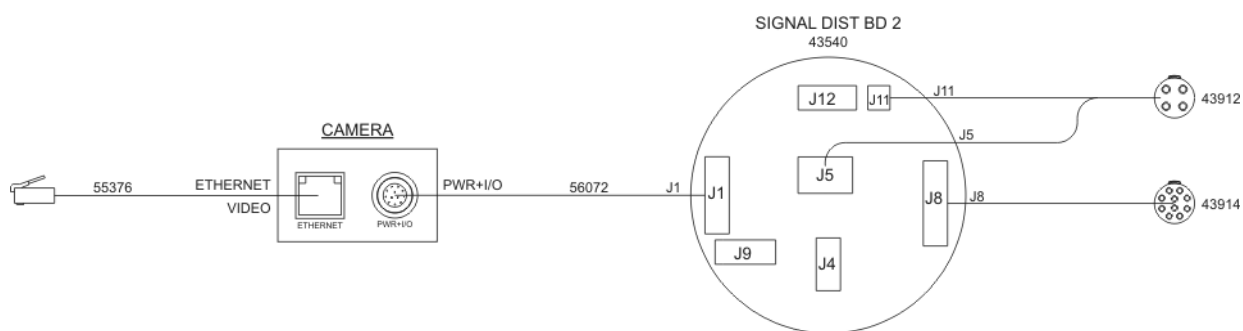
Internal interconnect Neck camera S IV-D



Cable references:

Cable part number	Description
55376	Cable Cat6 patch cord UTP 1ft black
56072	<i>GIG-E camera control PET right-angle</i> (on page 236)
43912	<i>array power/ 485 out PET</i> (on page 231)
43914	<i>LED control PET camera module</i> (on page 232)
41902	<i>Servo modified with JAE connector PET</i> (on page 233)
43915	<i>Focus control PET camera module</i> (on page 232)

Internal interconnect Neck camera, no servo S IV-D



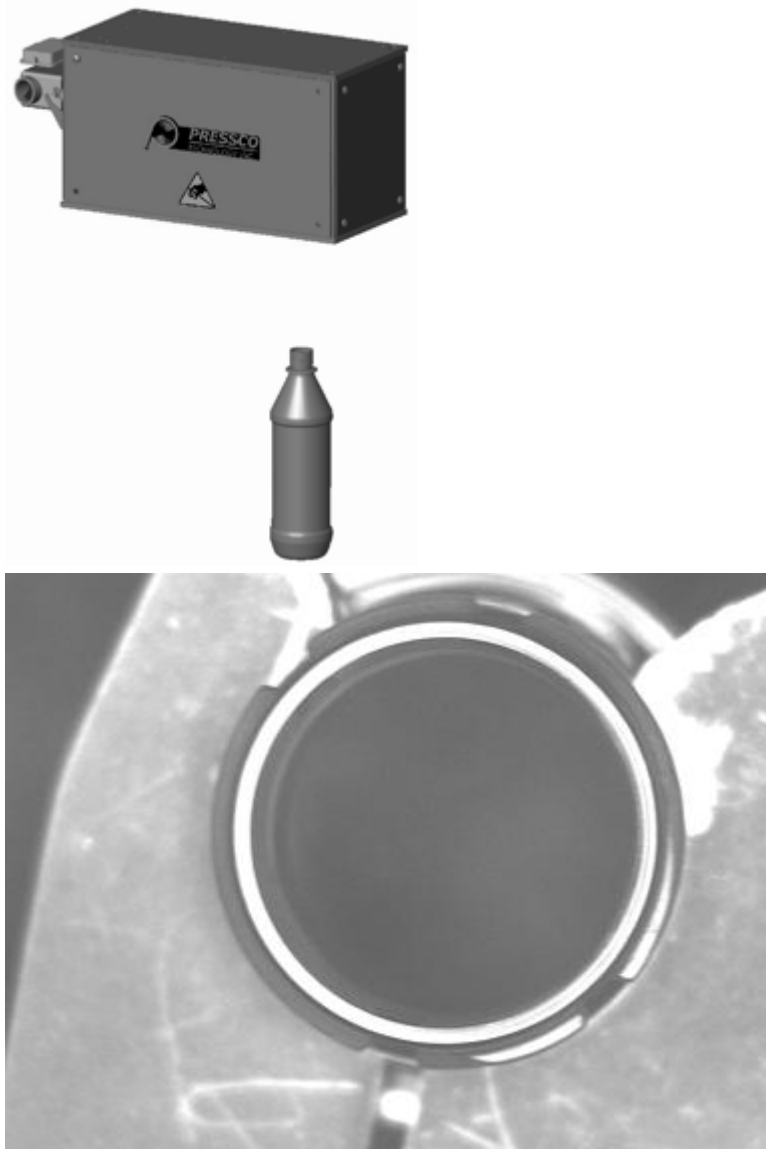
Cable references:

Cable part number	Description
55376	Cable Cat6 patch cord UTP 1ft black
56072	<i>GIG-E camera control PET right-angle</i> (on page 236)
43912	<i>array power/ 485 out PET</i> (on page 231)
43914	<i>LED control PET camera module</i> (on page 232)

SEAL SURFACE INSPECTION MODULE

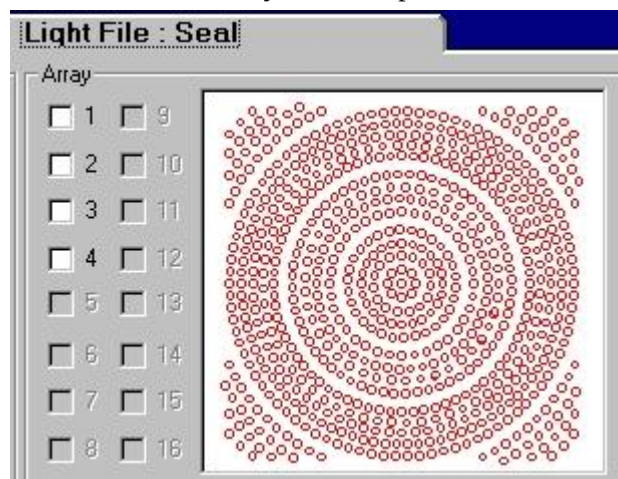
The Seal Surface Inspection (SSI) Module inspects the seal surface of the bottle. The module detects visible light reflected from the seal surface. The camera produces an image of the seal surface for detecting nicks, scratches, short shots, blown finishes, and out-of-tolerance seal diameters. The camera takes a top-down view of the seal surface. The lighting array is mounted inside the camera housing, directly above the seal surface. There is no remote focus control for this module.

The illustration below shows a Seal Surface inspection module and a typical image.



Seal Surface Lighting Zones

The Seal Surface array is made up of four zones of red LEDs.



When you check a zone, the Intellispec highlights it, so you can see which parts of the array you are controlling. The LEDs illustrated in the array become more intense as you increase the light intensity.

Adjusting the Seal Surface Module

Adjustments available for the Seal Surface inspection module include camera focus, aperture, image size, and camera height. The camera focus is *not* servo-controlled in the seal surface inspection module.

Observe Part Image

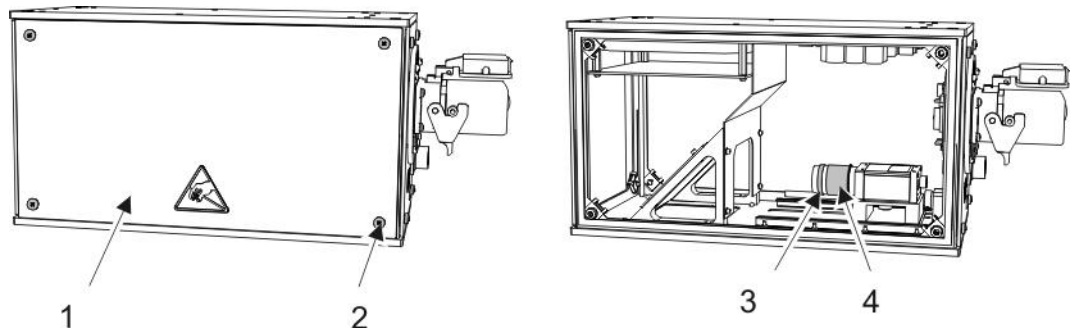
When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

Camera Focus Adjustment

To adjust the Seal Surface camera focus:

1. Refer to the illustration below.
2. Remove the four access plate fasteners shown [item 2] and carefully pull back the access plate [item 1]. Be careful not to damage the wiring.
3. Turn the focus adjust ring [item 3] while observing the part image on the monitor. Adjust the focus [item 4] for the sharpest image. If needed, adjust the aperture as described below, then reinstall the access plate [item 1] and fasteners [item 2].



1	Access plate
2	Fasteners (four places)
3	Focus adjust ring
4	Aperture adjust ring

Aperture Adjustment - Seal

The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary.

To adjust the aperture:

1. Refer to the illustration for *camera focus adjustment*. (see "**Camera Focus Adjustment**" on page 111)

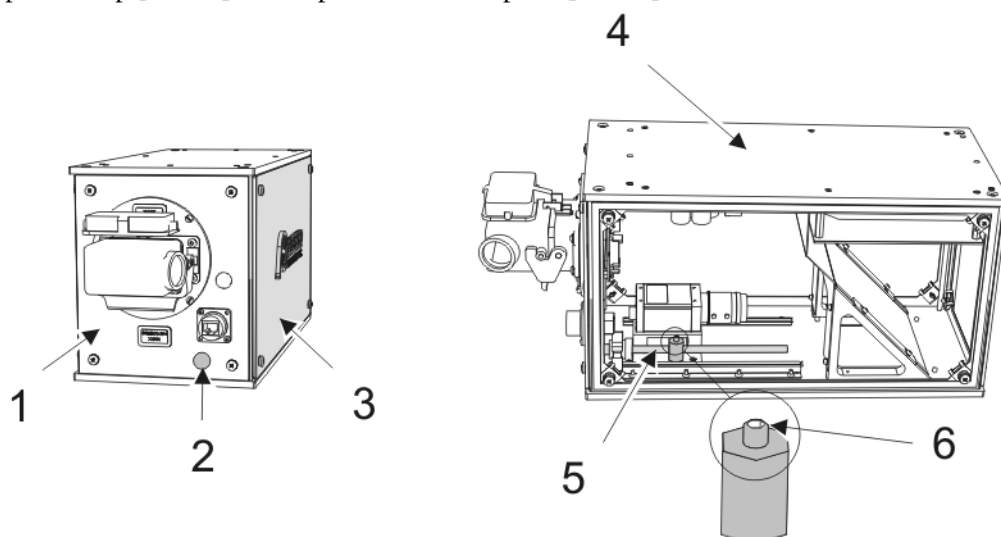
2. Remove the four access plate fasteners [item 2] and carefully pull back the access plate [item 1]. Be careful not to damage the wiring.
3. Turn the aperture adjust ring [item 4] while viewing the image on the monitor. Adjust until the desired image brightness is achieved. Reinstall the access plate [item 1] and fasteners [item 2].

Image Size Adjustment

An adjustment is provided for controlling the size of the seal surface image. Normally the Seal Surface module does not require adjustment after initial setup. However, camera replacement, or a large bottle size change may require readjustment.

To adjust the image size:

1. Refer to the illustration below.
2. Remove the side cover plate [item 3].
3. Loosen the set screw [item 6].
4. Remove the plastic cap [item 2] that covers the adjust port.
5. Use a 1/4 inch hex wrench to turn the threaded rod [item 5] while observing the image on the monitor. Move the camera nearer to or away from the mirror. Moving the camera closer to the mirror makes the image larger.
6. When desired image size is achieved, tighten the set screw [item 6], replace the plastic cap [item 2], and replace the cover plate [item 3].

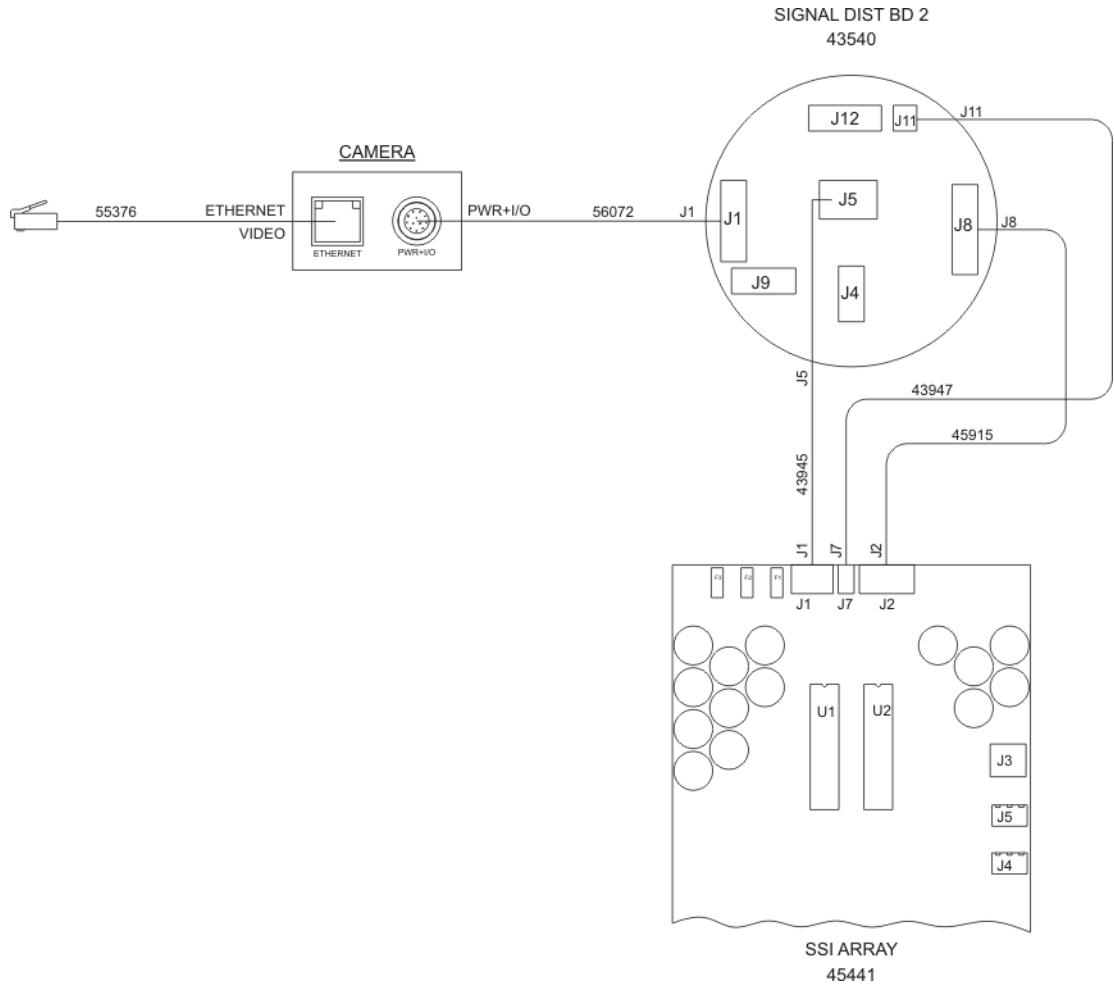


1	End view
2	Adjustment port
3	Side cover plate
4	Side view (side cover plate removed)
5	Adjust screw (threaded rod)
6	Set screw

Camera Height Adjustment

To achieve an optimal view of the seal surface, the camera enclosure is usually set to five inches above the seal surface of the bottle. To adjust the camera height, move the camera enclosure up or down.

Internal interconnect Seal camera S IV-D



Cable references:

Cable part number	Description
55376	Cable Cat6 patch cord UTP 1ft black
56072	<i>GIG-E camera control PET right-angle</i> (on page 236)
43945	<i>Array power PET Seal Surface module</i> (on page 234)
43947	<i>485 out PET Seal Surface module</i> (on page 233)
45915	<i>Focus control PET camera module</i> (on page 232)

Chapter 11

2 CAMERA SIDEWALL INSPECTION MODULE

DESCRIPTION

This module contains two cameras and a single solid state illumination panel. The camera enclosure (both cameras occupy the same enclosure) and the illumination components are mounted inside of a blowmolder.

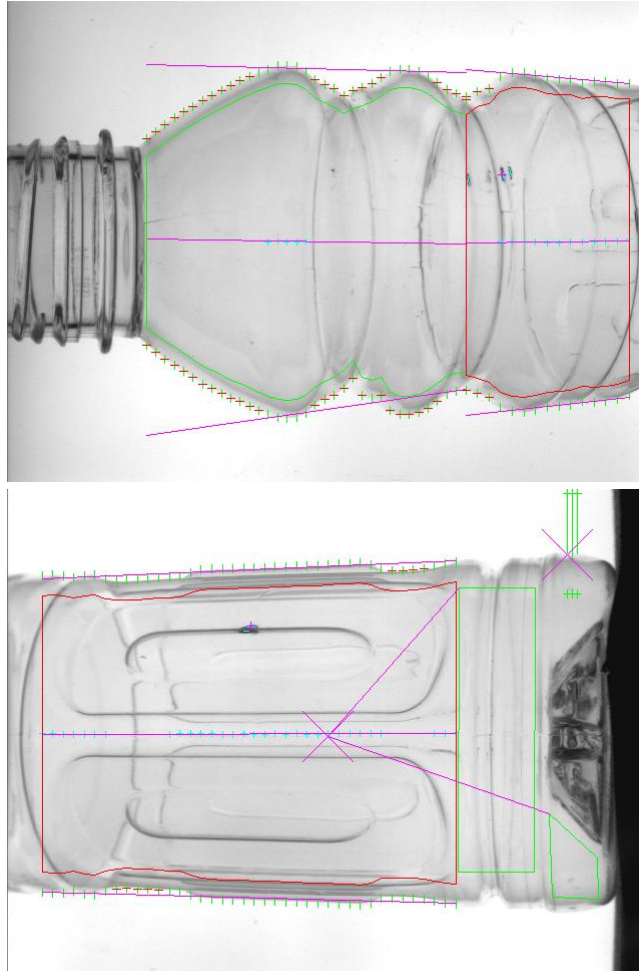
The camera enclosure is mounted to view the neck of a bottle horizontally. The illumination panel is located behind the bottle as a backlight.

This module uses one camera to view across the neck of the bottle, and one camera to view across the base of the bottle. This enables the Intellispec to inspect the entire length of the sidewall, while inspecting high in the neck area, where choked necks frequently occur. The two camera inspection module can inspect sidewalls with lengths of up to 9.9 inches in a Sidel blow molder, using an extended 10.0 inch backlight.

The illustration below shows the camera enclosure and a backlight.

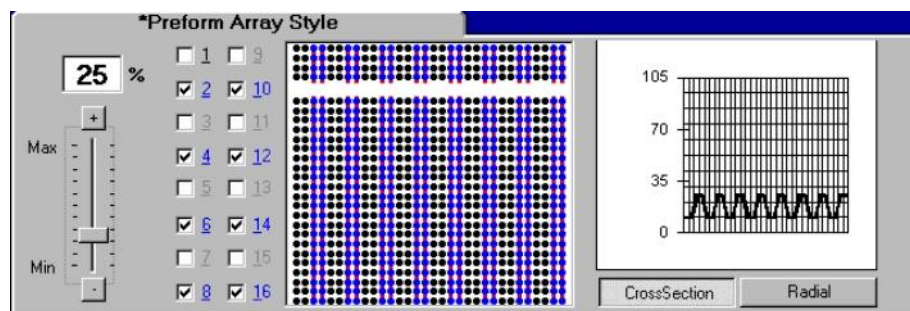


Typical images produced by the two cameras are shown below. Upper and lower images, respectively, are shown.



Sidewall Lighting Zones

The sidewall module uses the Preform lighting screen in the Intellispec software. This array has 16 zones, made of infrared and blue LEDs. The odd-numbered zones have infrared LEDs and the even-numbered zones have blue LEDs. Each zone has four separate sections of LEDs that can be configured (by right-clicking the zone numbers – Configure Array from pop-up menu) for light intensity. However, once configured, all those four sections are controlled as one zone at a time.



ADJUSTING THE 2 CAMERA SIDEWALL INSPECTION MODULE

Adjustments available for the Sidewall inspection module include camera focus, aperture, and camera height. The camera focus is *not* servo-controlled in the sidewall inspection module.

Observe Part Image

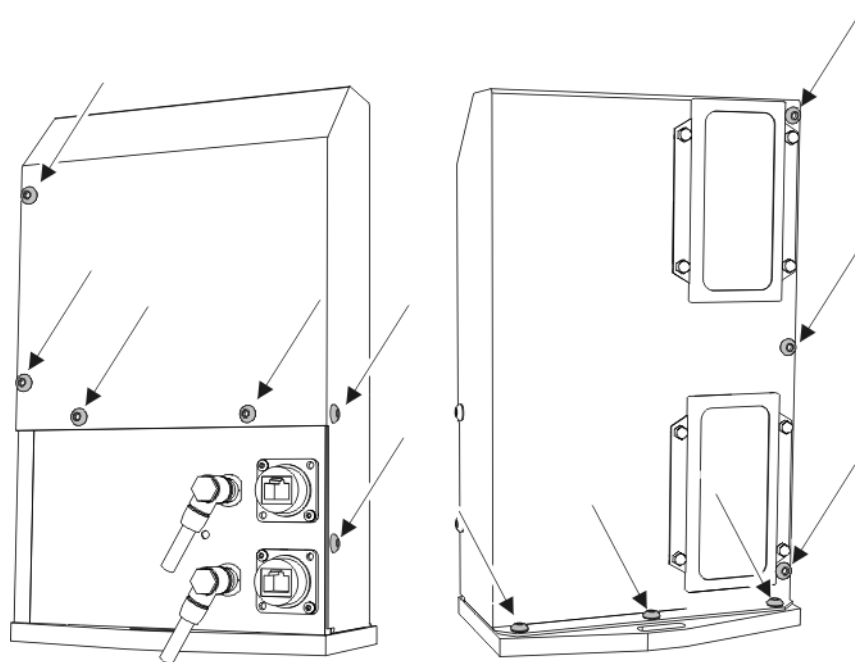
When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

Camera Adjustments

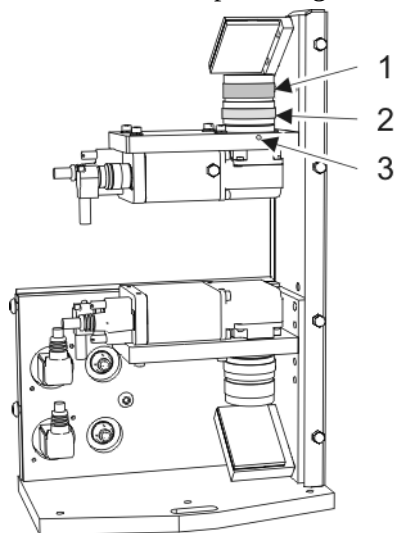
Focus Adjustment

To adjust focus, carefully remove the inspection module cover by loosening the fasteners shown in the illustration below. Be careful not to damage the wiring.



Fasteners (12 places)

Turn the focus adjust ring while observing the part image on the monitor. Adjust the focus for the sharpest image. Refer to illustration below for location of focus adjust.



1	Focus adjust ring
2	Aperture adjust ring
3	Set screw for locking after aperture adjustment (some lenses)

The lens on your camera might be different from that shown. On some lenses, there is a thumbscrew to loosen before you adjust aperture, then tighten after completing the adjustment.

If needed, adjust the aperture as described below, then reinstall the cover.

Aperture Adjustment

The aperture controls the amount of light that passes through the lens. The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary by turning the aperture adjust ring on the camera lens.

To adjust the aperture, remove the access plate fasteners shown and carefully remove the inspection module cover. Be careful not to damage the wiring.

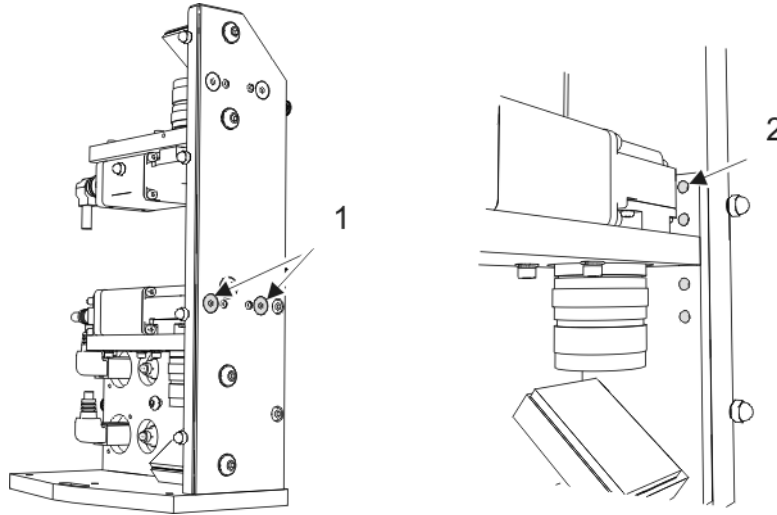
Turn the aperture adjust ring while viewing the image on the monitor. Adjust until the desired image brightness is achieved. On some lenses, a set screw is present to lock the aperture adjustment – loosen the set screw, turn the aperture ring to the desired setting, then tighten the set screw. On some lenses, a detent is present for easier adjustment. Reinstall the inspection module cover and fasteners.

Camera Height Adjustment

❖ *Note: Normally, you do not need to adjust camera height. Adjust only if you are installing, or have replaced the inspection module.*

The top camera does not move. The bottom camera assembly can be moved up or down if you are inspecting smaller, or larger, bottles, respectively. In general, if your plant manufactures tall bottles, Pressco adjusts the camera height at the factory to accommodate the tall bottle. The camera does not need to be moved, even if you are inspecting shorter bottles with the same inspection module.

To move the bottom camera/ lens assembly, carefully remove the inspection module cover as shown for **focus adjustment** (on page 117). Loosen the two screws [item 1] on the side of the module as shown below, move the camera assembly to the new location on the camera plate [item 2], and tighten the screws. Reinstall the inspection module cover and fasteners.



1	Loosen screws to move bottom camera plate for camera height adjustment
2	Camera plate

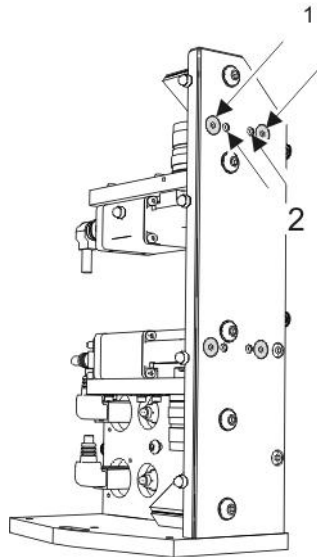
Camera Replacement

In the event you must replace one of the cameras, carefully remove the inspection module cover as shown for **focus adjustment** (on page 117). Loosen the two screws [item 1] for the appropriate camera on the side of the module as shown below, replace the camera assembly, and tighten the screws. Reinstall the inspection module cover and fasteners.

If the two camera images need to be aligned, use the adjustment screws [item 2] shown below to center the images to each other.

Caution

Do not loosen the adjustment screws unless absolutely necessary. This alignment is performed at Pressco during manufacturing and should not require alignment in your plant.



1	Mounting screws
2	Adjustment screws

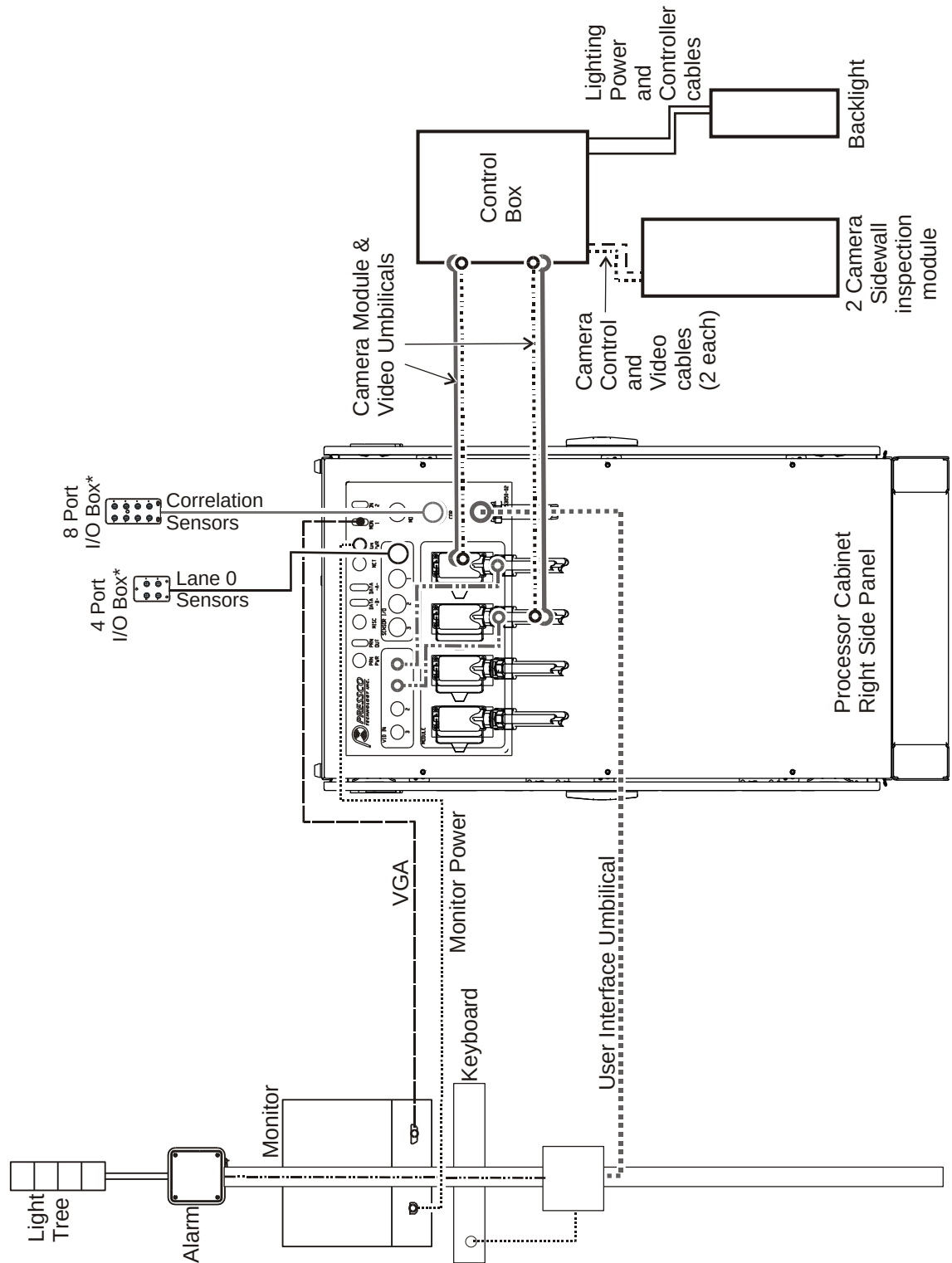
❖ *Note: If you have loosened and adjusted the screws, put Loctite 222 on all screws after adjustment to maintain proper alignment.*

INTERCONNECT DIAGRAMS

System level interconnect 2 camera sidewall module

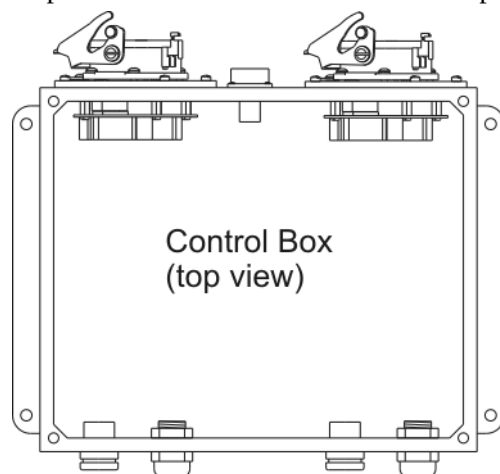
Interconnect diagram for Intellispec Series IV - 2 Camera Sidewall inspection module

Not all systems have Light Tree. In these cases, keyboard hooks up directly to cabinet - not through umbilical.

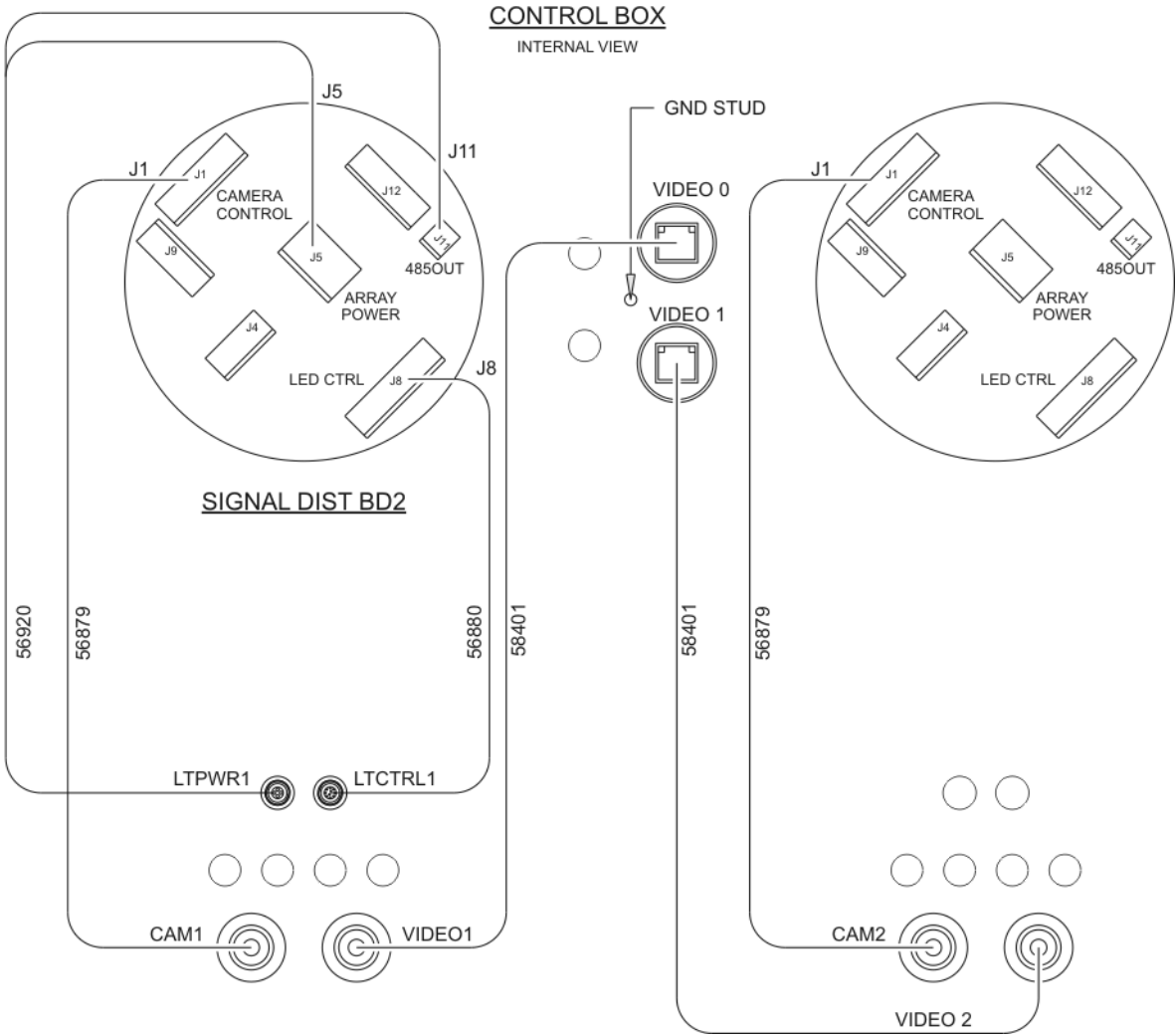
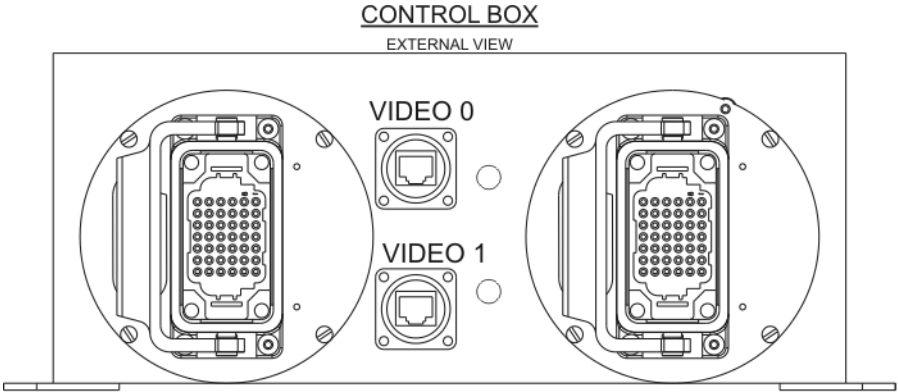


Internal interconnect 2 camera sidewall S IV-D

The 2 camera sidewall module uses a control box to make connections between the inspection module and the cabinet. A top view of the control box is shown below.



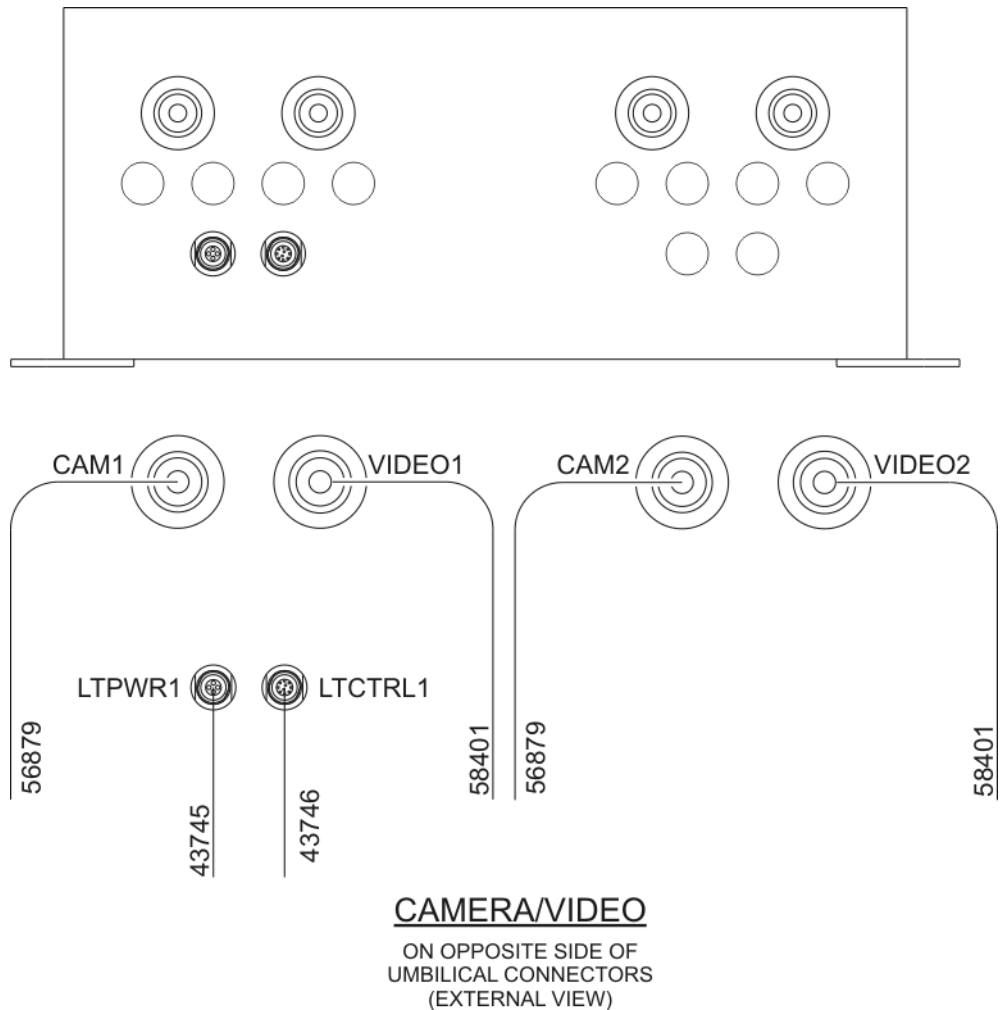
On one side of the control box are the large umbilical connectors. On the other side are the cables that lead directly to the inspection module. Wiring diagrams are shown below.



Cable references:

Cable part number	Description
56920	Array power/ 485 out PPR2 (on page 231)
56879	GIG-E camera control PPR2 (on page 238)

Cable part number	Description
56880	LED control PPR2 (on page 232)
58401	Video CAT6 PPR2 S IV-D (on page 236)



Cable references:

Cable part number	Description
56879	GIG-E camera control PPR2 (on page 238)
43745	Lighting power (on page 233)
43746	Lighting power (on page 233)
58401	Video CAT6 PPR2 S IV-D (on page 236)

Cable references inside 2 camera sidewall module

The following cables are used within the two camera sidewall inspection module:

Cable part number	Description
58284	Cat6 cable 1 ft. right angle

Cable part number	Description
58285	Camera control upper (on page 235)
58286	Camera control lower (on page 236)

Chapter 12

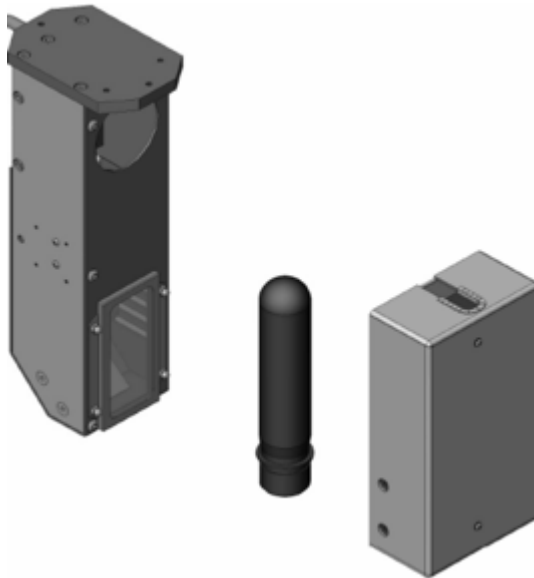
PREFORM SIDEWALL INSPECTION MODULE

DESCRIPTION

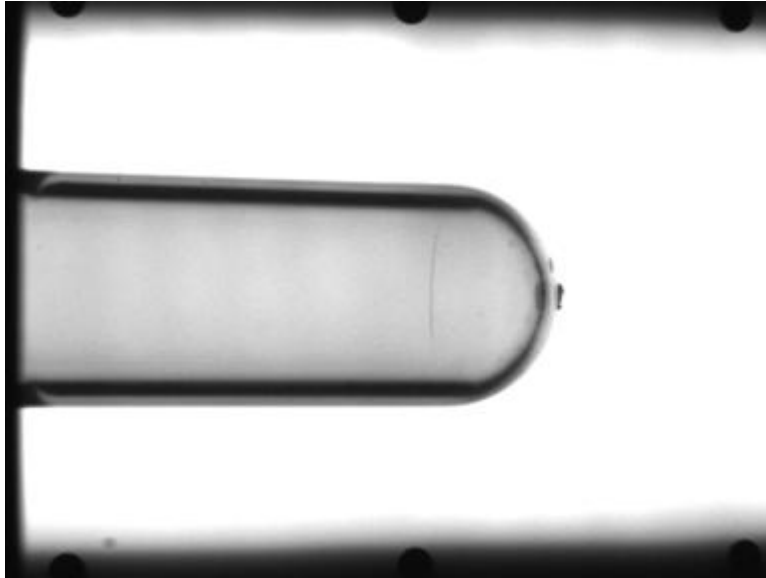
This module contains a single camera and a single solid state illumination panel. The camera and the illumination components are both mounted on the inside of a blowmolder (near the turn of the oven).

The camera enclosure is mounted to view the sidewall of the preform horizontally. The illumination panel provides backlit imaging.

The illustration below shows a preform sidewall inspection module.



The image below represents a typical image taken by the preform sidewall inspection module.



LIGHTING ADJUSTMENTS

Aperture Adjustment

The aperture controls the amount of light that passes through the lens. The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary. See illustration for focus adjustment.

Adjust Lighting Through Software

Using SmartLight in the software, adjust the lighting to optimize the contrast of the defects.

❖ *Note: After adjusting lighting, you may have to re-adjust the camera focus and/ or aperture. It may take some back and forth adjustment between lighting and focus to achieve an optimal image.*

ADJUSTING THE PREFORM SIDEWALL MODULE

Adjustments available for the preform sidewall inspection module include camera focus and aperture. No further adjustments to the camera are necessary. The module is set up for the largest sized preform during installation. If you change to a smaller sized preform, the preform takes up less space on the image.

Observe Part Image

When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

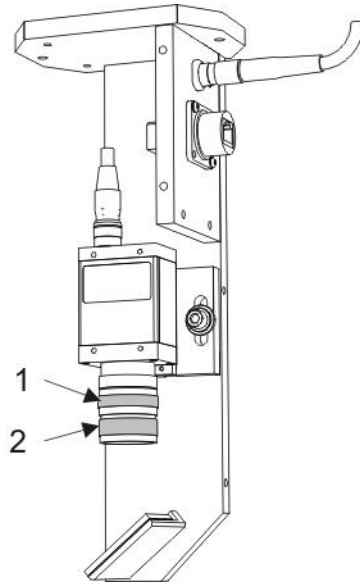
Focus and aperture adjustment

To adjust the aperture:

The aperture controls the amount of light that passes through the lens. The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary by turning the aperture adjust ring on the camera lens. Adjust item 1 shown in the illustration below.

To adjust the focus:

Turn the focus adjust ring [item 2] while observing the part image on the monitor. Adjust the focus for the sharpest image.



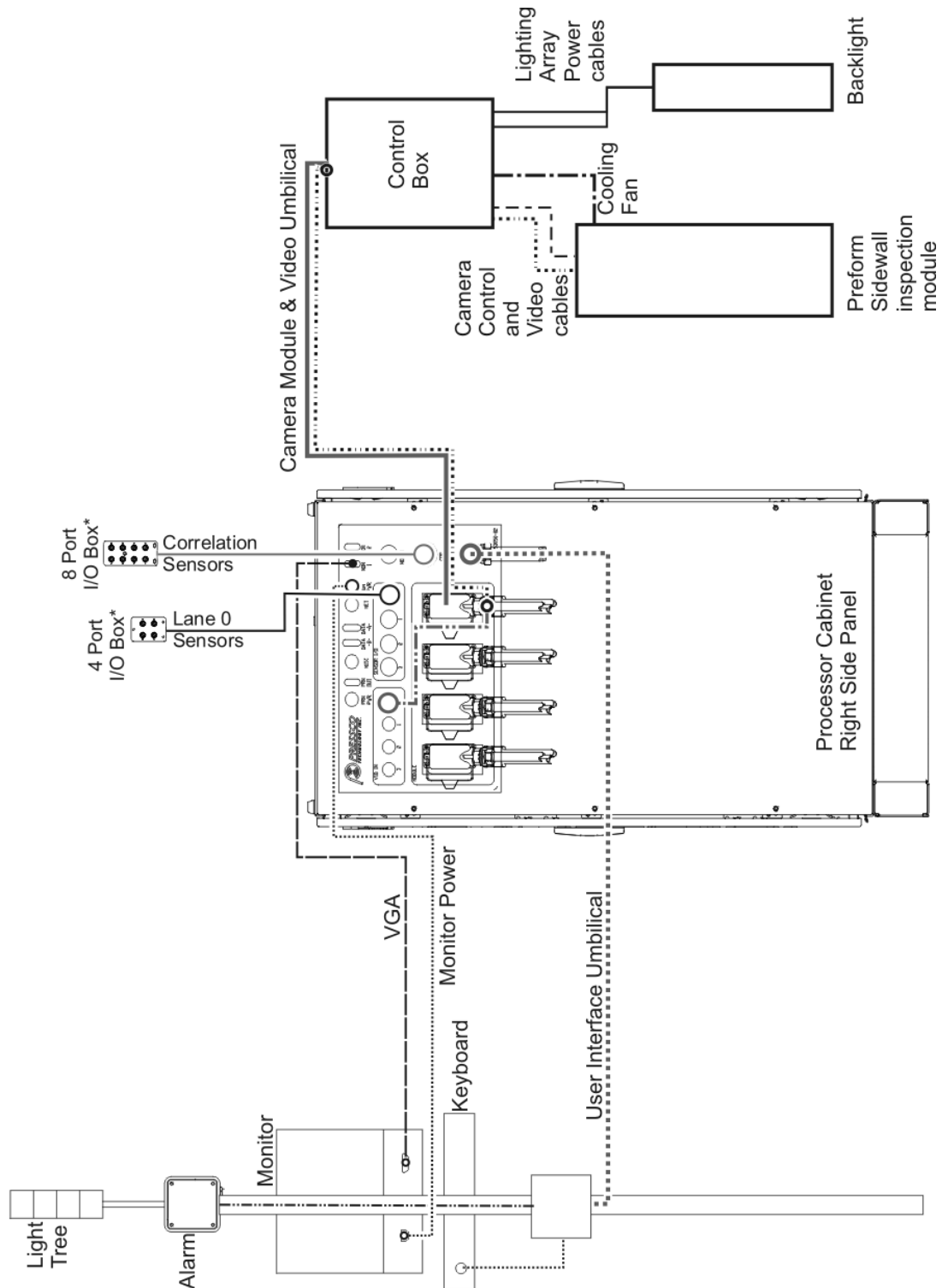
1	Aperture adjust ring
2	Focus adjust ring

INTERCONNECT DIAGRAMS

System interconnect PW insp. module Series IV

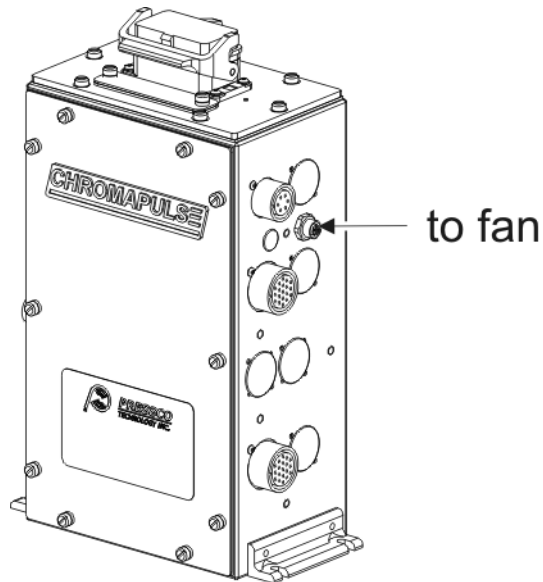
Interconnect diagram for Intellispec Series IV - Preform Sidewall inspection module

Not all systems have Light Tree. In these cases, keyboard hooks up directly to cabinet - not through umbilical.

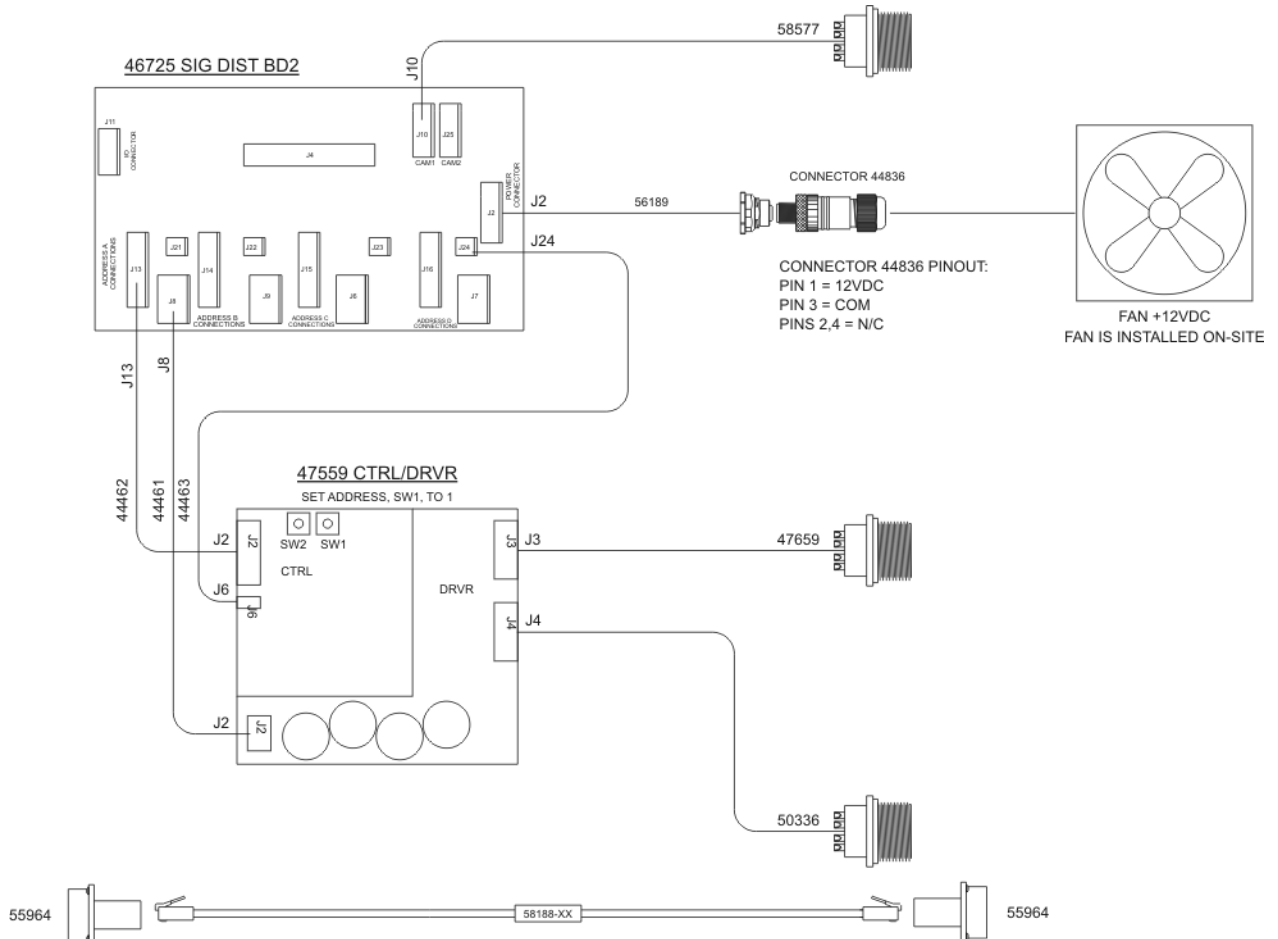


Control Box interconnections

The Preform Sidewall inspection module uses a control box for the camera and array drivers.



The connections inside the control box are shown below:



Cable references:

Cable part number	Description
58577	Camera control (see " 58577 Camera control " on page 240)
56189	Chromapulse LED power/ RS485 (see " 56189 Chromapulse LED power/ RS485 " on page 240)
47659	Upper array cable (see " 47659 upper array cable " on page 240)
50336	Array control 8 zones (see " 50336 array control 8 zones " on page 241)
58188	Video CAT6 (see " 58188 Video CAT6 Belvac BLOB through gland plate " on page 185)
44462	Chromapulse LED signal (see " 44404, 44462, 59414 Chromapulse LED signal " on page 162)
44461	Chromapulse LED power (see " 44403, 44461, 59413 Chromapulse LED power " on page 161)
44463	RS485 signal return (see " 44405, 44463, 59415 RS485 signal return " on page 163)

Chapter 13

PREFORM SEAL ENDCAP MODULE

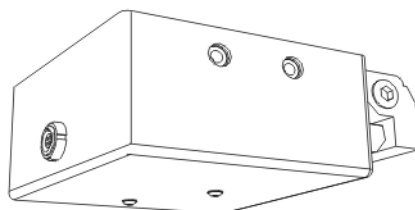
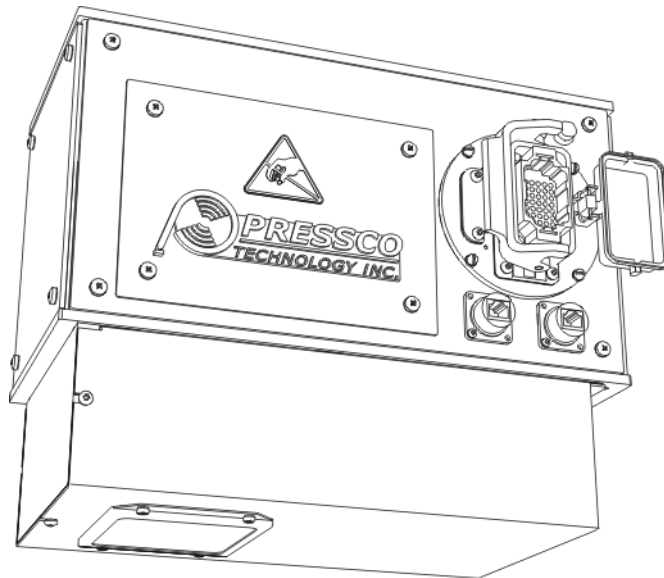
DESCRIPTION

This module contains two cameras and two solid state illumination panels. The cameras and one of the illumination components are housed in the main enclosure. The second illumination panel is mounted in a separate enclosure. Both are mounted inside a blowmolder.

The main enclosure is typically mounted above a preform's seal surface and the second illumination panel is located below the end cap. In this configuration, the cameras inspect the seal surface and the end cap of a preform simultaneously.

The illustration below shows the main enclosure and second illumination panel. Below are typical images produced by the two cameras of this inspection module.

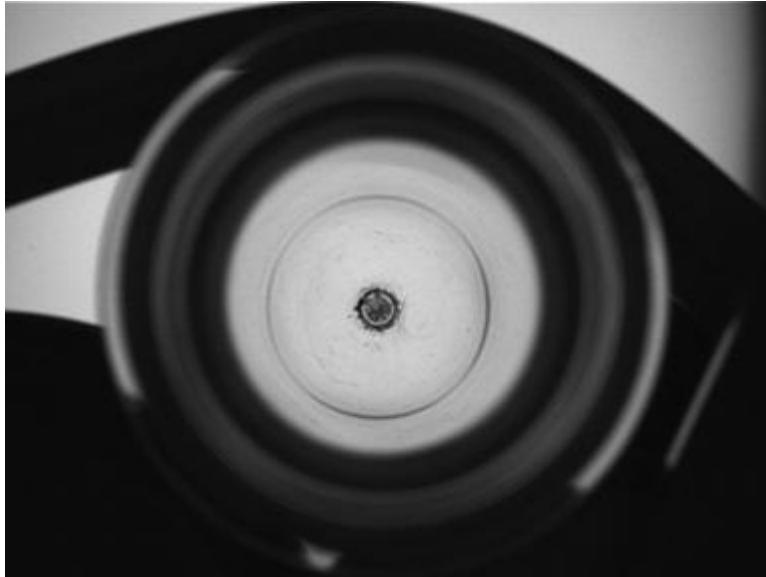
- ❖ *Note: the connectors [shown below] on the side of this module are for the Sidel Universal installed modules. Your module may have the connectors on the end instead. Otherwise, all information in this chapter applies to both styles of inspection modules.*



The image below is a typical preform seal surface image taken by a preform seal endcap module.



The image below is a typical endcap image taken by a preform seal endcap module.



ADJUSTING THE PREFORM SEAL ENDCAP MODULE

Observe Part Image

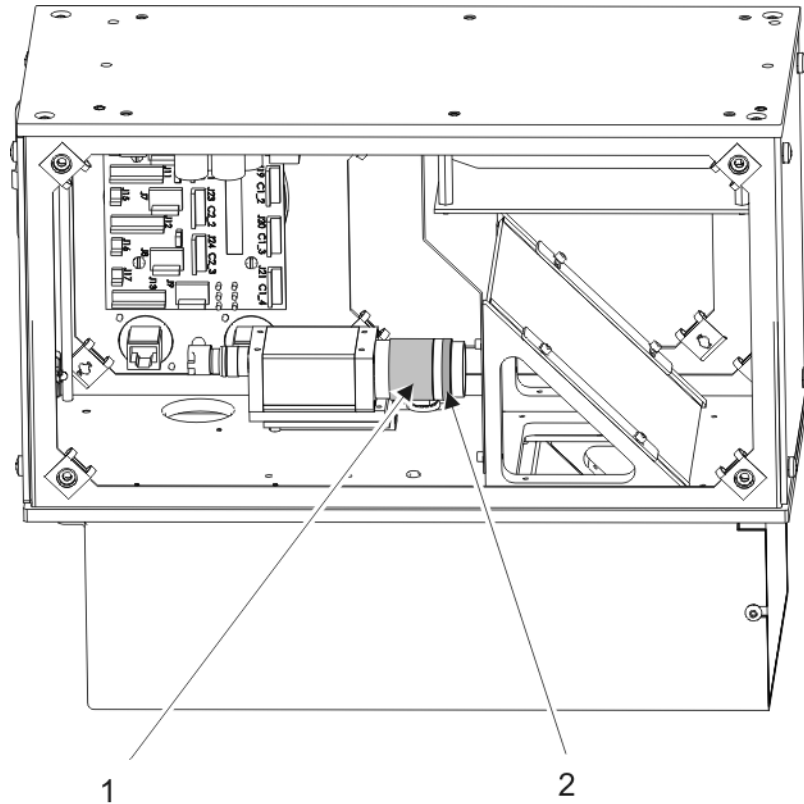
When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

Camera adjustments

Normally, you do not need to make adjustments inside this module. It is set up for the largest sized preform during installation. If you change to a smaller sized preform, you can adjust the focus for the new endcap location through the software [Camera Control]. The endcap camera is located in the lower portion of this module and has motorized focus.

If you need to adjust focus [item 2] or aperture [item 1] for the seal surface camera, those adjustment rings are illustrated below.



1	Aperture adjust ring
2	Focus adjust ring

Lighting Adjustments

Aperture Adjustment

The aperture controls the amount of light that passes through the lens. The programmable light source provides the range of light intensity required for most applications.

However, you can manually adjust the aperture if necessary by turning the aperture adjust ring on the camera lens. Reinstall the cover.

Adjust Lighting Through Software

Using SmartLight in the software, adjust the lighting to optimize the contrast of the defects.

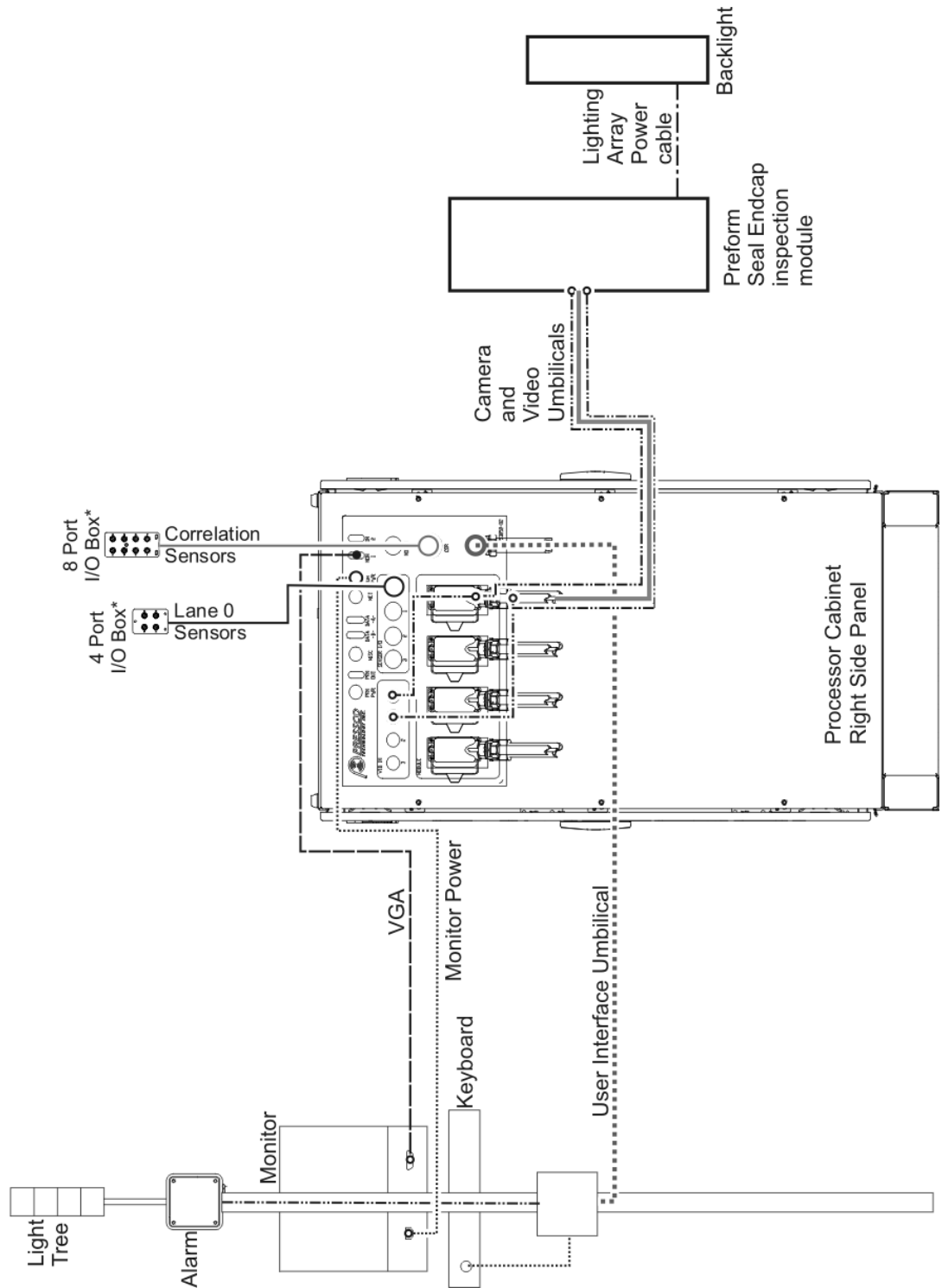
❖ *Note: After adjusting lighting, you may have to re-adjust the camera focus and/ or aperture. It may take some back and forth adjustment between lighting and focus to achieve an optimal image.*

INTERCONNECT DIAGRAMS

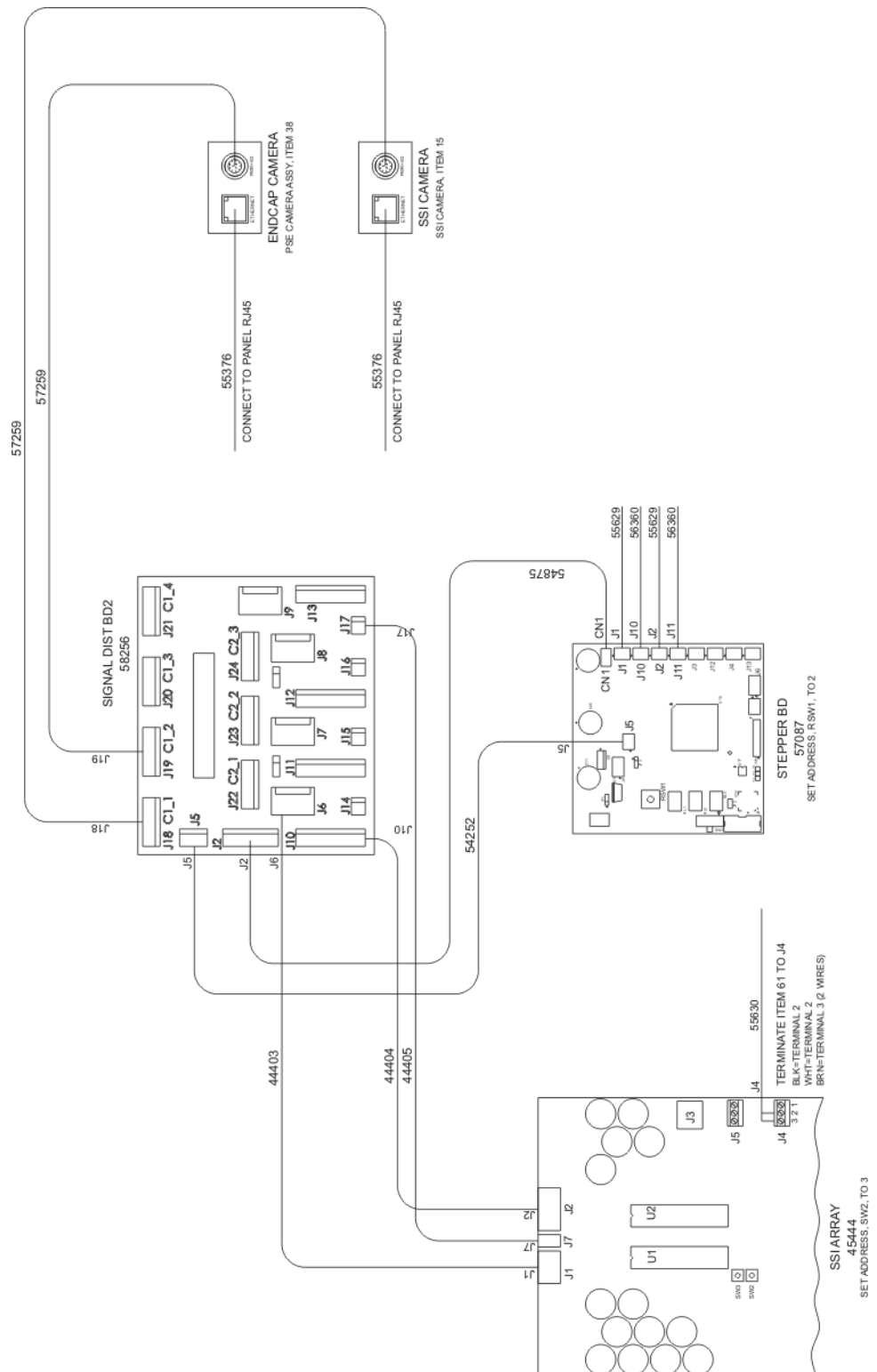
System level interconnect PSE module Series IV

Interconnect diagram for Intellispec Series IV - Preform Seal Endcap inspection module

Not all systems have Light Tree. In these cases, keyboard hooks up directly to cabinet - not through umbilical.



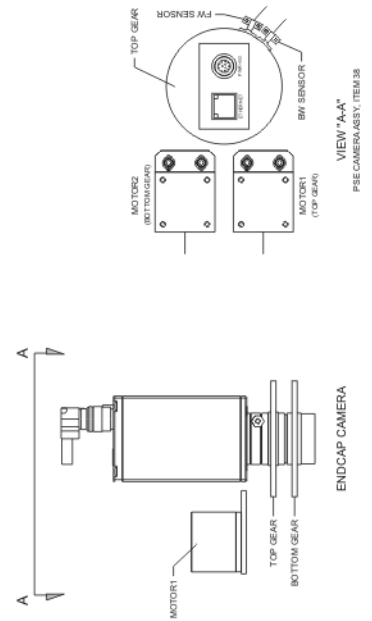
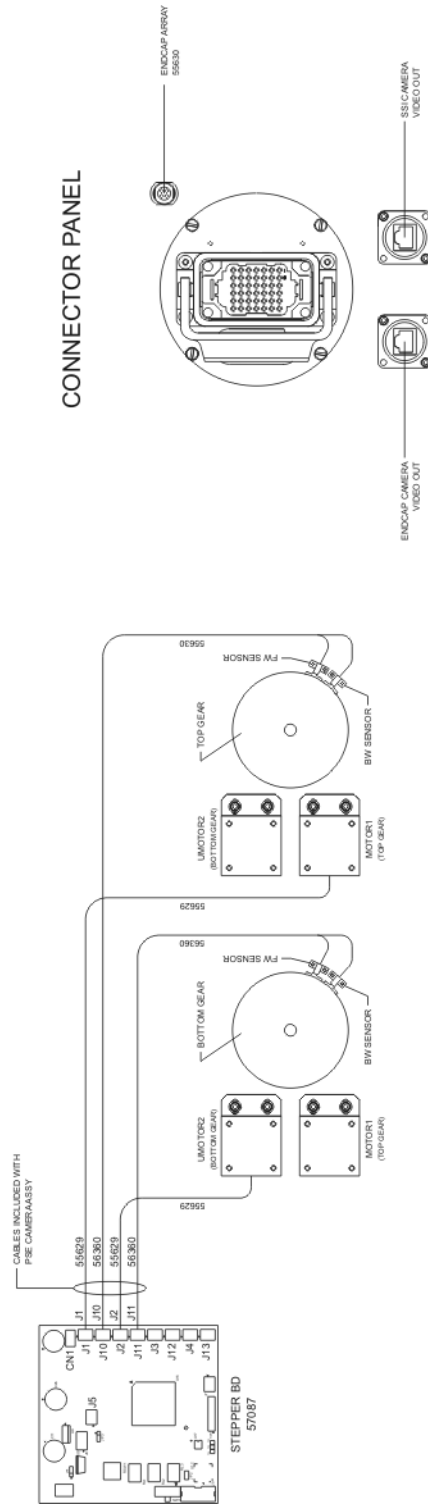
Cable References:



Cable part number	Description
44403	Chromapulse LED power (see " 44403, 44461, 59413 Chromapulse LED power " on page 161)

Cable part number	Description
44404	Chromapulse LED signal (see " 44404, 44462, 59414 Chromapulse LED signal " on page 162)
44405	RS485 signal return (see " 44405, 44463, 59415 RS485 signal return " on page 163)
54252	Stepper motor control RS485 comm. (see " Stepper motor control RS485 comm " on page 238)
54875	Stepper motor PCB power (on page 238)
55376	Cable Cat6 patch cord UTP 1ft black
55629	Assy stepper motor w/ connector - see below
55630	4-pin panel mount 12" leads (on page 239)
56360	2 limit switches with 6-pin connector (on page 239)
57259	GIG-E camera control CP right-angle (on page 220)

MOTOR/LIMIT SWITCH INTERCONNECT



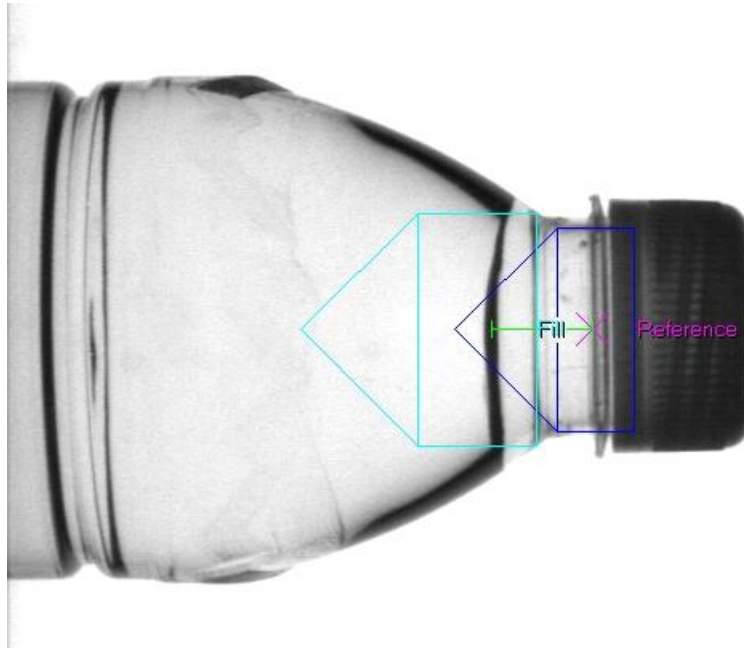
Chapter 14

FILL HEIGHT/ CAP PLACEMENT INSPECTION MODULE

The Fill Height/ Cap Placement (FHCP) inspection module contains two cameras, two solid-state illumination panels, a monitor, keyboard, part detect unit, and a height adjustment control. The cameras and the illumination components are housed in a stainless steel enclosure (NEMA 4X rated) and mounted on an adjustable stainless steel stand that is designed to be placed in a filling environment. The monitor and keyboard are also NEMA 4X rated. Below is a picture of the FHCP inspection module.

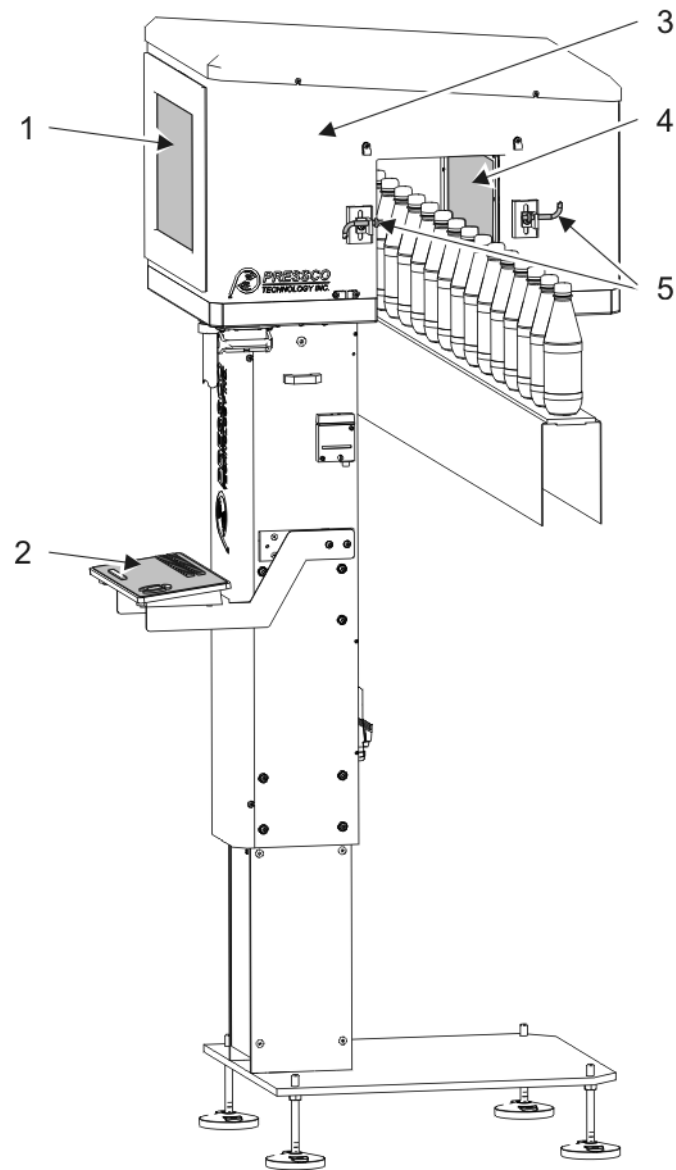


The images taken by the cameras of the FHCP module look similar to the one shown below. The images from both cameras are similar, except they take pictures of opposite sides of the bottle. The two separate cameras inspect both sides of the cap, detecting cracks and other defects from both sides. Usually, the fill height is performed by one of the cameras.



FHCP MODULE COMPONENTS

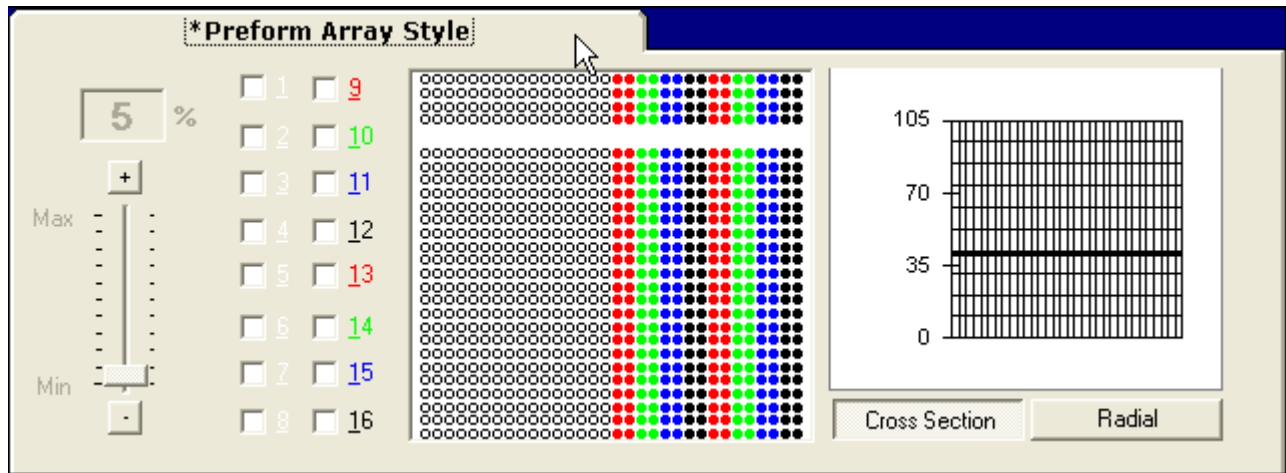
The following main components are part of the Fill Height/ Cap Placement inspection module.



1	Intellispec monitor built in
2	keyboard
3	cameras - inside inspection module (quantity 2)
4	backlights - (quantity 2)
5	part detection device
6	height adjustment (see " Module height adjustment " on page 147) controller (not shown in above illustration)

FHCP LIGHTING ZONES

The FHCP module has two backlight modules. Each uses eight zones RGBI lighting. Within the software, the lighting is controlled by the Preform lighting screen.



ADJUSTING THE FHCP MODULE

This section covers camera adjustments that may be required to keep the inspection modules working properly. Adjustments include the camera position, aperture, and camera focus.

The focus adjustment controls the clarity of the image; the aperture adjustment controls the amount of light admitted by the shutter. Normally the inspection modules do not require further adjustment after initial system setup. Circumstances that might require additional adjustments are camera replacement, strobe replacement, or a substantial change in part size or color.

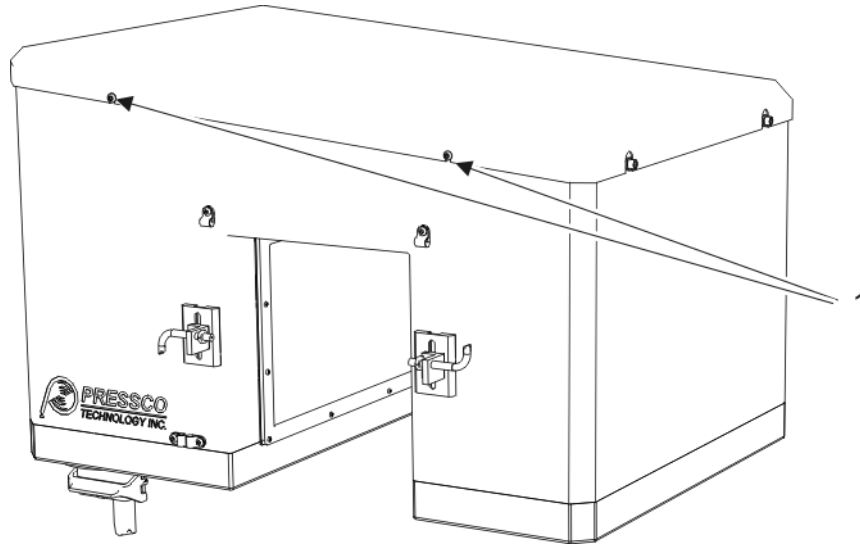
DANGER

The inspection modules are mounted near moving machinery. Use extreme caution to avoid contact with moving machinery when servicing inspection modules as serious personal injury could result. Ensure machinery is in an emergency stop state before servicing inspection modules.

Removing the module cover

Normally, you do not need to make any adjustments inside of the inspection module.

However, if you need to replace a camera, or adjust camera focus or aperture, remove the inspection module cover.



1	button head screws to fasten enclosure - 4 places (2 shown, 2 on opposite side of module)
---	---

To remove the cover (refer to above illustration):

Loosen the four button head screws [item 1] to remove the enclosure cover. You can now make any adjustments necessary to the cameras.

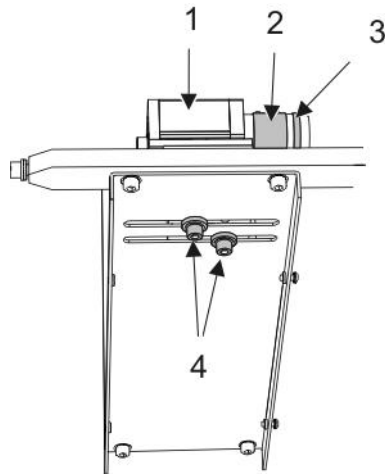
Observe Part Image

When adjusting the focus, aperture, or height, it is helpful to place the Intellispec System in the Live Image mode so you can immediately see the effect of an adjustment on the image quality.

With the system Offline, choose the correct camera view > right-click the Snap button > and choose  Live Images. If the production line is not running, place a part in the camera view as it would be during normal production.

FHCP Camera Adjustments

The camera is adjusted during manufacturing. Normally, you do not need to adjust the camera inside the FHCP module unless a camera has been replaced or moved out of alignment. The following view is from inside the FHCP module with the cover removed, looking down towards a camera. The two cameras in the inspection module are the same.



1	camera
2	*aperture adjust ring
3	*focus adjust ring
4	camera position adjustment

* depending on the lens used, items 2 and 3 may be in reverse order

Focus Adjustment

To adjust focus, carefully remove or open the inspection module cover. Turn the focus adjust ring while observing the part image on the monitor. Adjust the focus for the sharpest image. If needed, adjust the **aperture** (see "**Aperture Adjustment**" on page 135), then reinstall the cover.

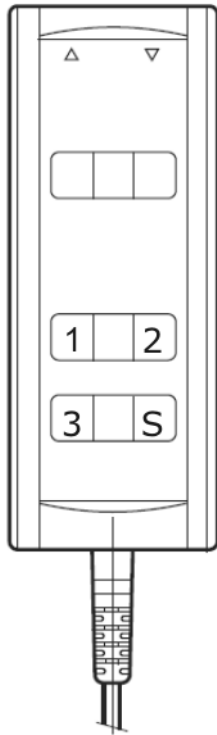
Aperture Adjustment

The aperture controls the amount of light that passes through the lens. The programmable light source provides the range of light intensity required for most applications. However, you can manually adjust the aperture if necessary by turning the aperture adjust ring on the camera lens.

When you are finished making adjustments to the cameras, carefully replace the inspection module cover.

Module height adjustment

To adjust the FHCP module for different sized bottles, use the hand controller. Press the $\triangle$ or ∇ buttons to adjust the height up or down.



To save a position:

1. Press the $\triangle$ or ∇ button to move the inspection module to the desired height.
2. Press the "S" button to save the position, then press "1", "2", or "3" within two seconds. The current position is saved.

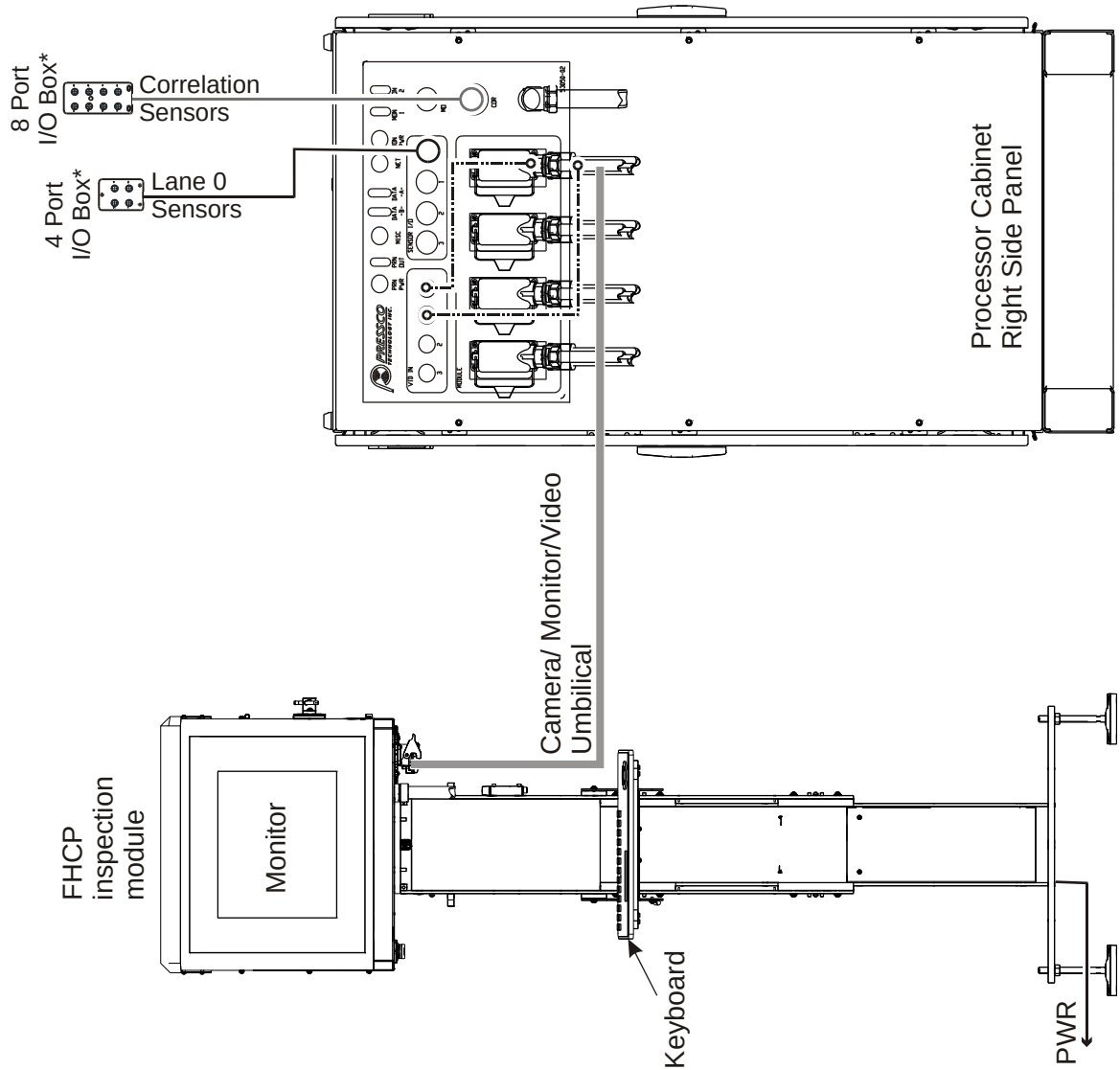
To recall a saved position:

Press the desired position ("1", "2", or "3") button. The module height is moved to the saved position.

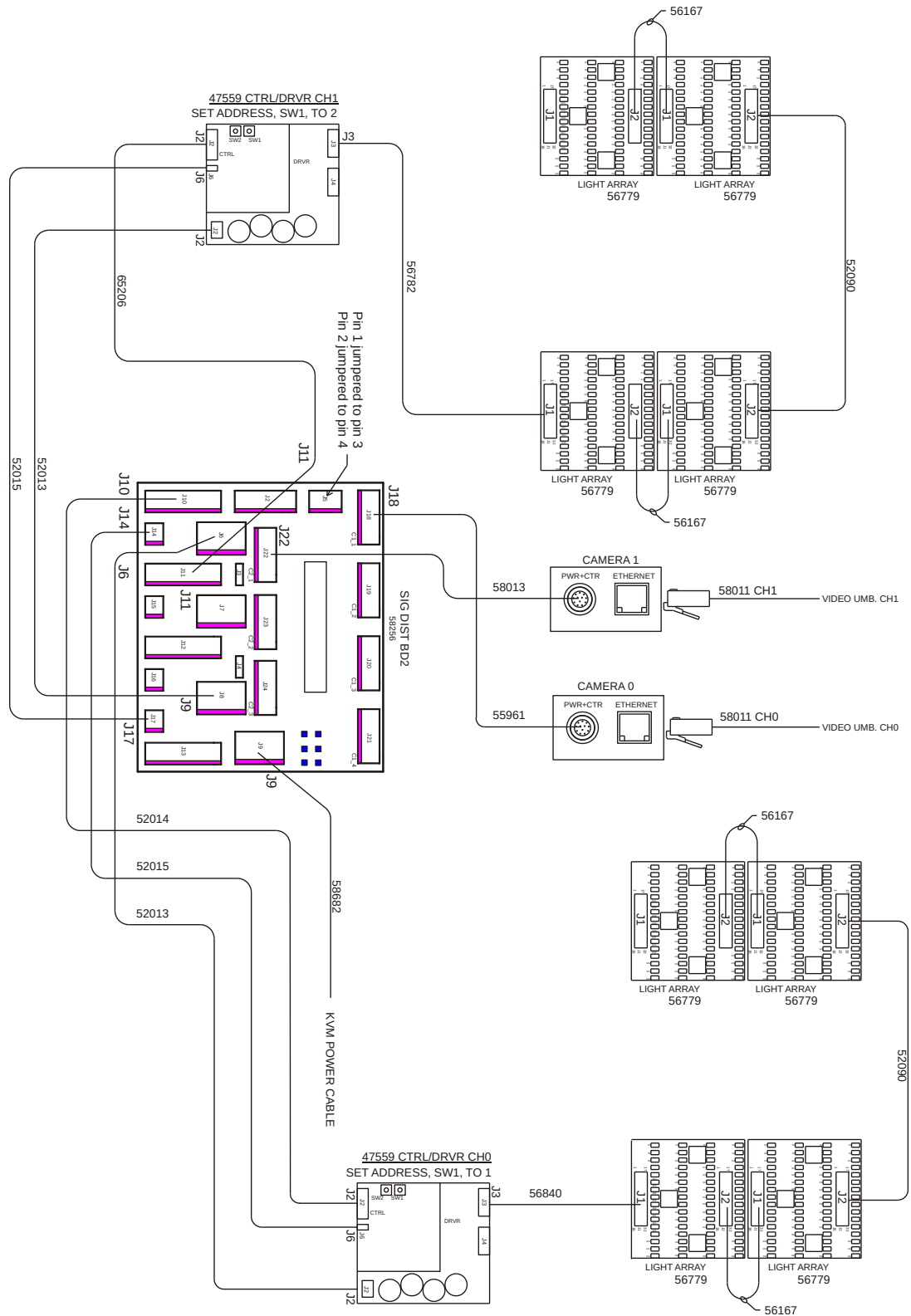
INTERCONNECT DIAGRAMS

System Level Interconnect FHCP module Series IV

Interconnect diagram for Intellispec Series IV - Fill Height/ Cap Placement (FHCP) inspection module
 If light tree with alarm is purchased, it is connected to the "OP/ IF" connector on Intellispec gland plate.

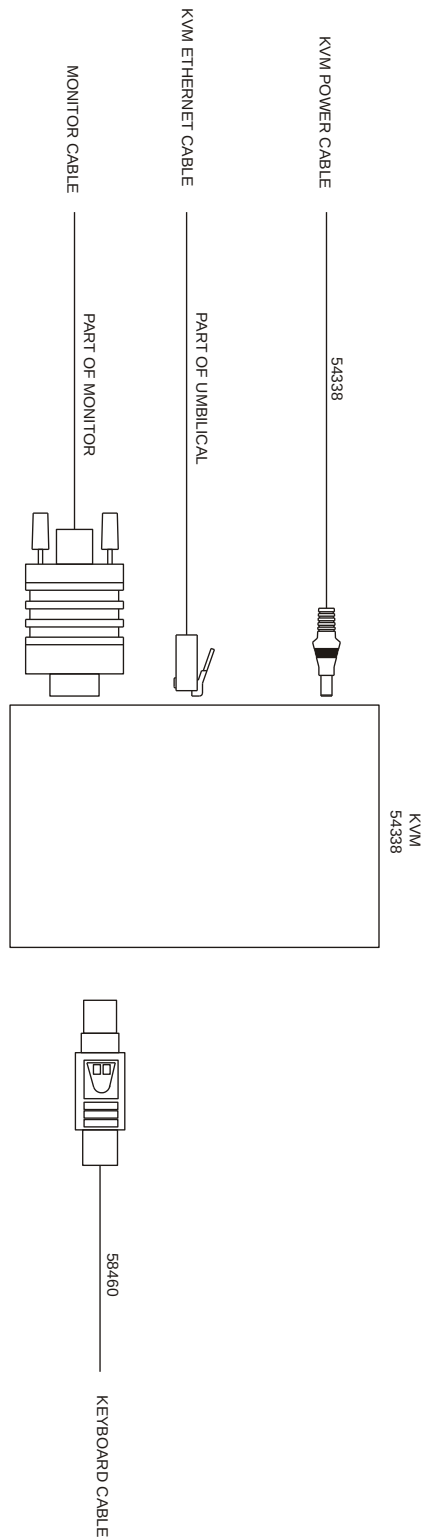


Internal interconnect FHCP



Cable references:

Cable part number	Description
52013	Chromapulse LED power (on page 168)
52014	Chromapulse LED signal (on page 191)
52015	Chromapulse RS485 signal return (on page 169)
52090	Interconnect 16 zone CP (on page 234)
55961	GIG-E camera control CP (on page 207)
56167	Interconnect 16 zone CP (on page 234)
56782	Flat panel FHCP 8 zone (on page 244)
56840	Flat panel FHCP 8 zone (on page 244)
58013	GIG-E camera control CP (on page 207)
58682	KVM extender Cat6 power cable (on page 242)
65206	Chromapulse LED signal trigger (on page 235)
Umbilical	Umbilical 2cam/ 2video/ UI FHCP digital (on page 243)
Umbilical	Umbilical video 2Cat6 FHCP (on page 241)



Chapter 15

CABLE WIRING DIAGRAMS

Many of the cables included in this section are those that connect from the Main I/O to other components of the Intellispec cabinet, or gland plate. Also included are many inspection module cables and umbilicals.

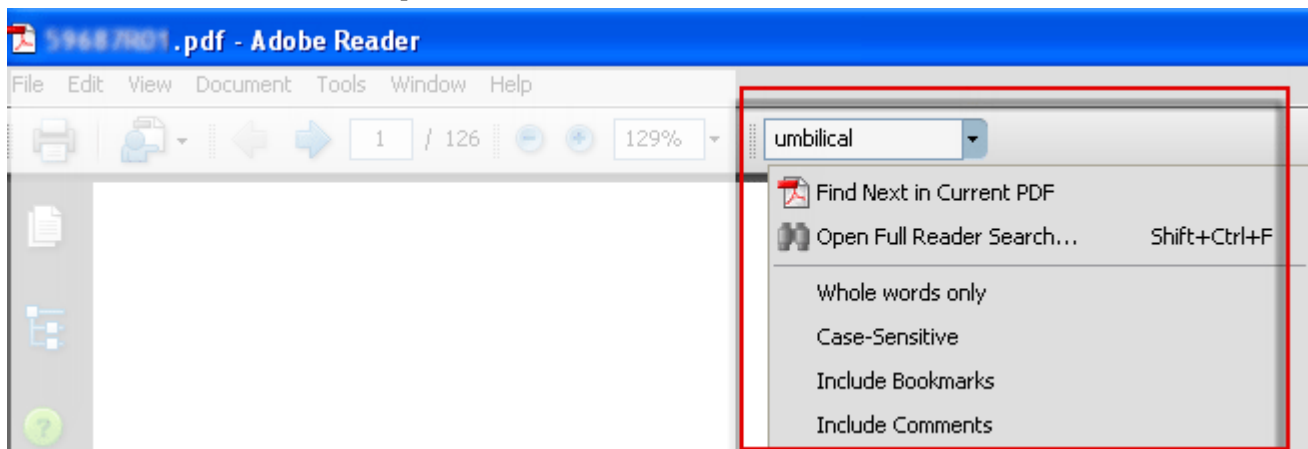
❖ *Tip: to locate a cable, use the search feature to type a part number or partial cable description.*

To use Adobe Acrobat's search feature:

Type a word (or part number) in the search box and press ENTER. If more than one instance is available, use the FIND NEXT or FIND PREVIOUS buttons to find other instances.

OR:

Click the drop-down arrow for more search features. Follow the instructions on screen.

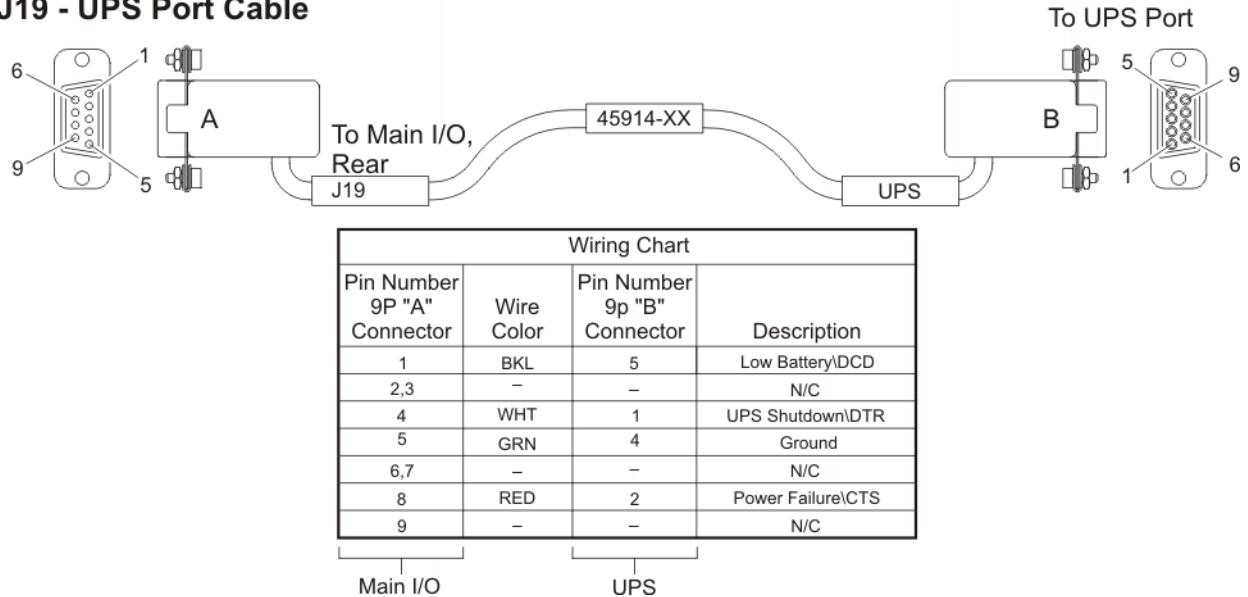


Your screen and options may be different, depending what version of Adobe Acrobat you are using.

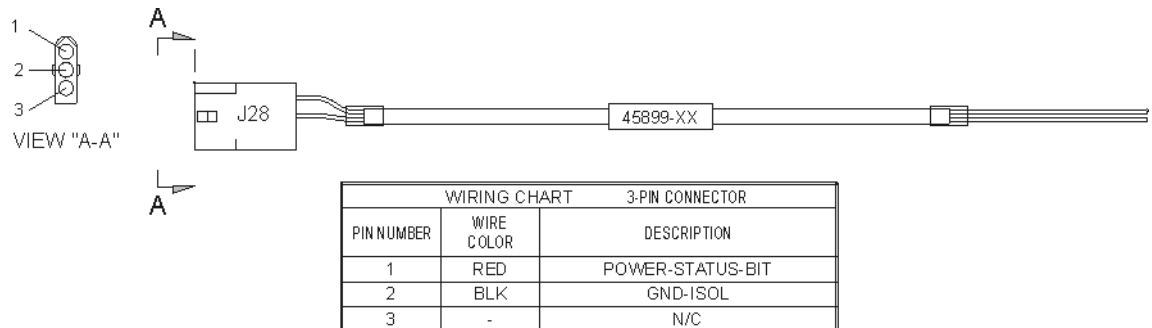
CABINET CABLES

45914 UPS shutdown control

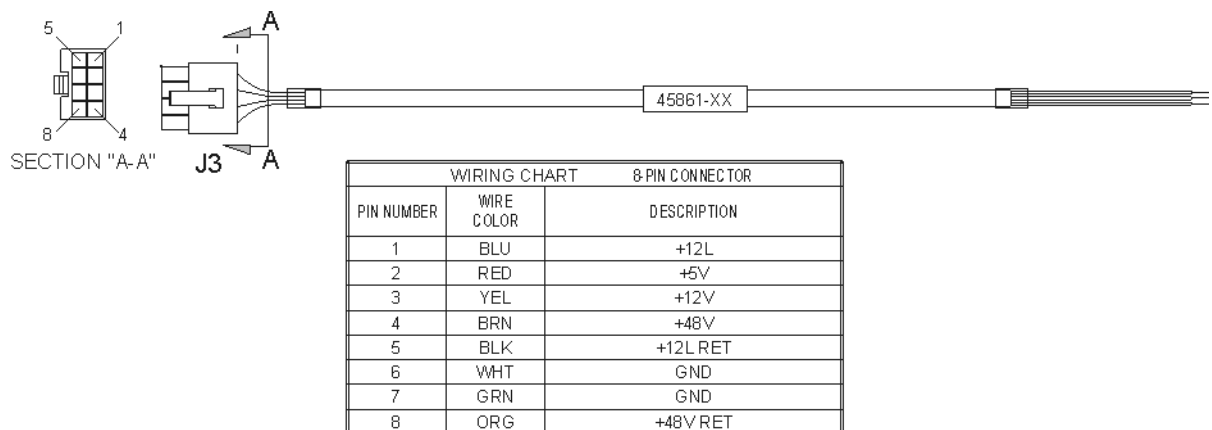
J19 - UPS Port Cable



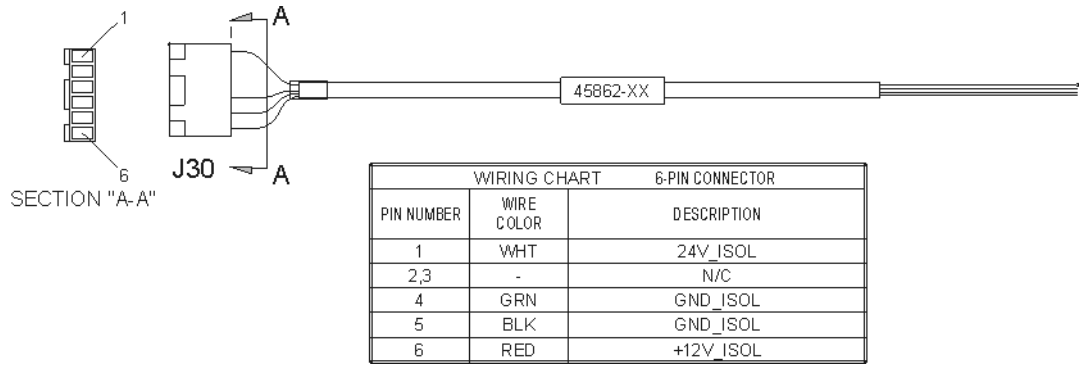
45899 Power status



45861 Power Main I/O 5/12/12L/48V

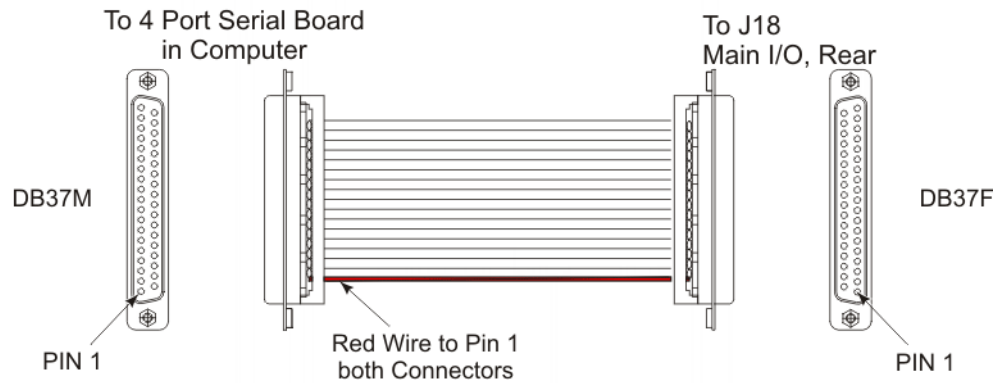


45862 Power Main I/O 12/24V Isolated



46237 serial connector DB37M - DB37F

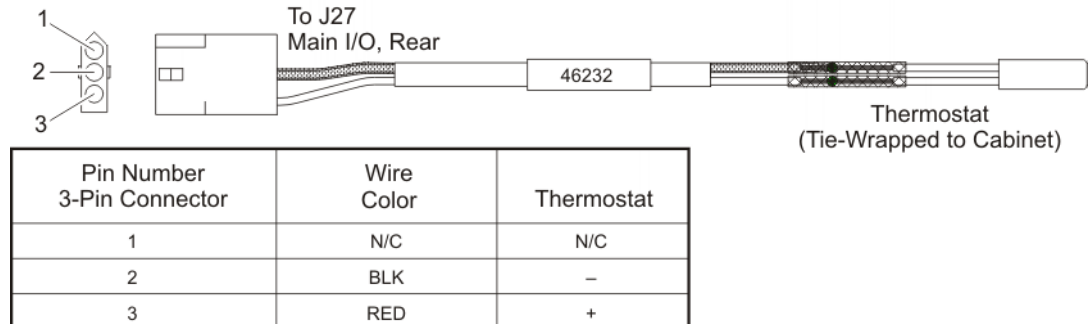
J18 - Serial Connector



For signals, see "Communication Port Test Points" TP4 signals in table "Signals Available for Checking" in this manual.

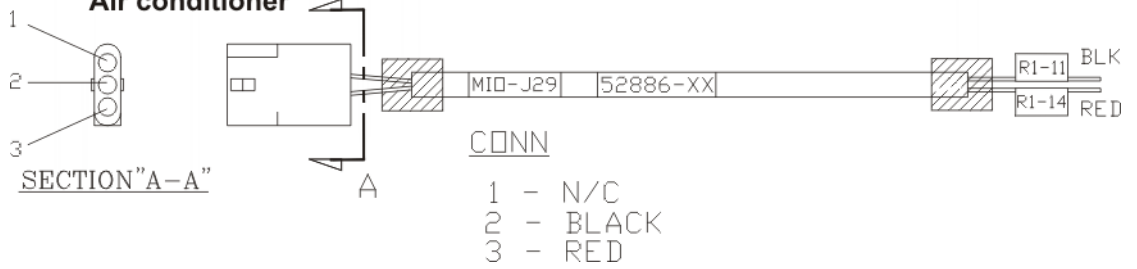
46232 thermostat

J27 - Overtemp Sensor

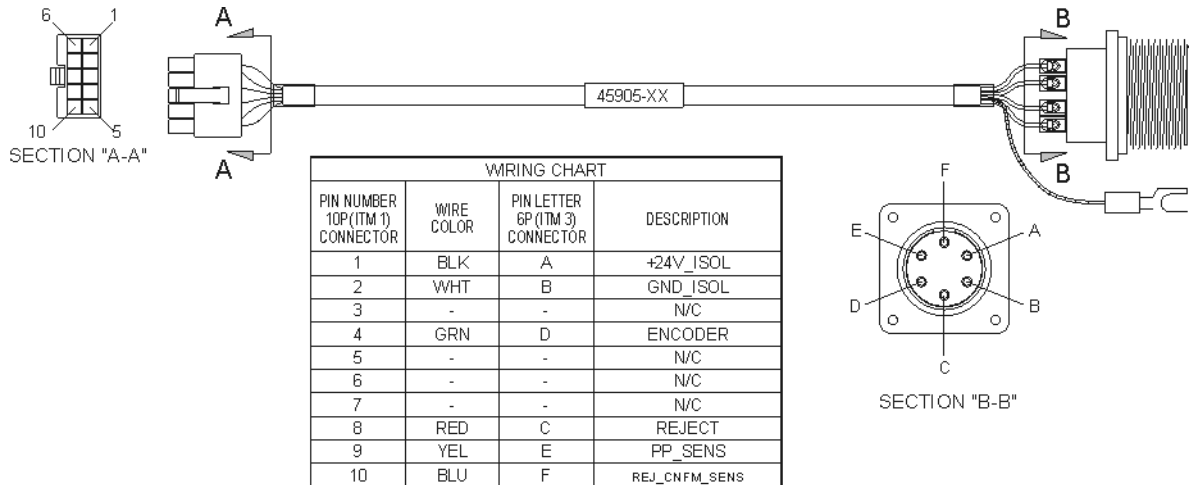


52886 overtemp sensor air conditioner

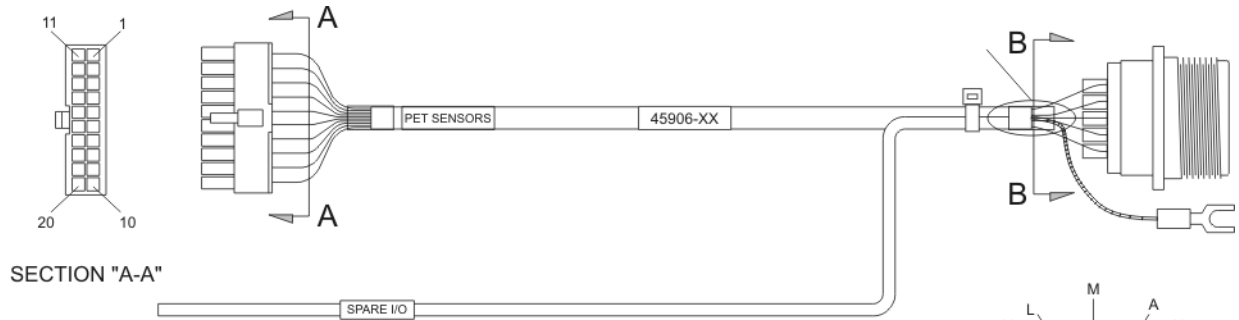
J29 - Overtemp Sensor Air conditioner



45905 cable 4 port distribution box internal

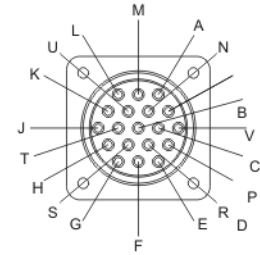


45906 cable 8 port distribution box internal



WIRING CHART -ITEM 1 CABLE			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN LETTER 19-PIN CONNECTOR	DESCRIPTION
1	-	-	-
2	RED	C	SP_IND_X_SENS (JP6-1)
3	ORG	E	DOOR OPEN_SENS (JP4-1)
4	WHT/BLK	G	REJFULL_SENS (JP3-3)
5	GRN/BLK	J	CAV_IND_X_SENS (JP7-3)
6	-	-	-
7	RED/WHT	M	PKT_DET_SENS (JP8-3)
8	BLU/WHT	P	REJFULL_SENS (JP3-1)
9	WHT/RED	S	CAV_IND_X_SENS (JP7-1)
10	BLU/RED	U	+24V_ISOL
11	WHT	B	PKT_DET_SENS (JP8-1)
12	GRN	D	DOOR OPEN_SENS (JP4-3)
13	BLU	F	GND_ISOL
14	RED/BLK	H	TA_IND_X_SENS (JP5-3)
15	ORG/BLK	K	SPARE_SENS_A (JP9-3)
16	-	-	-
17	GRN/WHT	N	SP_IND_X_SENS (JP6-3)
18	BLK/RED	R	TA_IND_X_SENS (JP5-1)
19	ORG/RED	T	SPARE_SENS_B (JP10-3)
20	RED/GRN	V	+12V_ISOL

WIRING CHART -ITEM 10 CABLE			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN LETTER 19-PIN CONNECTOR	DESCRIPTION
-	BLK	L	SPARE_SENS_A (JP9-1)
-	RED	A	SPARE_SENS_B (JP10-1)



SECTION "B-B"

45999 8 port I/O box

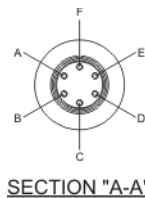


WIRING CHART SEE NOTE 6			
PIN LETTER	WIRE COLOR	DESCRIPTION	PORT-PIN NUMBER
A	VIO	SPARE B-1	8-4
B	RED	PKT_DET-1	6-4
C	GRY	SP_IND-1	4-4
D	RED/BLU	DOOR_OPEN-2	2-2
E	GRN	DOOR_OPEN-1	2-4
F	BLU	GND	ALL-3
G	GRY/PNK	REJFULL-2	1-2
H	WHT/GRN	TA_IND-2	3-2
J	WHT/YEL	CAV_IND-2	5-2
K	WHT/GRY	SPARE A-2	7-2
L	BLK	SPARE A-1	7-4
M	YEL/BRN	PKT_DET-2	6-2
N	BRN/GRN	SP_IND-2	4-2
P	WHT	REJFULL-1	1-4
R	YEL	TA_IND-1	3-4
S	PNK	CAV_IND-1	5-4
T	GRY/BRN	SPARE B-2	8-2
U	BRN	+24V	ALL-1
V	N/C	-	-

DISTRIBUTION BOX LABEL CHART	
PORT	LABEL
1	REJ_FULL
2	DOOR_OPEN
3	TA_IND
4	SP_IND
5	CAV_IND
6	PKT_DET
7	SPARE_A
8	SPARE_B

2-LANE CORRELATION LABEL CHART	
PORT	LABEL
1	REJ_FULL
2	DOOR_OPEN
3	MACHPRT_2
4	PKT_DET_2
5	MACHPRT_1
6	PKT_DET_1
7	SPARE_A
8	SPARE_B

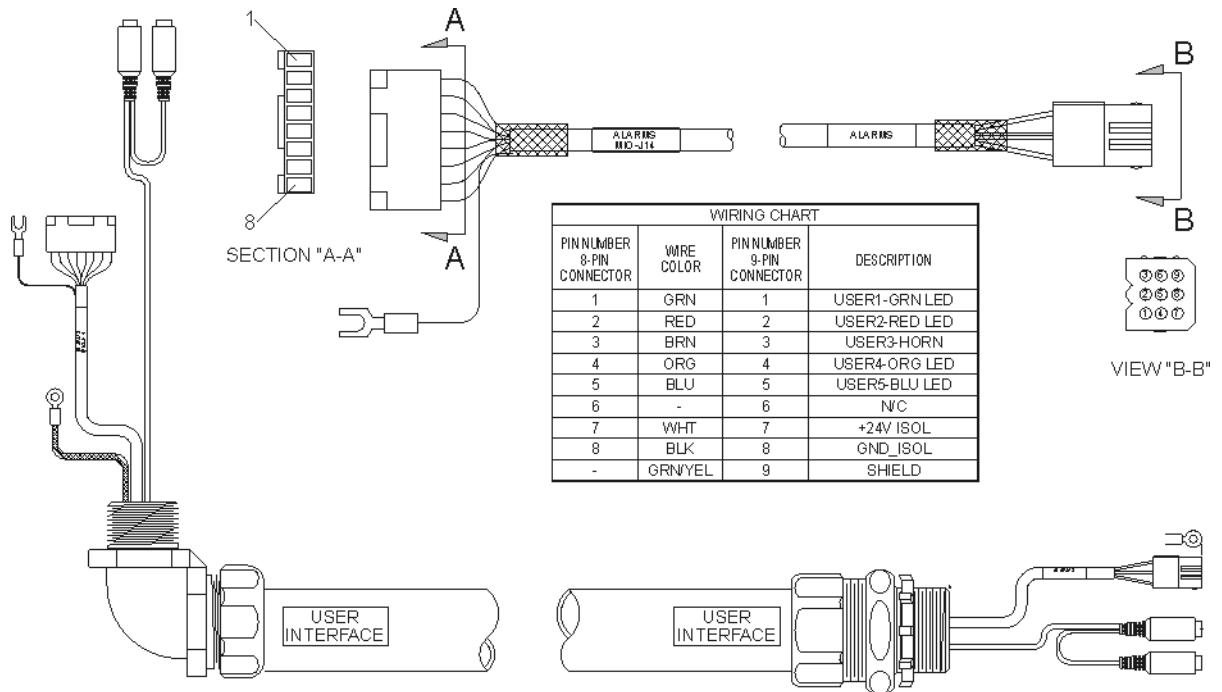
46000 4 port I/O box



WIRING CHART 6 - PIN CONNECTOR			
	WIRE COLOR	DESCRIPTION	PORT-PIN NUMBER
A	BRN	+24V	ALL-1
B	BLU	GND	ALL-3
C	YEL	REJECT	3-4
D	GRN	ENCODER	2-4
E	WHT	PART DETECT	1-4
F	GRY	REJ_CNFM	4-4

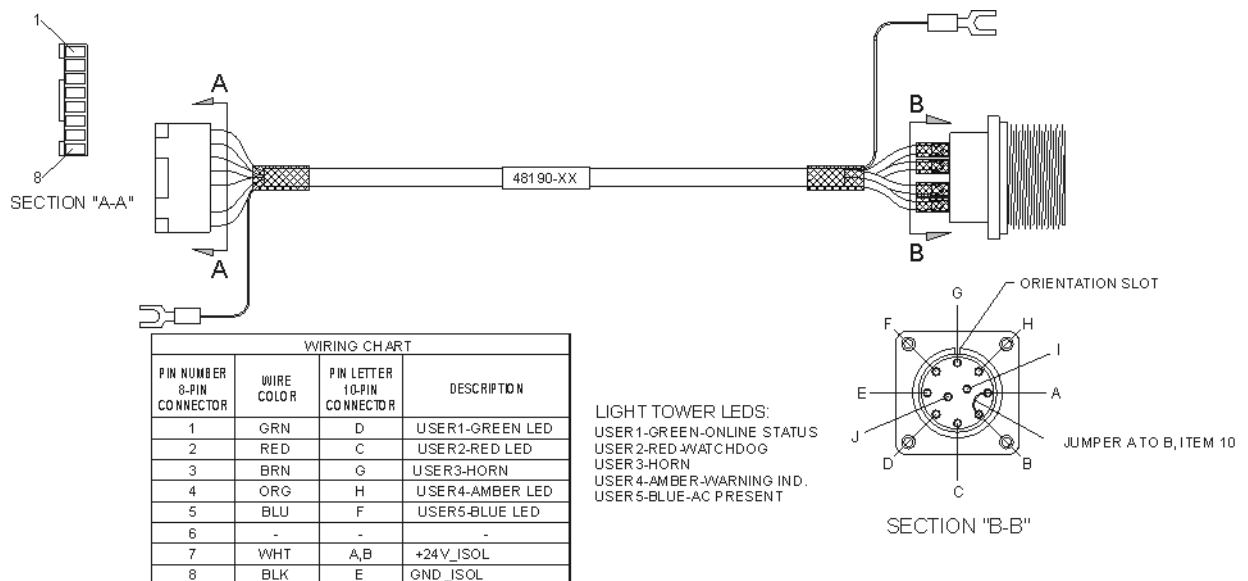
DISTRIBUTION BOX LABEL CHART	
PORT	LABEL
1	P.D.
2	ENC
3	REJ
4	REJ_CFM

Umbilical user interface

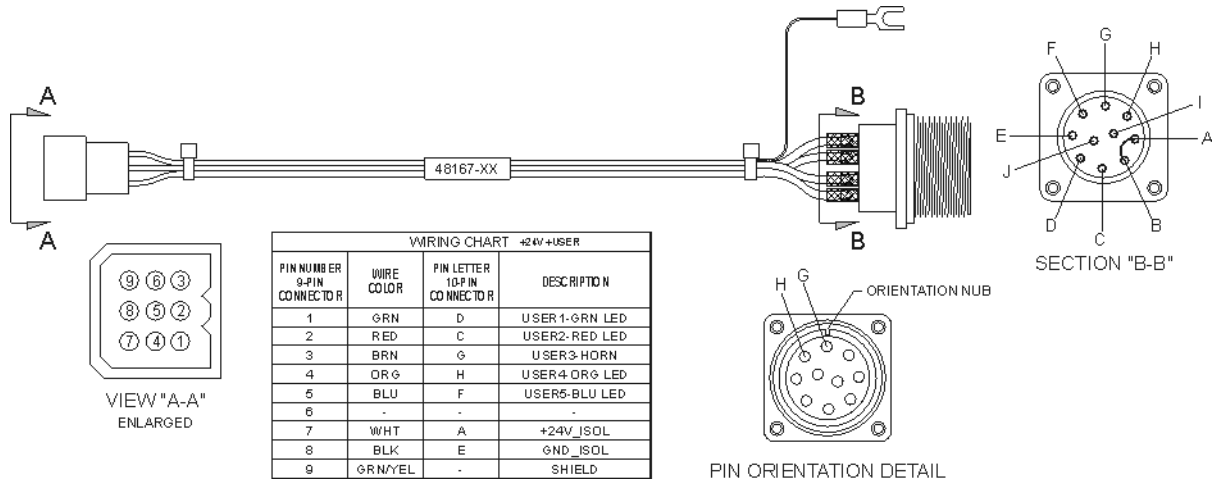


USER1	light tree green light - online status
USER2	light tree red light - visible alarm
USER3	audible alarm
USER4	light tree yellow light - warning indicator
USER5	light tree blue light - AC present

48190 cable light tree



48167 cable light tree junction box

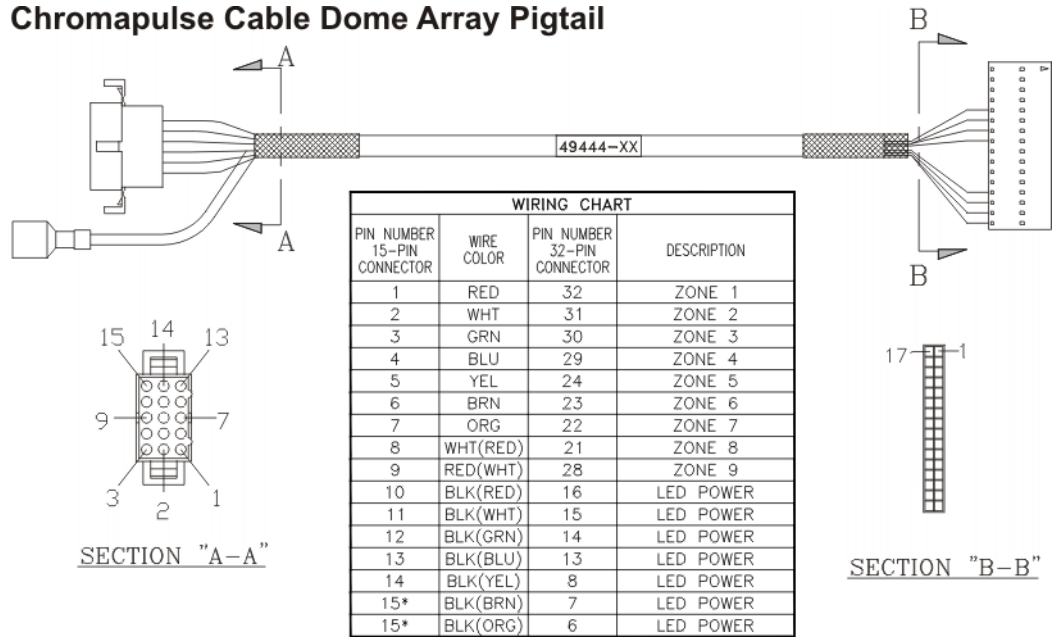


CHROMAPULSE CABLES

CP1500 Module

49444 dome array pigtail

Chromapulse Cable Dome Array Pigtail

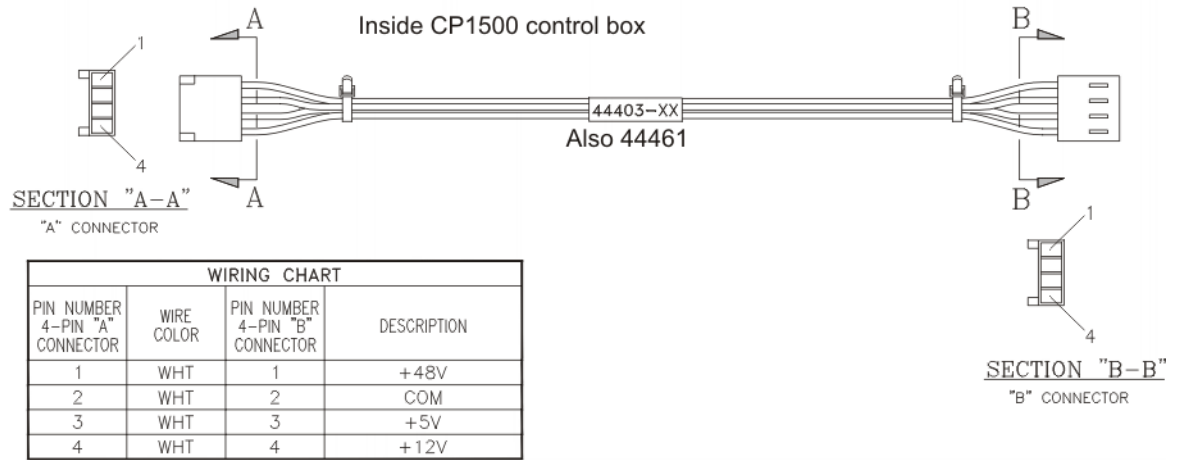


*TWO WIRES CRIMPED IN ONE PIN.

44403, 44461, 59413 Chromapulse LED power

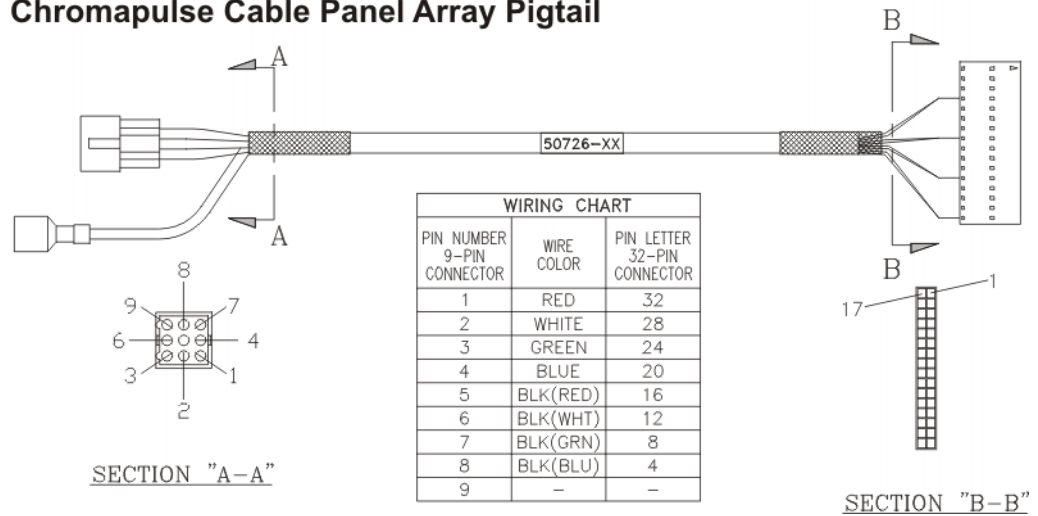
Also 59413 in CP4422E

Chromapulse LED power

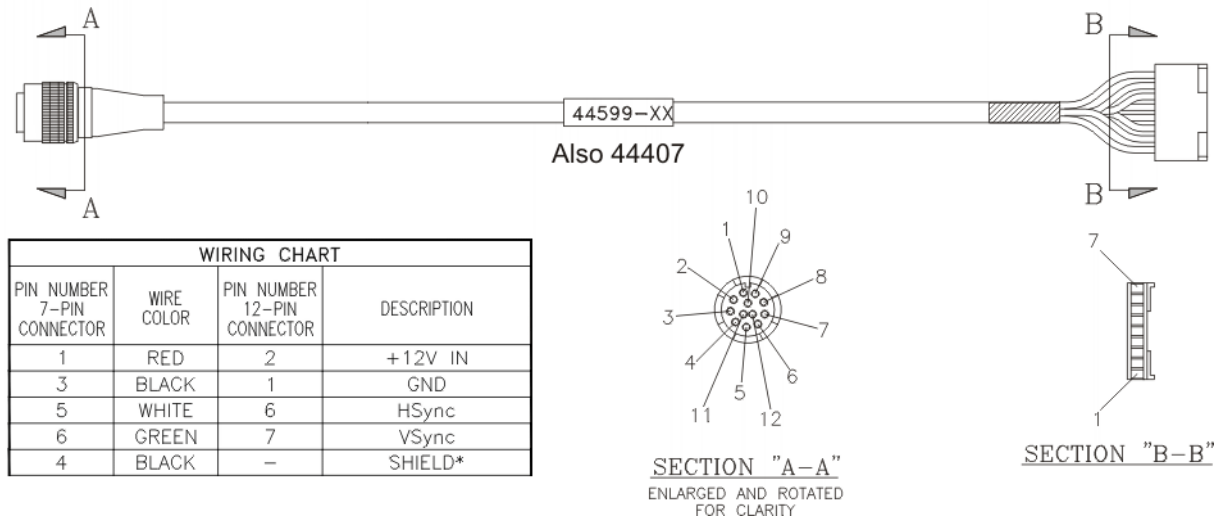


50726 Chromapulse panel array pigtail

Chromapulse Cable Panel Array Pigtail



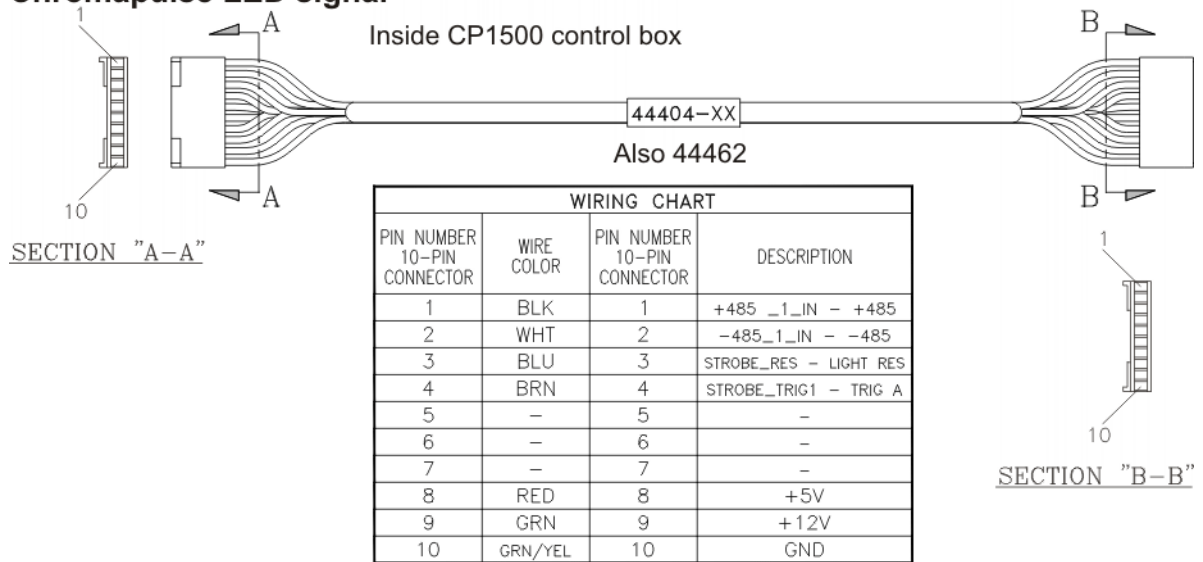
44599,44407 Chromapulse camera control
Chromapulse Camera Control for CP1500



44404, 44462, 59414 Chromapulse LED signal

Also 59414 in CP4422E

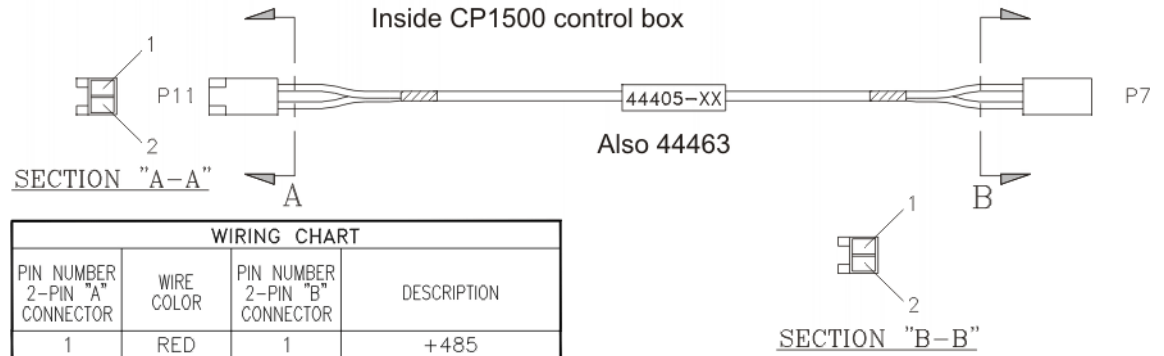
Chromapulse LED signal



44405, 44463, 59415 RS485 signal return

Also 59415 in CP4422E

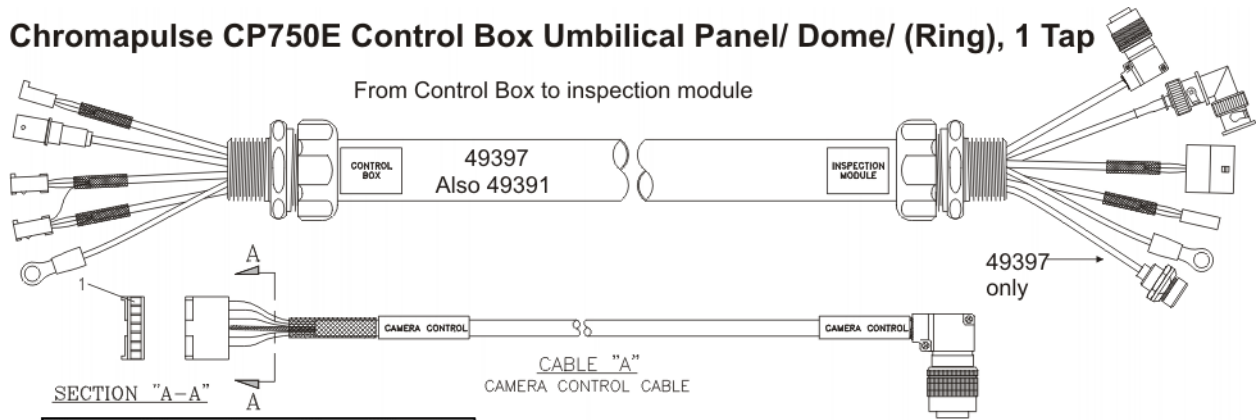
Chromapulse RS485 Signal Return



CP750E Module (old style)

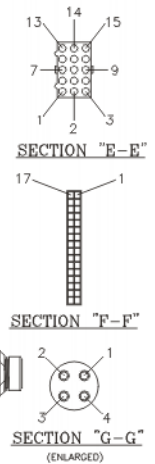
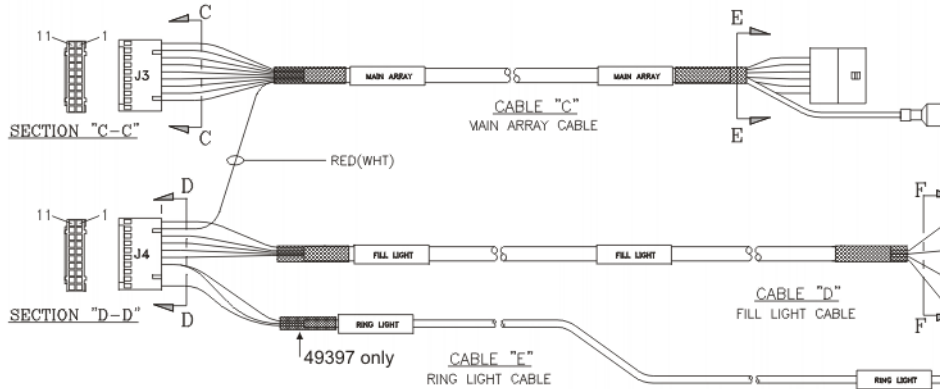
49397, 49391 CP750E umbilical panel/ dome/ ring

Chromapulse CP750E Control Box Umbilical Panel/ Dome/ (Ring), 1 Tap



SECTION "A-A"

PIN NUMBER 7-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 10-PIN CONNECTOR	DESCRIPTION
1	WHT	2	12V
2	—	—	N/C
3	BLK	1	GND
4	DRAIN	—	SHIELD
5	RED	6	HYSNC
6	GRN	7	VSYNC
7	—	—	N/C



PIN NUMBER 20-PIN (43) CONNECTOR	WIRE COLOR	PIN NUMBER 15-PIN CONNECTOR	DESCRIPTION
1	SHIELD	—	—
2	RED	1	ZONE 1
3	WHT	2	ZONE 2
4	GRN	3	ZONE 3
5	BLU	4	ZONE 4
6	YEL	5	ZONE 5
7	BRN	6	ZONE 6
8	ORG	7	ZONE 7
9	WHT(RED)	8	ZONE 8
10, 11	—	—	—
12	BLK(RED)	10	LED POWER
13	BLK(WHT)	11	LED POWER
14	BLK(GRN)	12	LED POWER
15	BLK(BLU)	13	LED POWER
16	BLK(YEL)	14	LED POWER
17	BLK(BRN)	15*	LED POWER
18	BLK(ORG)	15*	LED POWER
19, 20	—	—	—

*2 WIRES CRAMPED IN 1 PIN.

PIN NUMBER 20-PIN (44) CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
1	SHIELD	—	—
2	—	—	—
3	RED	32	ZONE 1
4	WHT	28	ZONE 2
5	GRN	24	ZONE 3
6	BLU	20	ZONE 4
7-9	—	—	—
11	—	—	—
12	—	—	—
13	BLK(RED)	16	LED POWER
14	BLK(WHT)	12	LED POWER
15	BLK(GRN)	8	LED POWER
16	BLK(BLU)	4	LED POWER
17-20	—	—	—

← 49397 only

← Shield on 49391

This chart 49397 only

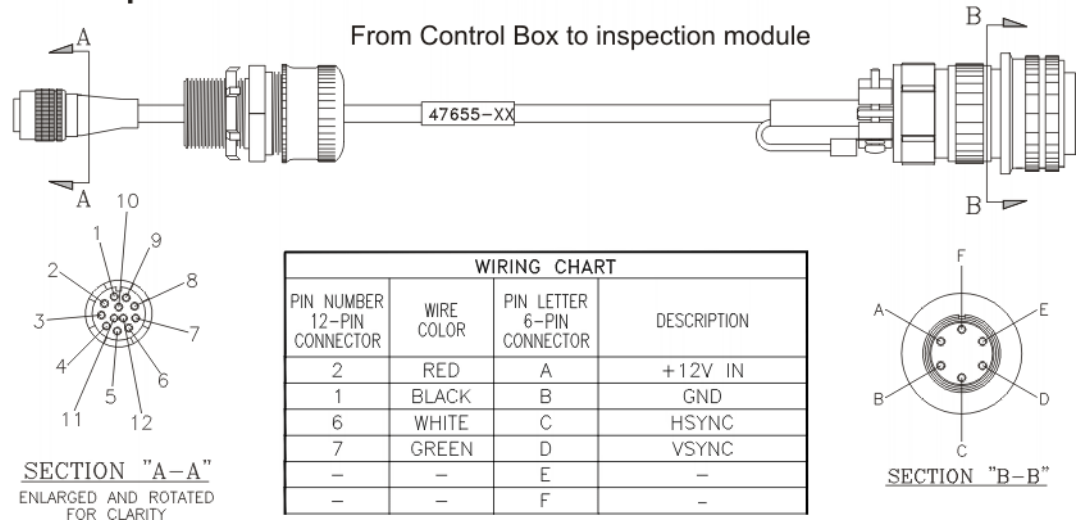
PIN NUMBER 20-PIN (44) CONNECTOR	WIRE COLOR	PIN NUMBER 15-PIN CONNECTOR	DESCRIPTION
2	RED(WHT)	9	ZONE 9

PIN NUMBER 20-PIN (44) CONNECTOR	WIRE COLOR	PIN NUMBER 4-PIN CONNECTOR	DESCRIPTION
7	RED	1	RING LIGHT
—	—	2	—
10	DRAIN	—	SHIELD
17	BLK	3	LED POWER

CP500/ CP750 Modules

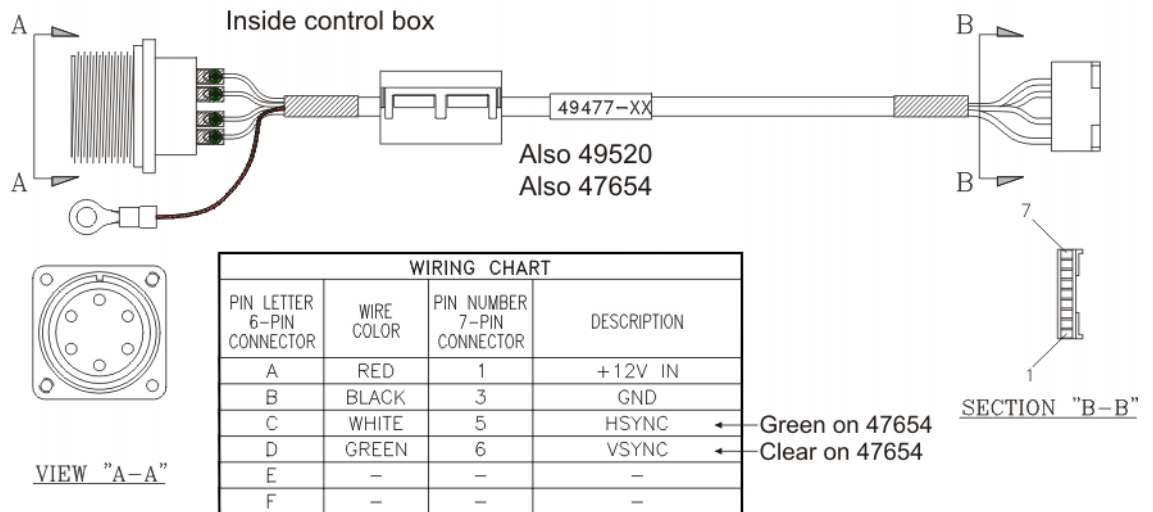
47655 camera control

Chromapulse Camera Control for CP750 & CP500



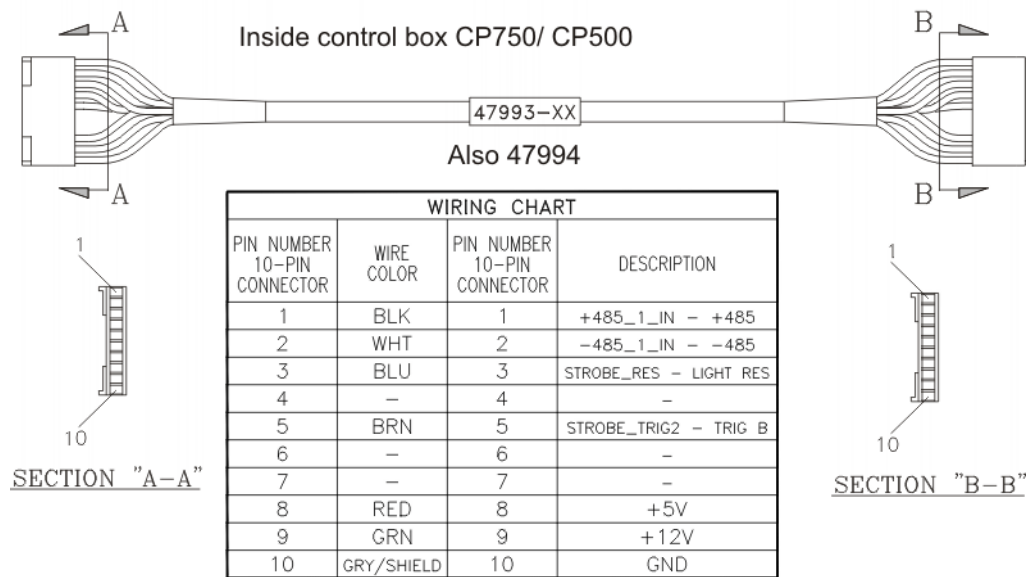
49477, 49520, 47654 camera control

Chromapulse Camera Control Box for CP750 & CP500



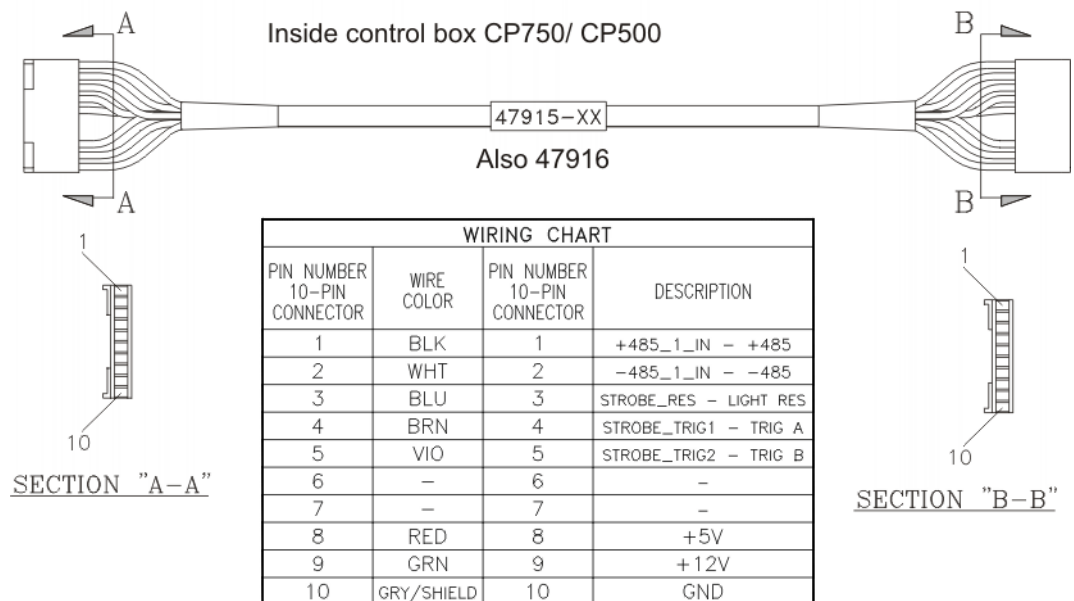
47993, 47994 Chromapulse LED signal trigger

Chromapulse LED Signal Trigger

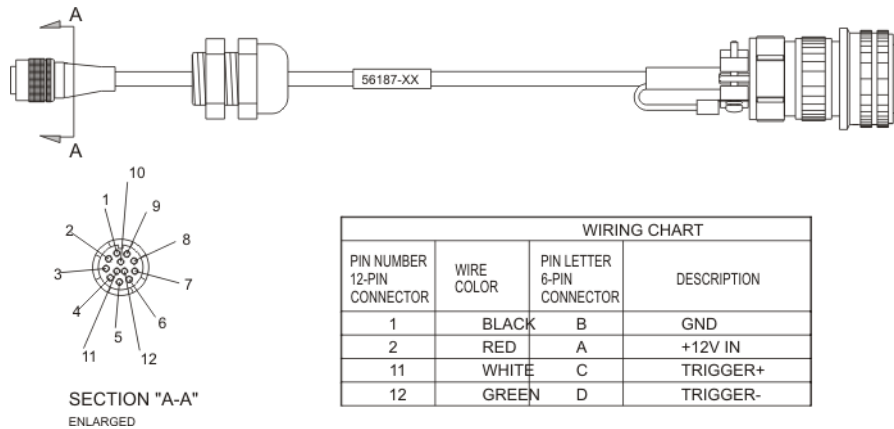


47915, 47916 Chromapulse LED signal trigger 2

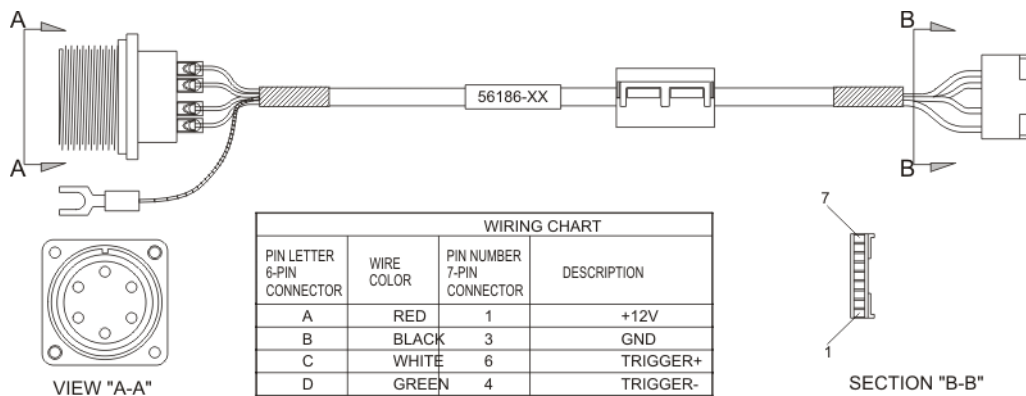
Chromapulse LED Signal Trigger 2



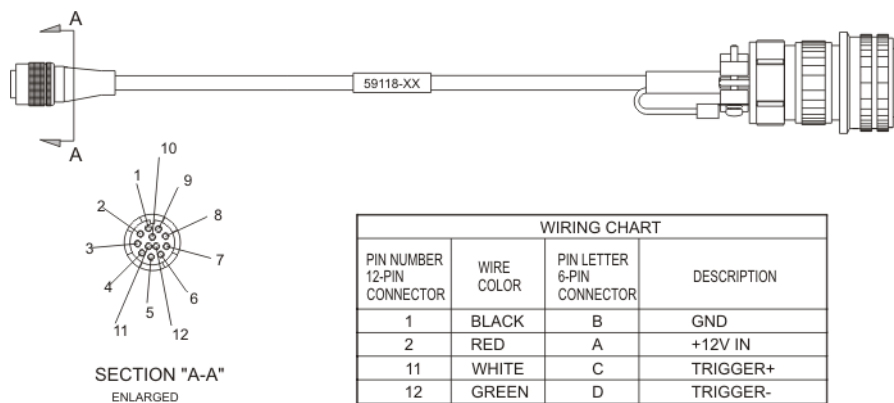
56187 GIG-E Camera Control CP500/750



Cable GIG-E camera control CP500 ctrl box 56186



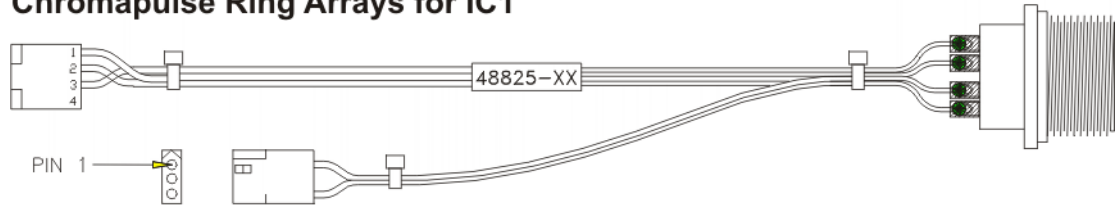
59118 GIG-E camera control CP500/750R



Belvac inspection modules

48825 Chromapulse IC1 ring arrays

Chromapulse Ring Arrays for IC1



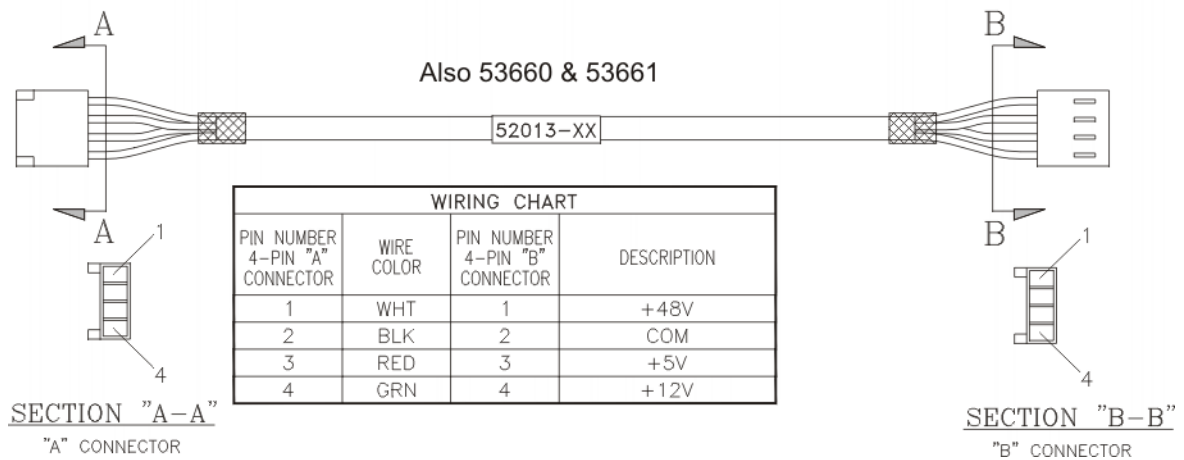
WIRING CHART			
PIN NUMBER 4-PIN CONNECTOR	WIRE COLOR	PIN LETTER 5-PIN CONNECTOR	DESCRIPTION
1	RED	A	+48V
2	WHT	B	ZONE1
3	BLU	C	ZONE2
4	—	—	—

WIRING CHART			
PIN NUMBER 3-PIN CONNECTOR	WIRE COLOR	PIN LETTER 5-PIN CONNECTOR	DESCRIPTION
1	RED	D	+48V
2	—	—	—
3	BLK	E	ZONE1

Chromapulse LED power

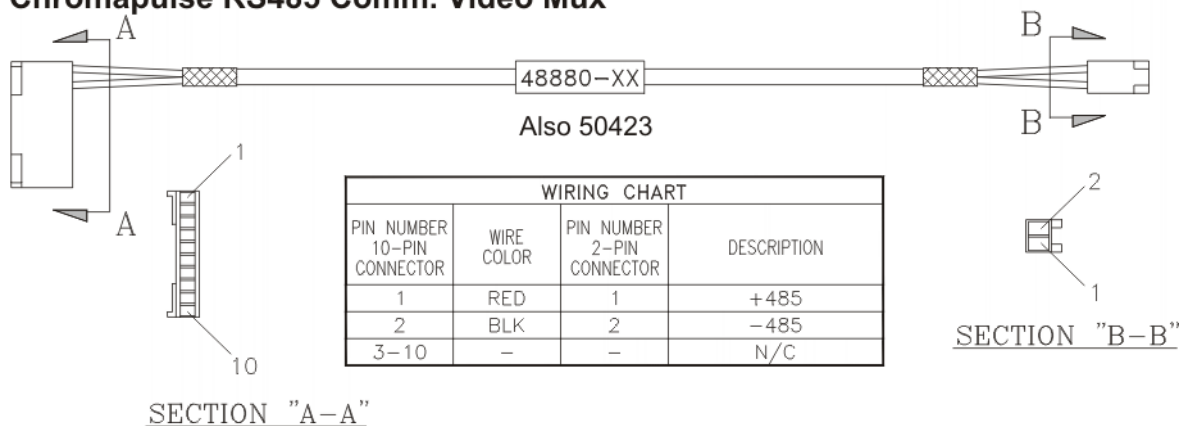
50538, 52013, 53660, 53661

Chromapulse LED power



48880, 50423 Chromapulse RS485 comm. video mux.

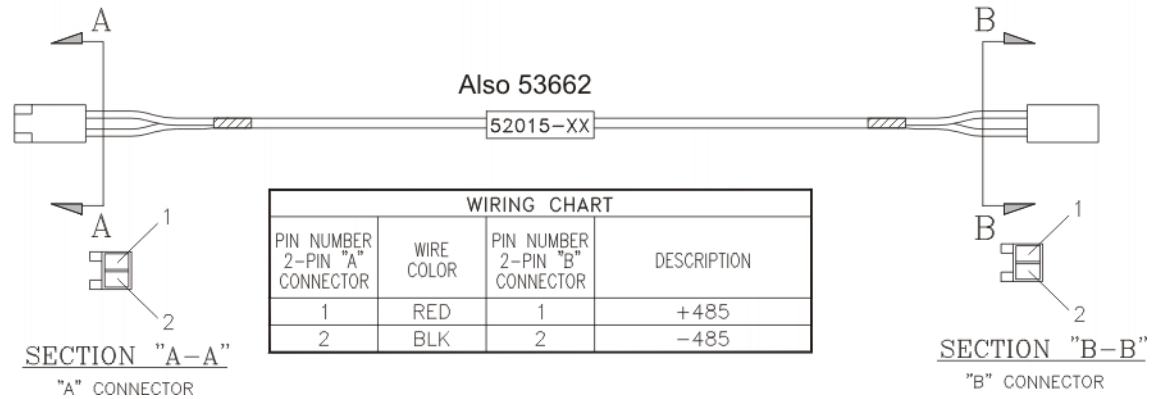
Chromapulse RS485 Comm. Video Mux



Chromapulse RS485 signal return

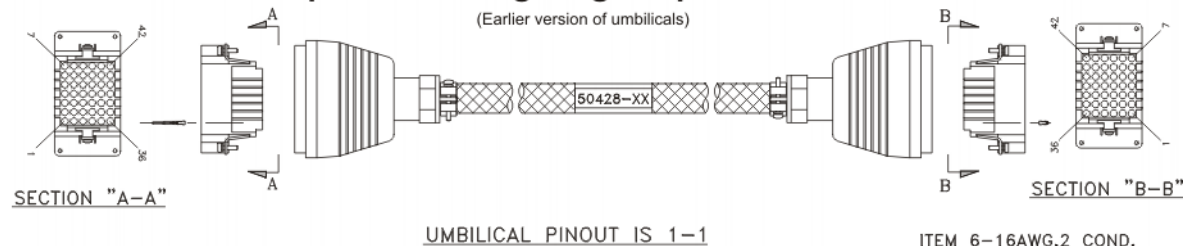
52015, 53662

Chromapulse RS485 Signal Return



50428 BLOB umbilical #1

Umbilical #1 Intellispec Belvac Lighting & Optics Box



ITEM 13-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
1	BLK
2	RED
3	ORG
4	YEL
5	BLU
8	BRN
9	RED/BLK
10	ORG/BLK
11	YEL/BLK
12	BLU/BLK

ITEM 13-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
6	BLK
7	RED
13	BRN
14	RED/BLK
15	ORG
16	YEL
17	BLU
22	ORG/BLK
23	YEL/BLK
24	BLU/BLK

ITEM 13-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
18	BLK
19	RED
20	ORG
21	YEL
25	BRN
26	RED/BLK
27	ORG/BLK
28	YEL/BLK
29	BLU
36	BLU/BLK

ITEM 6-16AWG,2 COND.

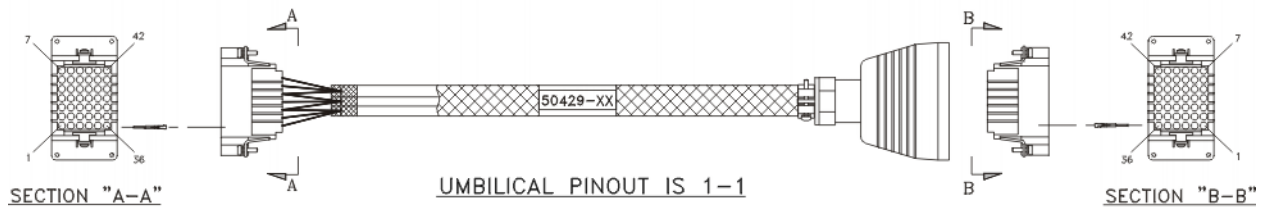
WIRING CHART	
PIN NO.	DESCRIPTION
30	RED
37	BLK

ITEM 15-18AWG, 4 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
34	RED
35	BLK
41	WHT
42	GRN

50429 BLOB umbilical #2

Umbilical #2 Intellispec Belvac Lighting & Optics Box



ITEM 11-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
1	BLK
2	RED
3	ORG
4	YEL
5	BLU
8	BRN
9	RED/BLK
10	ORG/BLK
11	YEL/BLK
12	BLU/BLK

ITEM 11-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
6	BLK
7	RED
13	BRN
14	RED/BLK
15	ORG
16	YEL
17	BLU
22	ORG/BLK
23	YEL/BLK
24	BLU/BLK

ITEM 11-16AWG,10 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
18	BLK
19	RED
20	ORG
21	YEL
25	BRN
26	RED/BLK
27	ORG/BLK
28	YEL/BLK
29	BLU
36	BLU/BLK

ITEM 5-16AWG,2 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
30	RED
37	BLK

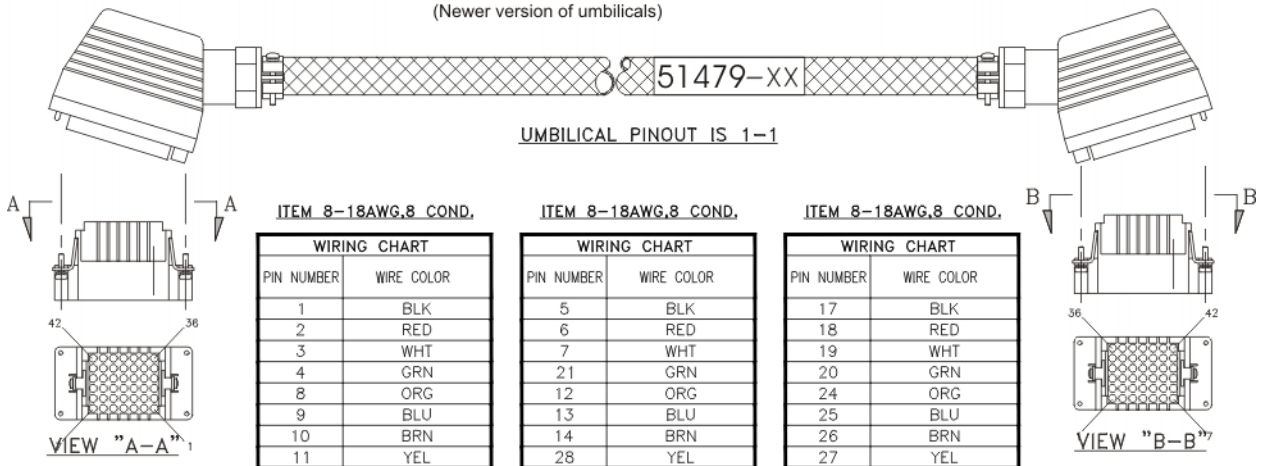
ITEM 13-18AWG, 4 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
34	RED
35	BLK
41	WHT
42	GRN

51479 BLOB umbilical #1

Umbilical #1 Intellispec Belvac Lighting & Optics Box

(Newer version of umbilicals)



ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
1	BLK
2	RED
3	WHT
4	GRN
8	ORG
9	BLU
10	BRN
11	YEL

ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
5	BLK
6	RED
7	WHT
21	GRN
12	ORG
13	BLU
14	BRN
28	YEL

ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
17	BLK
18	RED
19	WHT
20	GRN
24	ORG
25	BLU
26	BRN
27	YEL

ITEM 8-18AWG,8 COND.

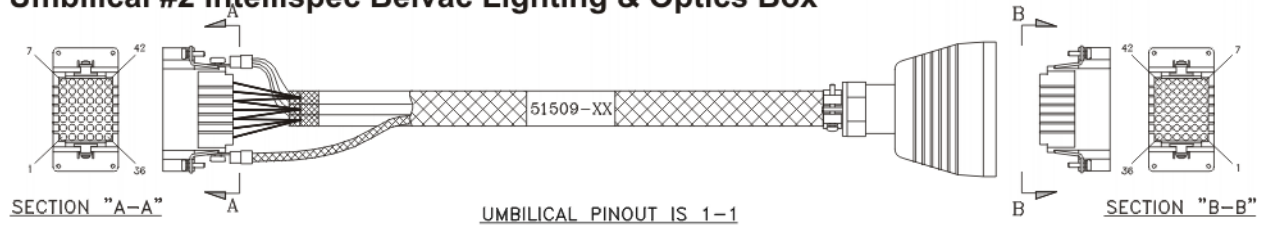
WIRING CHART	
PIN NUMBER	WIRE COLOR
15	BLK
16	RED
29	WHT
30	GRN
22	ORG
23	BLU
36	BRN
37	YEL

ITEM 9-18AWG, 4 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
34	RED
35	BLK
41	WHT
42	GRN

51509 BLOB umbilical #2

Umbilical #2 Intellispec Belvac Lighting & Optics Box



ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
1	BLK
2	RED
3	WHT
4	GRN
8	ORG
9	BLU
10	BRN
11	YEL

ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
5	BLK
6	RED
7	WHT
21	GRN
12	ORG
13	BLU
14	BRN
28	YEL

ITEM 8-18AWG,8 COND.

WIRING CHART	
PIN NUMBER	WIRE COLOR
17	BLK
18	RED
19	WHT
20	GRN
24	ORG
25	BLU
26	BRN
27	YEL

ITEM 8-18AWG,8 COND.

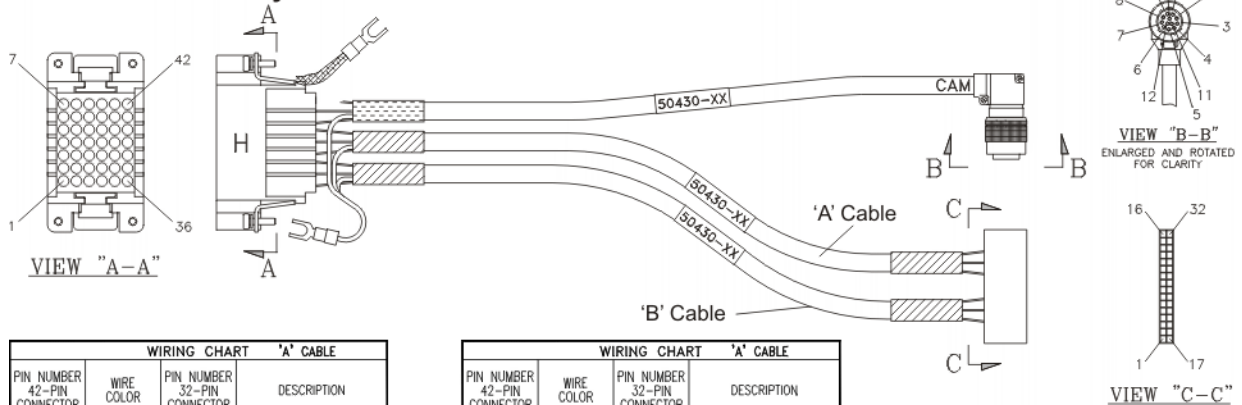
WIRING CHART	
PIN NUMBER	WIRE COLOR
15	BLK
16	RED
29	WHT
30	GRN
22	ORG
23	BLU
36	BRN
37	YEL

ITEM 9-18AWG, 4 COND.

WIRING CHART	
PIN NO.	DESCRIPTION
34	RED
35	BLK
41	WHT
42	GRN

50430 body camera module

Camera Module Body Belvac



WIRING CHART 'A' CABLE			
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
1	RED	32	ZONE_1
2	WHT	31	ZONE_2
3	GRN	30	ZONE_3
4	BLU	29	ZONE_4
5	YEL	28	ZONE_5
6	BRN	27	ZONE_6
7	ORG	26	ZONE_7
15	WHT	25	ZONE_8
HARTING LUG		BRAID	PANEL LUG SHIELD

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

WIRING CHART 'A' CABLE			
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
8	BLK	16	POWER
9	BLK	15	POWER
10	BLK	14	POWER
11	BLK	13	POWER
12	BLK	12	POWER
13	BLK	11	POWER
14	BLK	10	POWER
22	RED	9	POWER

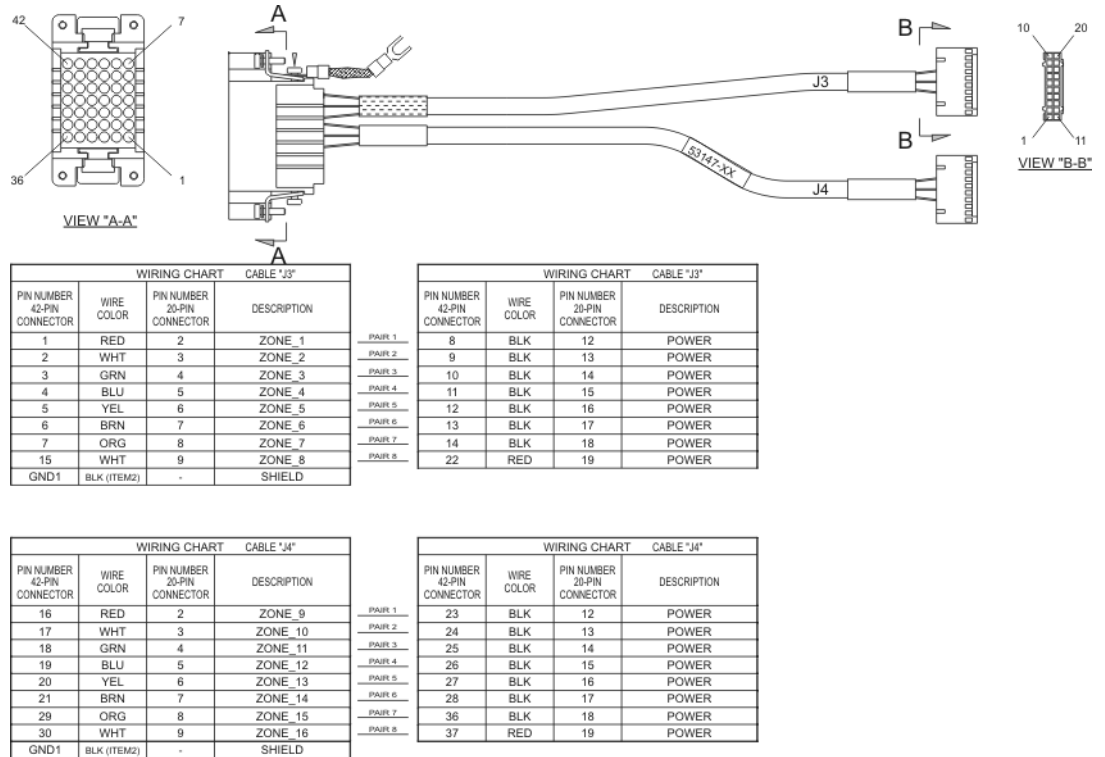
WIRING CHART 'B' CABLE			
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
16	RED	24	ZONE_9
17	WHT	23	ZONE_10
18	GRN	22	ZONE_11
19	BLU	21	ZONE_12
20	YEL	20	ZONE_13
21	BRN	19	ZONE_14
29	ORG	18	ZONE_15
30	WHT	17	ZONE_16
HARTING LUG		BRAID	PANEL LUG SHIELD

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

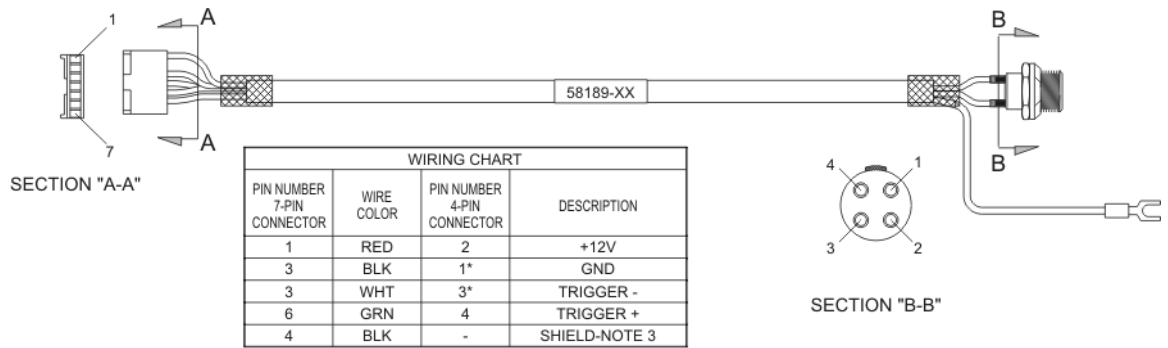
WIRING CHART 'B' CABLE			
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
23	BLK	8	POWER
24	BLK	7	POWER
25	BLK	6	POWER
26	BLK	5	POWER
27	BLK	4	POWER
28	BLK	3	POWER
36	BLK	2	POWER
37	RED	1	POWER

Wiring Chart Camera Cable			
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 12-PIN CONNECTOR	DESCRIPTION
34	RED	2	+12V
35	BLK	1	COM
41	WHT	6	HSYNC
42	GRN	7	VSNC

53147 Body array control

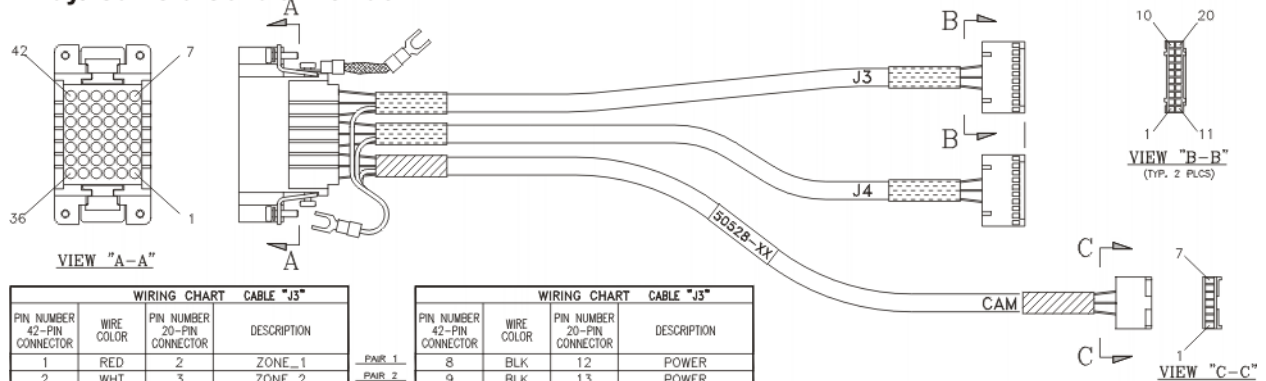


58189 digital camera control BLOB



*2 WIRES CRIMPED IN 1 PIN

Array/ Camera Control Belvac



WIRING CHART CABLE "J3"			
PIN NUMBER 42N CONNECTOR	WIRE COLOR	PIN NUMBER 20N CONNECTOR	DESCRIPTION
1	RED	2	ZONE_1
2	WHT	3	ZONE_2
3	GRN	4	ZONE_3
4	BLU	5	ZONE_4
5	YEL	6	ZONE_5
6	BRN	7	ZONE_6
7	ORG	8	ZONE_7
15	WHT	9	ZONE_8
GND1	BLK (ITEM2)	-	SHIELD

PAIR 1

PAIR 2

PAIR 3

PAIR 4

PAIR 5

PAIR 6

PAIR 7

PAIR 8

WIRING CHART		CABLE "J3"	
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN CONNECTOR	DESCRIPTION
8	BLK	12	POWER
9	BLK	13	POWER
10	BLK	14	POWER
11	BLK	15	POWER
12	BLK	16	POWER
13	BLK	17	POWER
14	BLK	18	POWER
22	RED	19	POWER

WIRING CHART		CABLE "J4"	
PIN NUMBER 42 - PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20 - PIN CONNECTOR	DESCRIPTION
16	RED	2	ZONE_9
17	WHT	3	ZONE_10
18	GRN	4	ZONE_11
19	BLU	5	ZONE_12
20	YEL	6	ZONE_13
21	BRN	7	ZONE_14
29	ORG	8	ZONE_15
30	WHT	9	ZONE_16
GND1	(BLK (ITEM2))	-	SHIELD

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

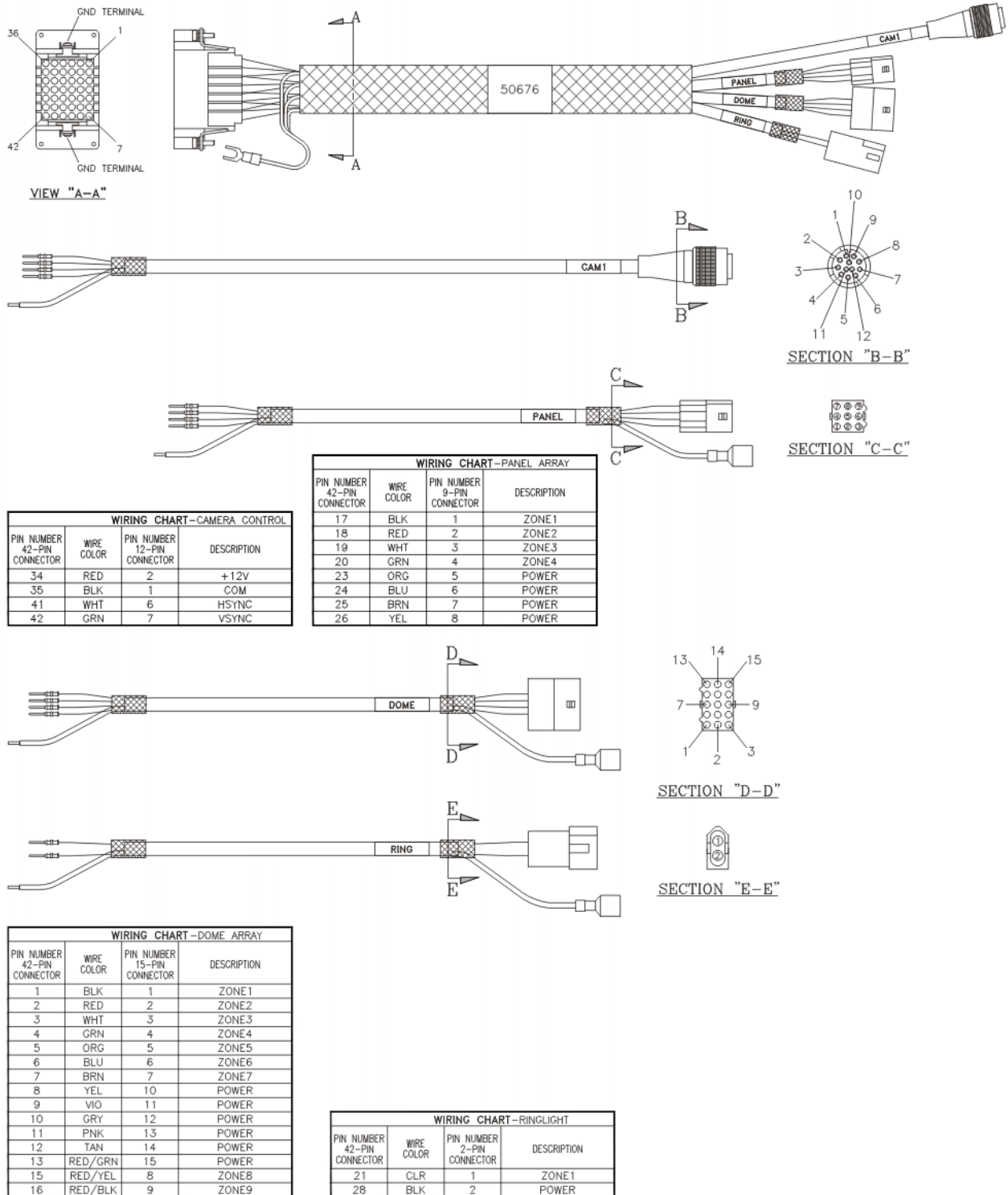
WIRING CHART		CABLE "J4"	
PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN CONNECTOR	DESCRIPTION
23	BLK	12	POWER
24	BLK	13	POWER
25	BLK	14	POWER
26	BLK	15	POWER
27	BLK	16	POWER
28	BLK	17	POWER
36	BLK	18	POWER
37	BLK	19	POWER

PIN NUMBER	WIRE COLOR	PIN NUMBER 7-PIN "CAM" CONNECTOR	DESCRIPTION
34	RED	1	+12V
35	BLK	3	COM
41	WHT	5	HSYNC
42	GRN	6	VSYNC
LUG	BLK (ITEM2)	4	SHIELD

N/C ON 42-PIN CONNECTOR PINS 31, 32, 33, 38, 39, & 40.

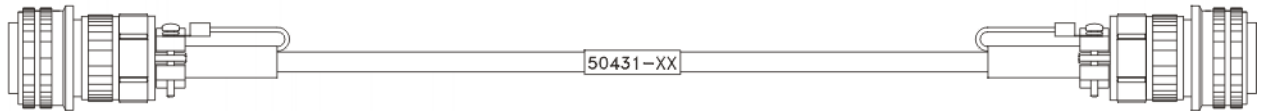
50676 array/ camera control base ext. 2

Array/ Camera Control Base Ext2 Belvac



50431 camera control neck/ flange ext. 1

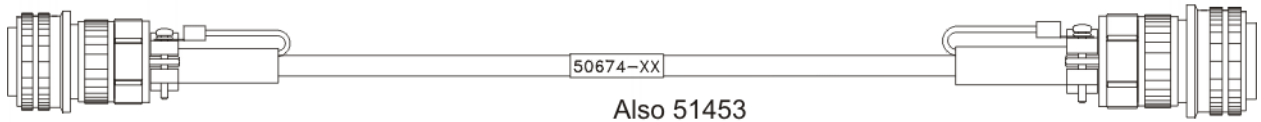
Camera Control Neck/ Flange Ext1 Belvac



WIRING CHART			
PIN LETTER 19-PIN CONNECTOR	WIRE COLOR	PIN LETTER 19-PIN CONNECTOR	DESCRIPTION
A	BLK	A	COM
B	RED	B	+12V
C	WHT	C	HSYNC1
D	GRN	D	VSYNC1
E	BLU	E	COM
F	BRN	F	+12V
G	ORG	G	HSYNC2
H	YEL	H	VSYNC2

50674, 51453 array control neck/ flange ext. 1

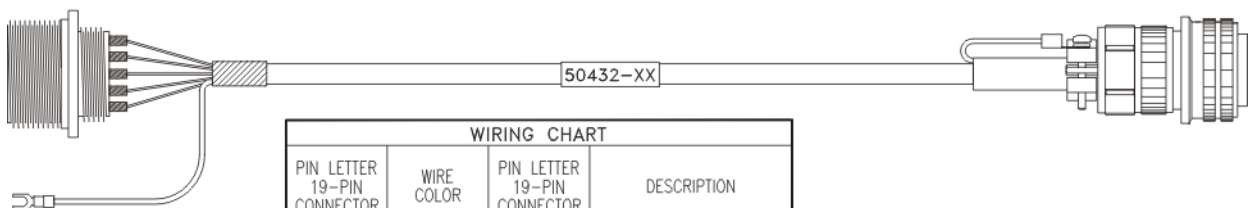
Array Control Neck/ Flange Ext1 Belvac



WIRING CHART		
PIN LETTER 5-PIN CONNECTOR	WIRE COLOR	PIN LETTER 10-PIN CONNECTOR
A	BLK	A
B	RED	B
C	WHT	C
D	GRN	D
E	BRN	E

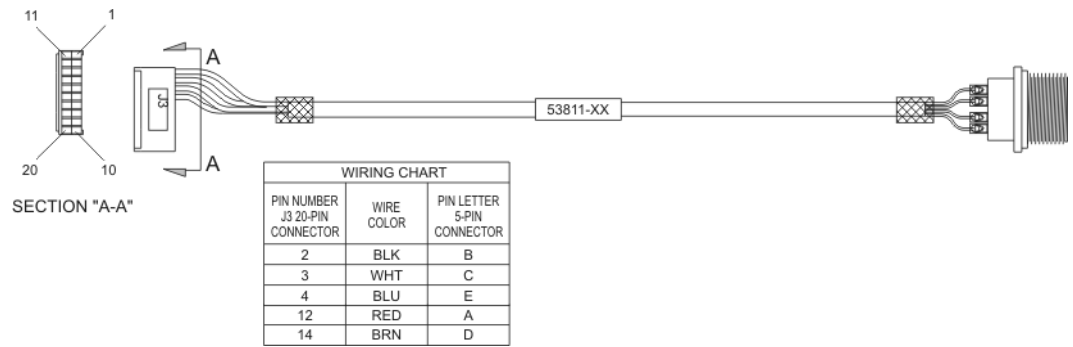
50432 camera control neck/ flange ext. 2

Camera Control Neck/ Flange Ext2 Belvac

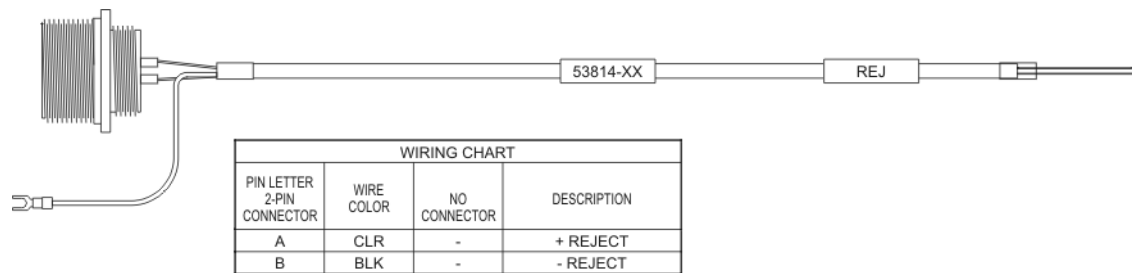


WIRING CHART			
PIN LETTER 19-PIN CONNECTOR	WIRE COLOR	PIN LETTER 19-PIN CONNECTOR	DESCRIPTION
A	BLK	A	COM
B	RED	B	+12V
C	WHT	C	HSYNC1
D	GRN	D	VSYNC1
E	BLU	E	COM
F	BRN	F	+12V
G	ORG	G	HSYNC2
H	YEL	H	VSYNC2

53811 neck/flange array control

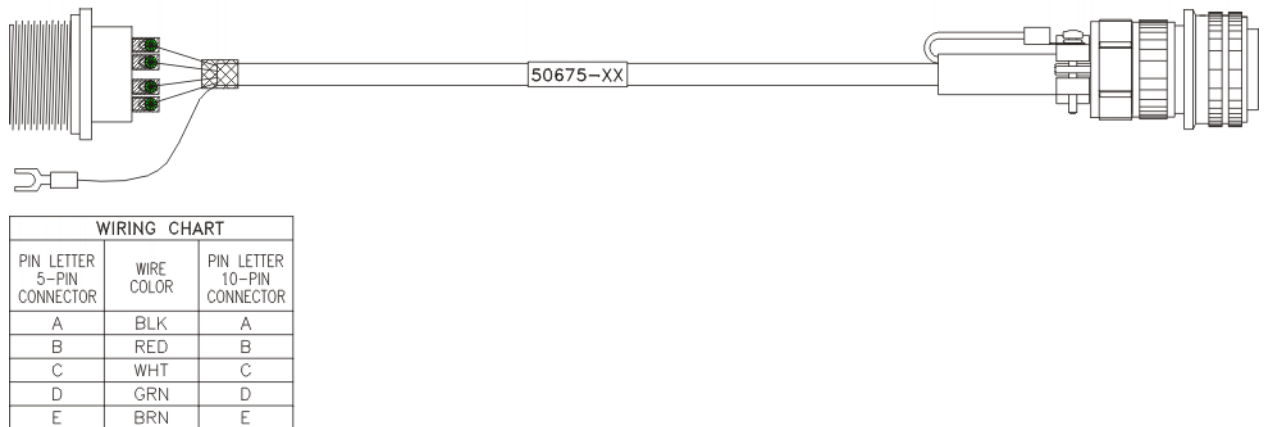


53814 reject

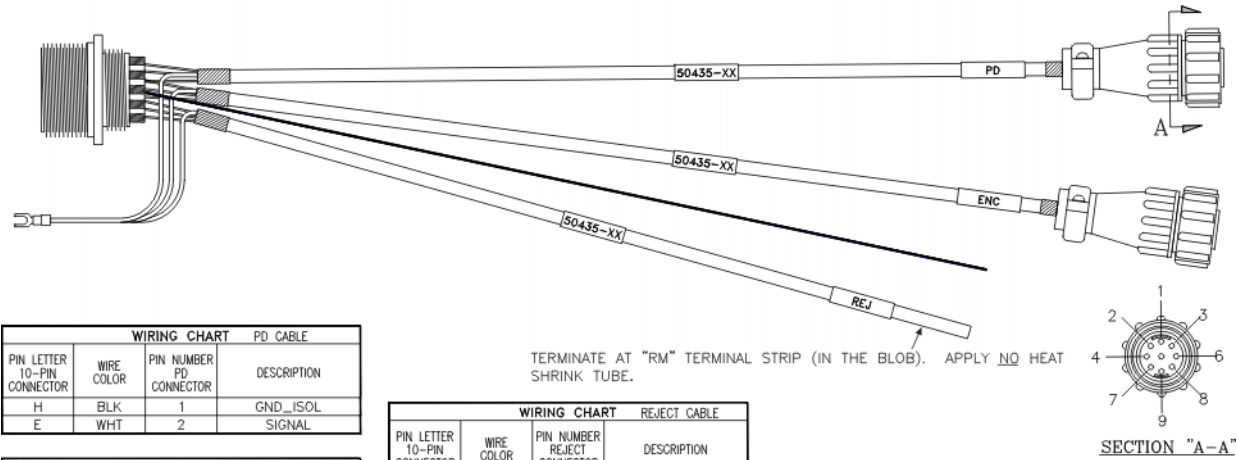


50675 array control neck/ flange ext. 2

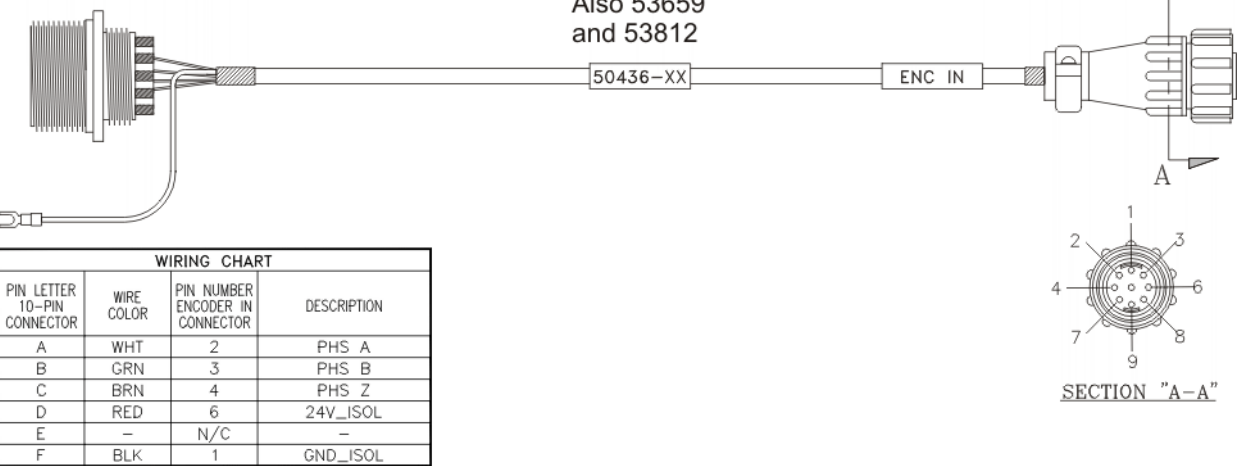
Array Control Neck/ Flange Ext2 Belvac



50435 encoder/ part detect/ reject inside BLOB **Encoder/ Part Detect/ Reject Belvac inside BLOB**

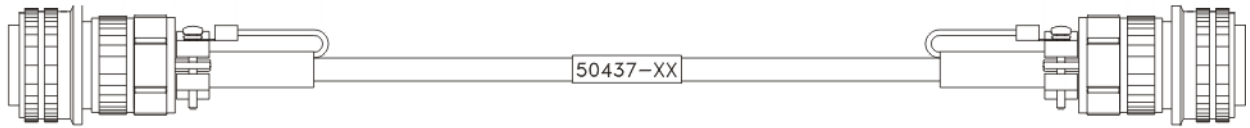


50436, 53659, 53812 encoder to PDX **Encoder to PDX Belvac**



50437 encoder external

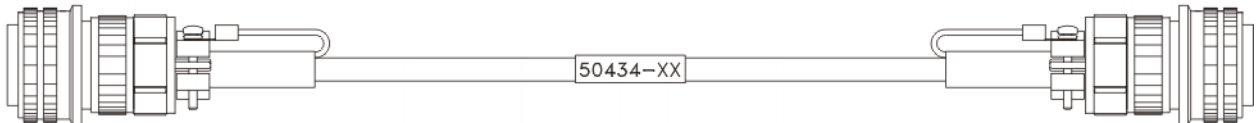
Encoder External Belvac



WIRING CHART			
PIN LETTER 10-PIN CONNECTOR	WIRE COLOR	PIN LETTER 10-PIN CONNECTOR	DESCRIPTION
A	WHT	A	PHS_A
B	GRN	B	PHS_B
C	BRN	C	PHS_Z
D	RED	D	24V_ISOL
E	BLU	E	SPARE
F	BLK	F	GND_ISOL
G - K	-	N/C	-

50434 encoder/ part detect/ reject

Encoder/ Part Detect/ Reject Belvac

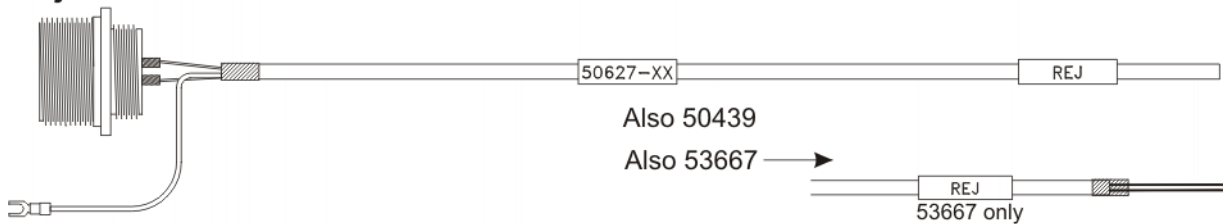


WIRING CHART			
PIN LETTER 6-PIN CONNECTOR	WIRE COLOR	PIN LETTER 10-PIN CONNECTOR	DESCRIPTION
A	RED	A,G*	24V_ISOL
B	BLK	B,H,K*	GND_ISOL
C	WHT	C	REJ
D	GRN	D	ENC
E	BRN	E	PD
F	BLU	F	REJ_CNFM

* NOTES:
JUMPER PIN A TO PIN G.
JUMPER PINS B,H AND K.

50439, 50627, 53667 reject solenoid

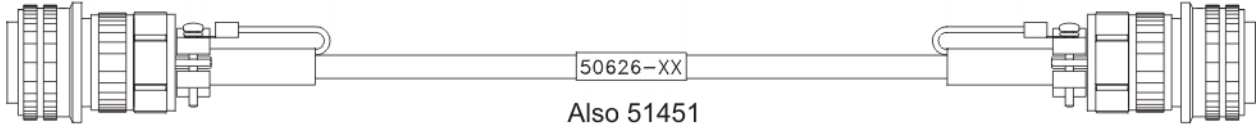
Reject Solenoid Belvac



WIRING CHART			
PIN LETTER 2-PIN CONNECTOR	WIRE COLOR	NO CONNECTOR	DESCRIPTION
A	CLR		+REJECT
B	BLK		-REJECT

50626, 51451 reject external

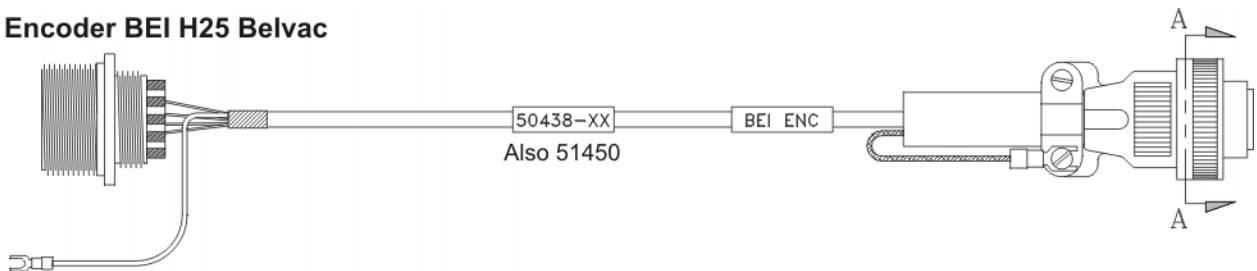
Reject External Belvac



WIRING CHART			
PIN LETTER 2-PIN CONNECTOR	WIRE COLOR	PIN LETTER 2-PIN CONNECTOR	DESCRIPTION
A	CLR	A	+REJECT
B	BLK	B	-REJECT

50438, 51450 encoder BEI H25

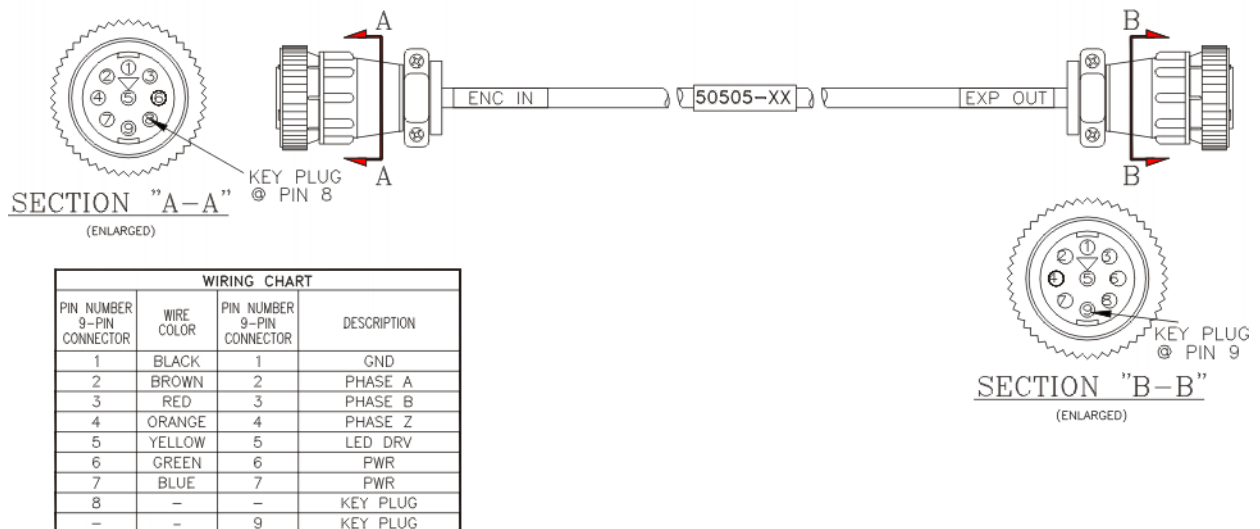
Encoder BEI H25 Belvac



WIRING CHART			
PIN LETTER 10-PIN CONNECTOR	WIRE COLOR	PIN NUMBER BEI H25 CONNECTOR	DESCRIPTION
A	WHT	A	PHS A
B	GRN	B	PHS B
C	BRN	C	PHS Z
D	RED	D	24V_ISOL
E	—	N/C	—
F	BLK	F	GND_ISOL

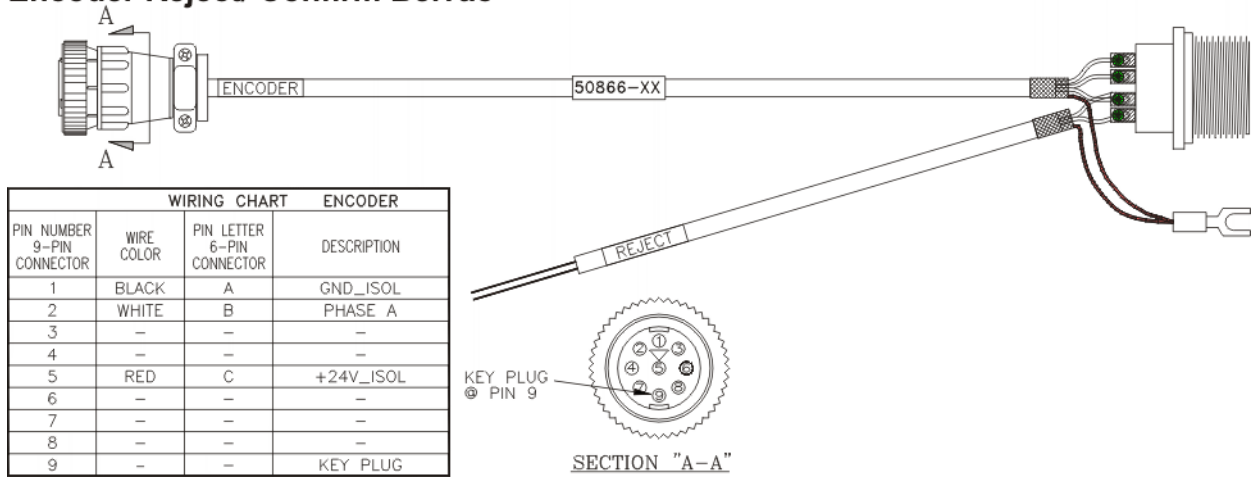
50505 PDX expansion

PDX Expansion Belvac



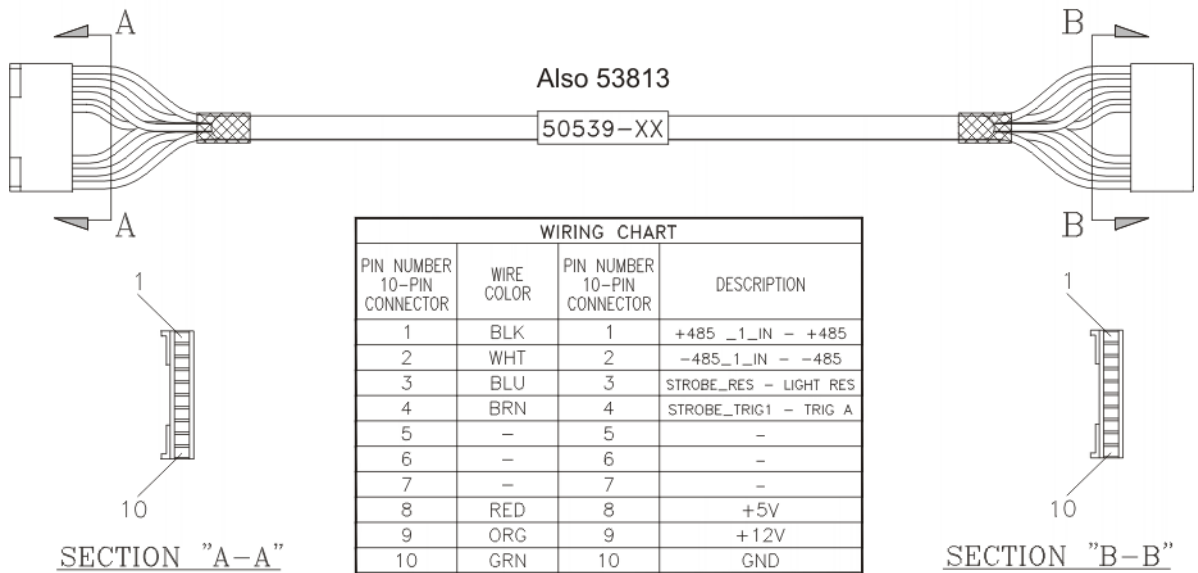
50866 encoder reject/ confirm

Encoder Reject/ Confirm Belvac

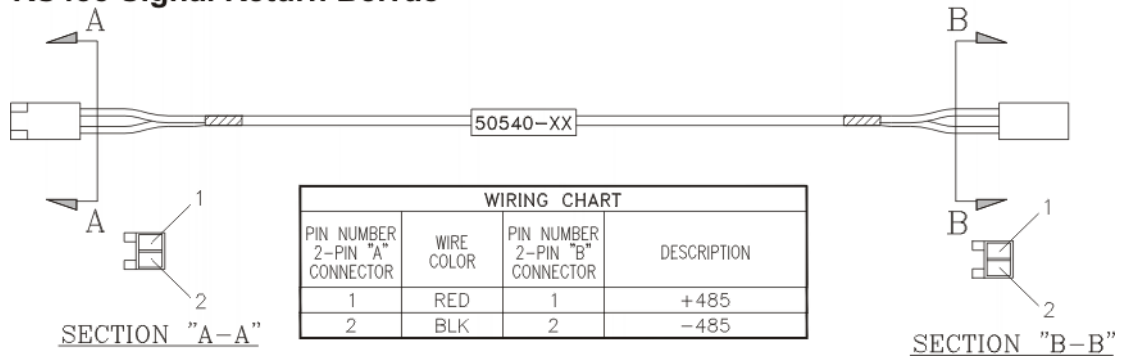


50539, 53813 Chromapulse LED signal

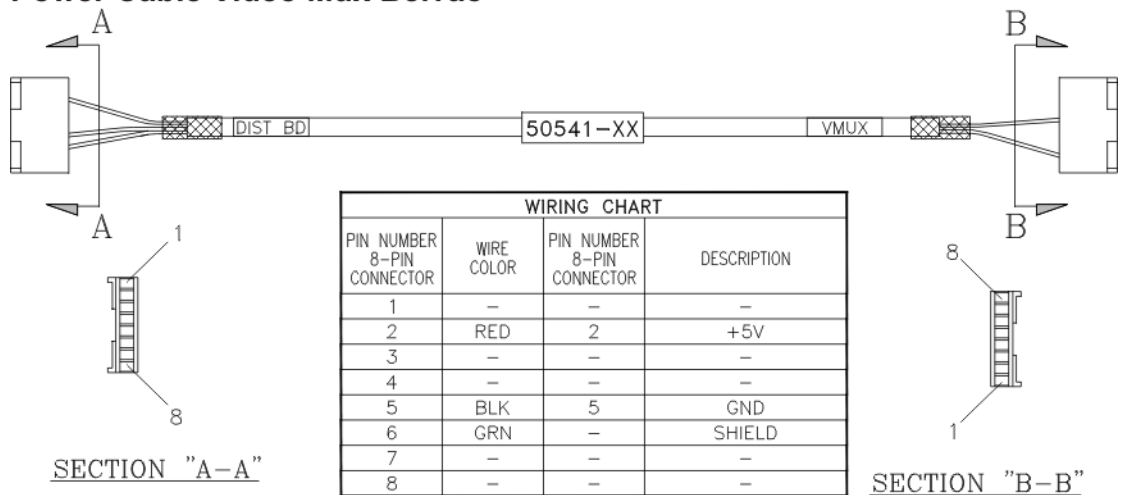
Chromapulse LED Signal Belvac



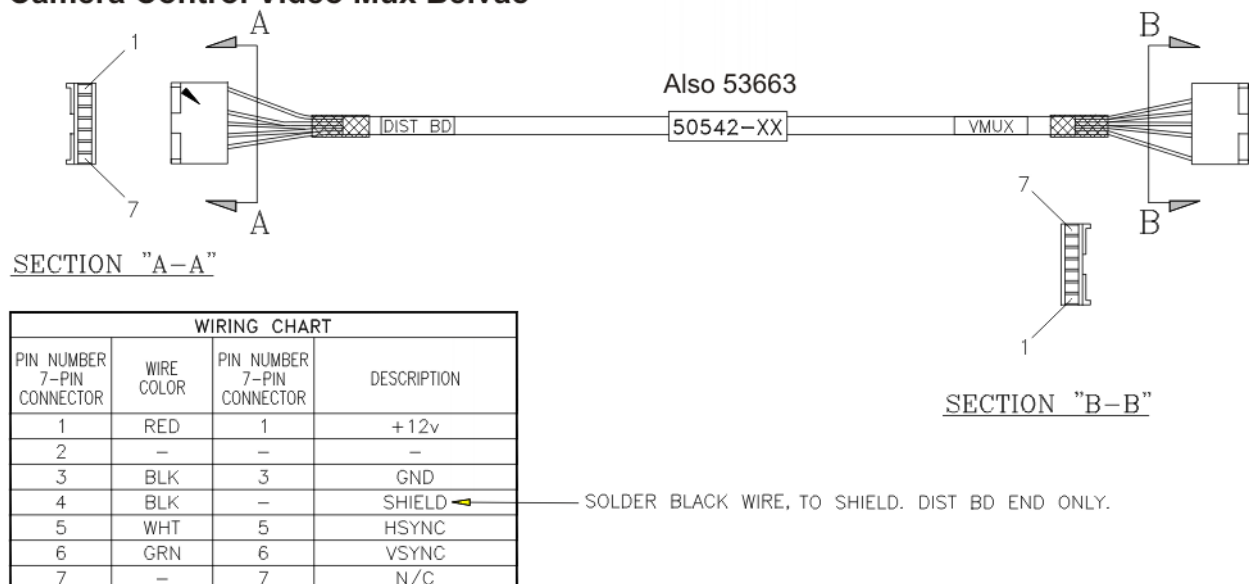
50540 RS485 signal return
RS485 Signal Return Belvac



50541 power cable video mux
Power Cable Video Mux Belvac

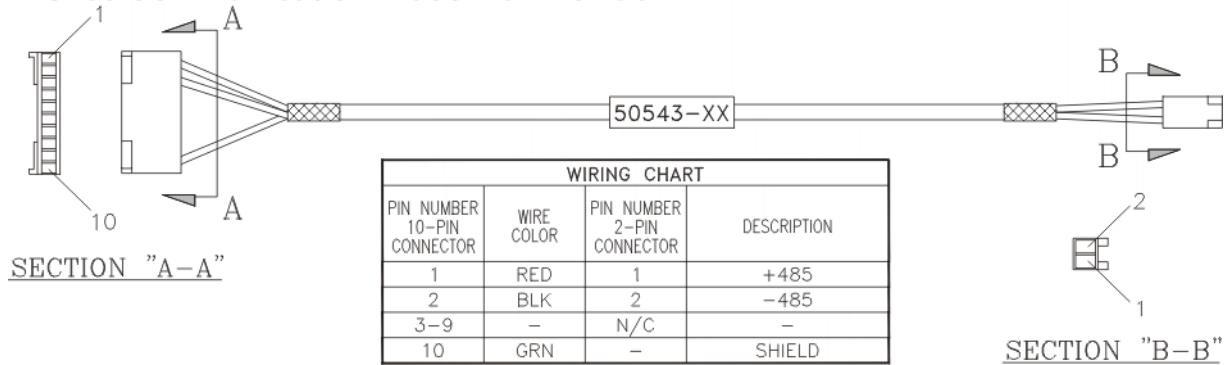


50542, 53663 camera control video mux
Camera Control Video Mux Belvac



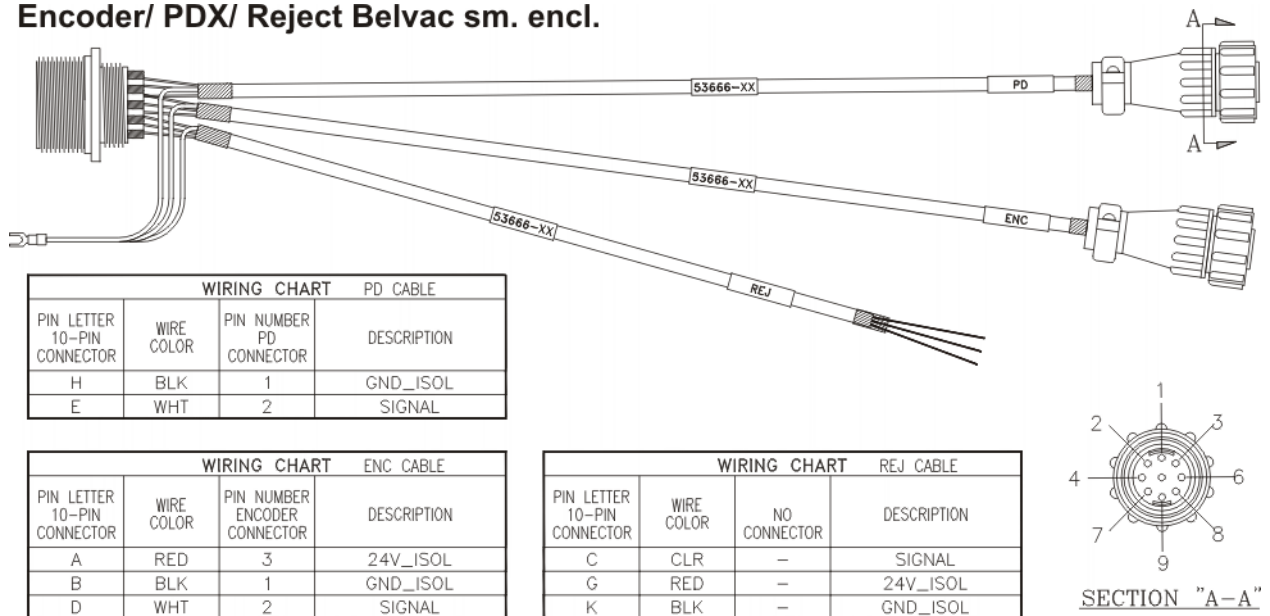
50543 RS485 communication video mux

RS485 Communication Video Mux Belvac

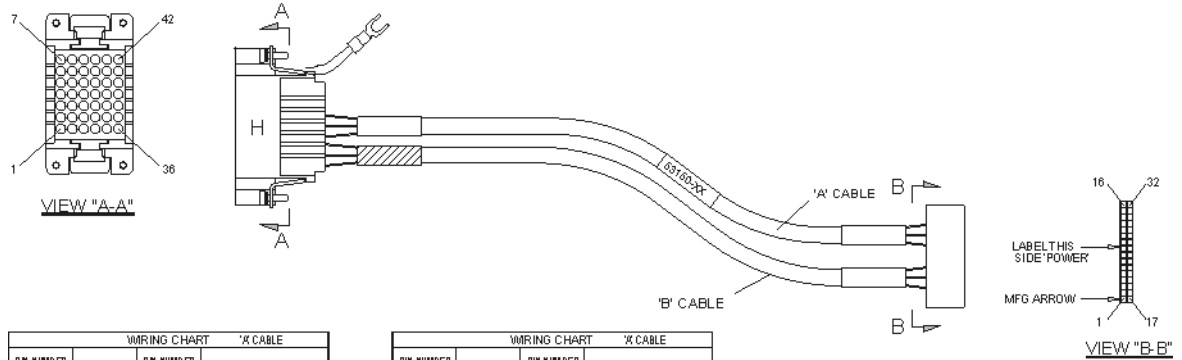


53666 encoder/ PDX/ reject small enclosure

Encoder/ PDX/ Reject Belvac sm. encl.



53150 cable body array CP4410



WIRING CHART 'A' CABLE			
PIN NUMBER & PIN CONNECTOR	WIRE COLOR	PIN NUMBER & PIN CONNECTOR	DESCRIPTION
1	RED	32	ZONE 1
2	WHT	31	ZONE 2
3	GRN	30	ZONE 3
4	BLU	29	ZONE 4
5	YEL	28	ZONE 5
6	BRN	27	ZONE 6
7	ORG	26	ZONE 7
15	WHT	25	ZONE 8

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

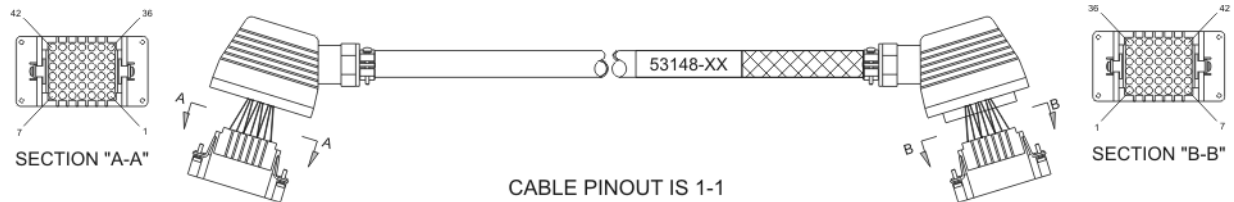
WIRING CHART 'B' CABLE			
PIN NUMBER & PIN CONNECTOR	WIRE COLOR	PIN NUMBER & PIN CONNECTOR	DESCRIPTION
8	BLK	16	POWER
9	BLK	15	POWER
10	BLK	14	POWER
11	BLK	13	POWER
12	BLK	12	POWER
13	BLK	11	POWER
14	BLK	10	POWER
22	RED	9	POWER

WIRING CHART 'C' CABLE			
PIN NUMBER & PIN CONNECTOR	WIRE COLOR	PIN NUMBER & PIN CONNECTOR	DESCRIPTION
16	RED	24	ZONE 9
17	WHT	23	ZONE 10
18	GRN	22	ZONE 11
19	BLU	21	ZONE 12
20	YEL	20	ZONE 13
21	BRN	19	ZONE 14
29	ORG	18	ZONE 15
30	WHT	17	ZONE 16

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

WIRING CHART 'D' CABLE			
PIN NUMBER & PIN CONNECTOR	WIRE COLOR	PIN NUMBER & PIN CONNECTOR	DESCRIPTION
23	BLK	8	POWER
24	BLK	7	POWER
25	BLK	6	POWER
26	BLK	5	POWER
27	BLK	4	POWER
28	BLK	3	POWER
36	BLK	2	POWER
37	RED	1	POWER

53148 body array control



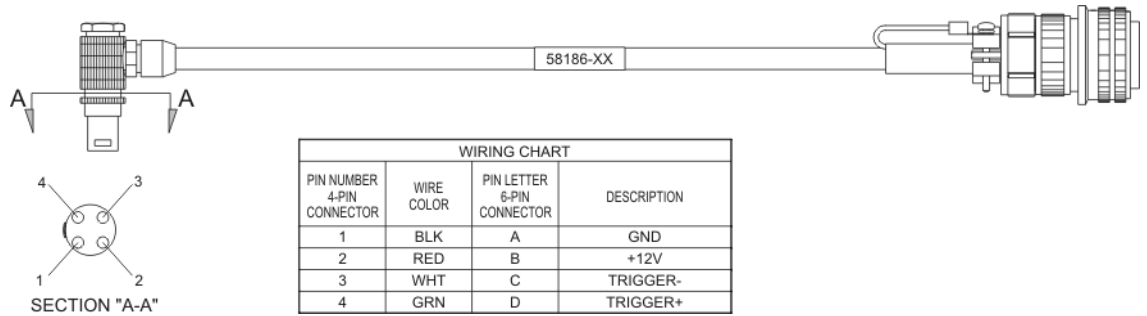
WIRING CHART	
PIN NUMBER	WIRE COLOR
1	BLK
2	RED
3	WHT
4	GRN
8	ORG
9	BLU
10	BRN
11	YEL

WIRING CHART	
PIN NUMBER	WIRE COLOR
5	BLK
6	RED
7	WHT
21	GRN
12	ORG
13	BLU
14	BRN
28	YEL

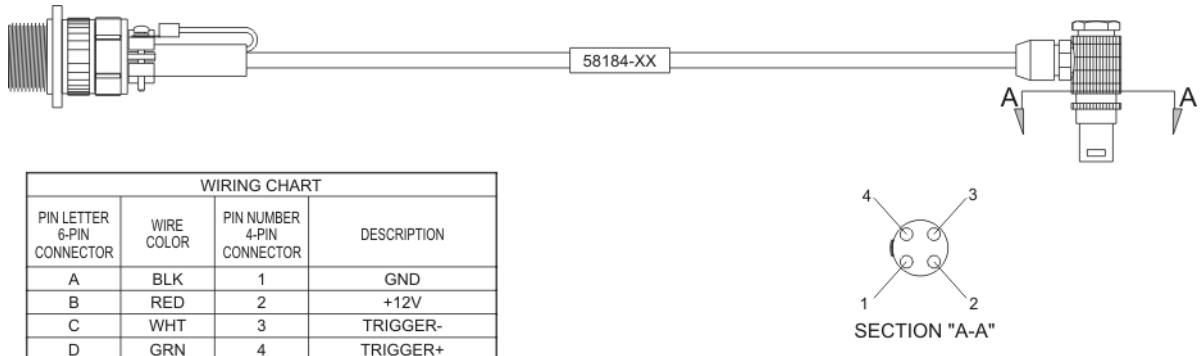
WIRING CHART	
PIN NUMBER	WIRE COLOR
17	BLK
18	RED
19	WHT
20	GRN
24	ORG
25	BLU
26	BRN
27	YEL

WIRING CHART	
PIN NUMBER	WIRE COLOR
15	BLK
16	RED
29	WHT
30	GRN
22	ORG
23	BLU
36	BRN
37	YEL

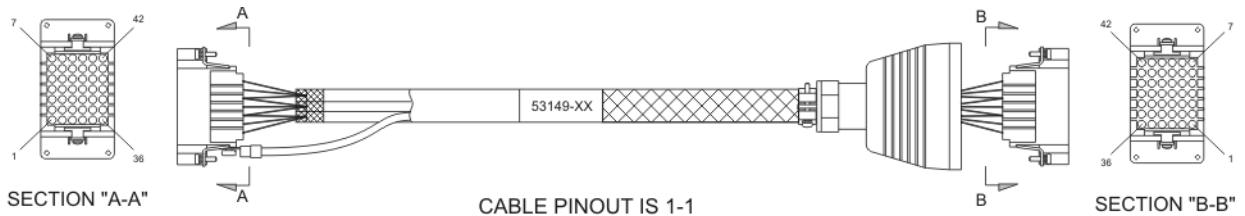
58186 digital camera control BLOB to gland plate



58184 digital camera control gland plate to camera



53149 body array ext. 2



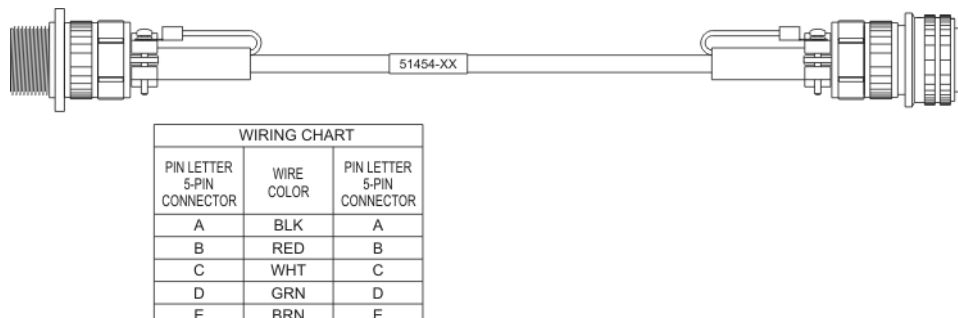
WIRING CHART	
PIN NUMBER	WIRE COLOR
1	BLK
2	RED
3	WHT
4	GRN
8	ORG
9	BLU
10	BRN
11	YEL

WIRING CHART	
PIN NUMBER	WIRE COLOR
5	BLK
6	RED
7	WHT
21	GRN
12	ORG
13	BLU
14	BRN
28	YEL

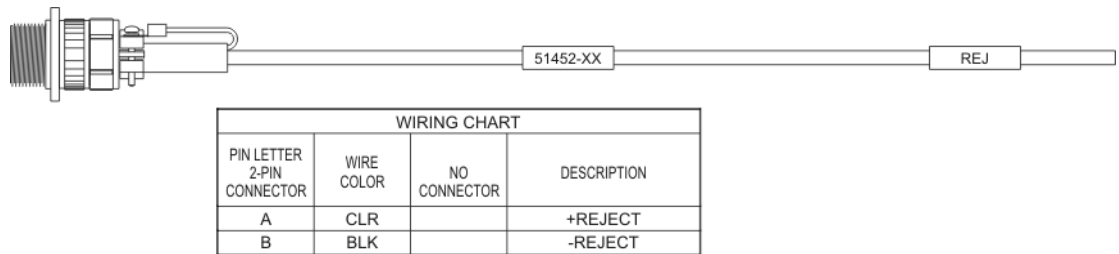
WIRING CHART	
PIN NUMBER	WIRE COLOR
17	BLK
18	RED
19	WHT
20	GRN
24	ORG
25	BLU
26	BRN
27	YEL

WIRING CHART	
PIN NUMBER	WIRE COLOR
15	BLK
16	RED
29	WHT
30	GRN
22	ORG
23	BLU
36	BRN
37	YEL

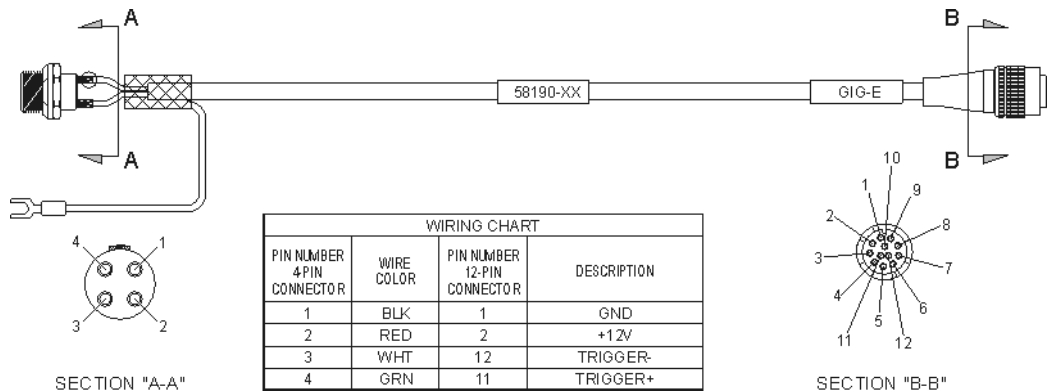
51454 array control neck/flange ext. 2



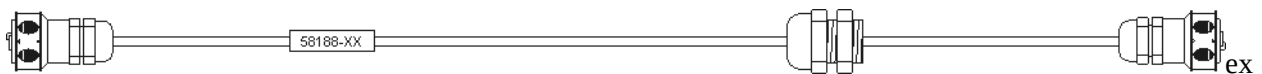
51452 reject solenoid



58190 digital camera control CP4402/ CP4410 camera box



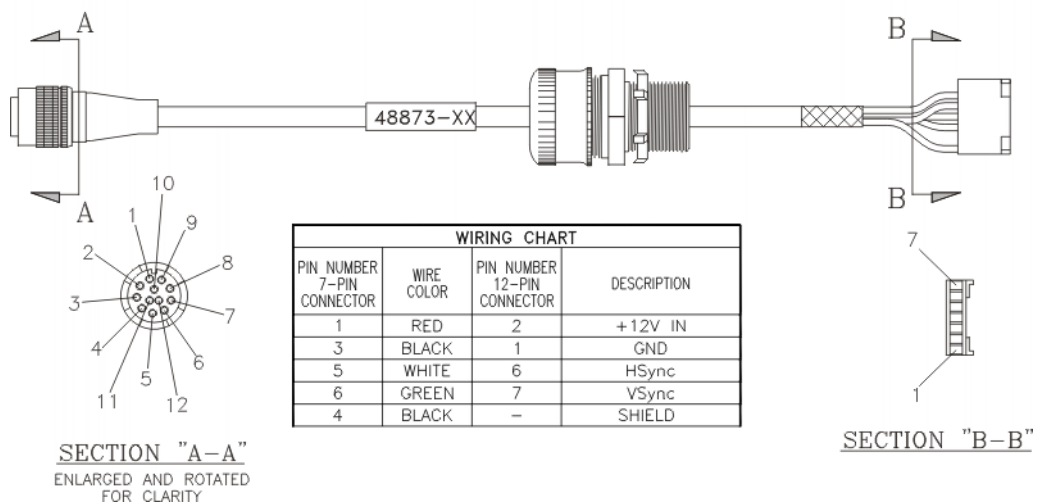
58188 Video CAT6 Belvac BLOB through gland plate



CPIC1 inspection module

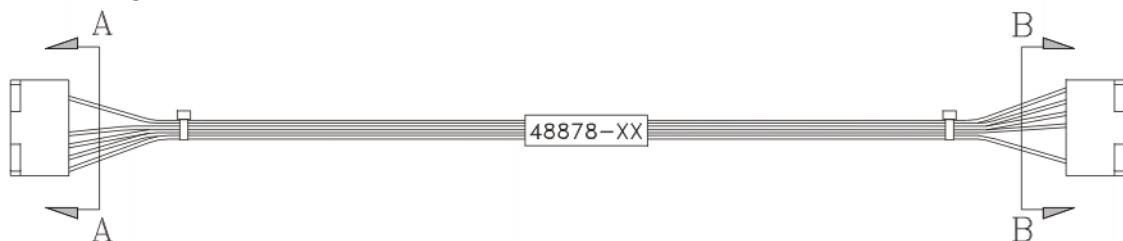
48873 Chrompulse IC1 camera control

Chromapulse Camera Control for IC1

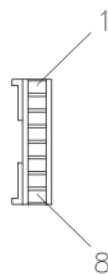


48878 Chromapulse power video mux

Chromapulse Power Video Mux



WIRING CHART			
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 8-PIN CONNECTOR	DESCRIPTION
1	—	—	—
2	RED	2	+5V
3	—	—	—
4	—	—	—
5	BLK	5	GND
6	BLK	6	GND
7	BLK	7	GND
8	BLK	8	GND



SECTION "A-A"

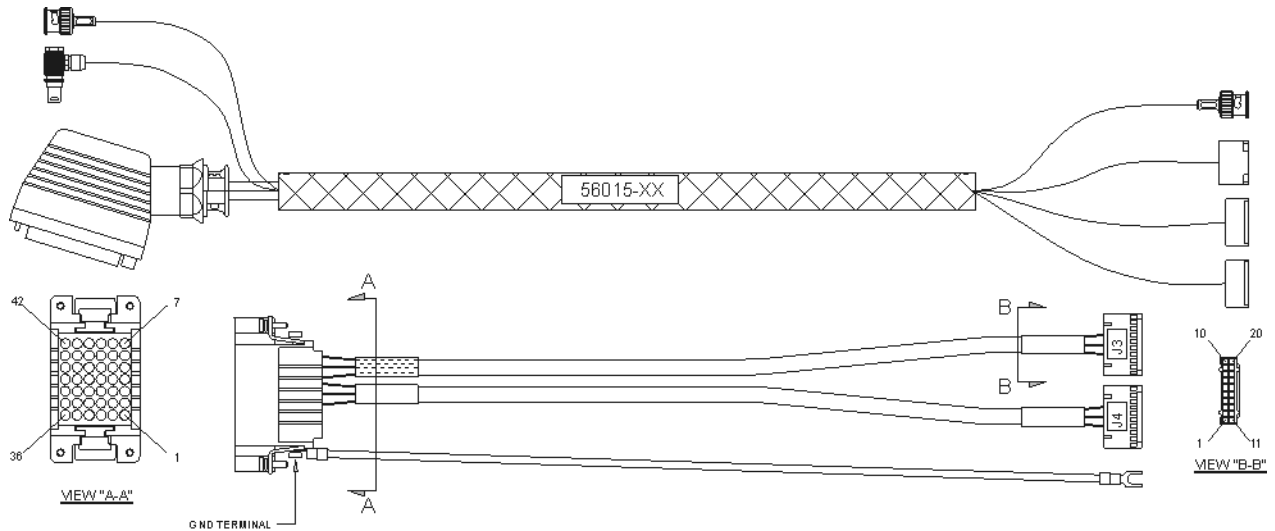


SECTION "B-B"

CP4410 inspection module

Umbilical control box RT6 CP4410

56015



PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN J3 CONNECTOR	DESCRIPTION
1	RED	2	ZONE_1
2	WHT	3	ZONE_2
3	GRN	4	ZONE_3
4	BLU	5	ZONE_4
5	YEL	6	ZONE_5
6	BRN	7	ZONE_6
7	ORG	8	ZONE_7
15	WHT	9	ZONE_8

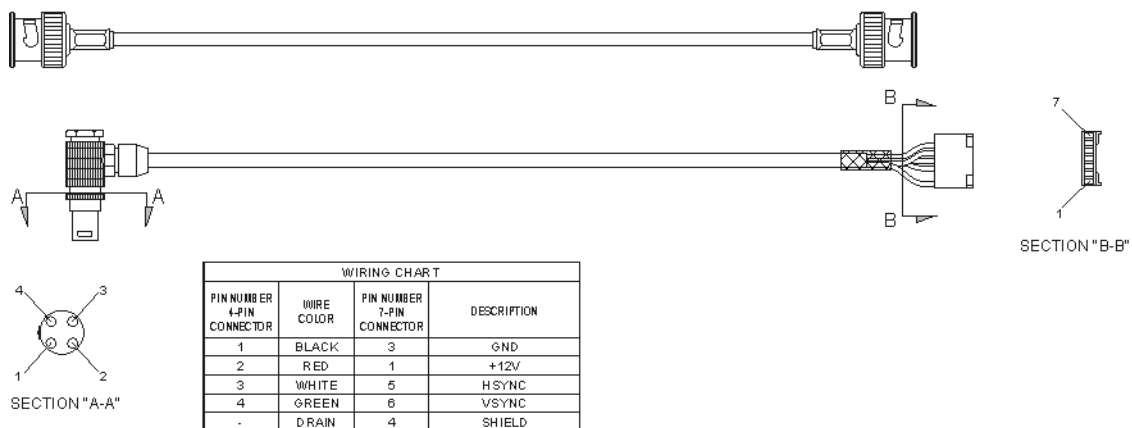
PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN J3 CONNECTOR	DESCRIPTION
8	BLK	12	POWER
9	BLK	13	POWER
10	BLK	14	POWER
11	BLK	15	POWER
12	BLK	16	POWER
13	BLK	17	POWER
14	BLK	18	POWER
22	RED	19	POWER

PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN J4 CONNECTOR	DESCRIPTION
16	RED	2	ZONE_9
17	WHT	3	ZONE_10
18	GRN	4	ZONE_11
19	BLU	5	ZONE_12
20	YEL	6	ZONE_13
21	BRN	7	ZONE_14
29	ORG	8	ZONE_15
30	WHT	9	ZONE_16

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

PIN NUMBER 42-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 20-PIN J4 CONNECTOR	DESCRIPTION
23	BLK	12	POWER
24	BLK	13	POWER
25	BLK	14	POWER
26	BLK	15	POWER
27	BLK	16	POWER
28	BLK	17	POWER
36	BLK	18	POWER
37	RED	19	POWER

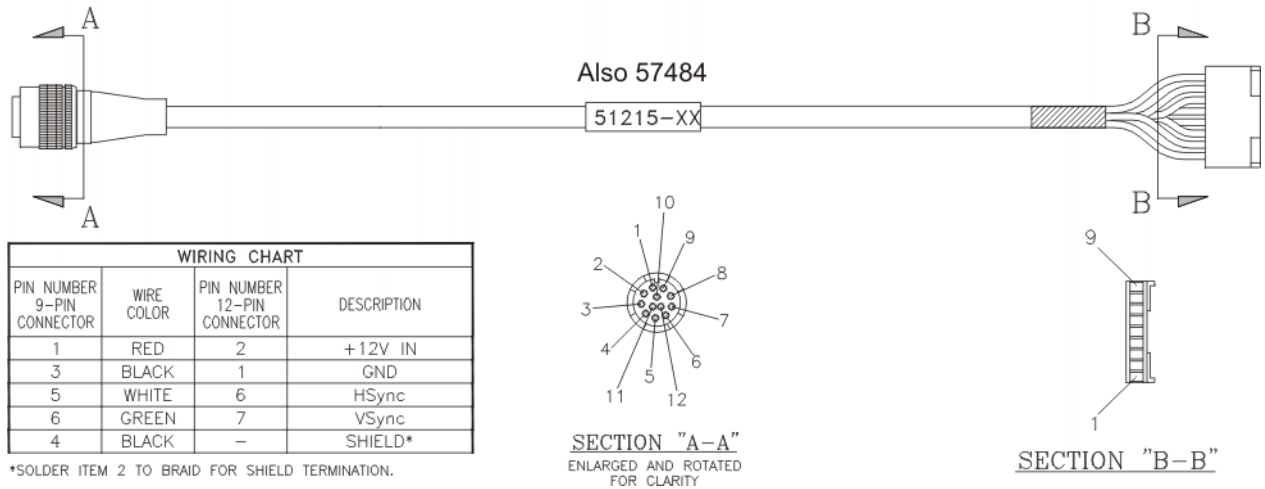


PIN NUMBER 4-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 7-PIN CONNECTOR	DESCRIPTION
1	BLACK	3	GND
2	RED	1	+12V
3	WHITE	5	H SYNC
4	GREEN	6	V SYNC
-	DRAIN	4	SHIELD

CP4410E inspection module

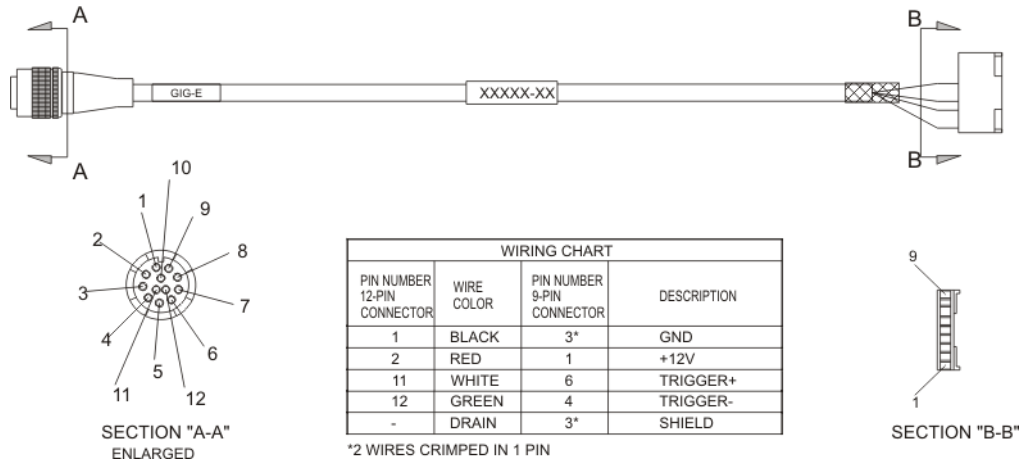
51215, 57484 Chromapulse camera control

Chromapulse Camera Control for CP4410E & PET



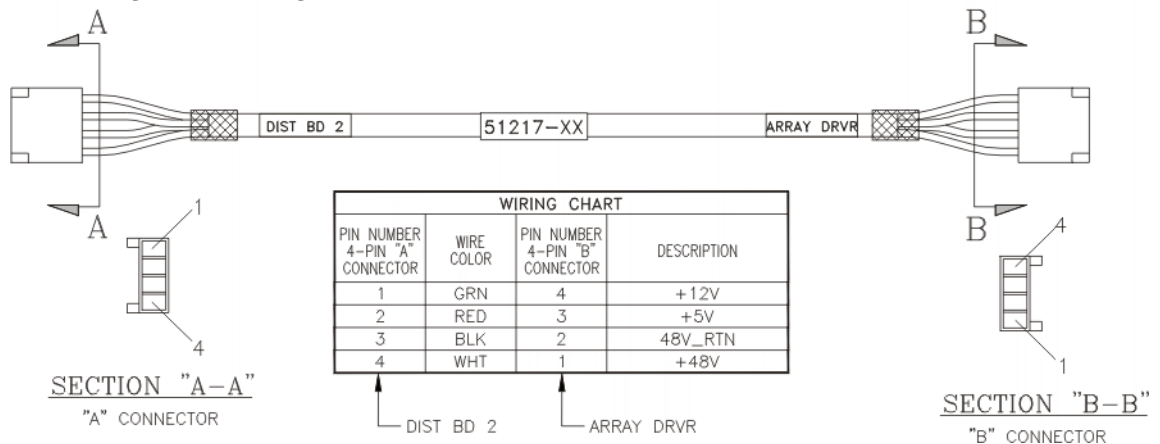
GIG-E camera control

56111



51217 Chromapulse LED power

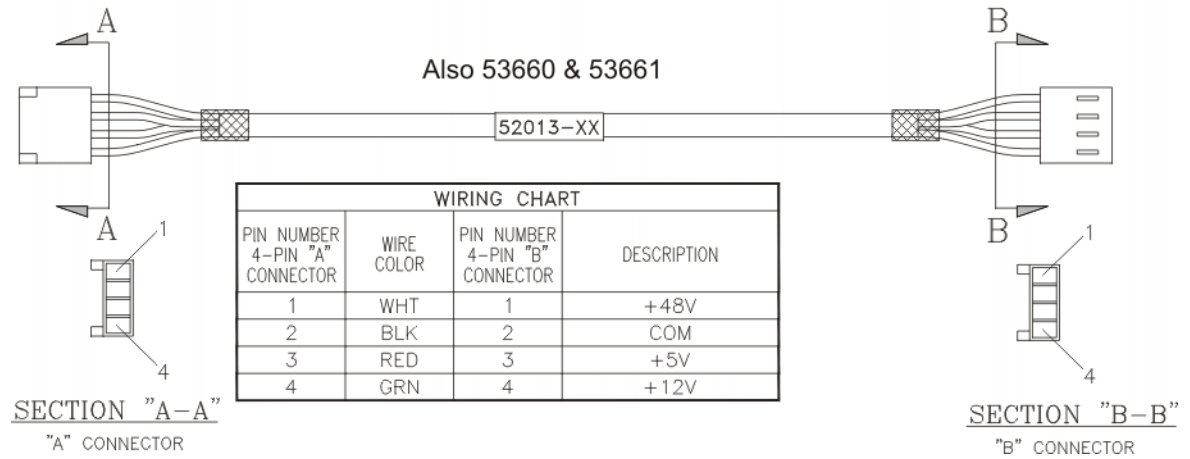
Chromapulse LED power CP4410E



Chromapulse LED power

50538, 52013, 53660, 53661

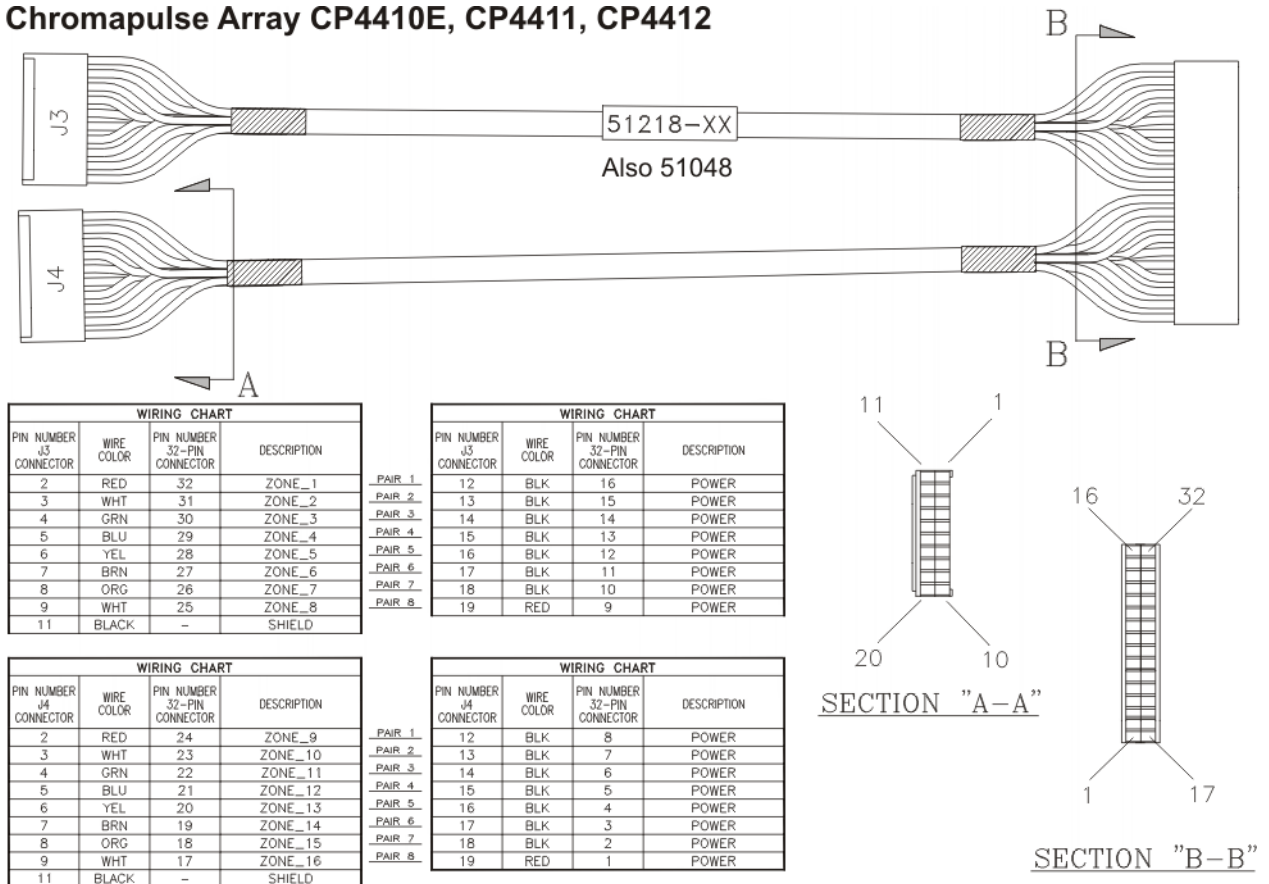
Chromapulse LED power



51218, 51048 Chromapulse array

Also 56841 CP4412E

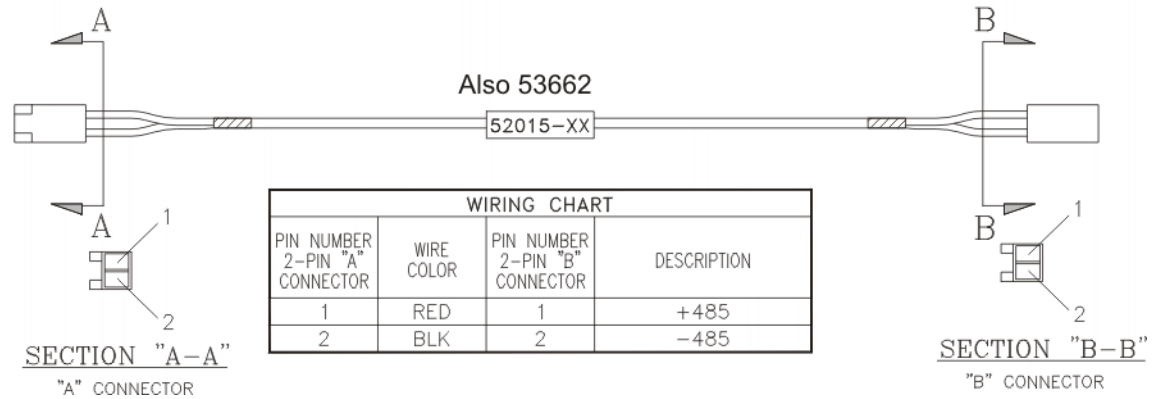
Chromapulse Array CP4410E, CP4411, CP4412



Chromapulse RS485 signal return

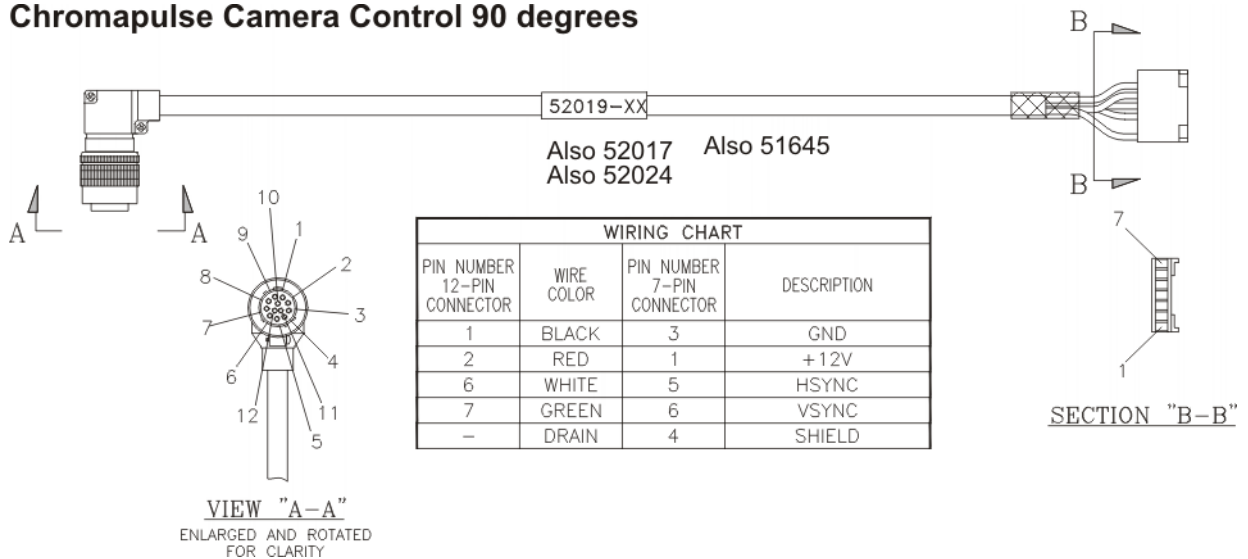
52015, 53662

Chromapulse RS485 Signal Return



52019, 52017, 51645, 52024 Chromapulse camera control 90 degrees

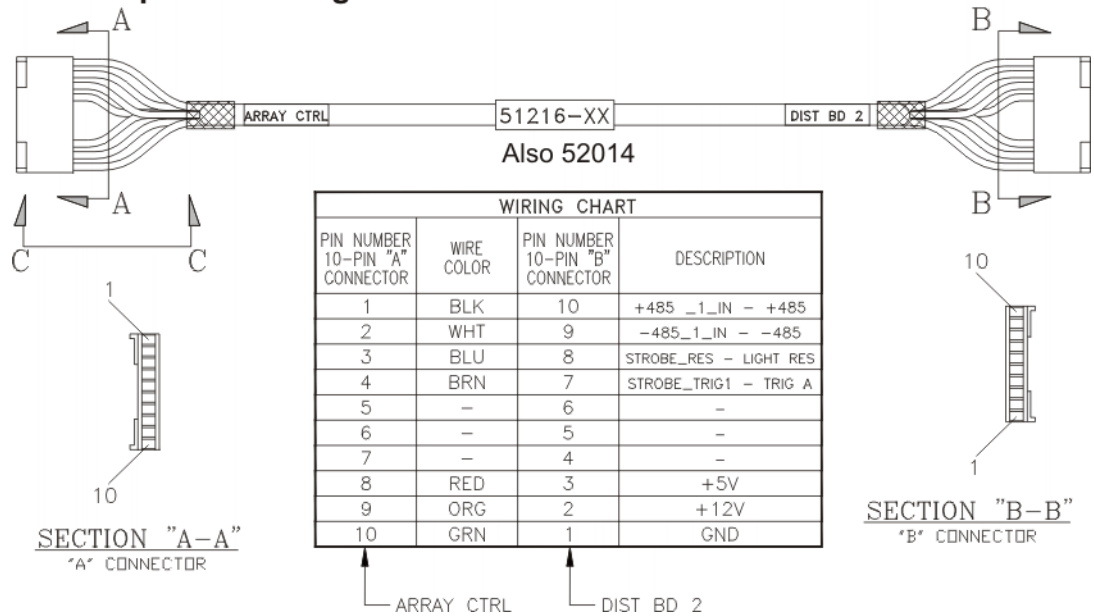
Chromapulse Camera Control 90 degrees



Chromapulse LED signal

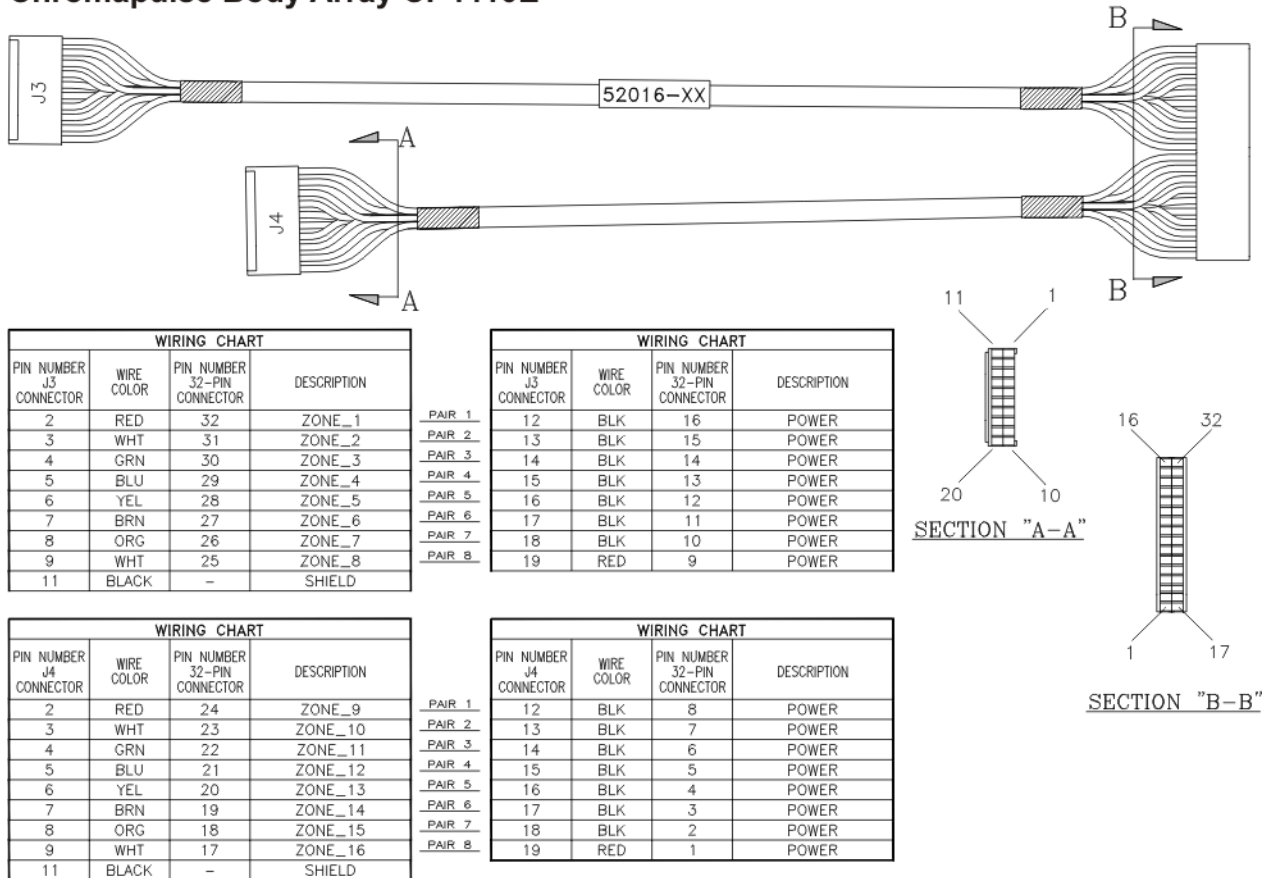
51216, 52014

Chromapulse LED signal 4410E



52016 Chromapulse body array

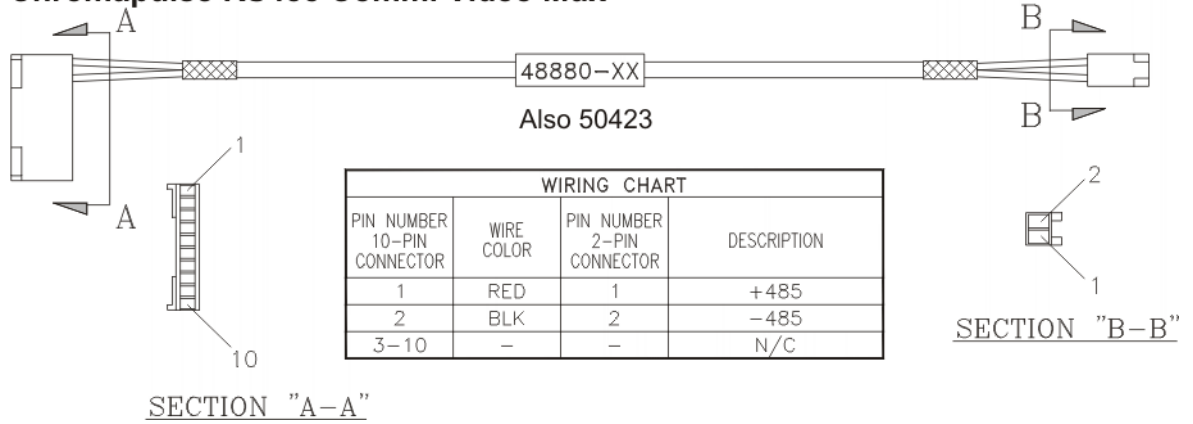
Chromapulse Body Array CP4410E



CP4402E inspection module

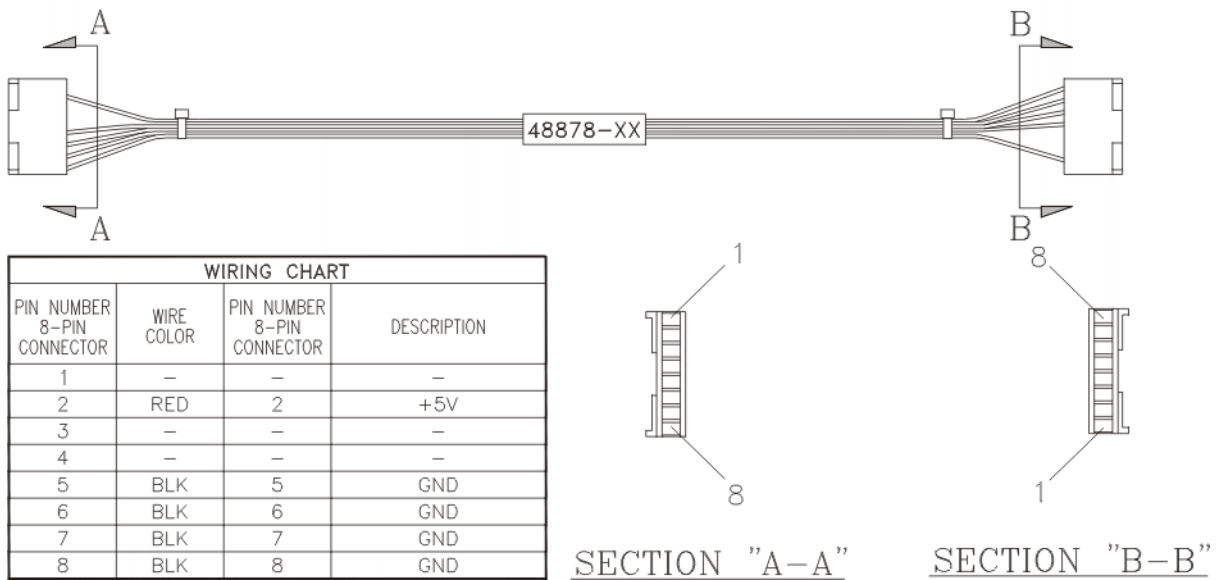
48880, 50423 Chromapulse RS485 comm. video mux.

Chromapulse RS485 Comm. Video Mux



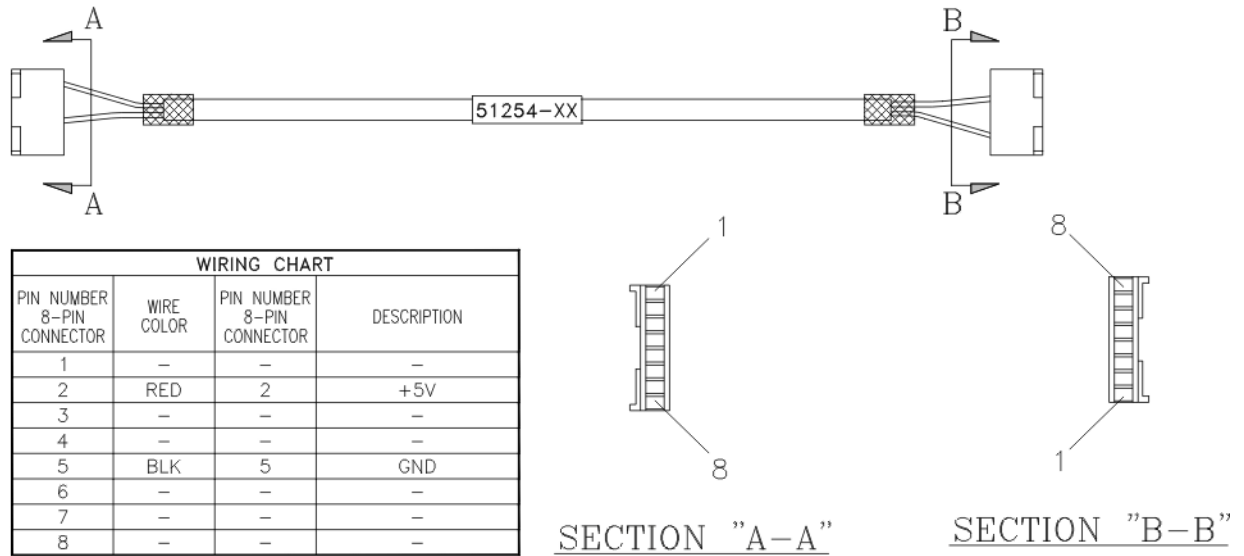
48878 Chromapulse power video mux

Chromapulse Power Video Mux



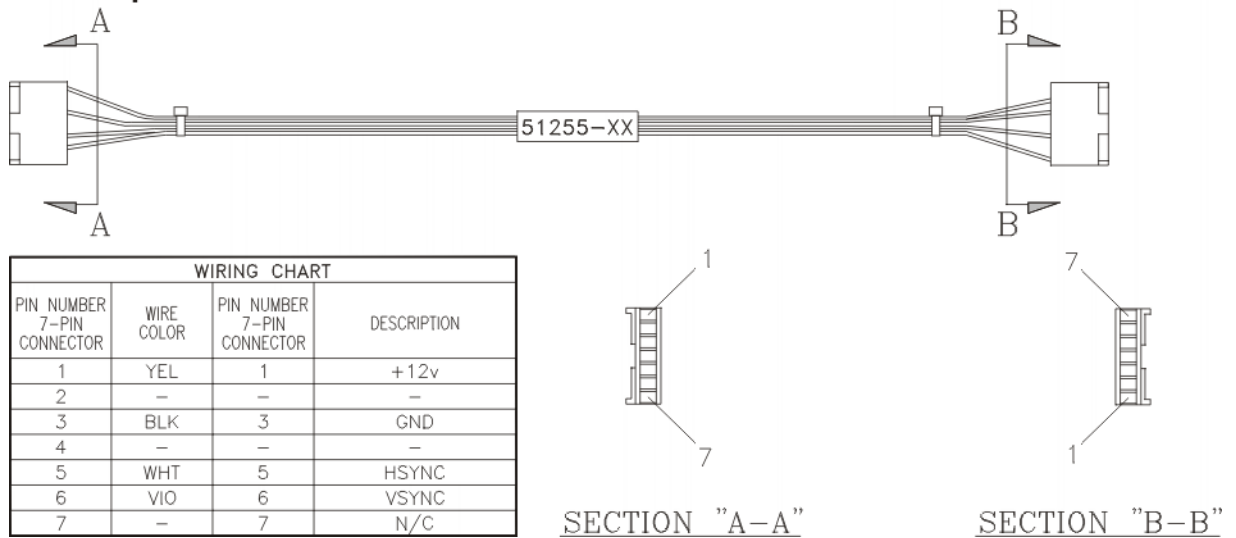
51254 Chromapulse power video mux

Chromapulse Power Video Mux



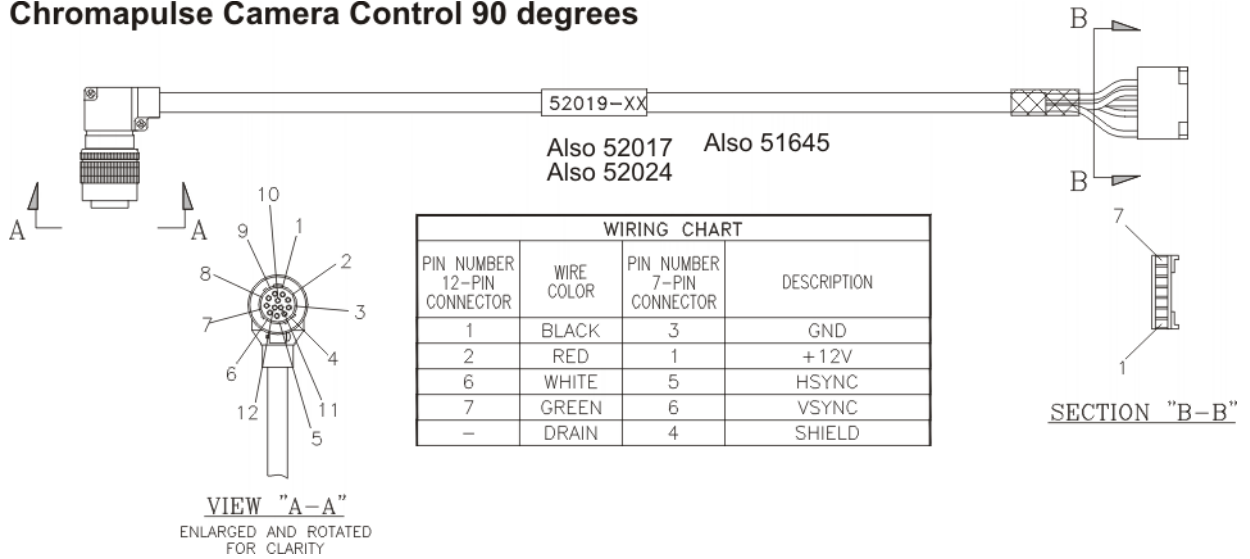
51255 Chromapulse camera control video mux

Chromapulse Camera Control Video Mux



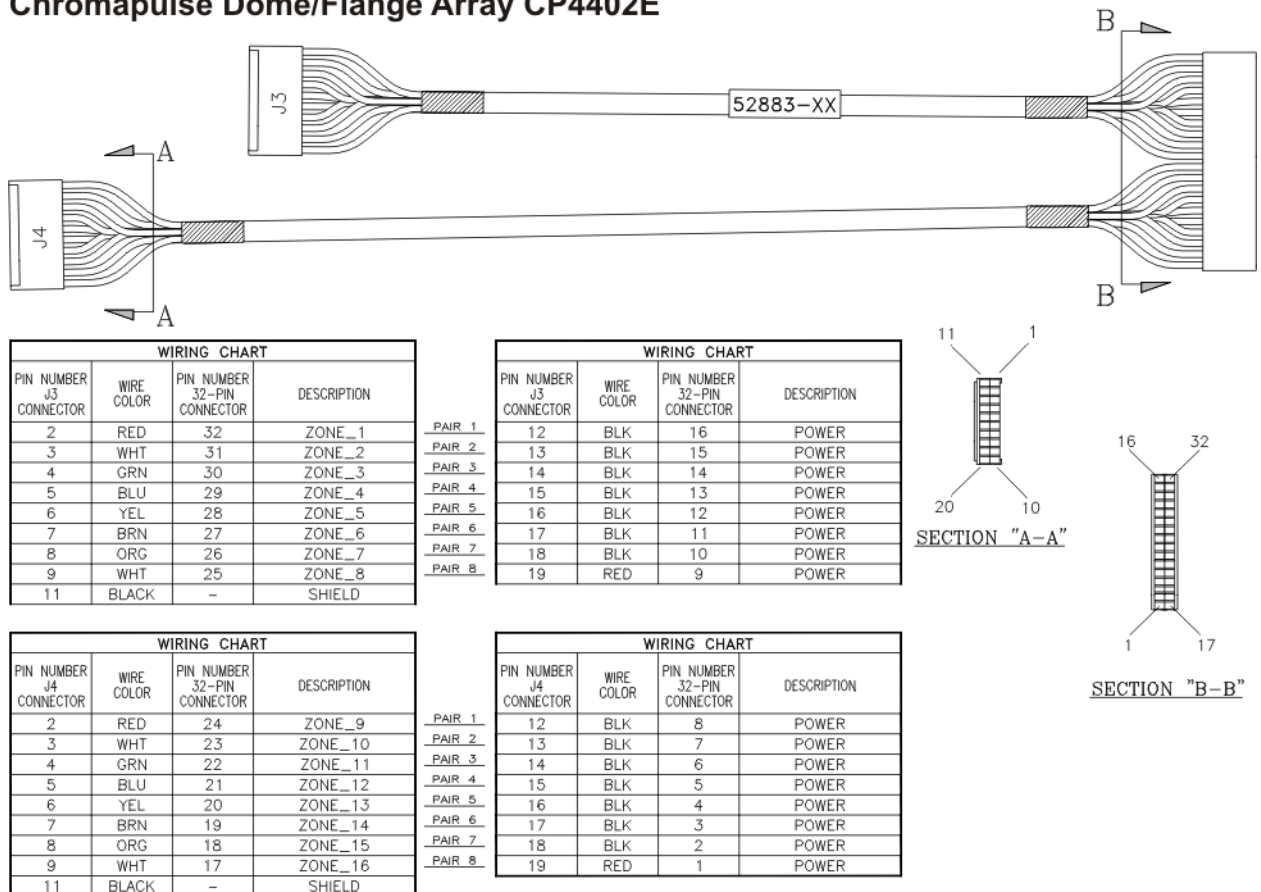
52019, 52017, 51645, 52024 Chromapulse camera control 90 degrees

Chromapulse Camera Control 90 degrees

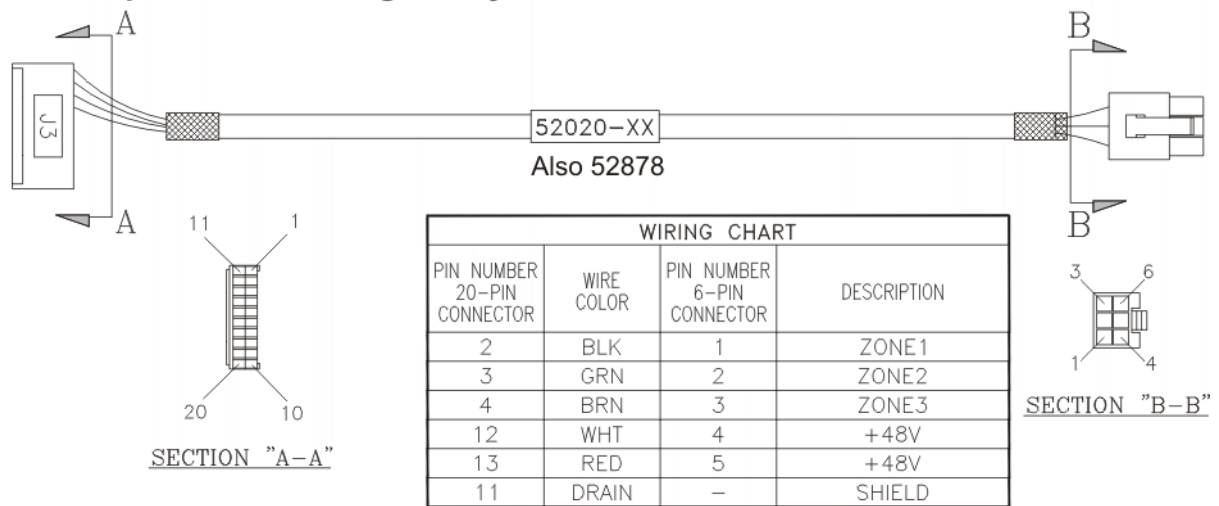


52883 Chromapulse dome/ flange array

Chromapulse Dome/Flange Array CP4402E

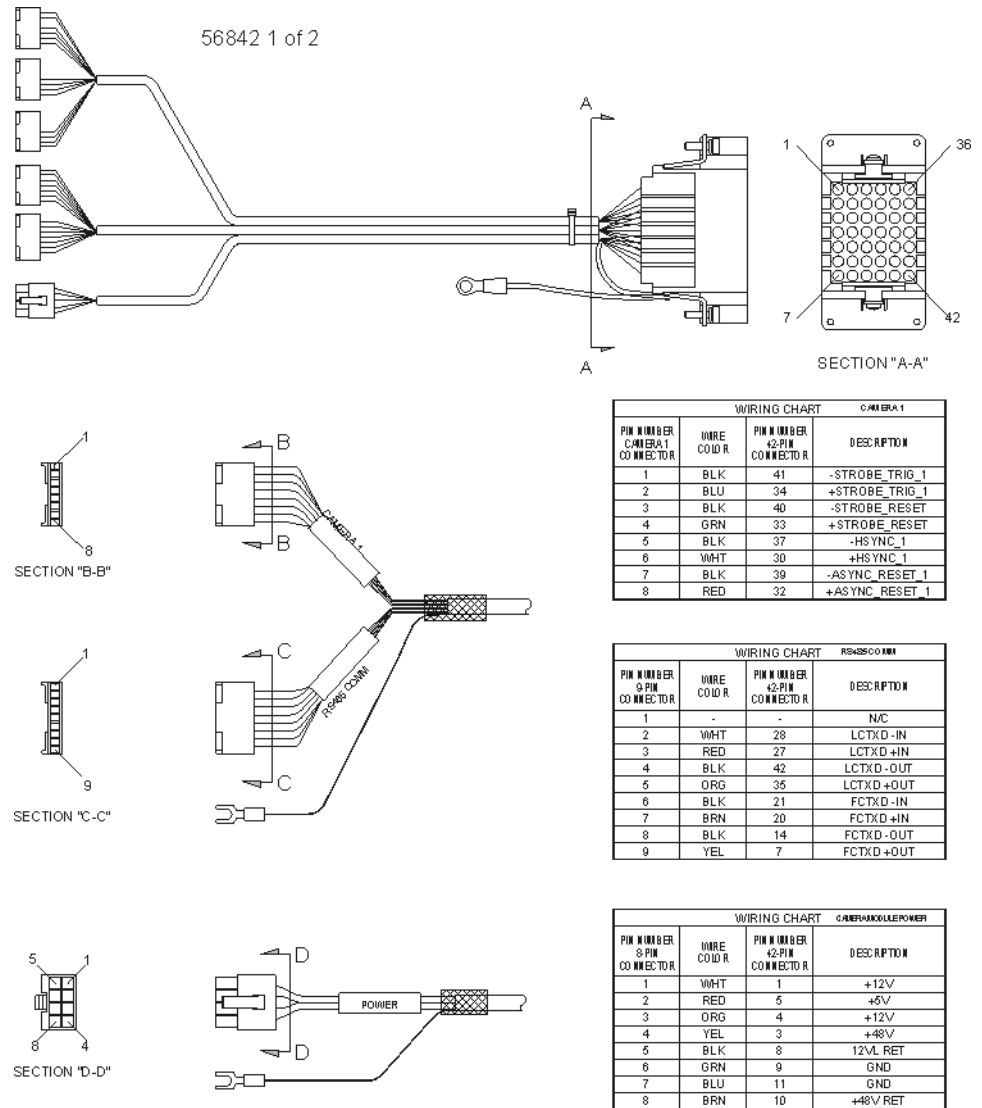


52020, 52878 Chromapulse neck/ flange array
Chromapulse Neck/ Flange Array



CP4411E, CP4412E inspection modules

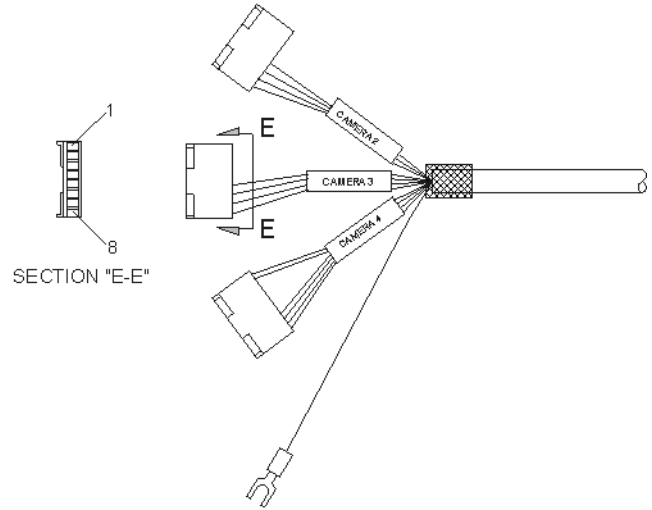
56842 four camera umbilical inside cabinet



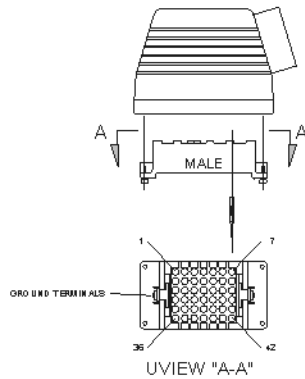
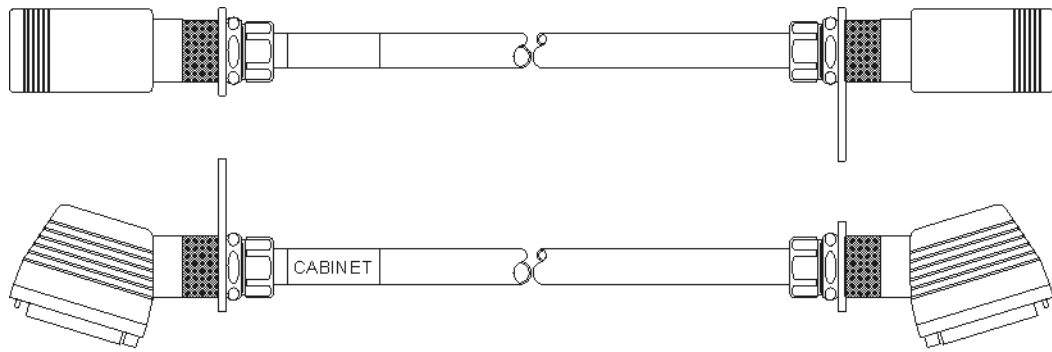
WIRING CHART			
PIN NUMBER CAMERA 2 CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	-	-	-
2	-	-	-
3	-	-	-
4	-	-	-
5	BLK	22	-HSYNC_2
6	WHT	15	+HSYNC_2
7	BLK	23	-ASYNC_RESET_2
8	RED	16	+ASYNC_RESET_2

WIRING CHART			
PIN NUMBER CAMERA 3 CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	-	-	-
2	-	-	-
3	-	-	-
4	-	-	-
5	BLK	38	-HSYNC_3
6	BLU	31	+HSYNC_3
7	BLK	36	-ASYNC_RESET_3
8	YEL	29	+ASYNC_RESET_3

WIRING CHART			
PIN NUMBER CAMERA 4 CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	BLK	24	-STROBE_TRIG_2
2	GRN	17	+STROBE_TRIG_2
3	-	-	-
4	-	-	-
5	BLK	26	-HSYNC_4
6	BRN	19	+HSYNC_4
7	BLK	25	-ASYNC_RESET_4
8	ORG	18	+ASYNC_RESET_4

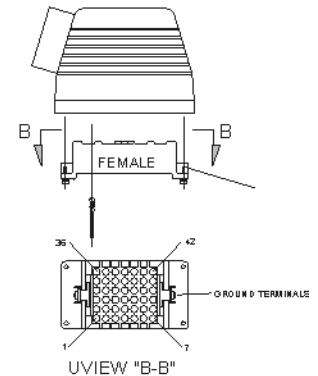


Umbilical camera CP4411E



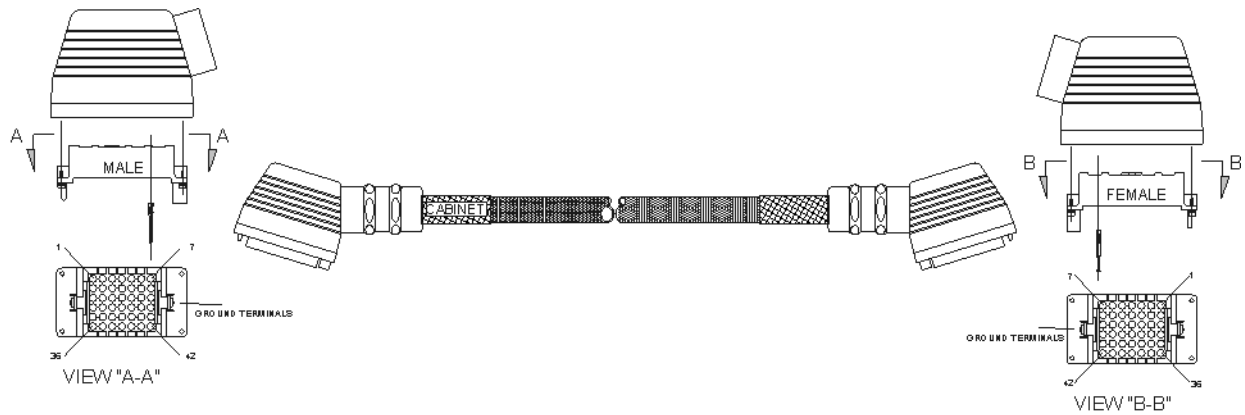
WIRING CHART	
PIN NO.	DESCRIPTION
1	+12L
2	N/C
3	+48V
4	+12V
5	+5V
6	N/C
7	FC_485+
8	+12LRET
9	GND
10	GND
11	GND
12	N/C
13	N/C
14	FC_485-
15	+Hsync_2
16	+Async_Reset_2
17	+Strobe_Trigger_2
18	N/C
19	N/C
20	FC_485+ RET
21	FC_485- RET

WIRING CHART	
PIN NO.	DESCRIPTION
22	-Hsync_2
23	-Async_Reset_2
24	-Strobe_Trigger_2
25	N/C
26	N/C
27	LC_485+ RET
28	LC_485- RET
29	N/C
30	+Hsync_1
31	N/C
32	+Async_Reset_1
33	+Strobe_Reset_1
34	+Strobe_Trigger_1
35	LC_485+
36	N/C
37	-Hsync_1
38	N/C
39	-Async_Reset_1
40	-Strobe_Reset_1
41	-Strobe_Trigger_1
42	LC_485-



Umbilical camera CP4412E braided

58634



WIRING CHART 'CAM1/COMM' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
7	RED	7	+FC_485_OUT
20	WHT	20	+FC_485_IN
27	GRN	27	+LC_485_IN
30	BLU	30	+Hsync_1
32	YEL	32	+Async_Reset_1
33	BRN	33	+Strobe_Reset_1
34	ORG	34	+Strobe_Trig_1
35	WHT	35	+LC_485_OUT

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— PAIR —

WIRING CHART 'CAM1/COMM' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
14	BLK	14	-FC_485_OUT
21	BLK	21	-FC_485_IN
28	BLK	28	-LC_485_IN
37	BLK	37	+Hsync_1
39	BLK	39	-Async_Reset_1
40	BLK	40	-Strobe_Reset_1
41	BLK	41	-Strobe_Trig_1
42	RED	42	-LC_485_OUT

WIRING CHART 'CAM2,3,4' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
15	WHT	15	+Hsync_2
16	RED	16	+Async_Reset_2
17	GRN	17	+Strobe_Trig_2
18	ORG	18	+Async_Reset_4
19	BRN	19	+Hsync_4
29	YEL	29	+Async_Reset_3
31	BLU	31	+Hsync_3

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— PAIR —
— PAIR —

WIRING CHART 'CAM2,3,4' CABLE

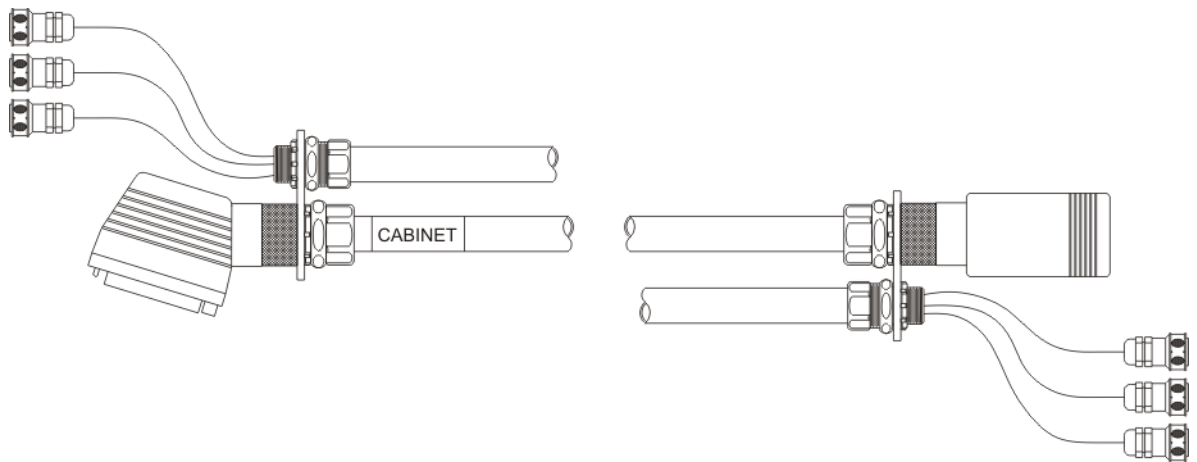
WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
22	BLK	22	+Hsync_2
23	BLK	23	-Async_Reset_2
24	BLK	24	-Strobe_Trig_2
25	BLK	25	-Async_Reset_4
26	BLK	26	+Hsync_4
36	BLK	36	-Async_Reset_3
38	BLK	38	+Hsync_3

CABLE CAMERA MODULE POWER

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
1	BLK	1	+12VL
3	RED	3	+48V
4	WHT	4	+12V
5	GRN	5	+5V
8	ORG	8	GND
9	BLU	9	GND
10	BRN	10	GND
11	YEL	11	GND

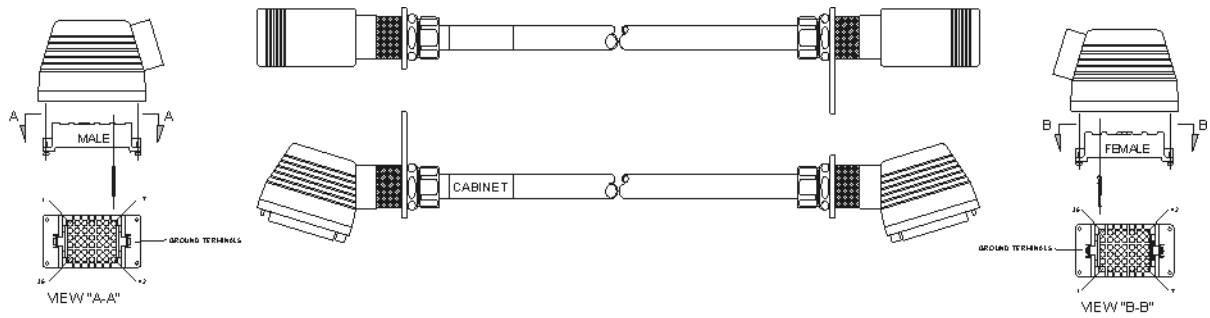
Umbilical camera/ video CP4412E S IV-D

58652, 57291, 57597, 58033, 58227, 59243, 59463, 59510



Umbilical camera CP4412E S IV-D

58645, 57289, 57596, 58032, 58226, 58498, 58501, 59242, 59462, 59509



WIRING CHART 'CAM1/COMM' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
7	RED	7	+FC_485_OUT
20	WHT	20	+FC_485_IN
27	GRN	27	+LC_485_IN
30	BLU	30	+Hsync_1
32	YEL	32	+Async_Reset_1
33	BRN	33	+Strobe_Reset_1
34	ORG	34	+Strobe_Trig_1
35	WHT	35	+LC_485_OUT

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WIRING CHART 'CAM1/COMM' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
14	BLK	14	-FC_485_OUT
21	BLK	21	-FC_485_IN
28	BLK	28	-LC_485_IN
37	BLK	37	-Hsync_1
39	BLK	39	-Async_Reset_1
40	BLK	40	-Strobe_Reset_1
41	BLK	41	-Strobe_Trig_1
42	RED	42	-LC_485_OUT

WIRING CHART 'CAM2,3,4' CABLE

WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
15	WHT	15	+Hsync_2
16	RED	16	+Async_Reset_2
17	GRN	17	+Strobe_Trig_2
18	ORG	18	+Async_Reset_4
19	BRN	19	+Hsync_4
29	YEL	29	+Async_Reset_3
31	BLU	31	+Hsync_3

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WIRING CHART 'CAM2,3,4' CABLE

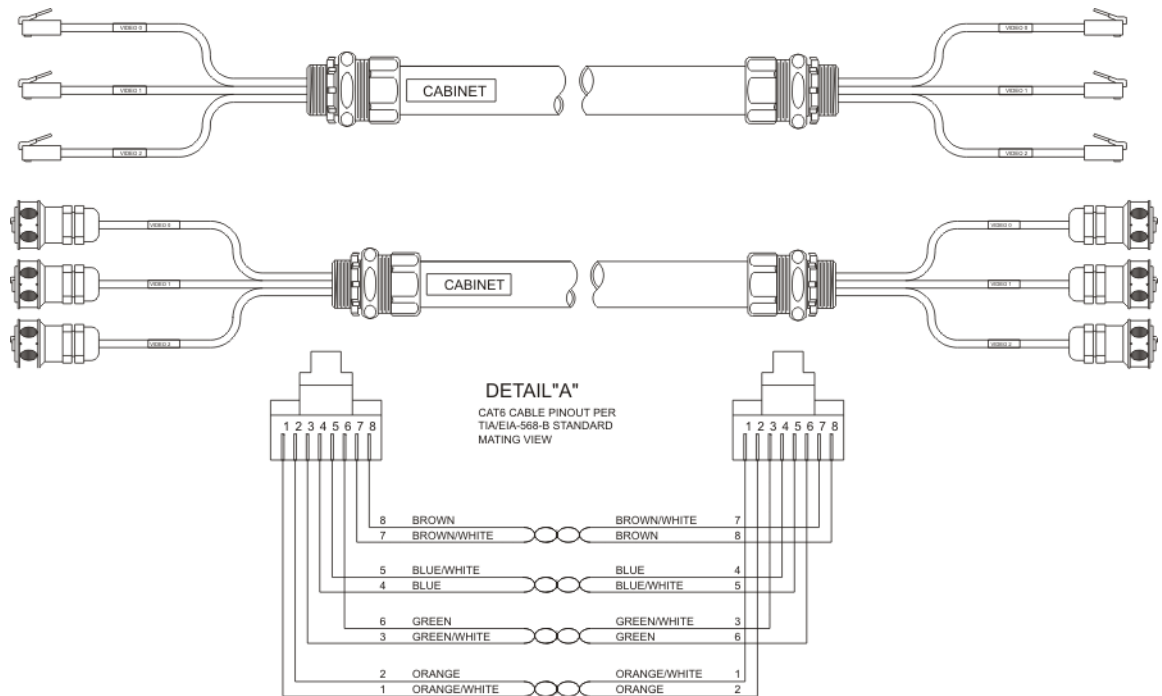
WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
22	BLK	22	+Hsync_2
23	BLK	23	-Async_Reset_2
24	BLK	24	-Strobe_Trig_2
25	BLK	25	-Async_Reset_4
26	BLK	26	+Hsync_4
36	BLK	36	-Async_Reset_3
38	BLK	38	+Hsync_3

WIRING CHART CAMERA MODULE POWER

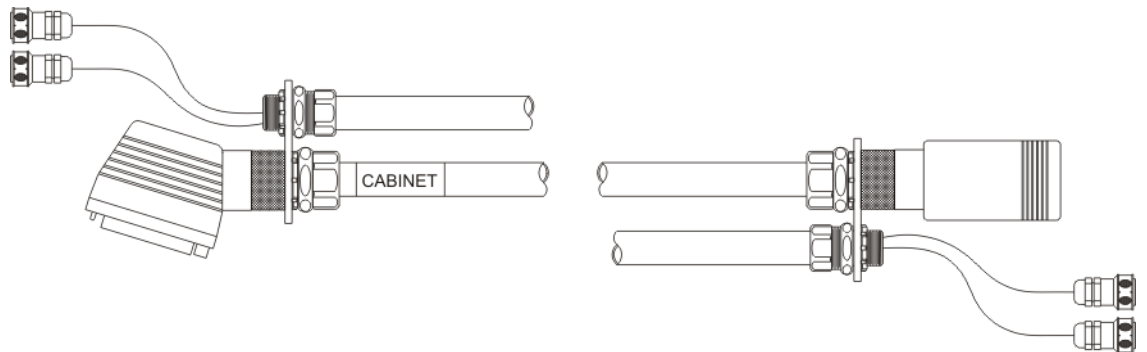
WIRING CHART			
PIN NUMBER 42P MALE CONNECTOR	WIRE COLOR	PIN NUMBER 42P FEMALE CONNECTOR	DESCRIPTION
1	BLK	1	+12VL
3	RED	3	+48V
4	WHT	4	+12V
5	GRN	5	+5V
8	ORG	8	GND
9	BLU	9	GND
10	BRN	10	GND
11	YEL	11	GND

Umbilical video Series IV-D CP4412E

56844, 57288, 57595, 58031, 58225, 58495, 58500, 59241, 59461, 59508

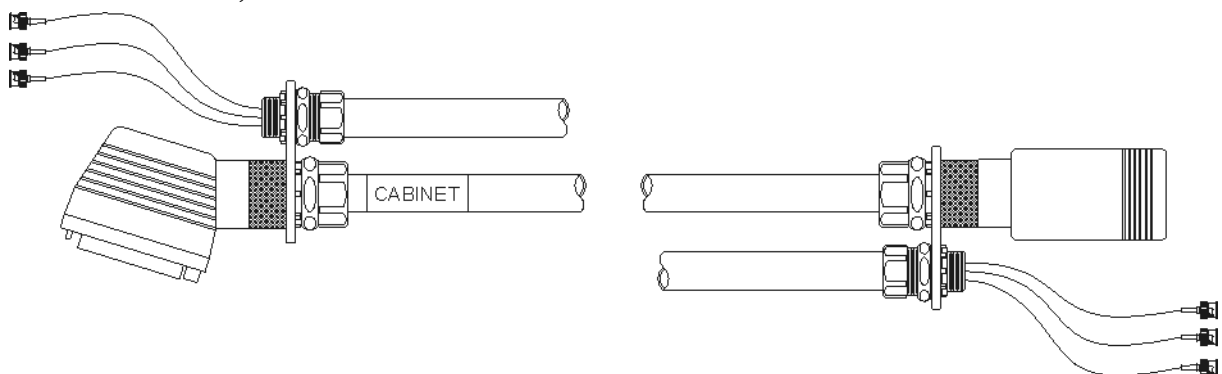


Umbilical camera/ video CP4411E S IV-D

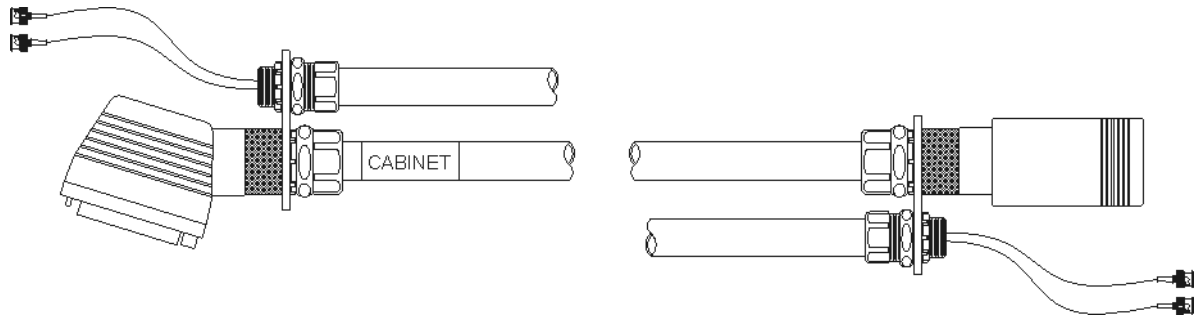


Umbilical camera/ video CP4412E S IV

56851, 57290



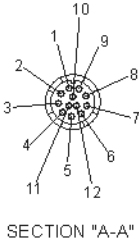
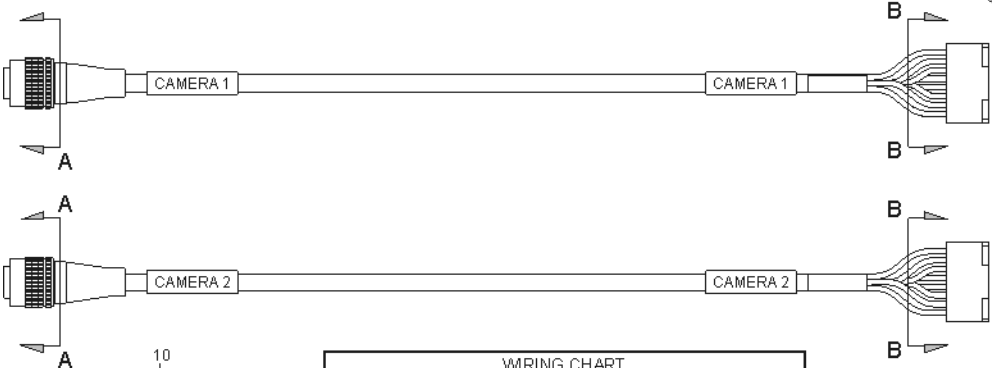
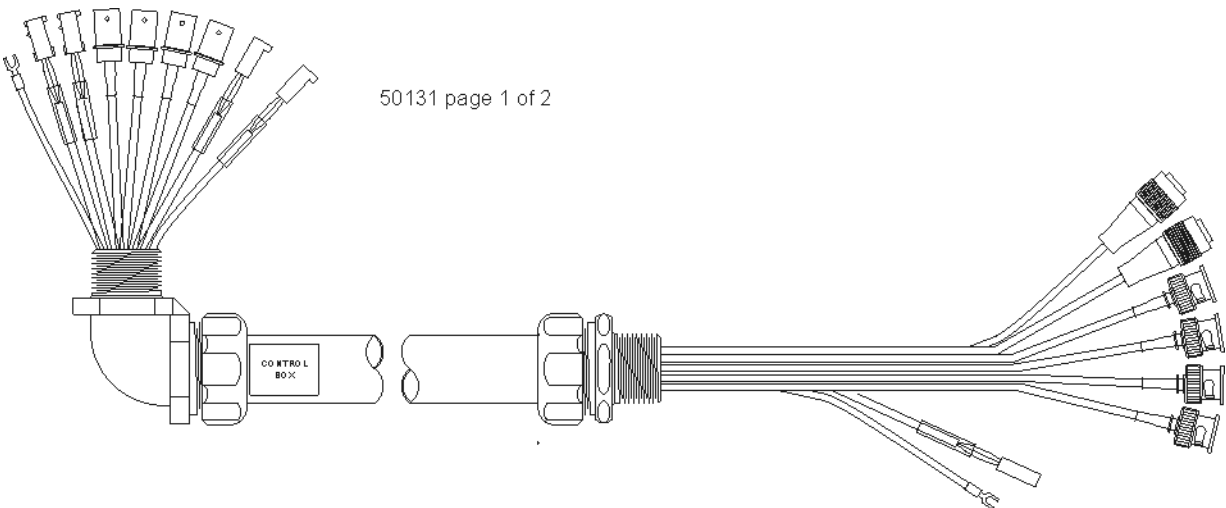
Umbilical camera/ video CP4411E



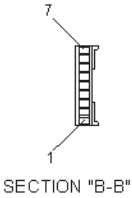
Umbilical 2 camera dual tap 16 zone CP4411

50131

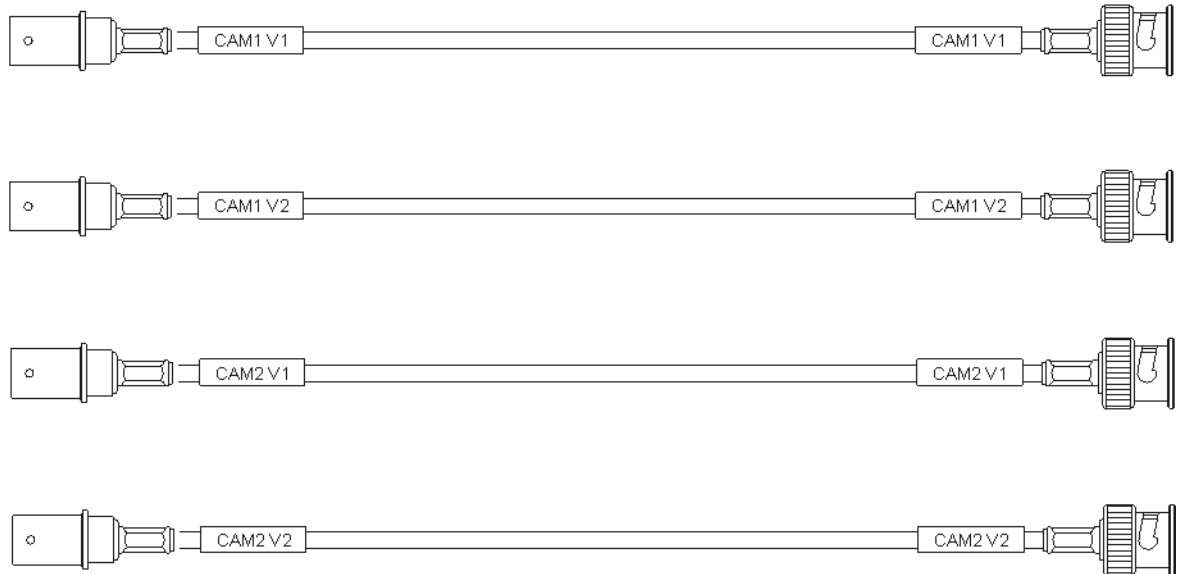
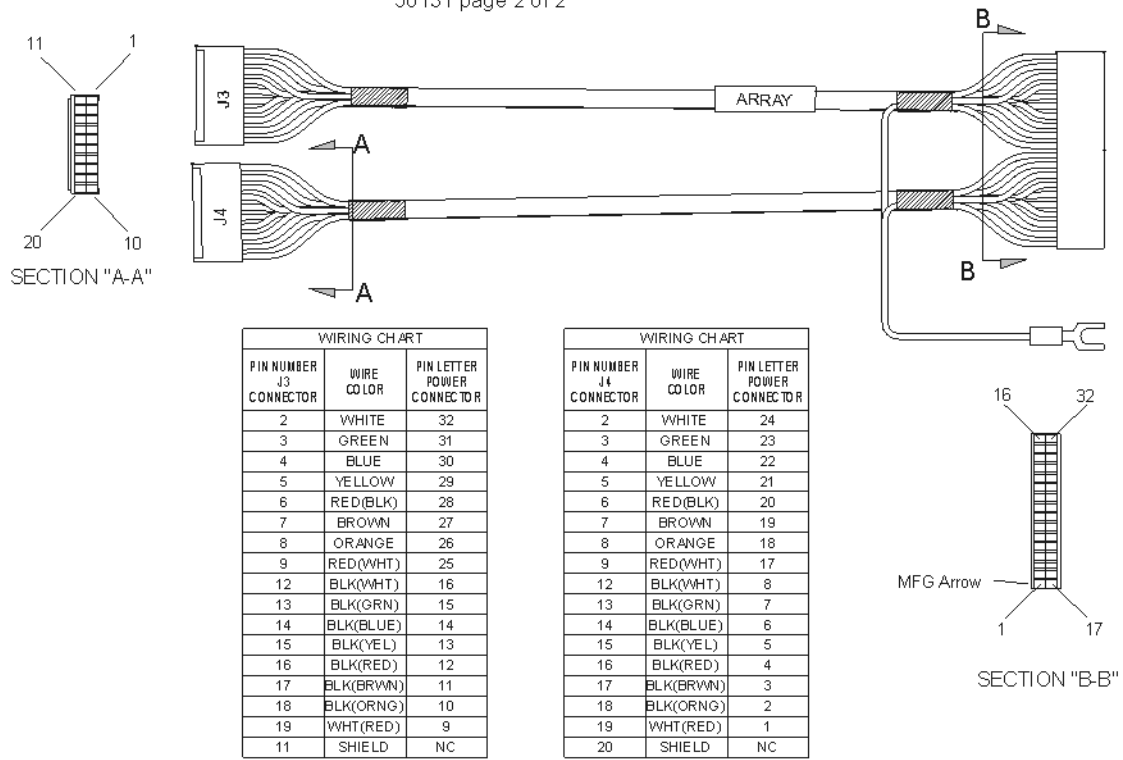
50131 page 1 of 2



WIRING CHART			
PIN NUMBER 7-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 12-PIN CONNECTOR	DESCRIPTION
1	RED	2	+12V IN
3	BLACK	1	GND
5	WHITE	6	HSync
6	GREEN	7	VSynC
4	BLACK	-	SHIELD*

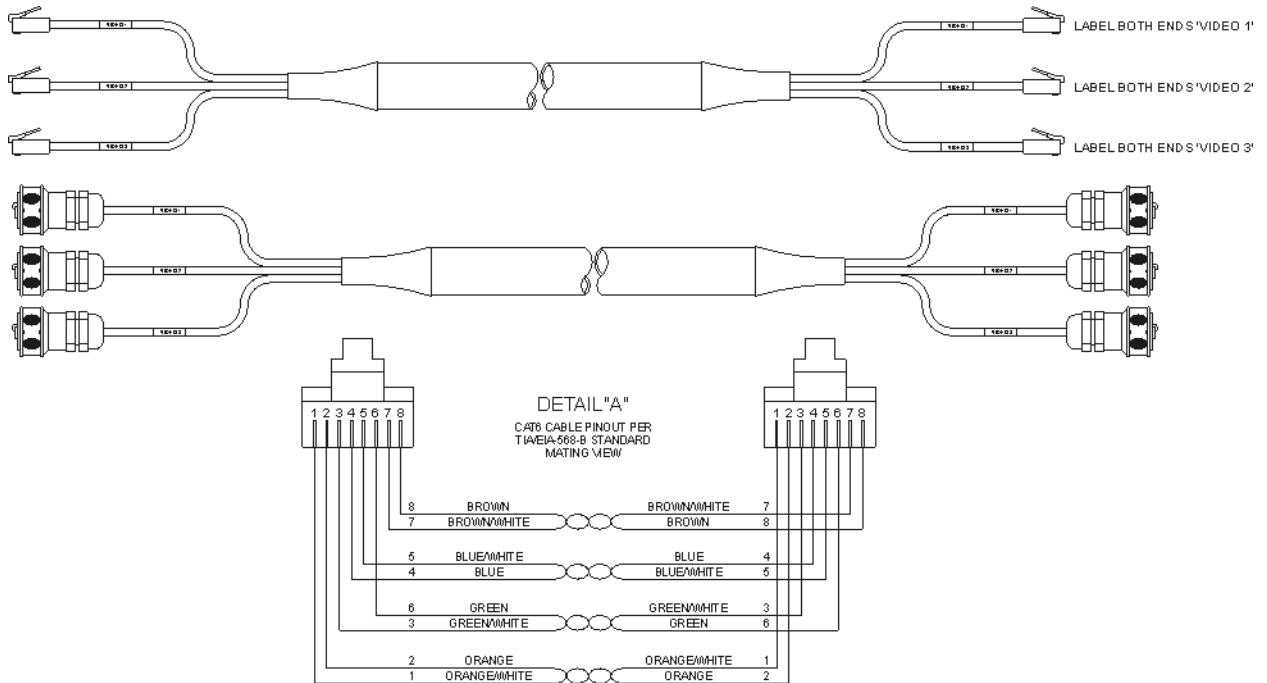


*SOLDER ITEM 2 TO BRAID FOR SHIELD TERMINATION.



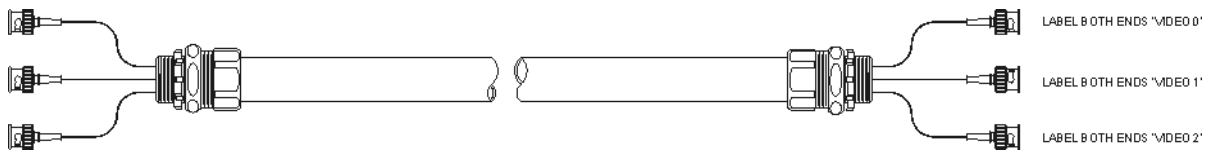
Umbilical video 3 CAT6 S IV-D CP4412E

58635



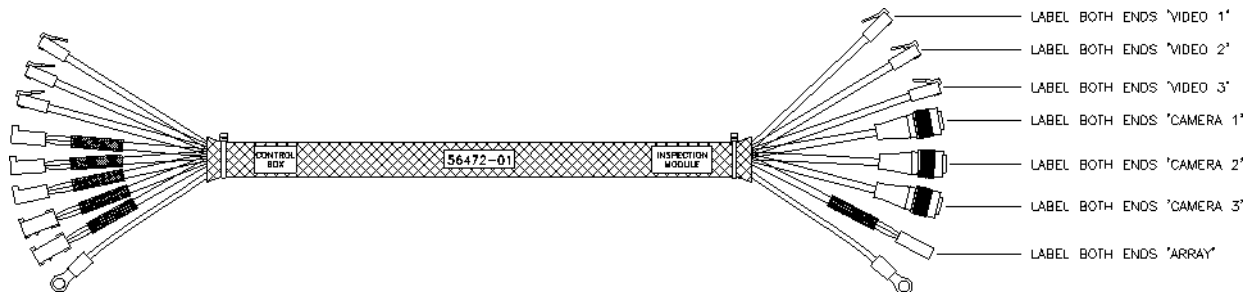
Umbilical video Series IV

CP4412E 58643, 57287

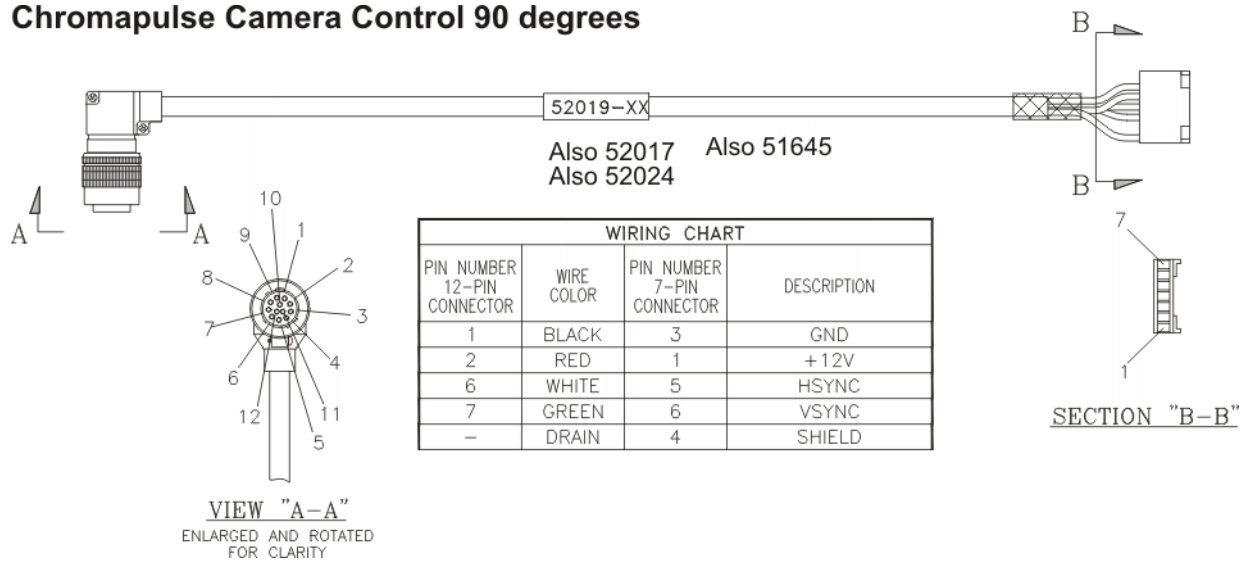


Umbilical control box CP4412

56472

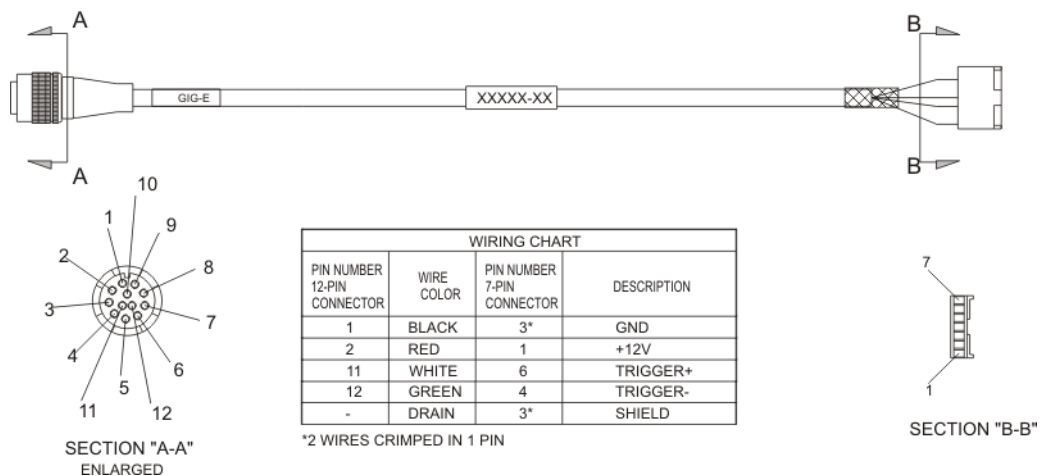


52019, 52017, 51645, 52024 Chromapulse camera control 90 degrees **Chromapulse Camera Control 90 degrees**



GIG-E camera control CP

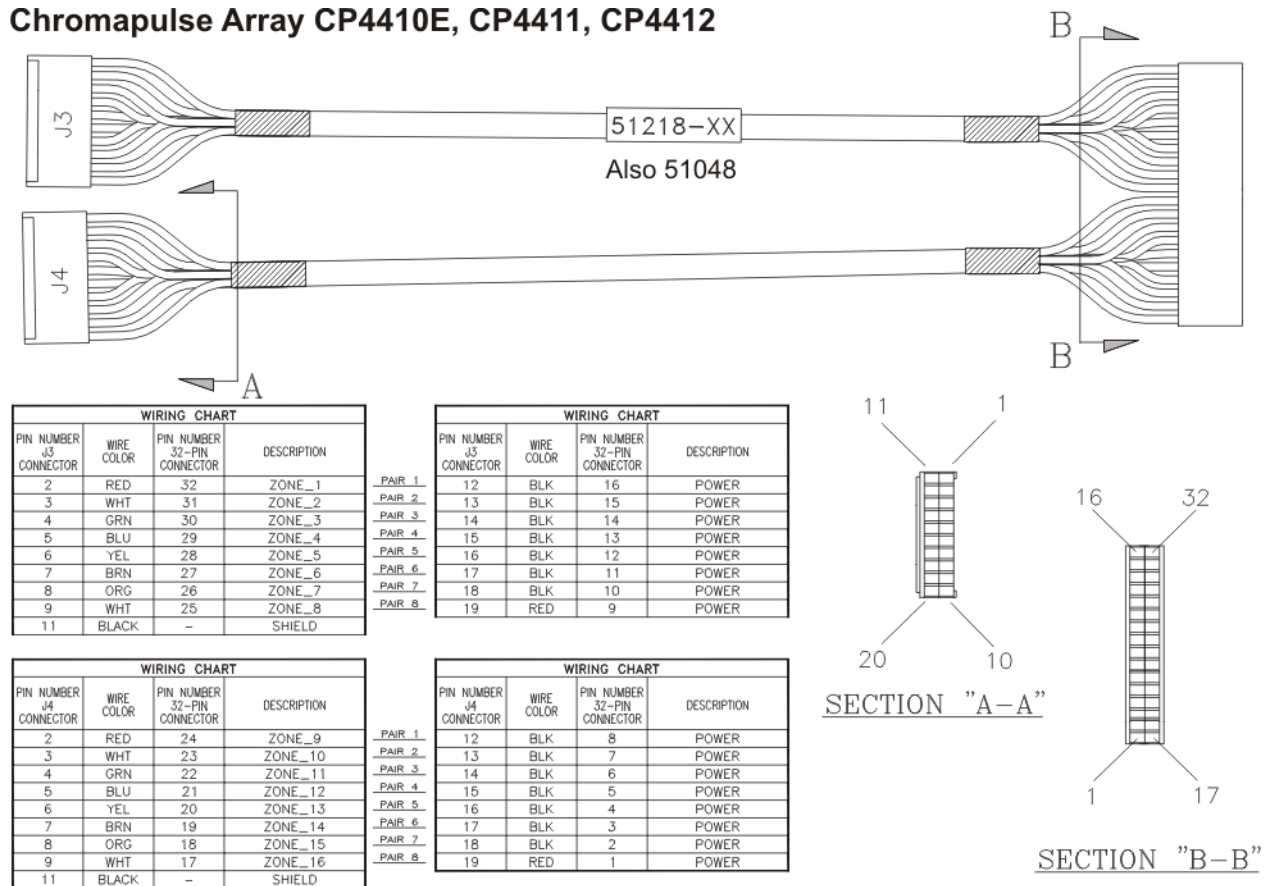
55961, 56014, 58013



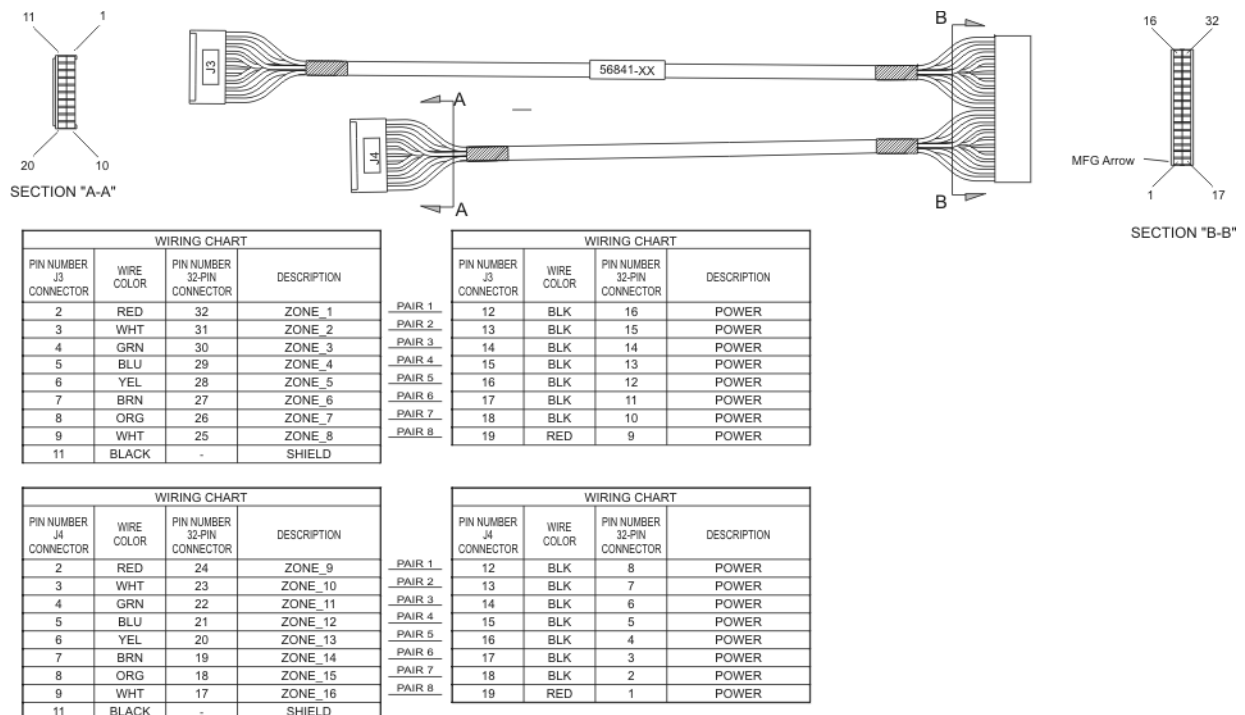
51218, 51048 Chromapulse array

Also 56841 CP4412E

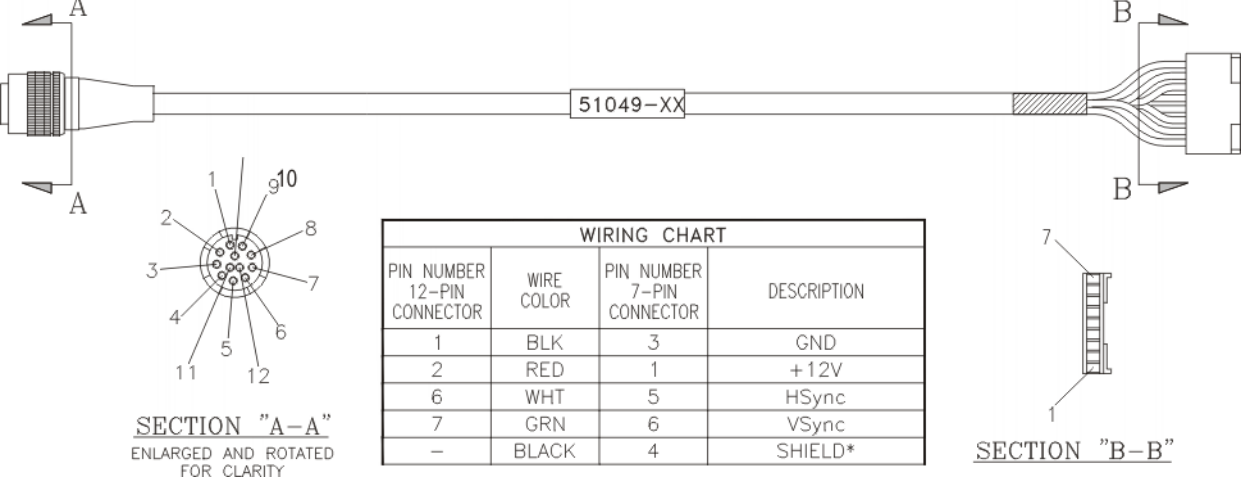
Chromapulse Array CP4410E, CP4411, CP4412



56841 array CP4412E



51049 Chromapulse camera control
Chromapulse Camera Control CP4411, CP4412

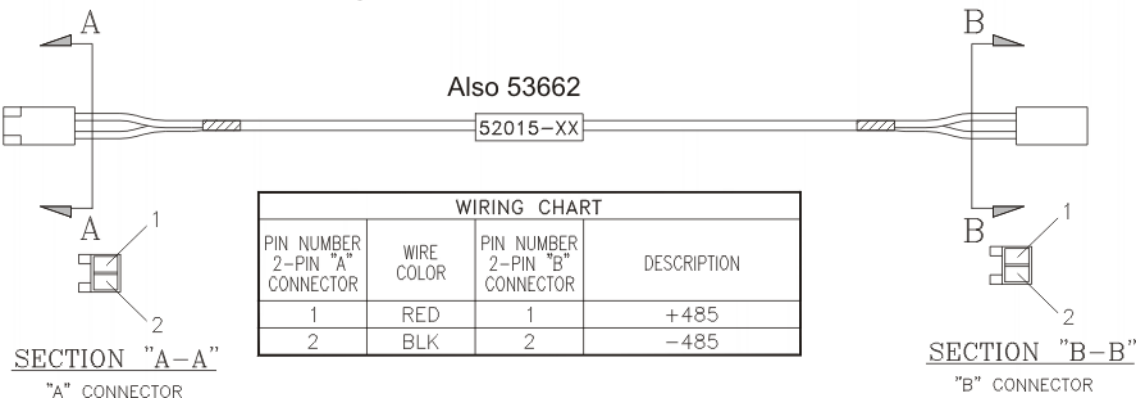


CP4422E inspection module

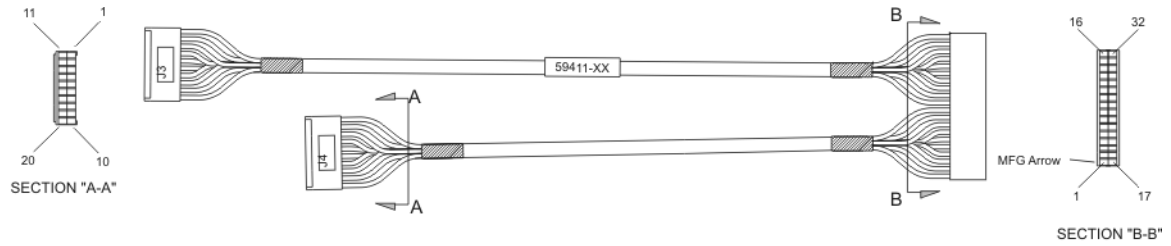
Chromapulse RS485 signal return

52015, 53662

Chromapulse RS485 Signal Return



59411 array cable (short)



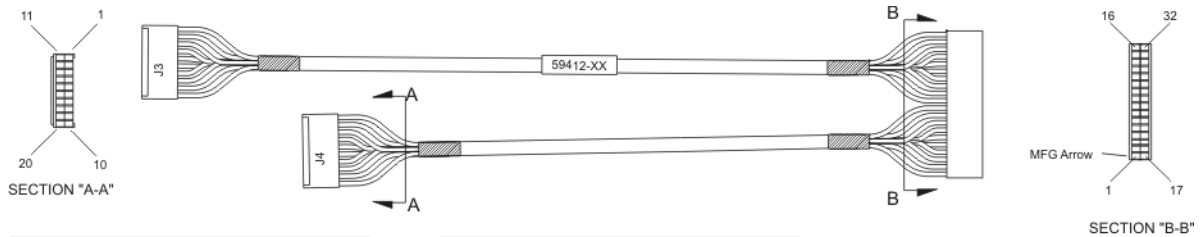
WIRING CHART			
PIN NUMBER J3 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	32	ZONE_1
3	WHT	31	ZONE_2
4	GRN	30	ZONE_3
5	BLU	29	ZONE_4
6	YEL	28	ZONE_5
7	BRN	27	ZONE_6
8	ORG	26	ZONE_7
9	WHT	25	ZONE_8
11	BLACK	-	SHIELD

WIRING CHART			
PIN NUMBER J3 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	16	POWER
13	BLK	15	POWER
14	BLK	14	POWER
15	BLK	13	POWER
16	BLK	12	POWER
17	BLK	11	POWER
18	BLK	10	POWER
19	RED	9	POWER

WIRING CHART			
PIN NUMBER J4 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	24	ZONE_9
3	WHT	23	ZONE_10
4	GRN	22	ZONE_11
5	BLU	21	ZONE_12
6	YEL	20	ZONE_13
7	BRN	19	ZONE_14
8	ORG	18	ZONE_15
9	WHT	17	ZONE_16
11	BLACK	-	SHIELD

WIRING CHART			
PIN NUMBER J4 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	8	POWER
13	BLK	7	POWER
14	BLK	6	POWER
15	BLK	5	POWER
16	BLK	4	POWER
17	BLK	3	POWER
18	BLK	2	POWER
19	RED	1	POWER

59412 array cable (long)



WIRING CHART			
PIN NUMBER J3 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	32	ZONE_1
3	WHT	31	ZONE_2
4	GRN	30	ZONE_3
5	BLU	29	ZONE_4
6	YEL	28	ZONE_5
7	BRN	27	ZONE_6
8	ORG	26	ZONE_7
9	WHT	25	ZONE_8
11	BLACK	-	SHIELD

WIRING CHART			
PIN NUMBER J3 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	16	POWER
13	BLK	15	POWER
14	BLK	14	POWER
15	BLK	13	POWER
16	BLK	12	POWER
17	BLK	11	POWER
18	BLK	10	POWER
19	RED	9	POWER

WIRING CHART			
PIN NUMBER J4 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	24	ZONE_9
3	WHT	23	ZONE_10
4	GRN	22	ZONE_11
5	BLU	21	ZONE_12
6	YEL	20	ZONE_13
7	BRN	19	ZONE_14
8	ORG	18	ZONE_15
9	WHT	17	ZONE_16
11	BLACK	-	SHIELD

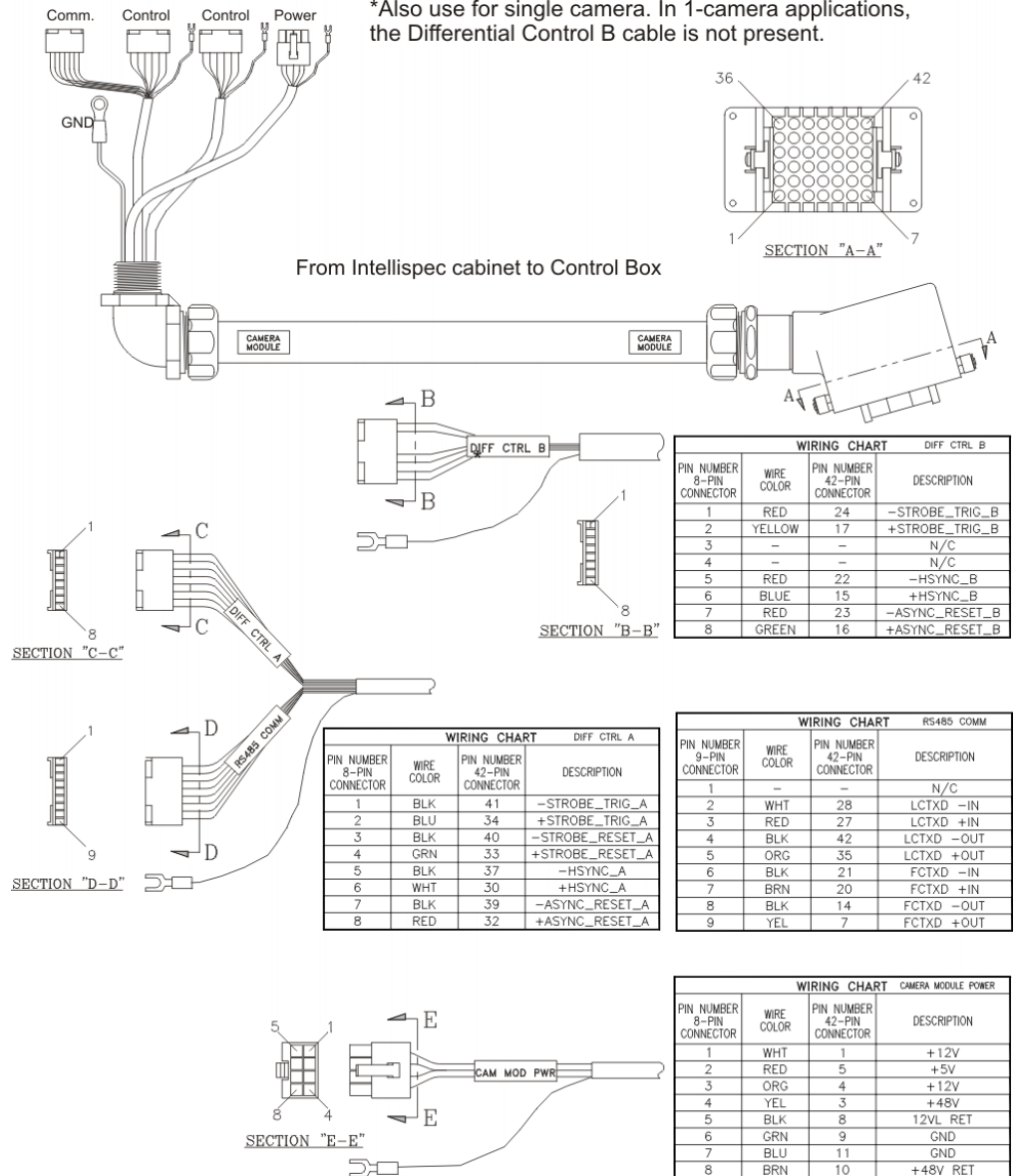
WIRING CHART			
PIN NUMBER J4 CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	8	POWER
13	BLK	7	POWER
14	BLK	6	POWER
15	BLK	5	POWER
16	BLK	4	POWER
17	BLK	3	POWER
18	BLK	2	POWER
19	RED	1	POWER

Chromapulse cables - multiple module types

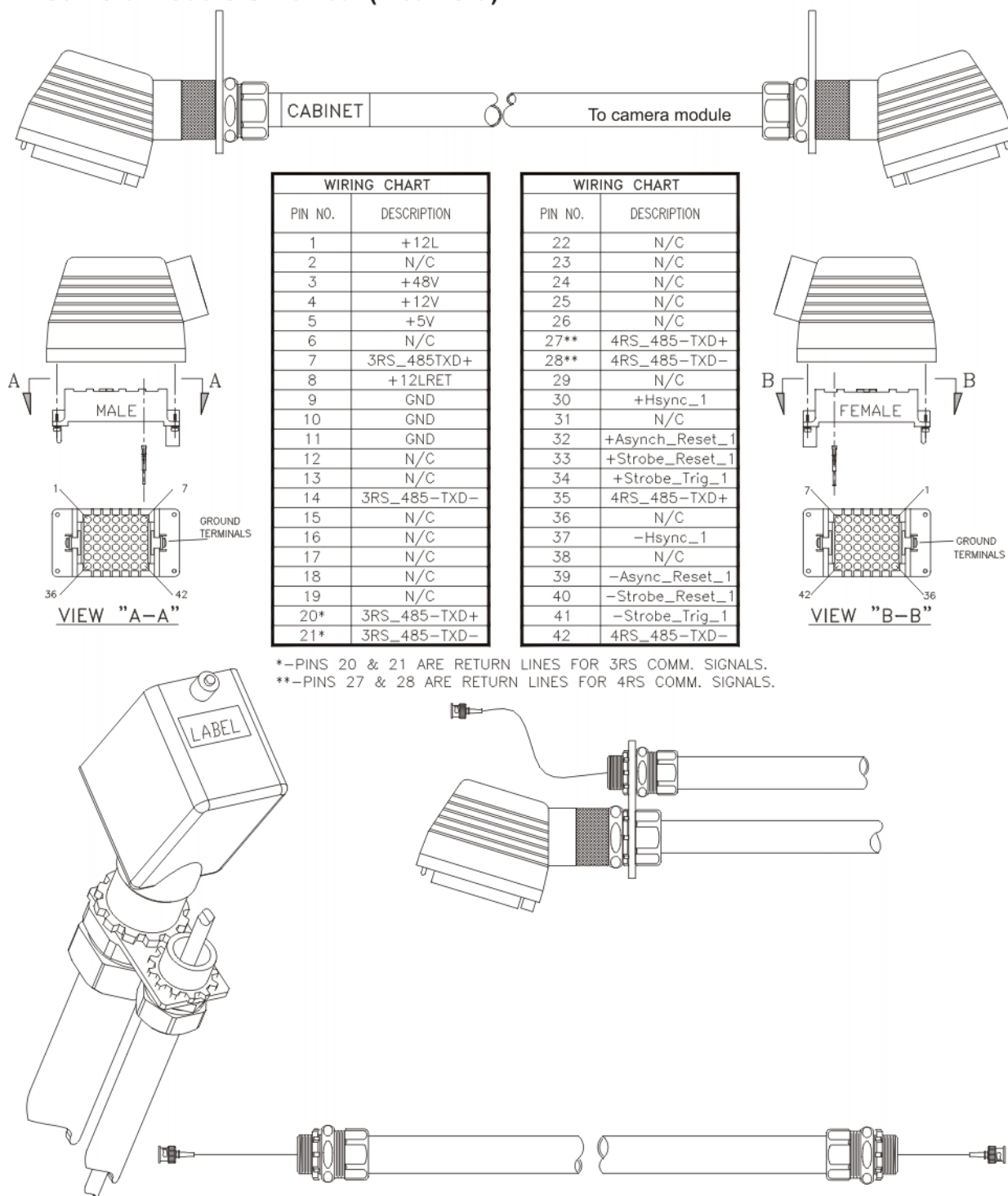
Chromapulse umbilical camera module

Umbilical Camera Module 2* Camera Intellispec - Chromapulse

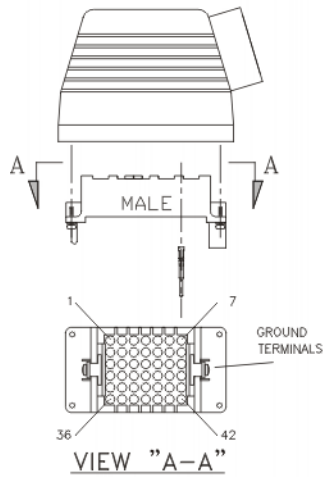
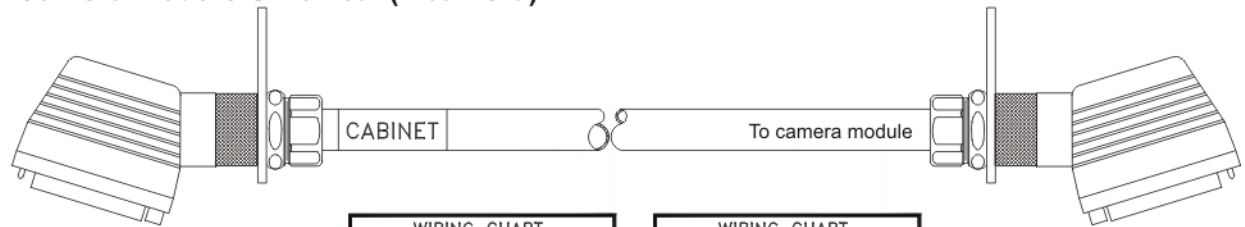
*Also use for single camera. In 1-camera applications, the Differential Control B cable is not present.



Umbilical camera module to cabinet - 1 camera **Camera Module Umbilical (1 camera)**

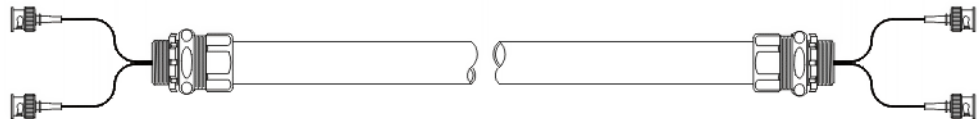
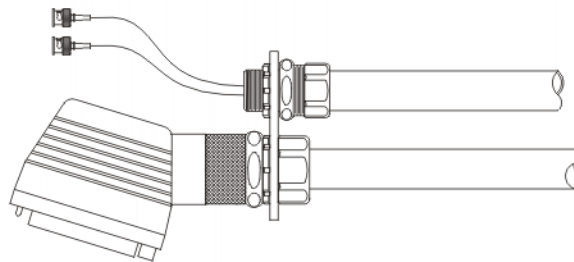
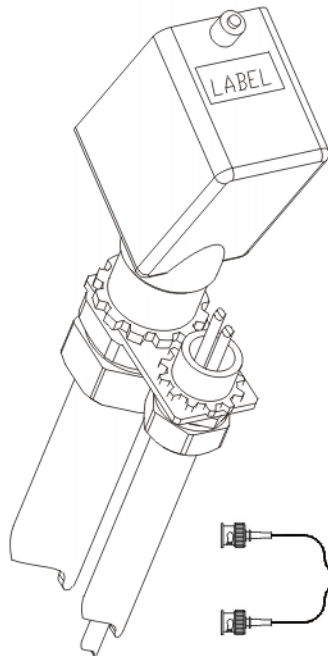
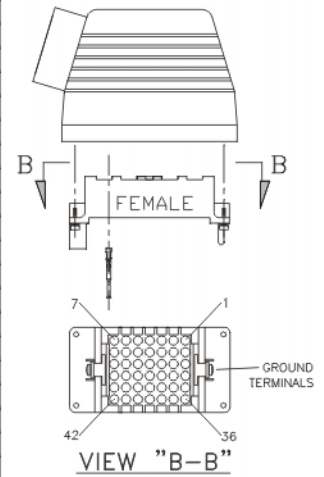


Umbilical camera module to cabinet - 2 camera **Camera Module Umbilical (2 camera)**

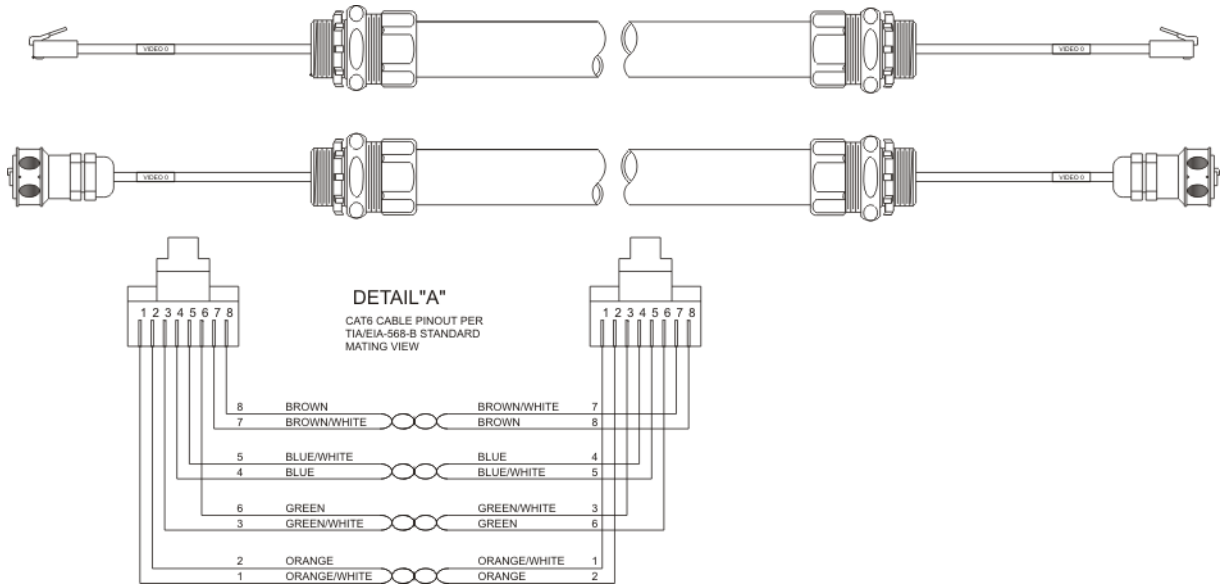


WIRING CHART	
PIN NO.	DESCRIPTION
1	+12L
2	N/C
3	+48V
4	+12V
5	+5V
6	N/C
7	FC_485+
8	+12LRET
9	GND
10	GND
11	GND
12	N/C
13	N/C
14	FC_485-
15	+Hsync_2
16	+Async_Reset_2
17	+Strobe_Trig_2
18	N/C
19	N/C
20	FC_485+ RET
21	FC_485- RET

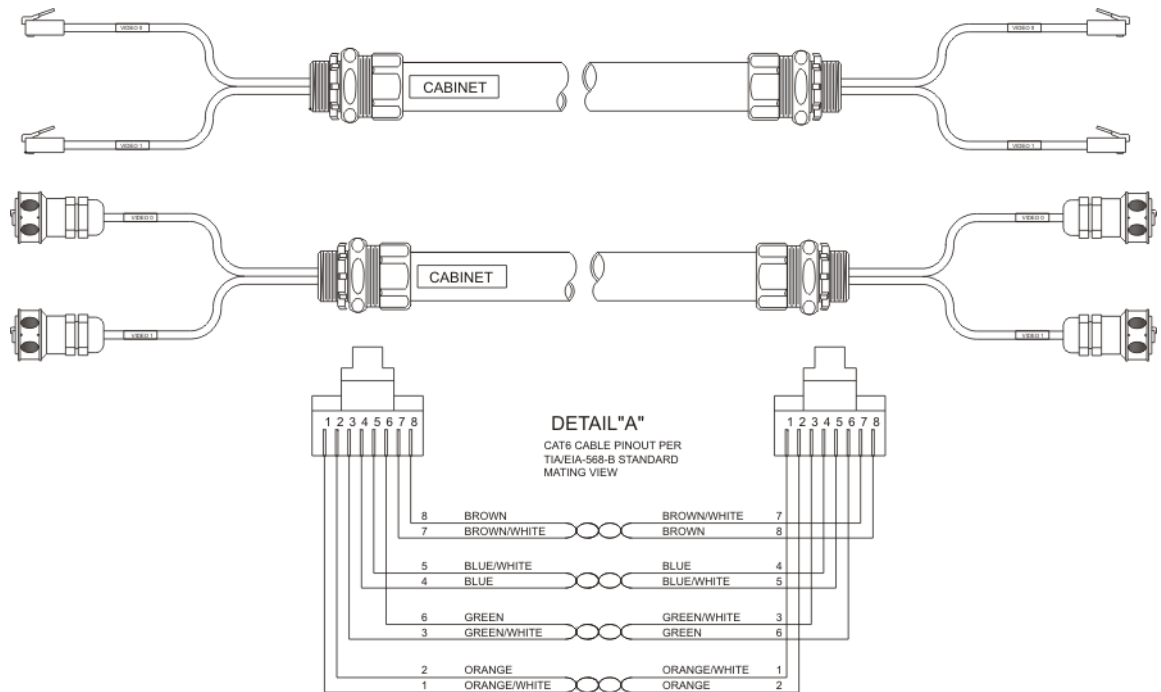
WIRING CHART	
PIN NO.	DESCRIPTION
22	-Hsync_2
23	-Async_Reset_2
24	-Strobe_Trig_2
25	N/C
26	N/C
27	LC_485+ RET
28	LC_485- RET
29	N/C
30	+Hsync_1
31	N/C
32	+Async_Reset_1
33	+Strobe_Reset_1
34	+Strobe_Trig_1
35	LC_485+
36	N/C
37	-Hsync_1
38	N/C
39	-Async_Reset_1
40	-Strobe_Reset_1
41	-Strobe_Trig_1
42	LC_485-



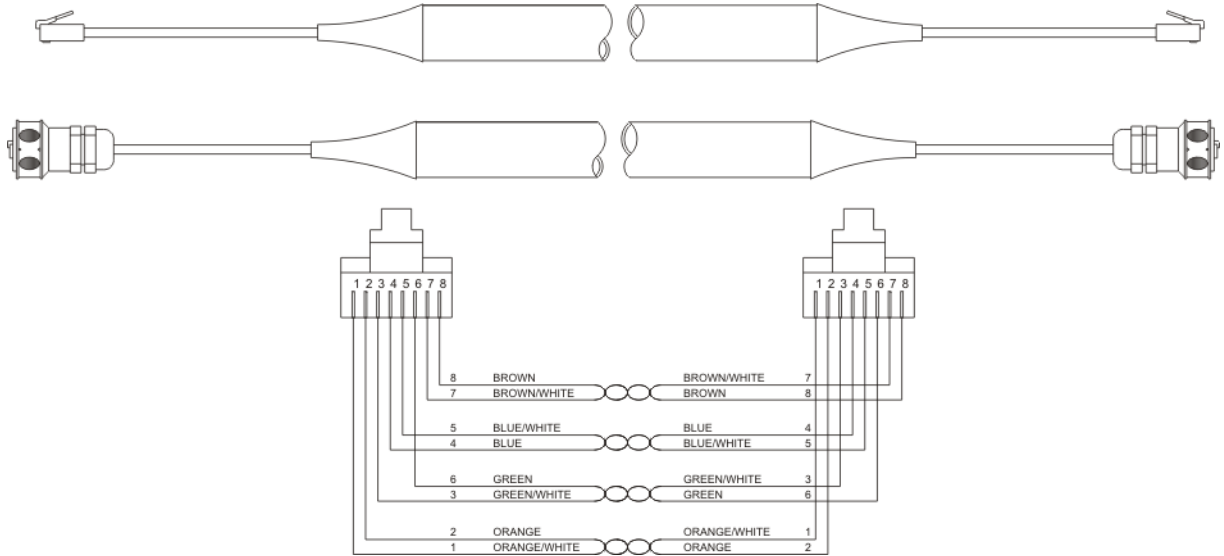
Umbilical video 1 CAT6 S IV-D



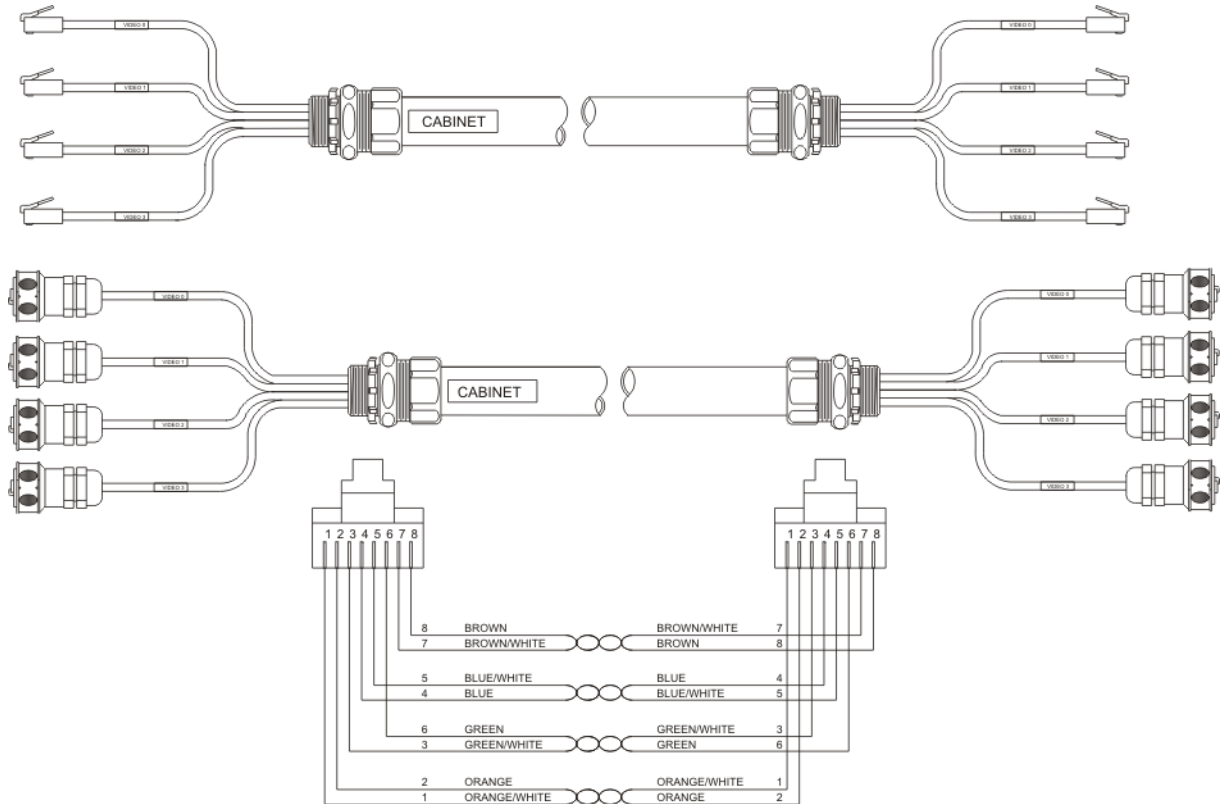
Umbilical video 2 CAT6 S IV-D



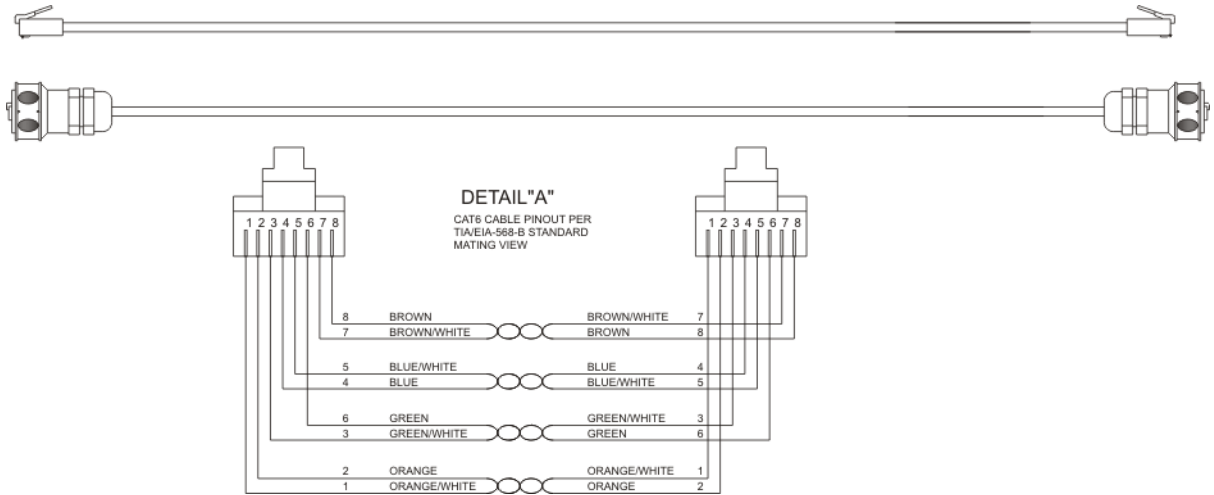
Umbilical video 1 CAT6 S IV-D braided



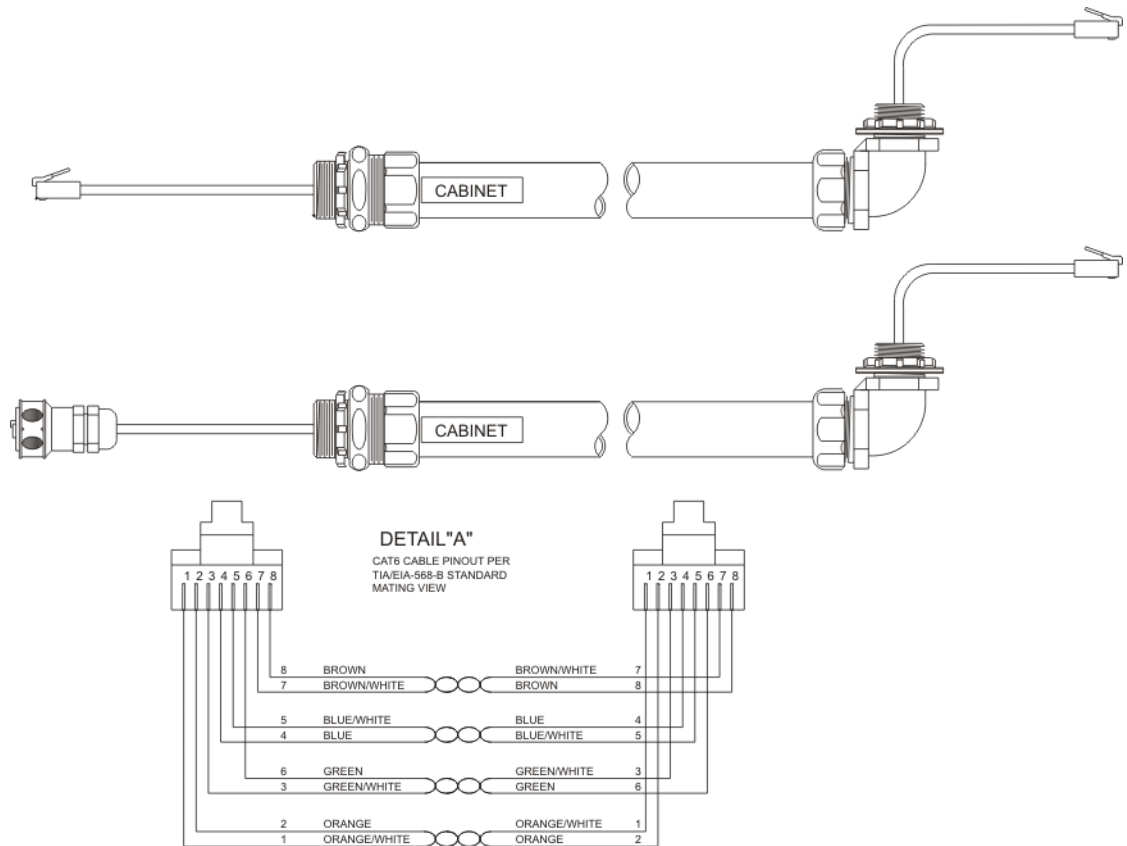
Umbilical video 4 CAT6 S IV-D+



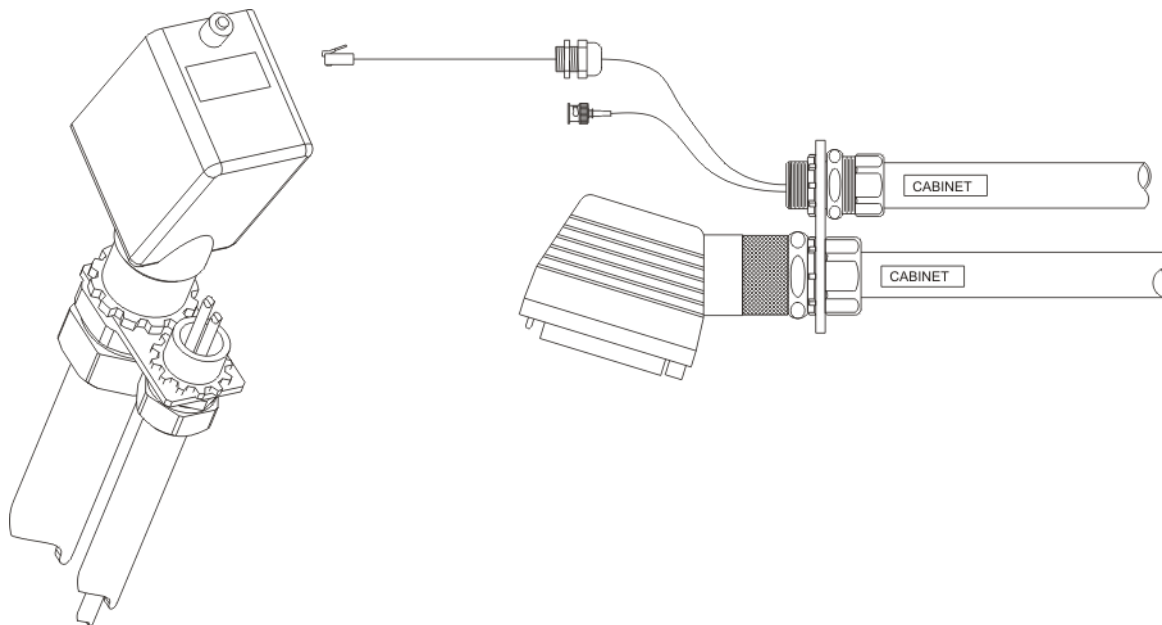
58010 Cable video CAT6 S IV-D



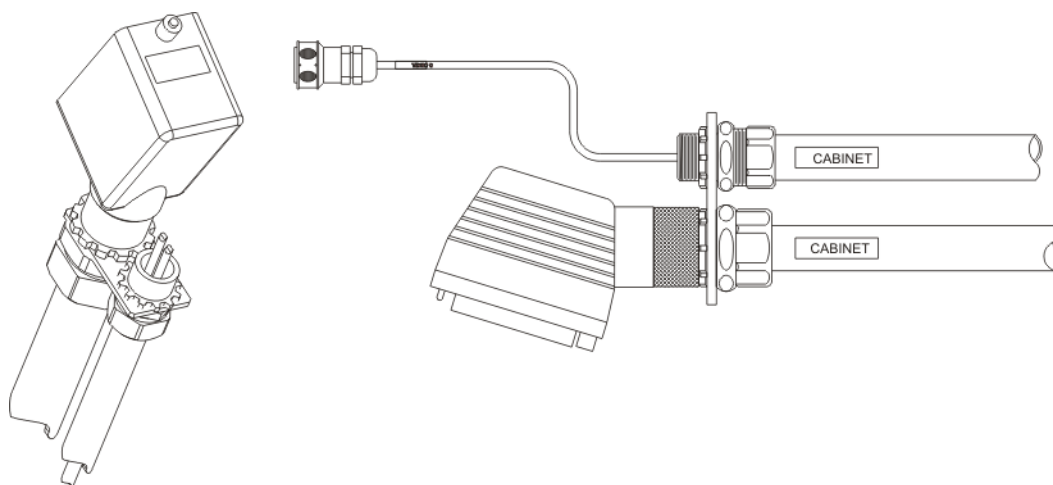
59608 Umbilical video CAT6 Filling S IV-D



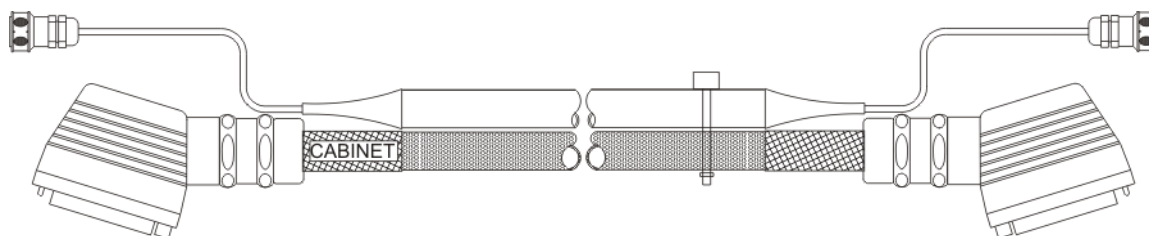
Umbilical 1 camera/ 1 video S IV-D



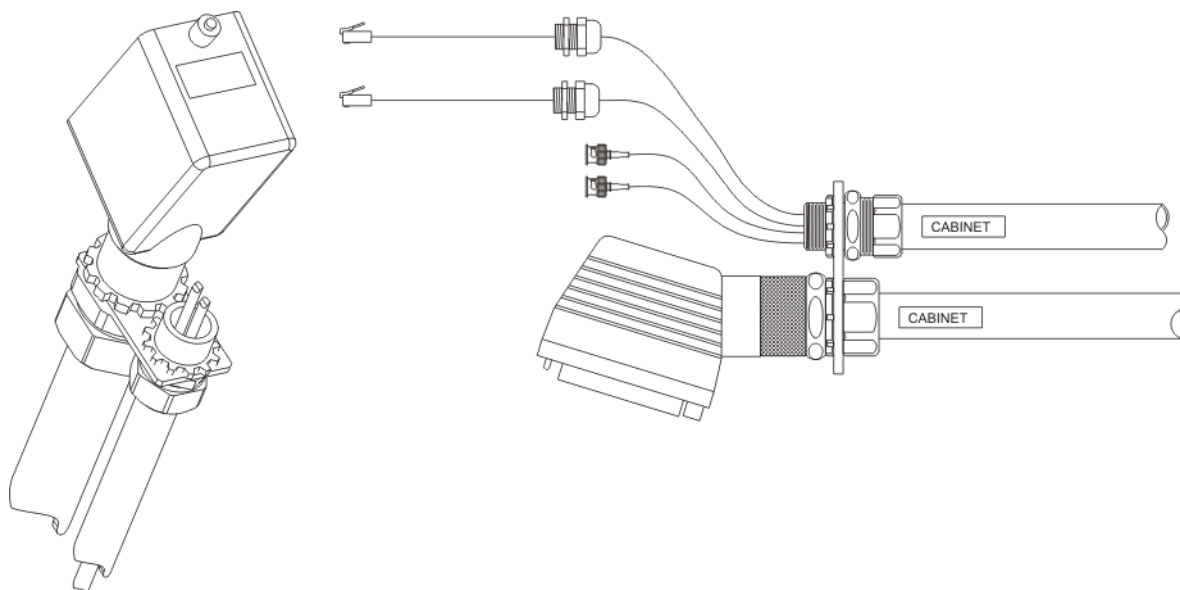
Umbilical 1 camera/ 1 CAT6 S IV-D



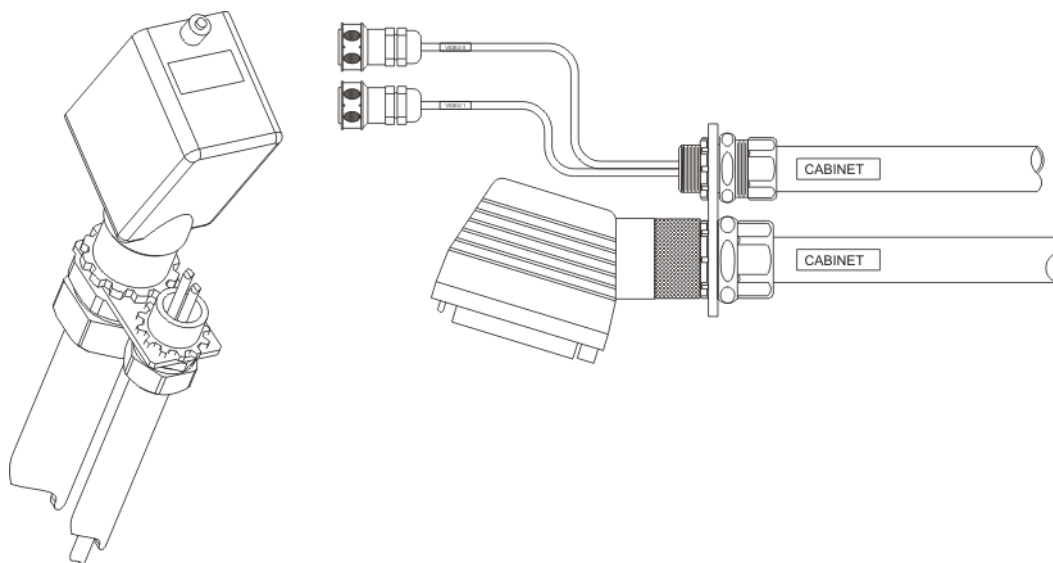
Umbilical 1 camera/ 1 CAT6 S IV-D braided



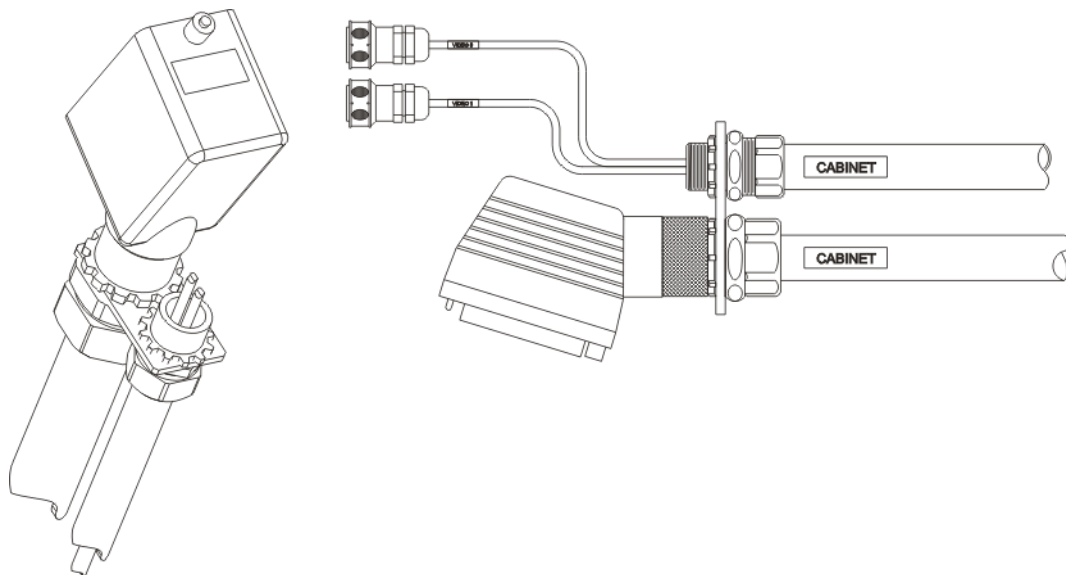
Umbilical 2 camera/ 2 video S IV-D



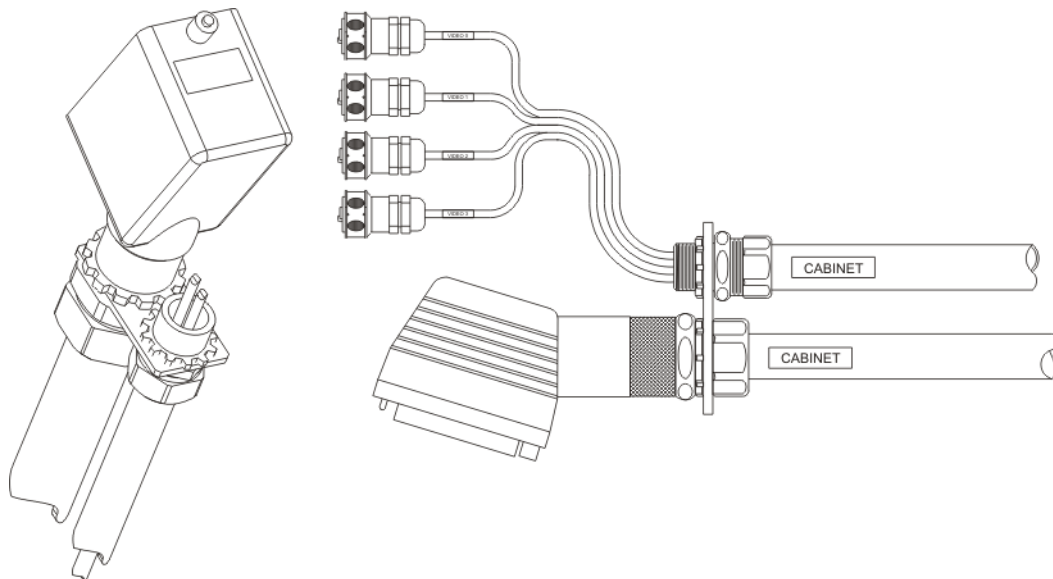
Umbilical 2 camera/ 2 CAT6 S IV-D



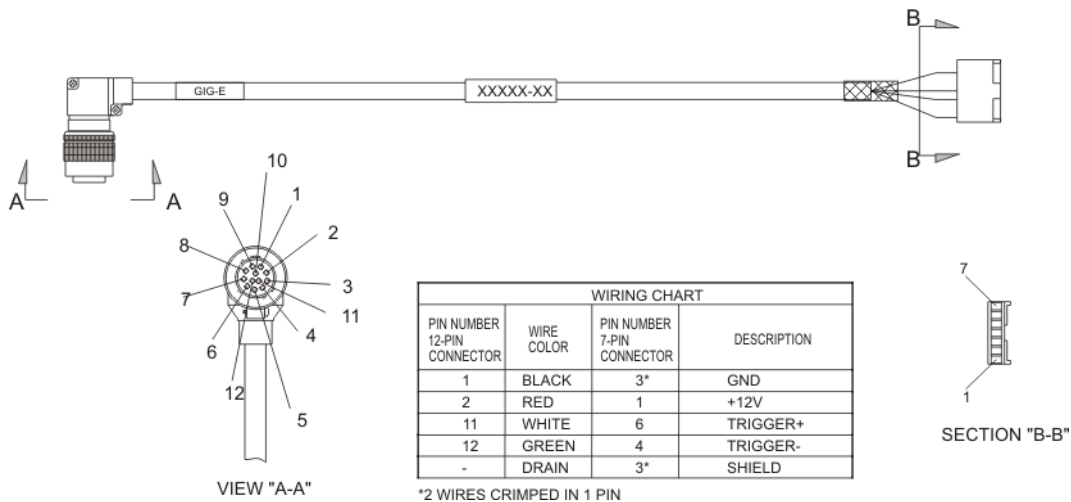
Umbilical 1 camera/ 2 CAT6 S IV-D+



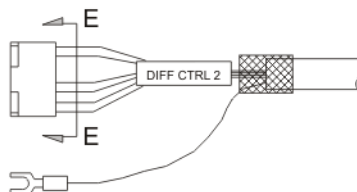
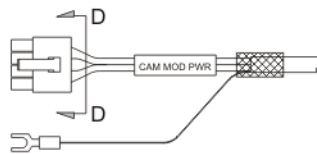
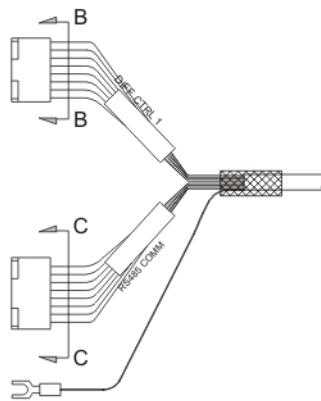
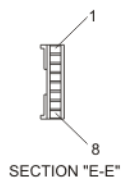
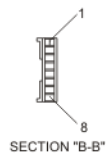
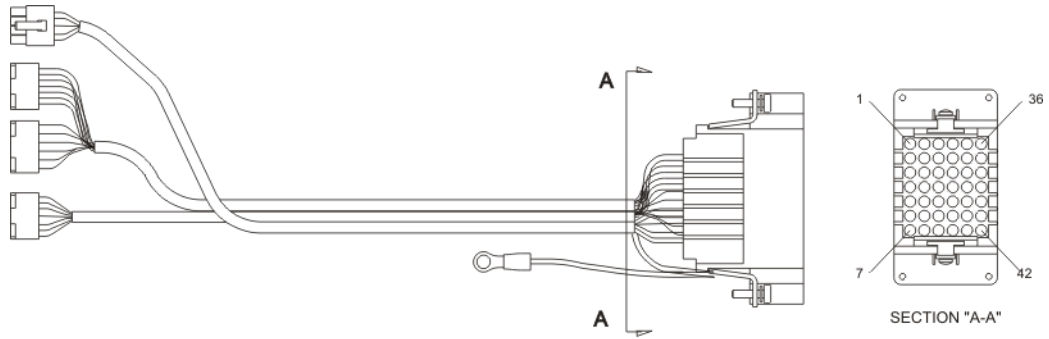
Umbilical 2 camera/ 4 video S IV-D+



GIG-E camera control CP right-angle



Cable camera module 2cam S4 53610



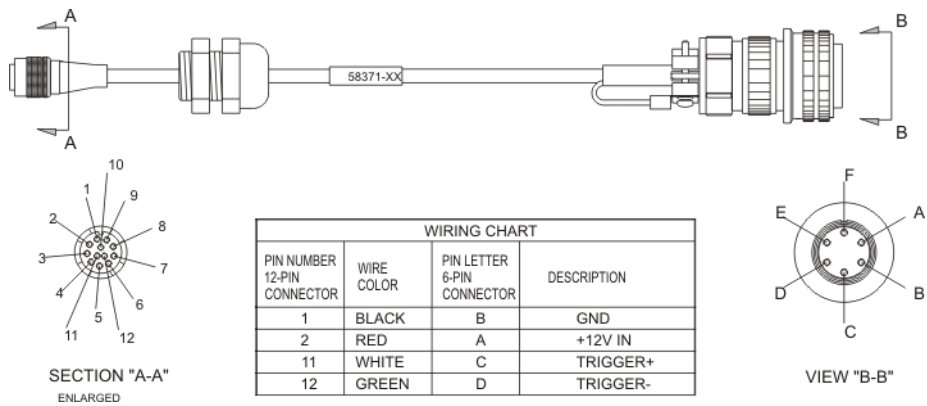
WIRING CHART				DIFF CTRL 1
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION	
1	BLK	41	-STROBE_TRIG_1	
2	BLU	34	+STROBE_TRIG_1	
3	BLK	40	-STROBE_RESET	
4	GRN	33	+STROBE_RESET	
5	BLK	37	-HSYNC_1	
6	WHT	30	+HSYNC_1	
7	BLK	39	-ASYNC_RESET_1	
8	RED	32	+ASYNC_RESET_1	

WIRING CHART				RS485 COMM
PIN NUMBER 9-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION	
1	-	-	N/C	
2	WHT	28	LCTXD -IN	
3	RED	27	LCTXD +IN	
4	BLK	42	LCTXD -OUT	
5	ORG	35	LCTXD +OUT	
6	BLK	21	FCTXD -IN	
7	BRN	20	FCTXD +IN	
8	BLK	14	FCTXD -OUT	
9	YEL	7	FCTXD +OUT	

WIRING CHART				CAMERA MODULE POWER
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION	
1	WHT	1	+12V	
2	RED	5	+5V	
3	ORG	4	+12V	
4	YEL	3	+48V	
5	BLK	8	12VL RET	
6	GRN	9	GND	
7	BLU	11	GND	
8	BRN	10	+48V RET	

WIRING CHART				DIFF CTRL 2
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION	
1	BLK	24	-STROBE_TRIG_2	
2	GRN	17	+STROBE_TRIG_2	
3	-	-	N/C	
4	-	-	N/C	
5	BLK	22	-HSYNC_2	
6	WHT	15	+HSYNC_2	
7	BLK	23	-ASYNC_RESET_2	
8	RED	16	+ASYNC_RESET_2	

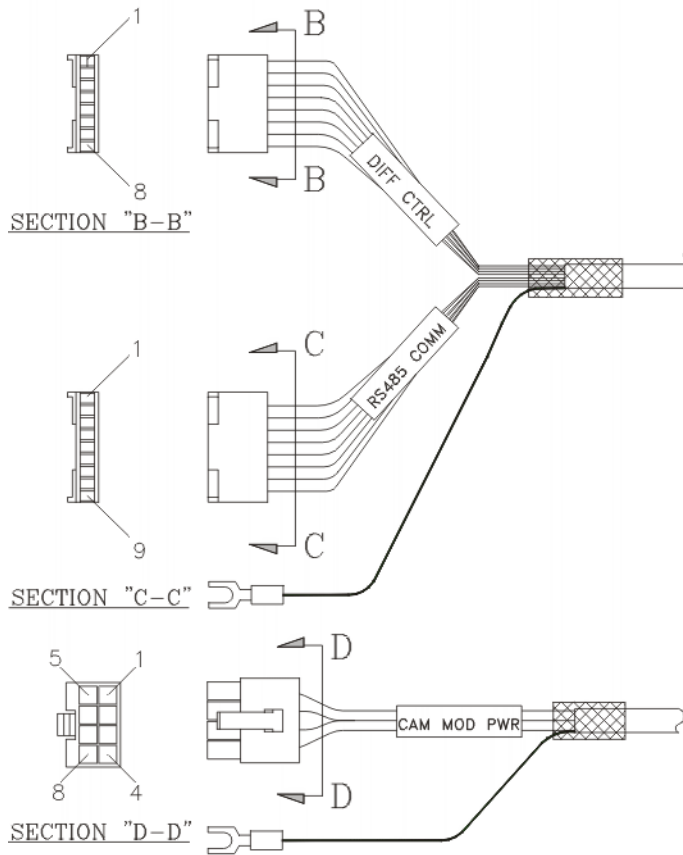
58371 GIG-E camera control CP 8ft. cord grip



Cable wiring diagrams CP/E modules

52189 Camera module umbilical

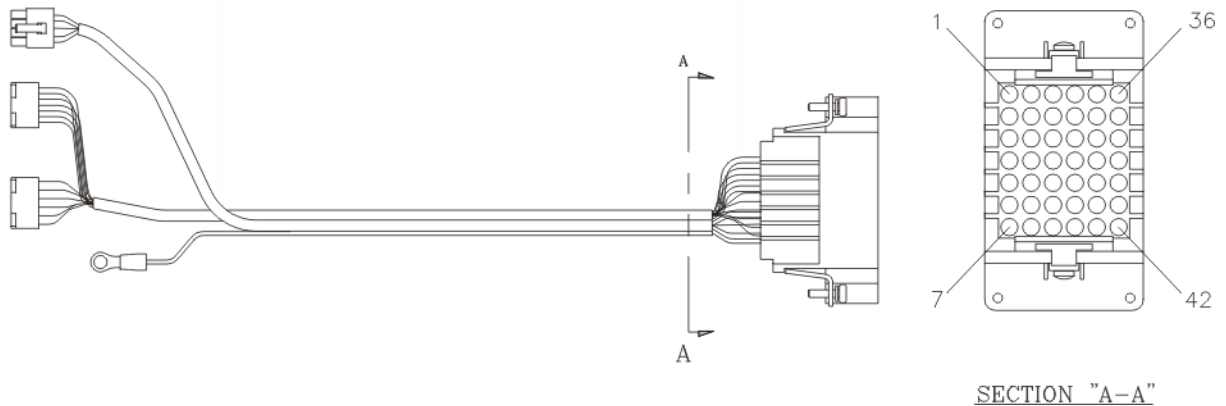
Camera module Series 2+ internal



WIRING CHART		DIFF CTRL	
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	BLK	41	-STROBE_TRIG
2	BLU	34	+STROBE_TRIG
3	BLK	40	-STROBE_RESET
4	GRN	33	+STROBE_RESET
5	BLK	37	-HSYNC
6	WHT	30	+HSYNC
7	BLK	39	-ASYNC_RESET
8	RED	32	+ASYNC_RESET

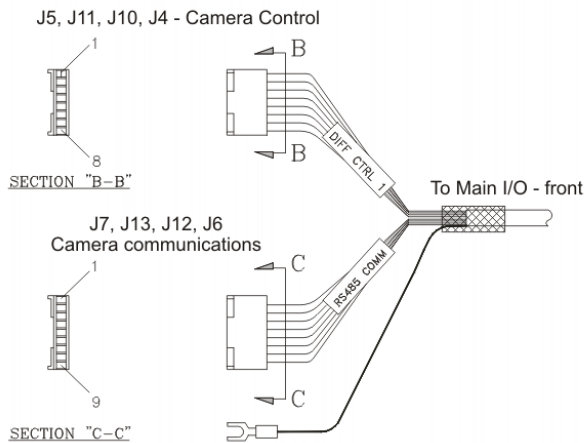
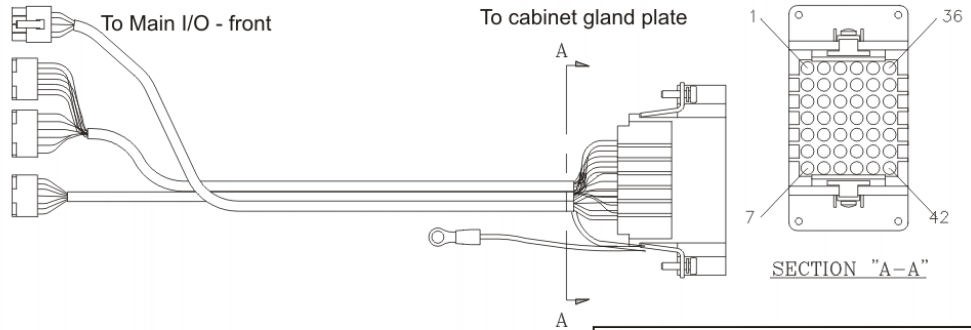
WIRING CHART		RS485 COMM	
PIN NUMBER 9-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	-	-	N/C
2	WHT	28	LCTXD -IN
3	RED	27	LCTXD +IN
4	BLK	42	LCTXD -OUT
5	ORG	35	LCTXD +OUT
6	BLK	21	FCTXD -IN
7	BRN	20	FCTXD +IN
8	BLK	14	FCTXD -OUT
9	YEL	7	FCTXD +OUT

WIRING CHART		CAMERA MODULE POWER	
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	WHT	1	+12V
2	RED	5	+5V
3	ORG	4	+12V
4	YEL	3	+48V
5	BLK	8	12VL RET
6	GRN	9	GND
7	BLU	11	GND
8	BRN	10	+48V RET



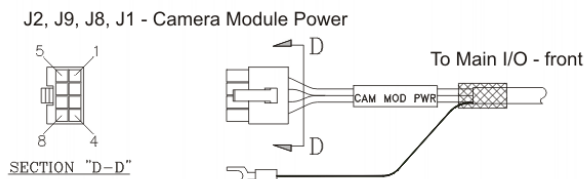
2 camera module umbilical

Camera module 2 camera Series IV

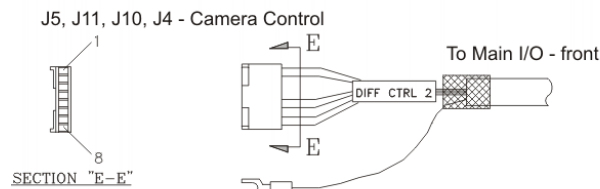


WIRING CHART		DIFF CTRL 1	
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	BLK	41	-STROBE_TRIG_1
2	BLU	34	+STROBE_TRIG_1
3	BLK	40	-STROBE_RESET
4	GRN	33	+STROBE_RESET
5	BLK	37	-HSYNC_1
6	WHT	30	+HSYNC_1
7	BLK	39	-ASYNC_RESET_1
8	RED	32	+ASYNC_RESET_1

WIRING CHART		RS485 COMM	
PIN NUMBER 9-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	-	-	N/C
2	WHT	28	LCTXD -IN
3	RED	27	LCTXD +IN
4	BLK	42	LCTXD -OUT
5	ORG	35	LCTXD +OUT
6	BLK	21	FCTXD -IN
7	BRN	20	FCTXD +IN
8	BLK	14	FCTXD -OUT
9	YEL	7	FCTXD +OUT



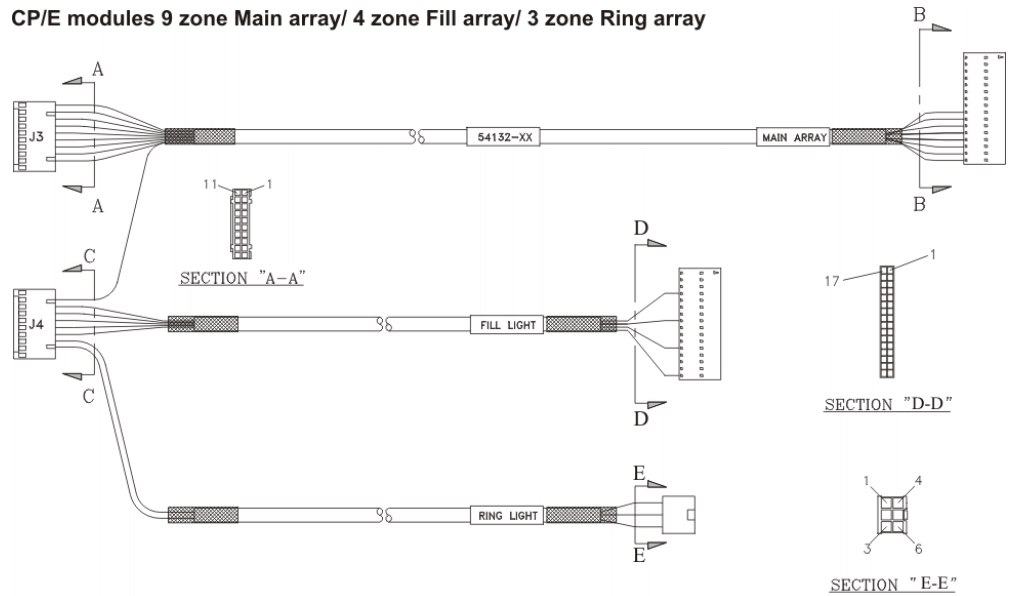
WIRING CHART		CAMERA MODULE POWER	
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	WHT	1	+12V
2	RED	5	+5V
3	ORG	4	+12V
4	YEL	3	+48V
5	BLK	8	12VL RET
6	GRN	9	GND
7	BLU	11	GND
8	BRN	10	+48V RET



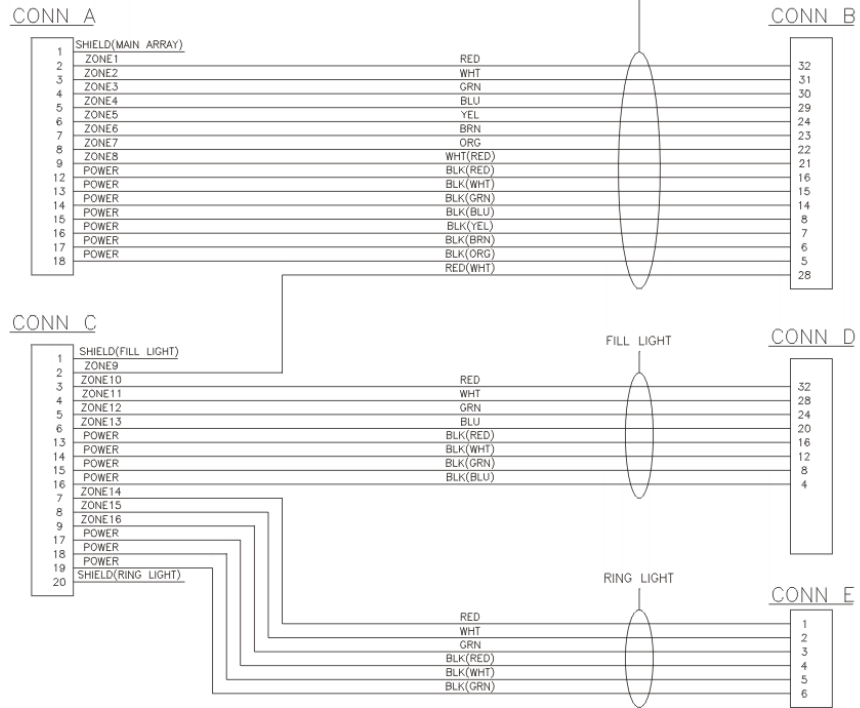
WIRING CHART		DIFF CTRL 2	
PIN NUMBER 8-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 42-PIN CONNECTOR	DESCRIPTION
1	BLK	24	-STROBE_TRIG_2
2	GRN	17	+STROBE_TRIG_2
3	-	-	N/C
4	-	-	N/C
5	BLK	22	-HSYNC_2
6	WHT	15	+HSYNC_2
7	BLK	23	-ASYNC_RESET_2
8	RED	16	+ASYNC_RESET_2

54132 CP/E 9 zone main, 4 zone fill, 3 zone ring

CP/E modules 9 zone Main array/ 4 zone Fill array/ 3 zone Ring array

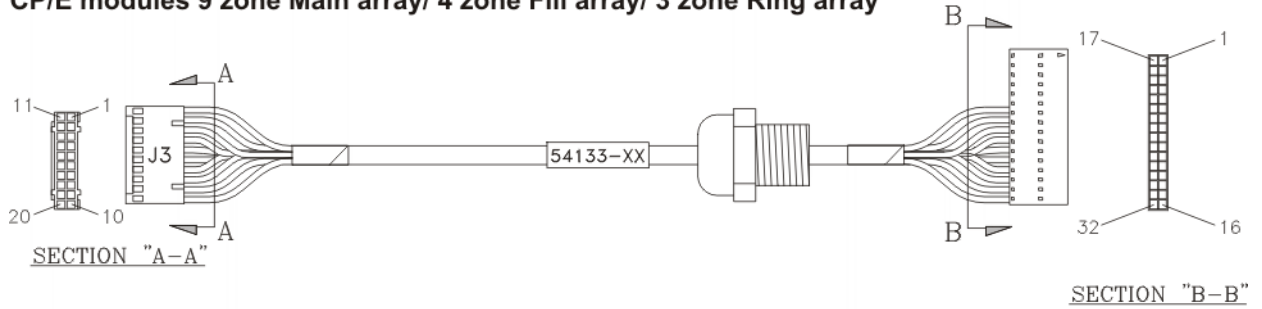


WIRING DIAGRAM



54133 CP/E 9 zone main, 4 zone fill, 3 zone ring

CP/E modules 9 zone Main array/ 4 zone Fill array/ 3 zone Ring array



WIRING CHART			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	32	ZONE_1
3	WHT	31	ZONE_2
4	GRN	30	ZONE_3
5	BLU	29	ZONE_4
6	YEL	24	ZONE_5
7	BRN	23	ZONE_6
8	ORG	22	ZONE_7
9	WHT	21	ZONE_8
11	BLACK	—	SHIELD

PAIR 1

PAIR 2

PAIR 3

PAIR 4

PAIR 5

PAIR 6

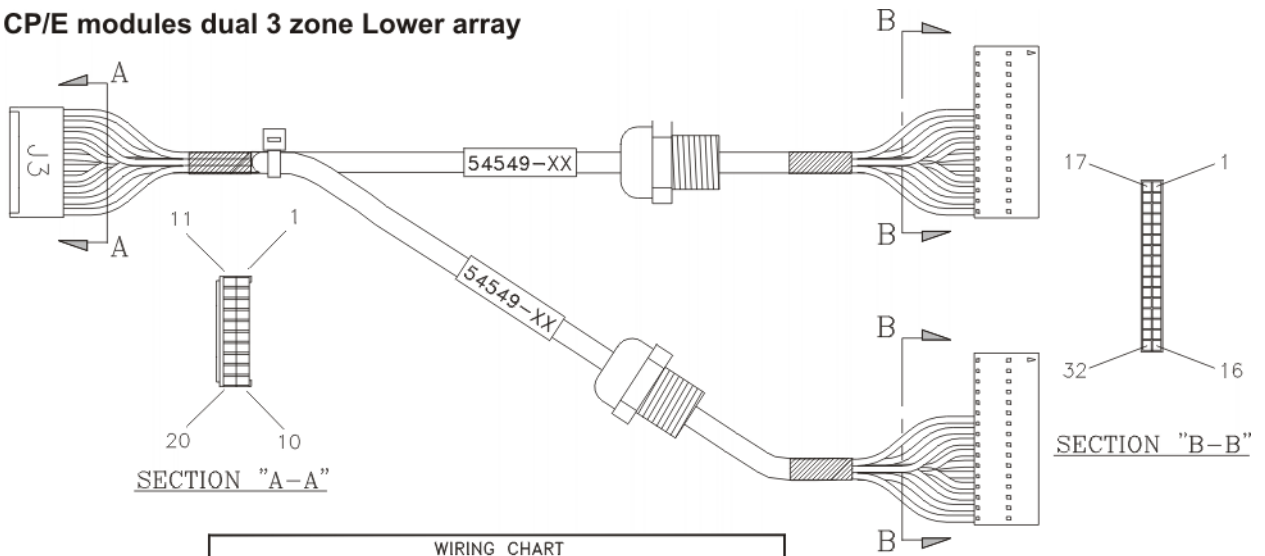
PAIR 7

PAIR 8

WIRING CHART			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	16	POWER
13	BLK	15	POWER
14	BLK	14	POWER
15	BLK	13	POWER
16	BLK	8	POWER
17	BLK	7	POWER
18	BLK	6	POWER
19	RED	5	POWER

54549 CP/E dual 3 zone lower array

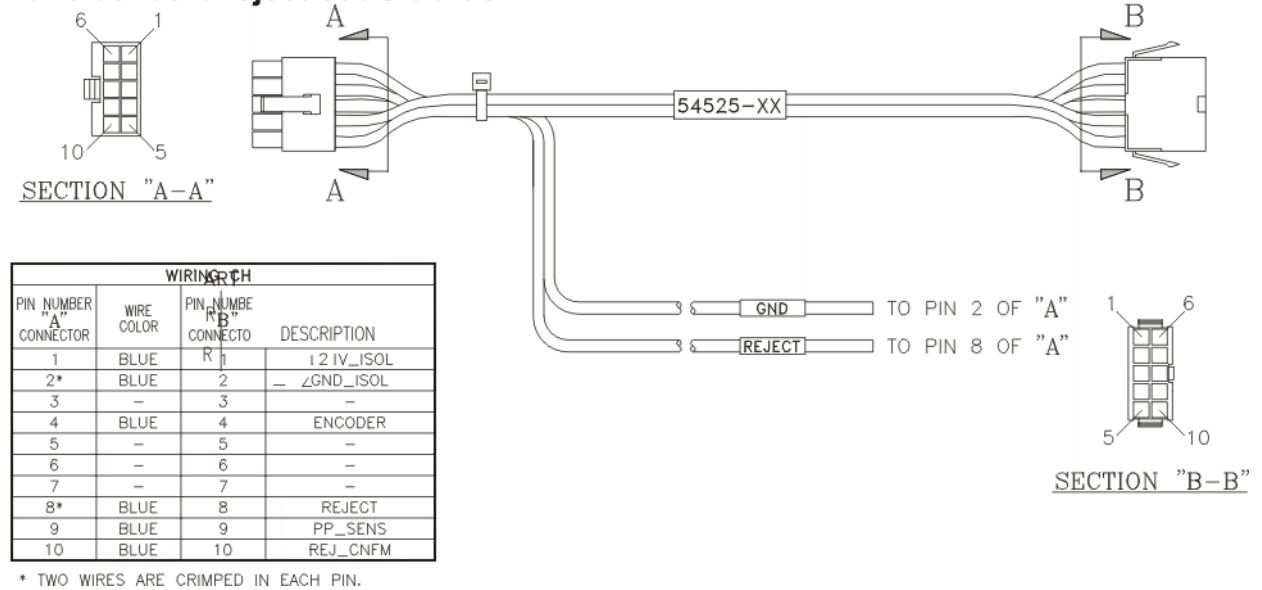
CP/E modules dual 3 zone Lower array



WIRING CHART				
J3 CONNECTOR	NO CONNECTOR	ARRAY CONNECTOR ONE	ARRAY CONNECTOR TWO	WIRE COLOR
2	—	32	32	RED
3	—	31	31	WHT
4	—	30	30	GRN
5	—	29	29	BLU
6	—	24	24	YEL
7	—	23	23	BRN
8	—	22	22	ORG
9	—	21	21	WHT(RED)
10	—	—	—	SHIELD (CONN 1)
12	—	16	16	BLACK(RED)
13	—	15	15	BLACK(WHT)
14	—	14	14	BLACK(GRN)
15	—	13	13	BLACK(BLU)
16	—	8	8	BLACK(YEL)
17	—	7	7	BLACK(BRN)
18	—	6	6	BLACK(ORG)
19	—	5	5	RED(WHT)
20	—	—	—	SHIELD (CONN 2)

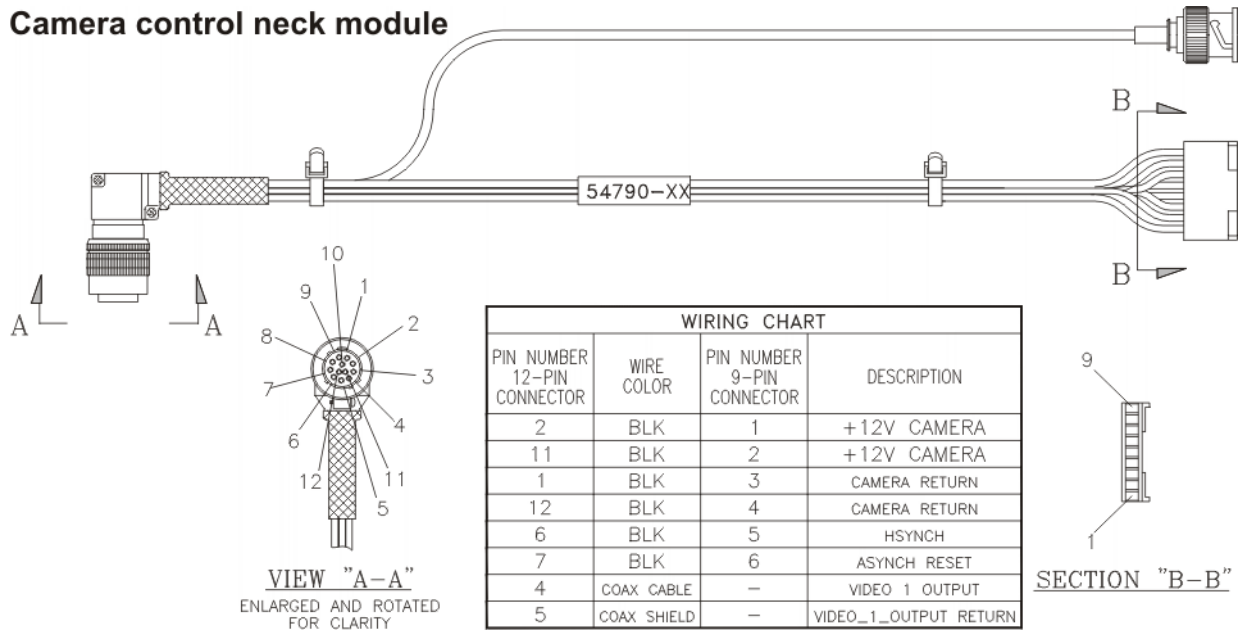
54525 lane sensors reject out Ultra I/O

Lane sensors reject out Ultra I/O

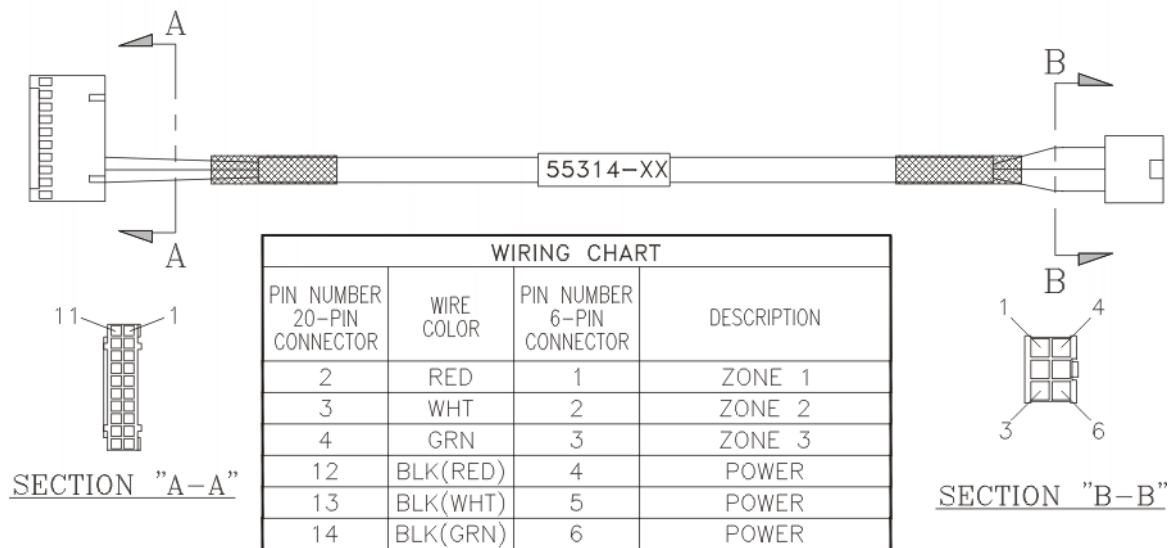


54790 camera control neck module

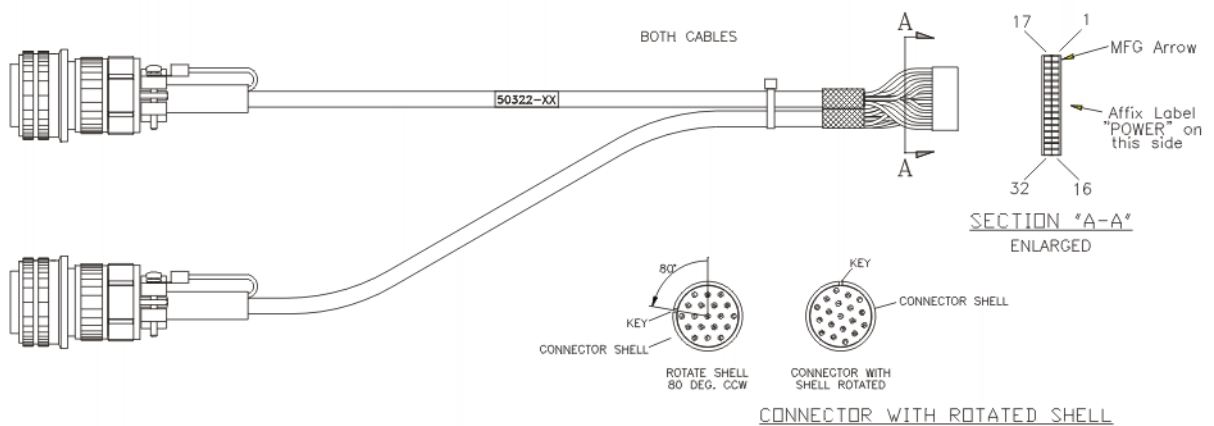
Camera control neck module



55314 CP/E 3 zone aux CP/ E 3Z Aux



50322 array control 16 zones Array control 16 zones



WIRING CHART		
PIN LETTER 19-PIN 'B' CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN 'A' CONNECTOR
A	RED	32
B	WHT	31
C	GRN	30
D	BLU	29
E	YEL	28
F	BRN	27
G	ORG	26
H	RED	25

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

WIRING CHART		
PIN LETTER 19-PIN 'B' CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN 'A' CONNECTOR
J	BLK	16
K	BLK	15
L	BLK	14
M	BLK	13
N	BLK	12
P	BLK	11
R	BLK	10
S	WHT	9

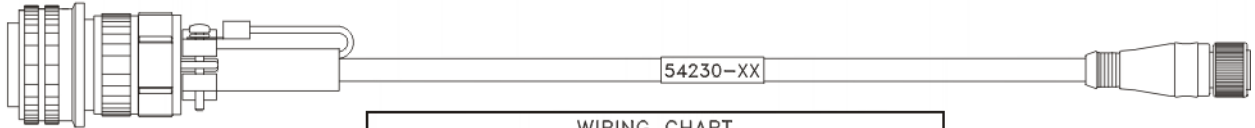
WIRING CHART		
PIN LETTER 19-PIN 'C' CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN 'A' CONNECTOR
A	RED	24
B	WHT	23
C	GRN	22
D	BLU	21
E	YEL	20
F	BRN	19
G	ORG	18
H	RED	17

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

WIRING CHART		
PIN LETTER 19-PIN 'C' CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN 'A' CONNECTOR
J	BLK	8
K	BLK	7
L	BLK	6
M	BLK	5
N	BLK	4
P	BLK	3
R	BLK	2
S	WHT	1

54230 ringlight 2 zones

Ringlight 2 zones

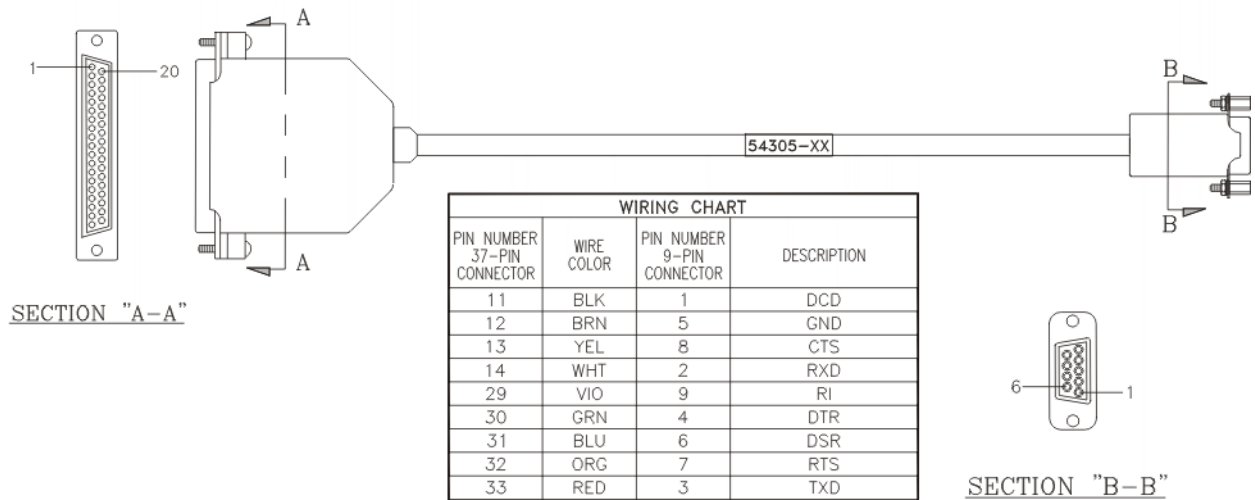


WIRING CHART			
PIN LETTER 10-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 4-PIN CONNECTOR	DESCRIPTION
E	BRN	1	ZONE 1
F	WHT	2	ZONE 2
G	BLU	3	POWER
H	BLK	4	POWER

ZONE 1 IS TRIGGERED BY ARRAY DRIVER BD CONN ZONE 6.
ZONE 2 IS TRIGGERED BY ARRAY DRIVER BD CONN ZONE 7.

54305 DB37M - DB9M

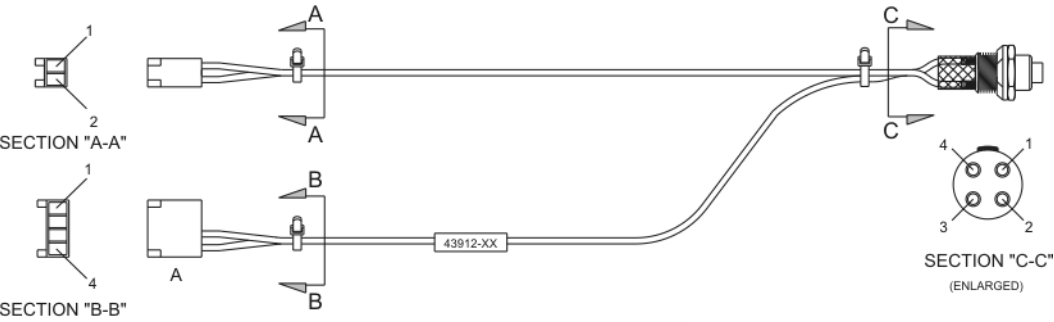
DB37M - DB9M



PET CAMERA MODULE CABLES

Array power/ 485 out PET

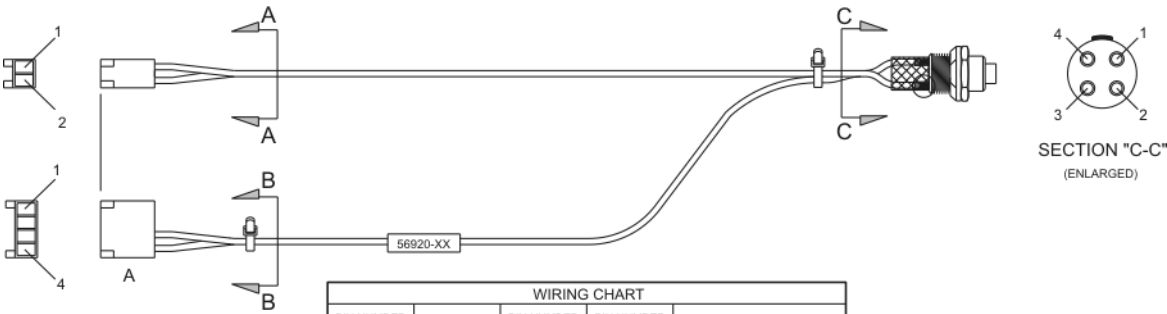
43912



WIRING CHART				
PIN NUMBER 4-PIN "B" CONNECTOR	WIRE COLOR	PIN NUMBER 4-PIN "A" CONNECTOR	PIN NUMBER 2-PIN CONNECTOR	DESCRIPTION
1	BLK	4	-	+48V
2	WHT	3	-	48V RET
3	ORG	-	1	+RS485
4	RED	-	2	-RS485

Array power/ 485 out PPR2

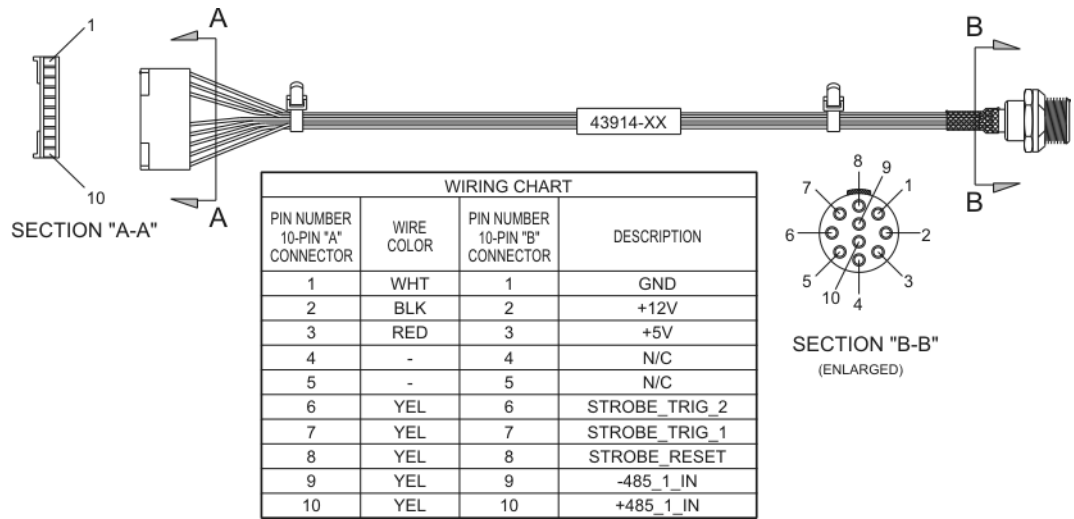
56920



WIRING CHART				
PIN NUMBER 4-PIN "B" CONNECTOR	WIRE COLOR	PIN NUMBER 4-PIN "A" CONNECTOR	PIN NUMBER 2-PIN CONNECTOR	DESCRIPTION
1	BLK	4	-	+48V
2	WHT	3	-	48V RET
3	ORG	-	1	+RS485
4	RED	-	2	-RS485

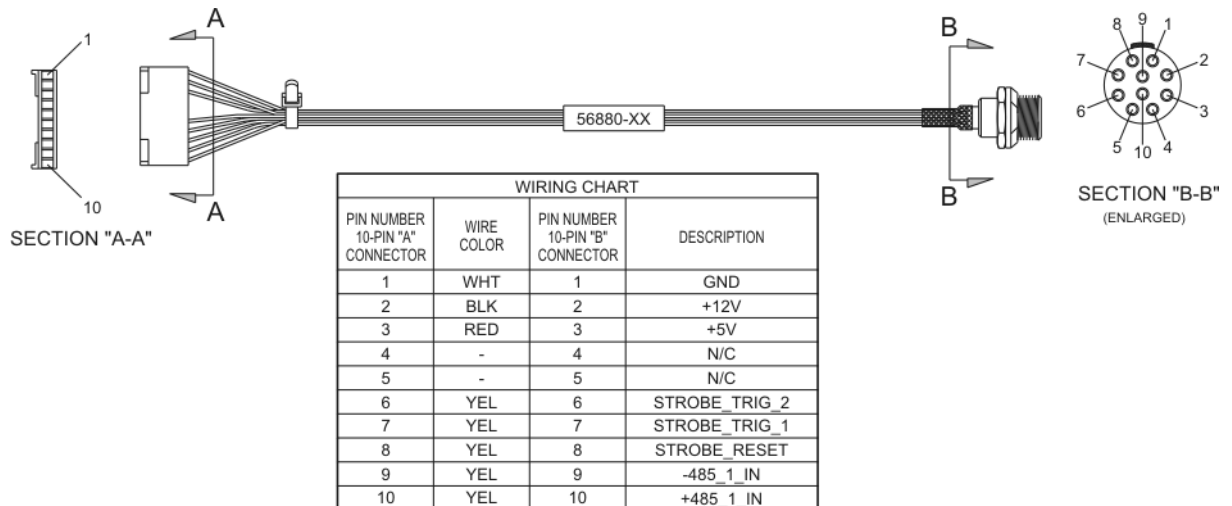
LED control PET camera module

43914



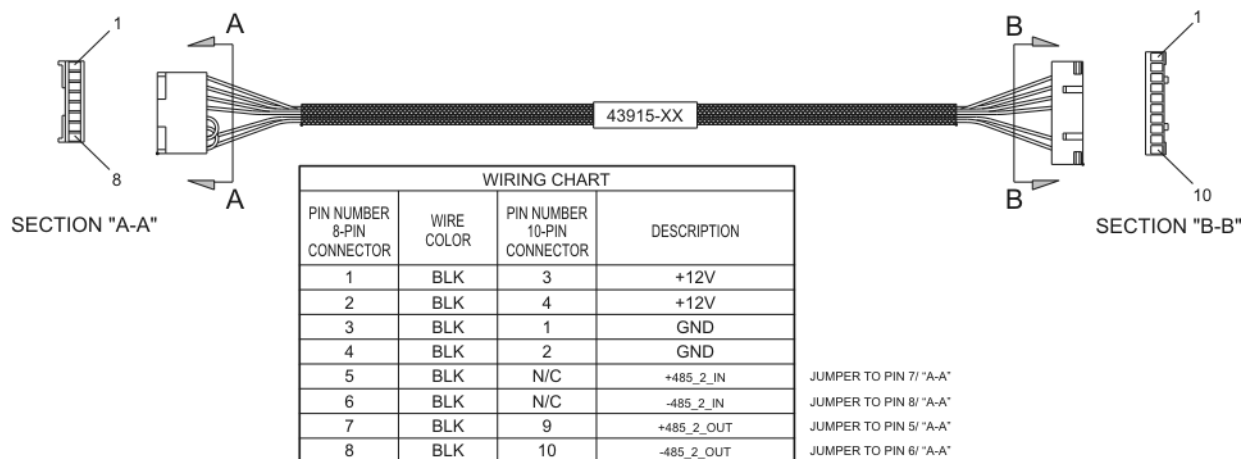
LED control PPR2

56880



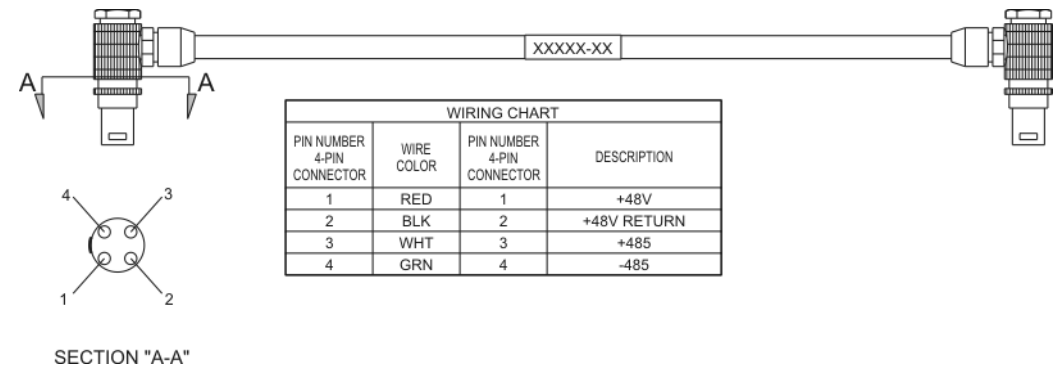
Focus control PET camera module

43915



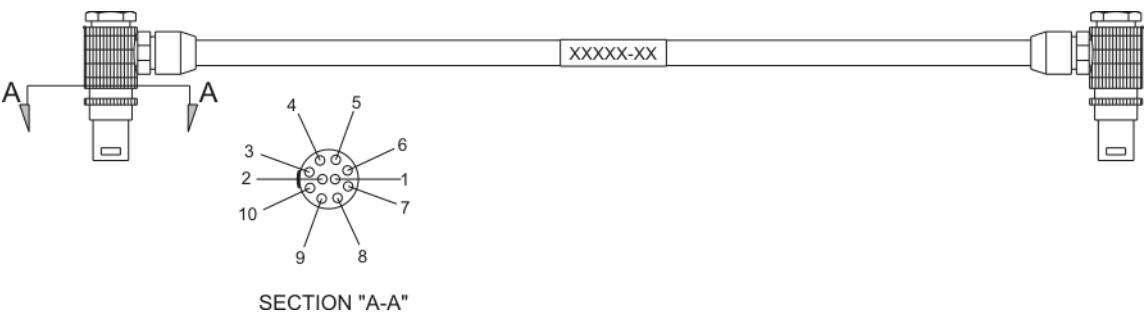
Lighting power

43745



Lighting power

43746



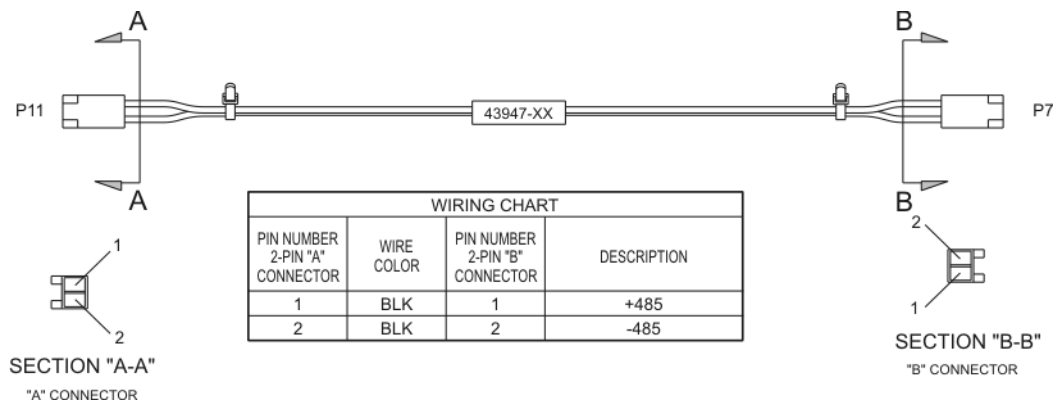
Servo modified with JAE connector PET

41902



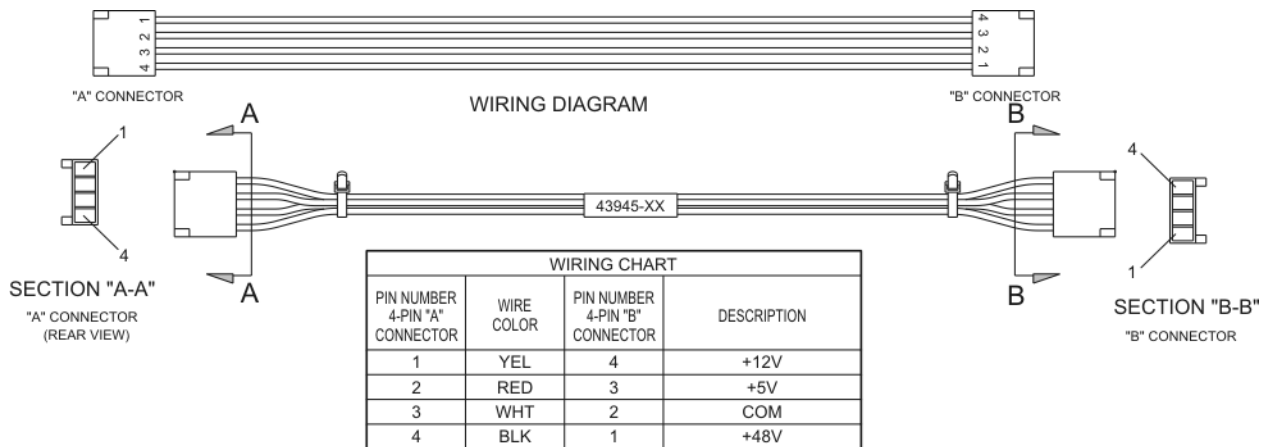
485 out PET Seal Surface module

43947



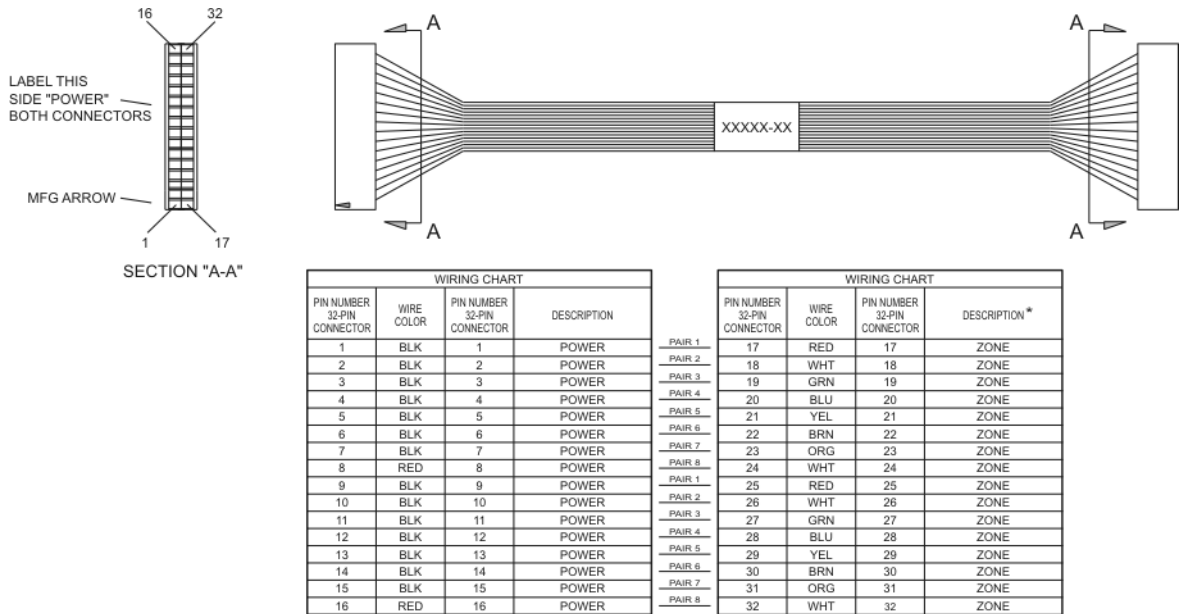
Array power PET Seal Surface module

43945



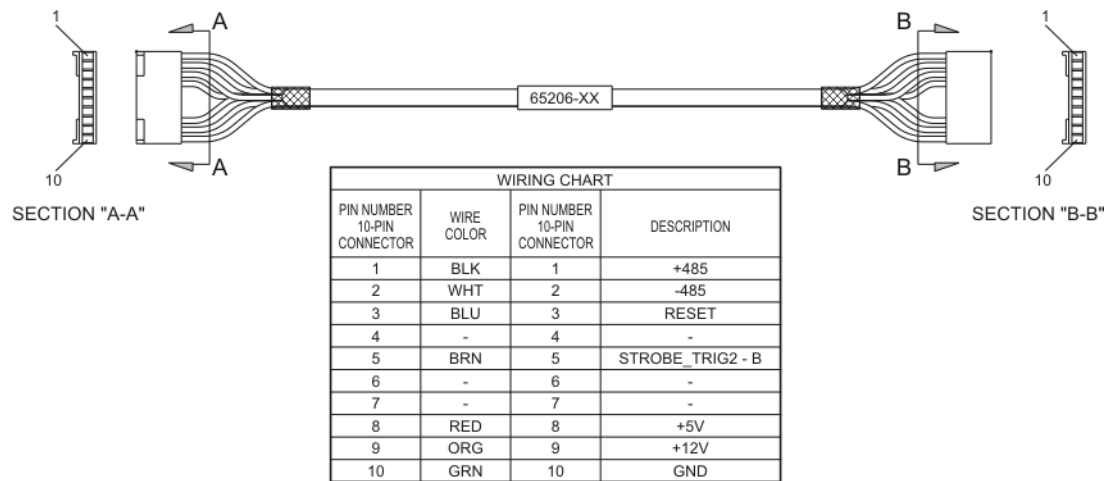
Interconnect 16 zone CP

52090, 56167



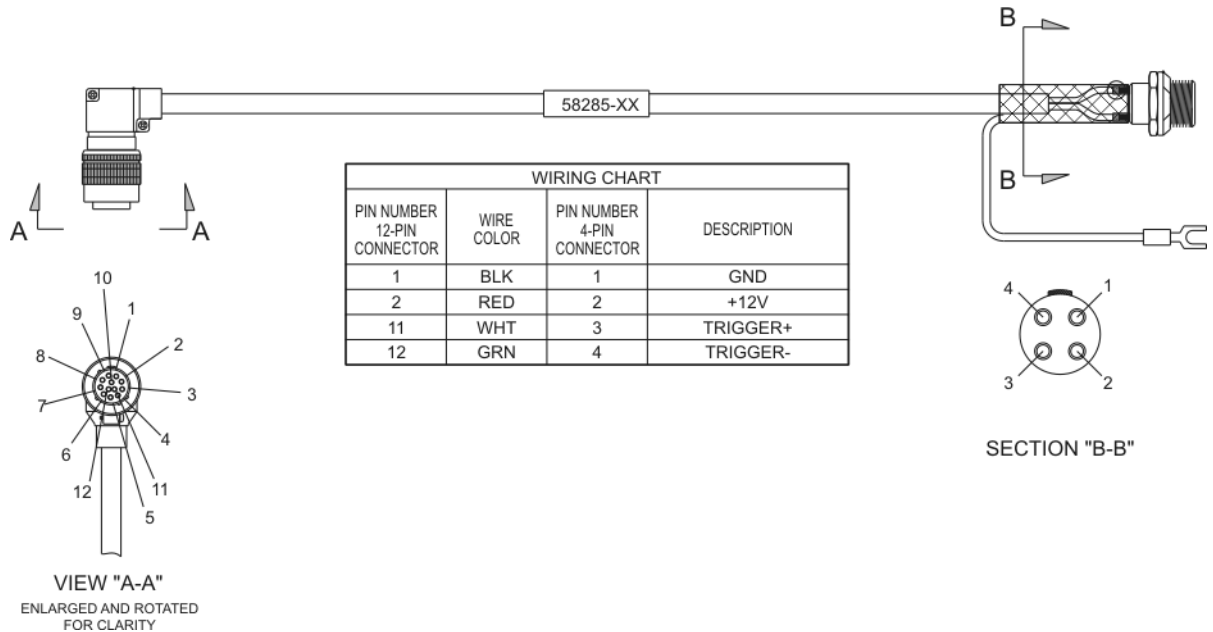
Chromapulse LED signal trigger

65206



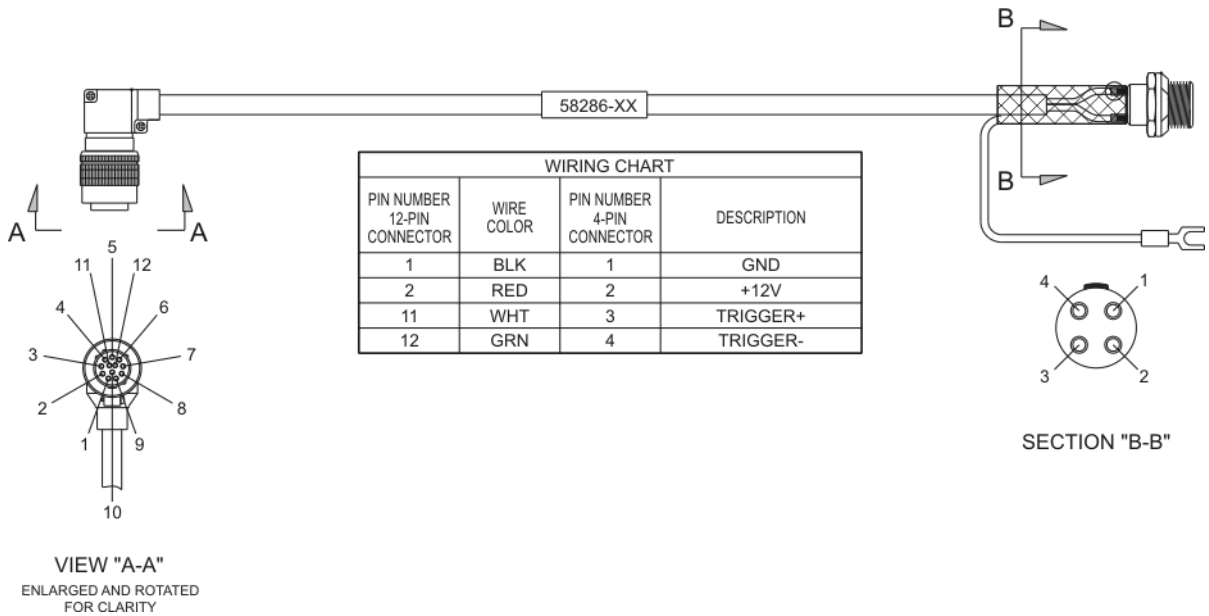
Camera control upper

58285



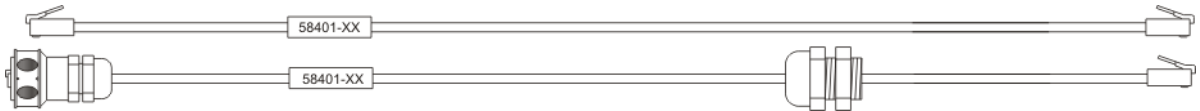
Camera control lower

58586



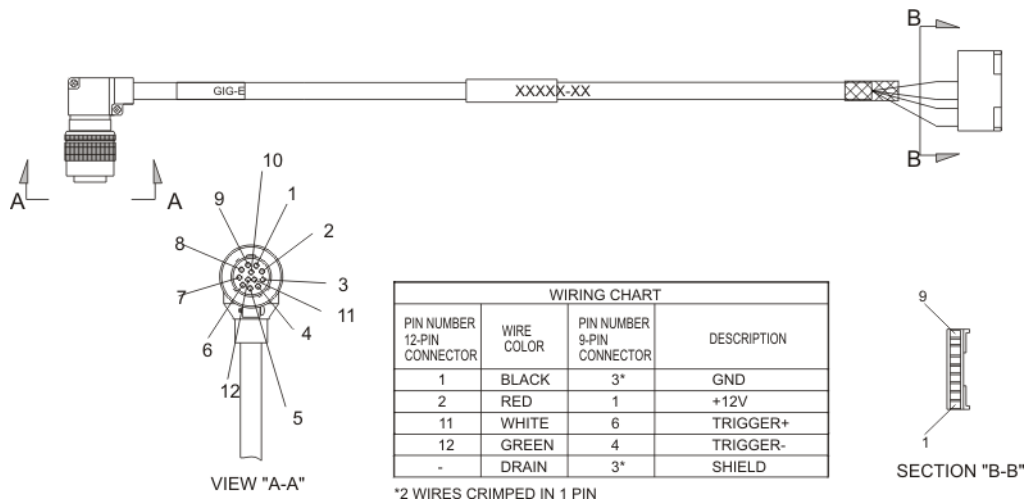
Video CAT6 PPR2 S IV-D

58401

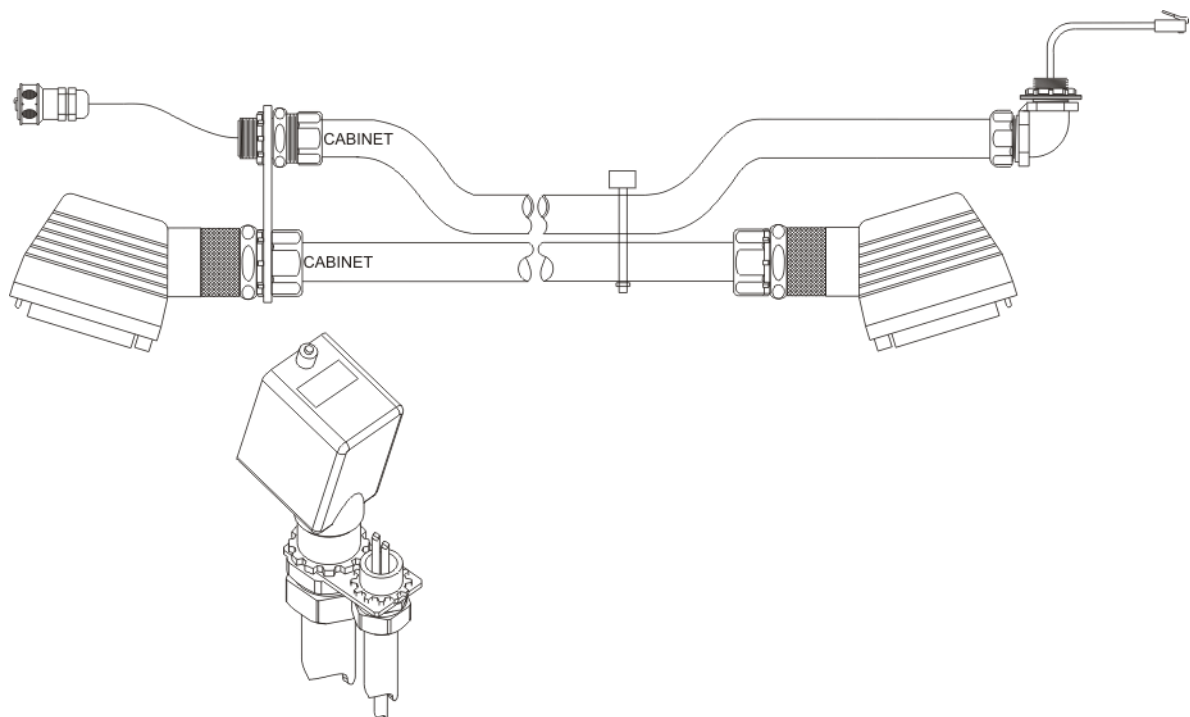


GIG-E camera control PET right-angle

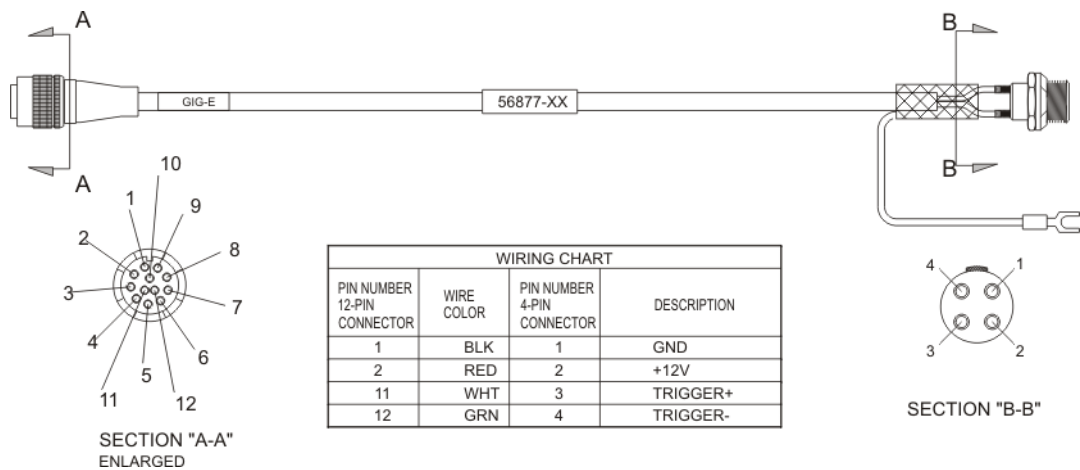
56072



59609 Umbilical 1 camera/ 1 CAT6 Filling S IV-D

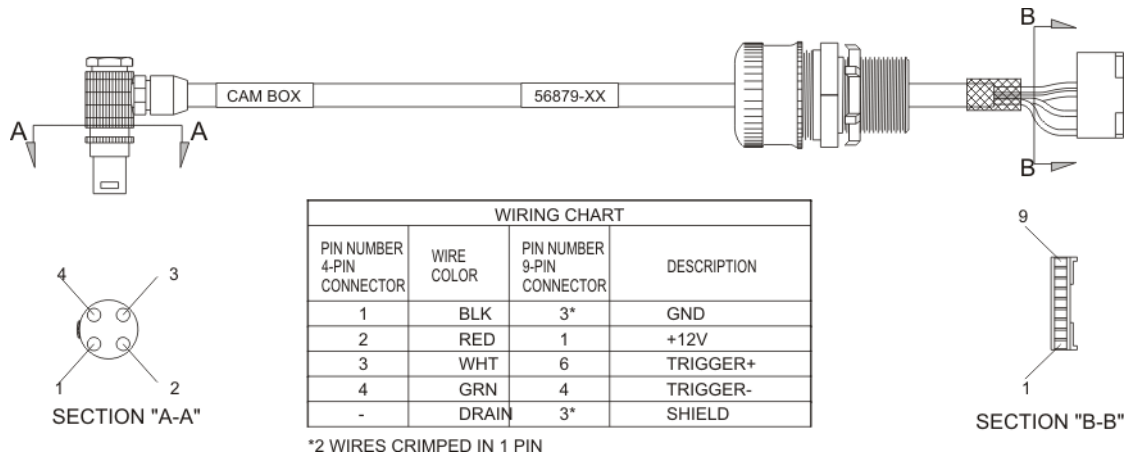


56877 GIG-E camera control int PPR2

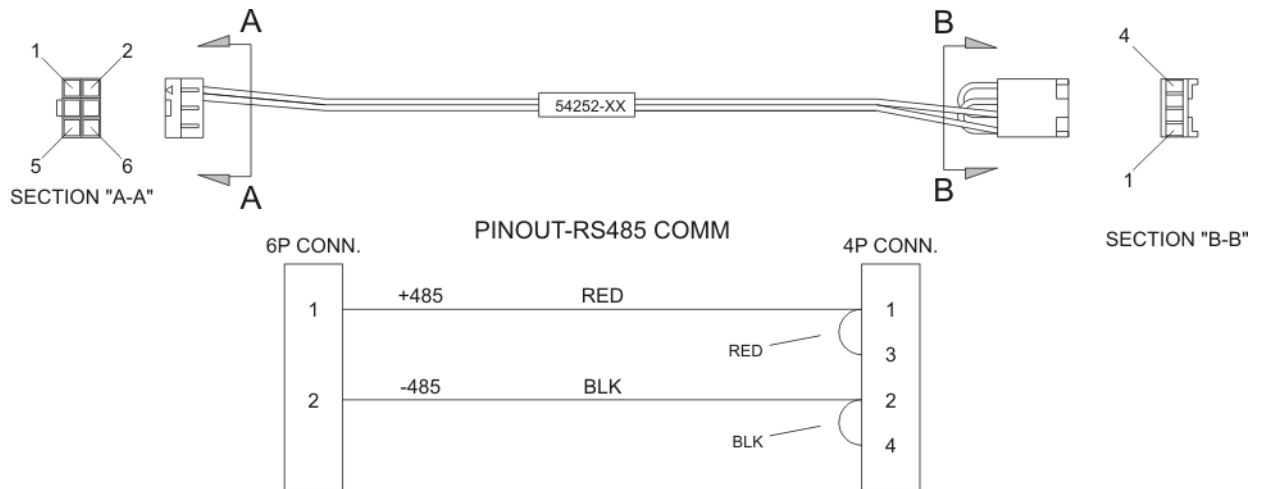


GIG-E camera control PPR2

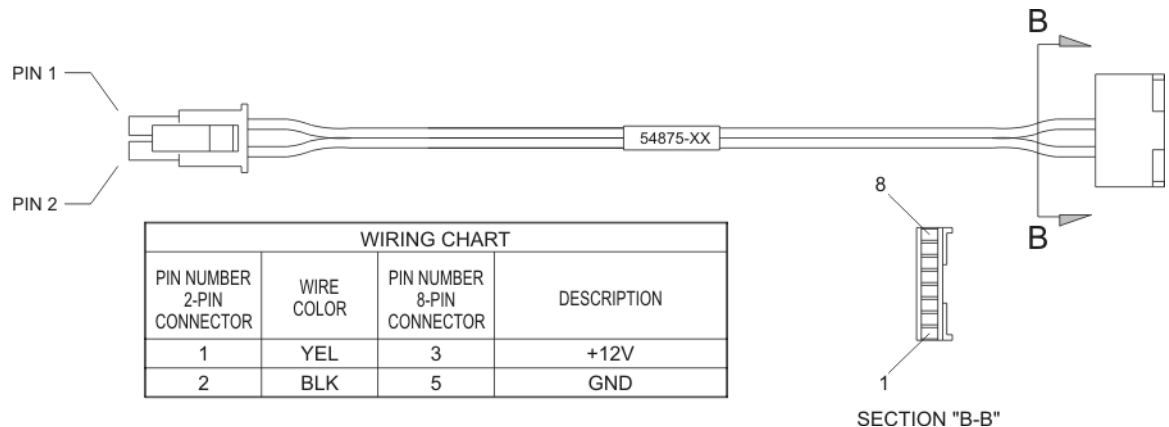
56879



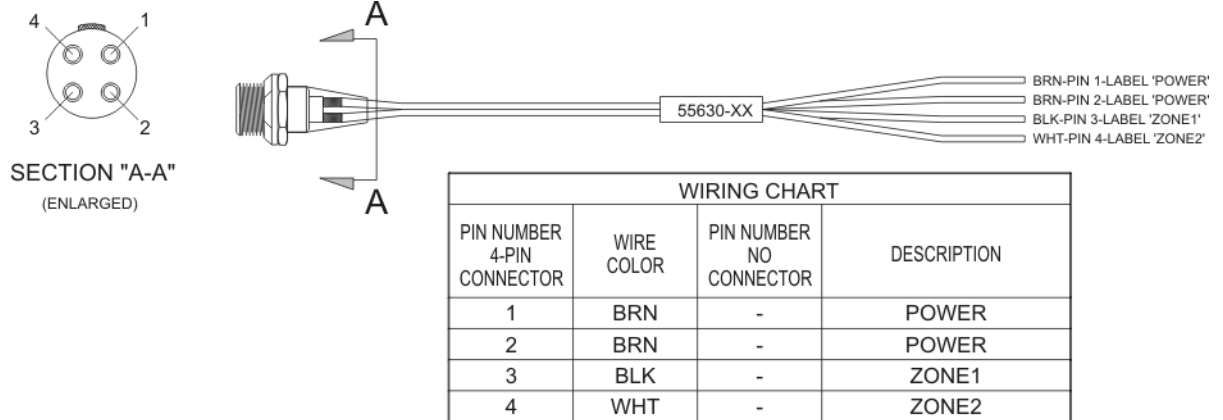
Stepper motor control RS485 comm



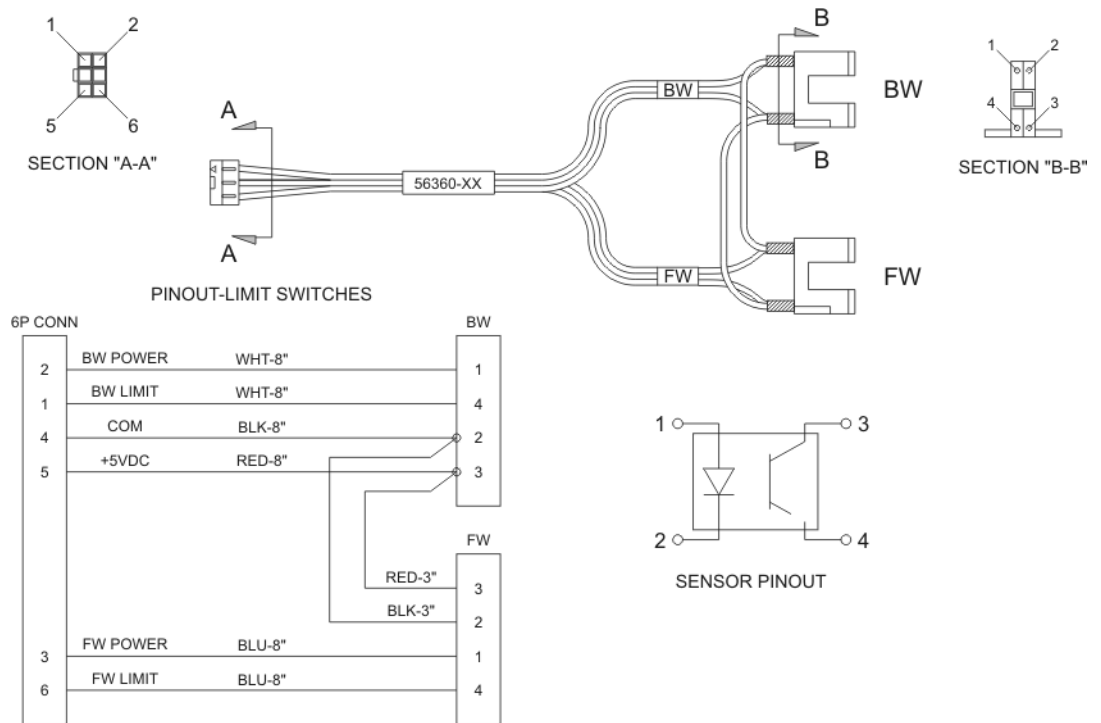
Stepper motor PCB power



4-pin panel mount 12" leads

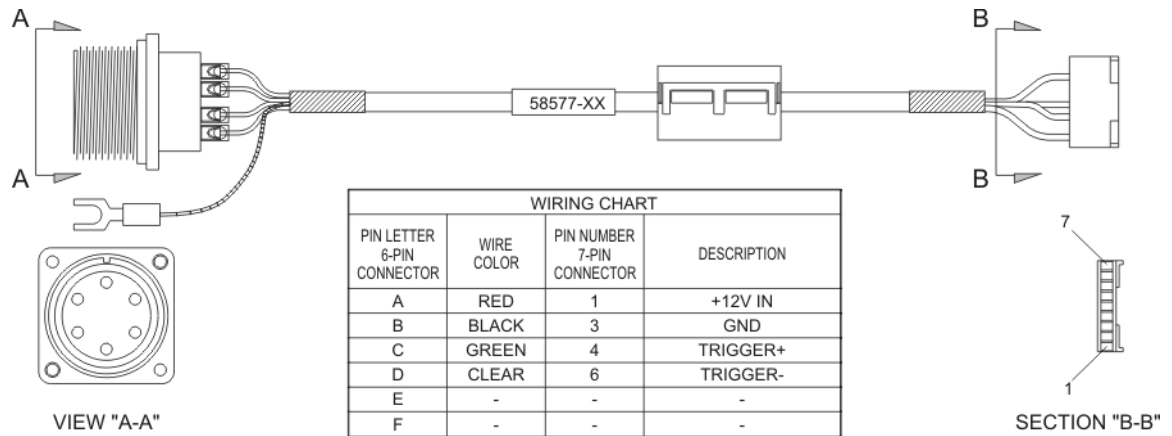


2 limit switches with 6-pin connector

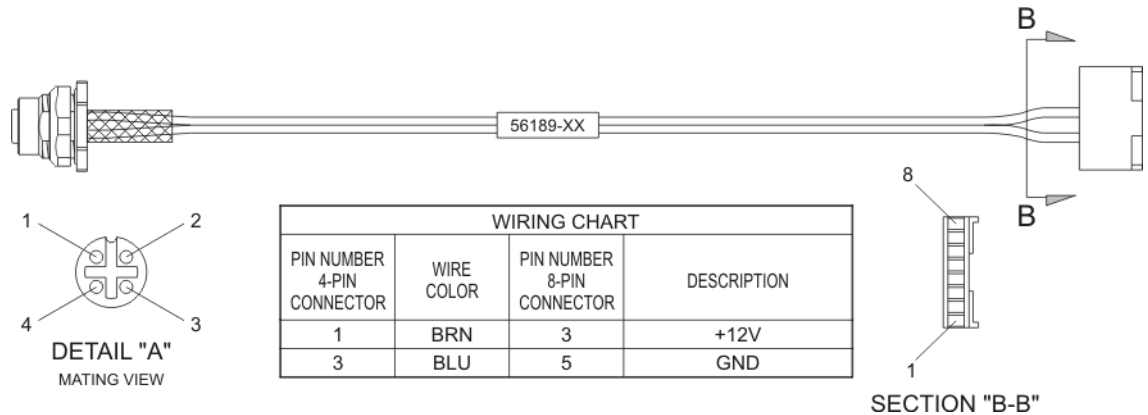


Preform Sidewall inspection module cables

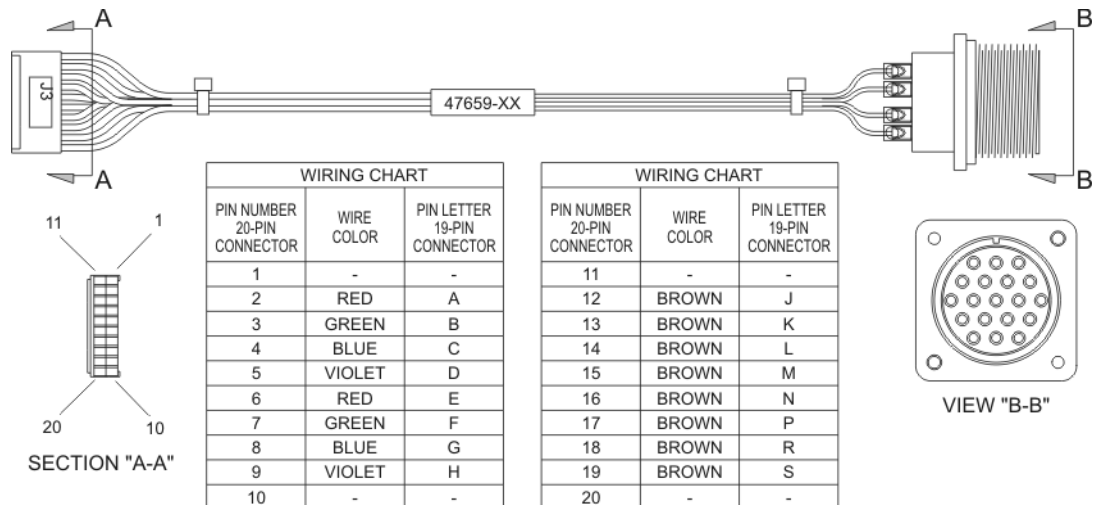
58577 Camera control



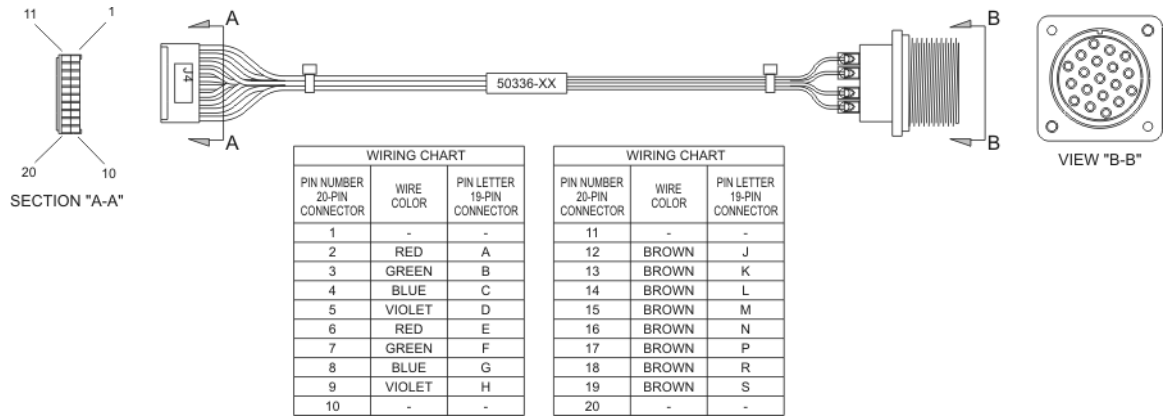
56189 Chromapulse LED power/ RS485



47659 upper array cable



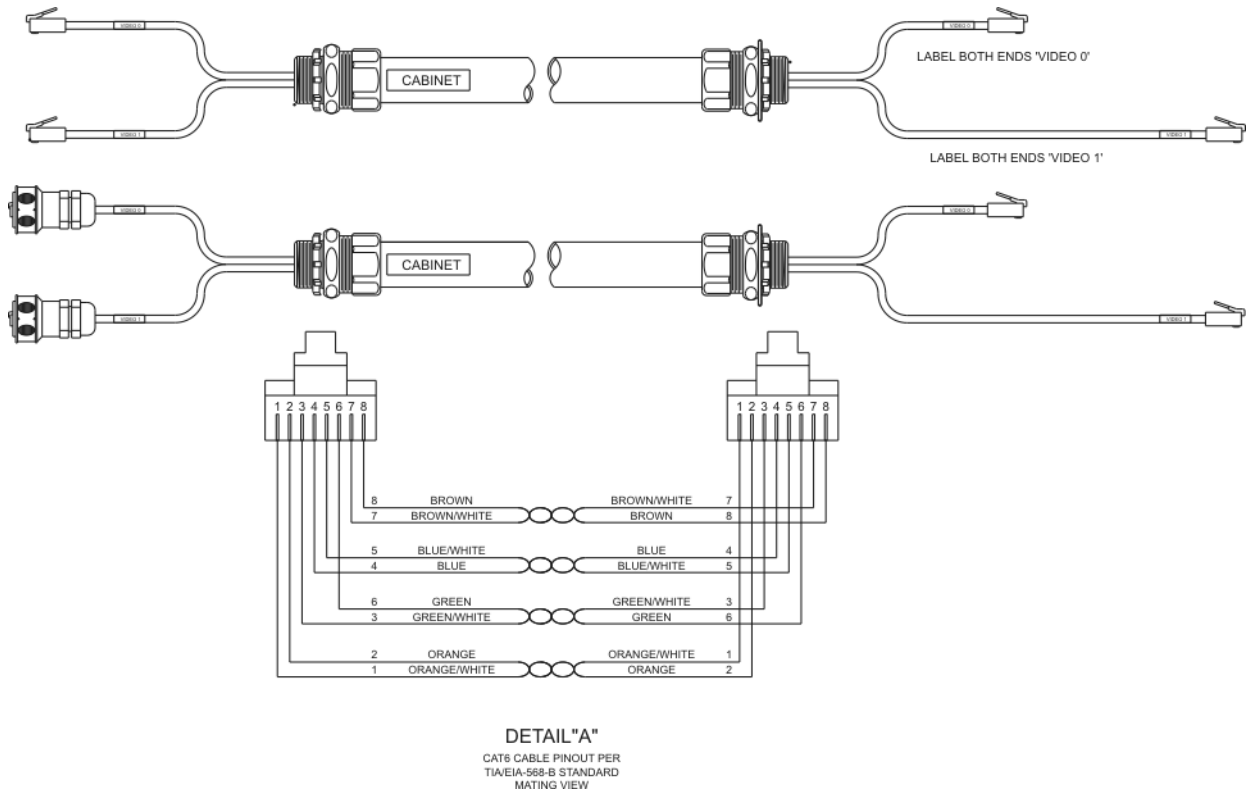
50336 array control 8 zones



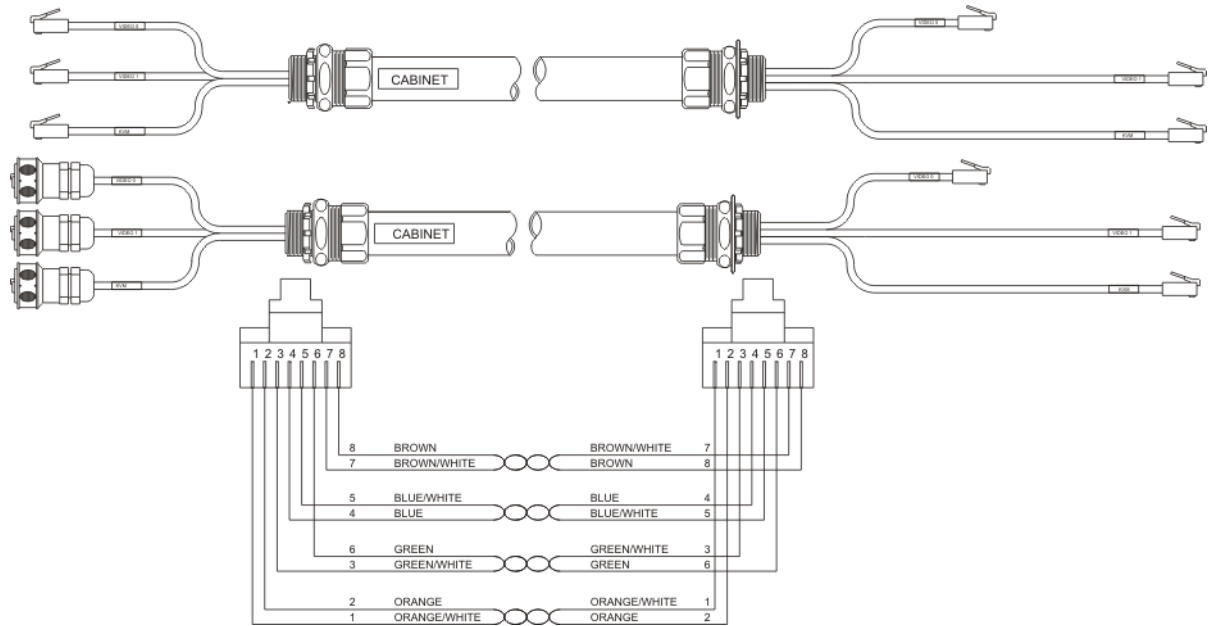
FHCP module cables

Umbilical video 2Cat6 FHCP

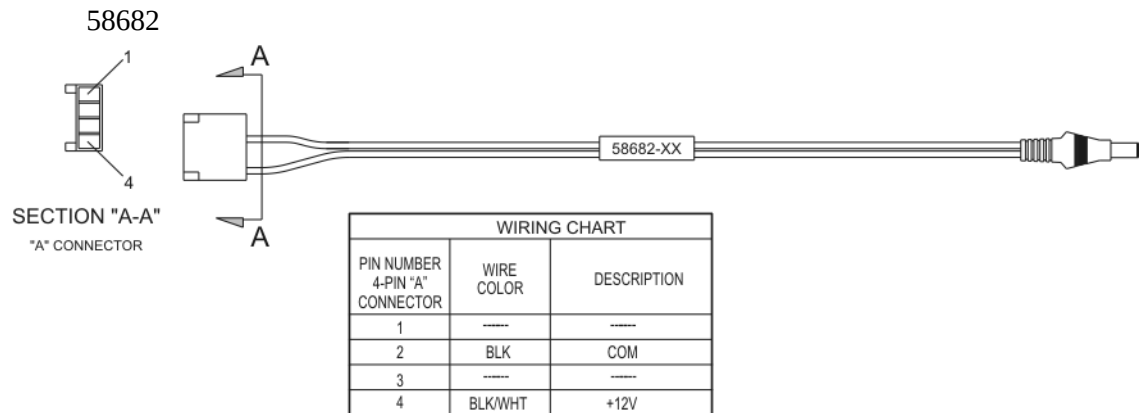
58011



Umbilical video user interface FHCP S IV-D

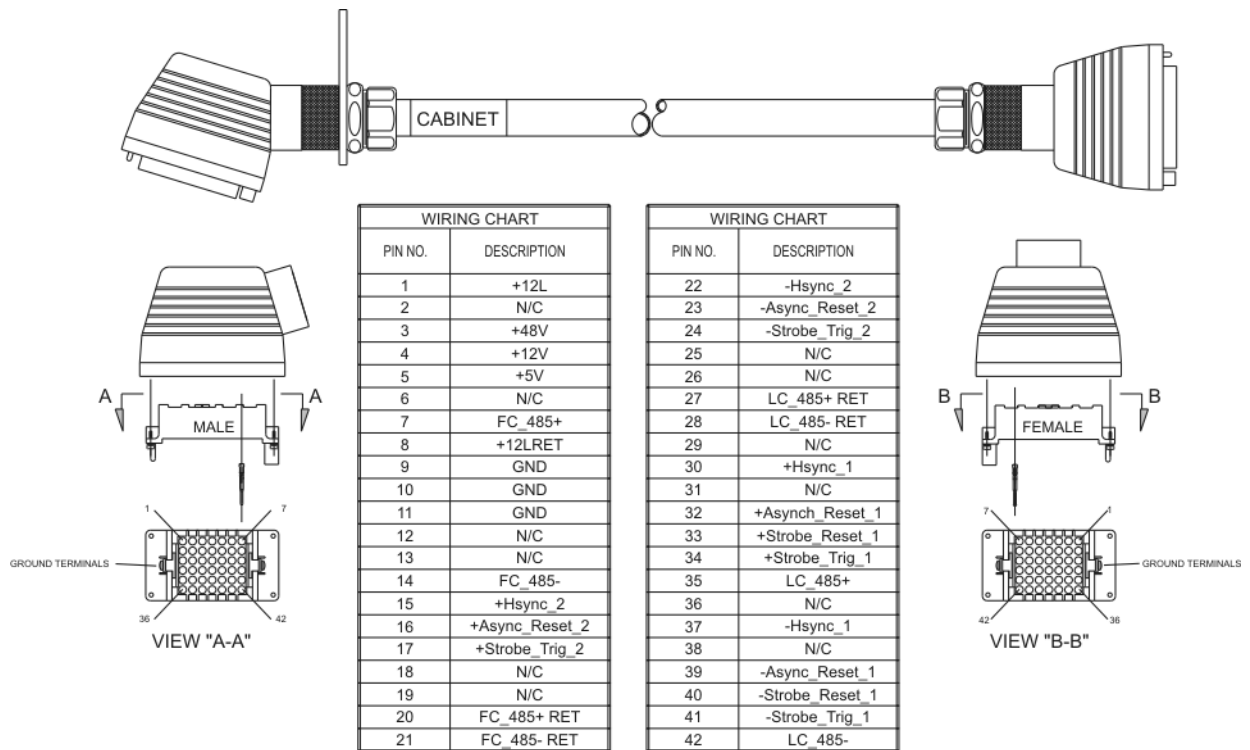


KVM extender Cat6 power cable



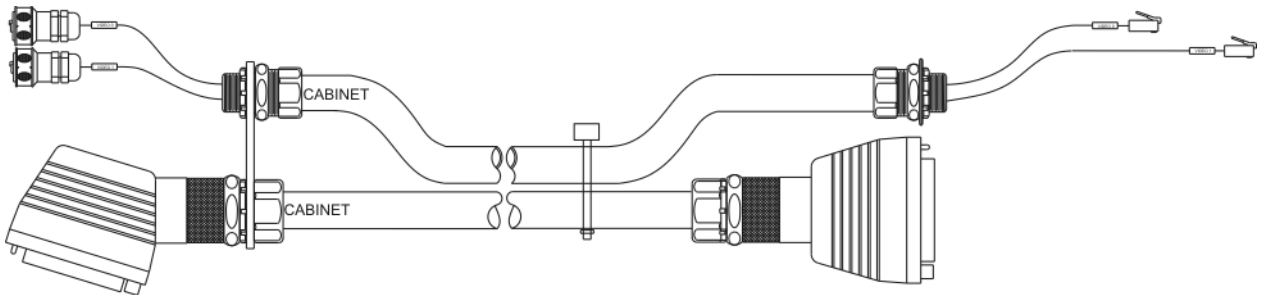
Umbilical camera module 2cam FHCP

57989, 58796, 59036, 59302, 65207, 65210, 65557, 655560, 65563



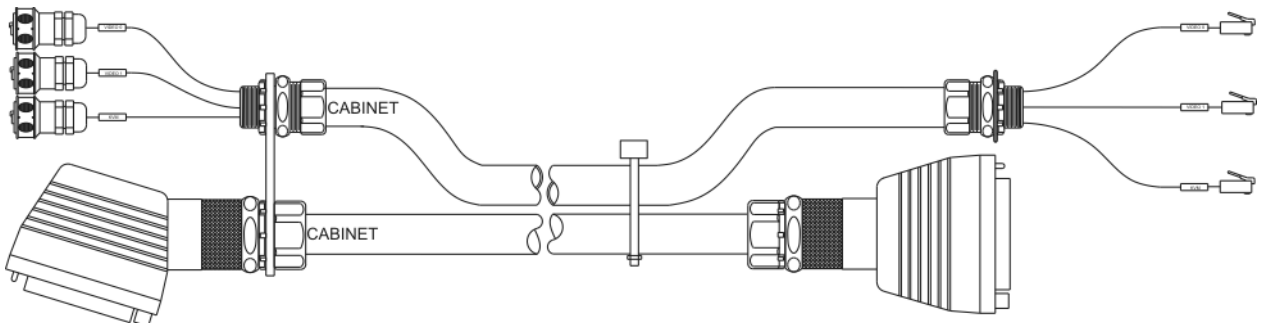
Umbilical camera/ video 2cam FHCP digital

58012



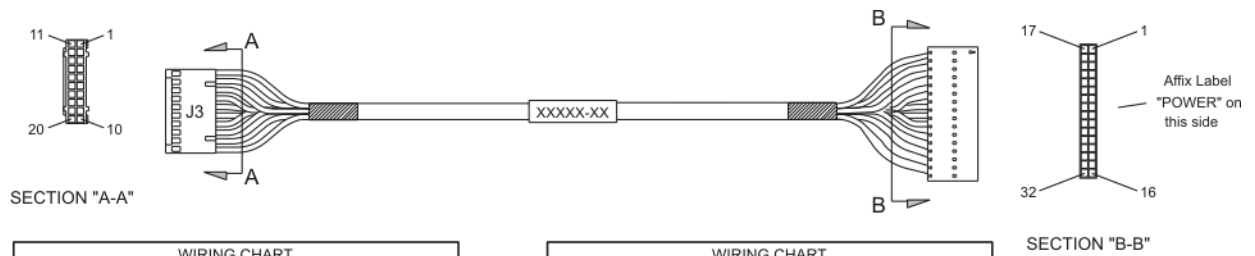
Umbilical 2cam/ 2video/ UI FHCP digital

58794, 58882, 59038, 59300, 65209, 65212, 65556, 65559, 65562



Flat panel FHCP 8 zone

56782, 56840



WIRING CHART			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
2	RED	32	ZONE 1
3	WHT	30	ZONE 2
4	GRN	28	ZONE 3
5	BLU	26	ZONE 4
6	YEL	24	ZONE 5
7	BRN	22	ZONE 6
8	ORG	20	ZONE 7
9	WHT	18	ZONE 8
11	BLACK	-	SHIELD

PAIR 1
PAIR 2
PAIR 3
PAIR 4
PAIR 5
PAIR 6
PAIR 7
PAIR 8

WIRING CHART			
PIN NUMBER 20-PIN CONNECTOR	WIRE COLOR	PIN NUMBER 32-PIN CONNECTOR	DESCRIPTION
12	BLK	16	POWER
13	BLK	14	POWER
14	BLK	12	POWER
15	BLK	10	POWER
16	BLK	8	POWER
17	BLK	6	POWER
18	BLK	4	POWER
19	RED	2	POWER

SECTION "B-B"

Chapter 16

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www.pressco.com (*http://www.pressco.com*)

Business Hours:

Monday - Friday, 8:00am - 5:00pm Eastern Standard Time

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